

**Orientalmotor**

AC Speed Control Motors

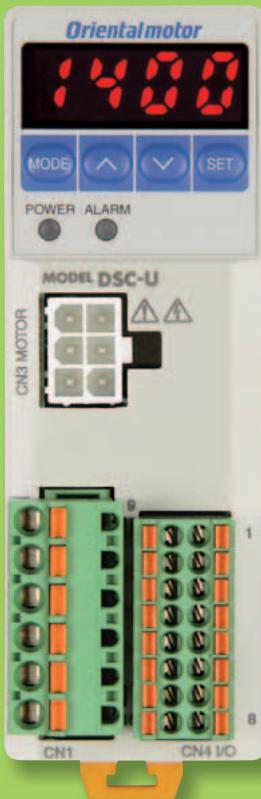
**DSC Series**

Simple to use Speed Control  
with Closed Loop Performance.



# A Speed Control Solution that is Reasonably Priced, Compact and Provides Excellent Performance.

Speed Controllers



Actual Size

Providing an answer to the call for the ability to change speed without the hassle of changing settings, the **DSC** Series provides easy, intuitive functions that don't require laborious adjustment, even for first time users.



AC Speed Control Motors

## DSC Series

# Features

## Speed Control Using Closed Loop Control

### Speed regulation $\pm 1\%$ (Reference value)

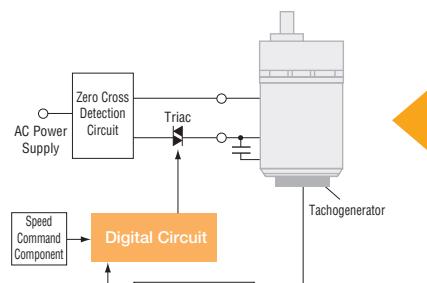
Speed is always monitored by the tachogenerator built into the AC motor. The actual speed is controlled to match the speed setting, even when the load fluctuates.

#### Digital Circuits

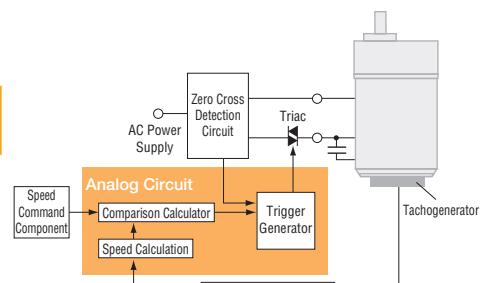
Most of the analog circuits that were used in the past have been digitized, now run by the CPU, and circuit components have been vastly reduced. This has reduced the size as well as the number of circuit components. Due to this, it is possible to make the deviation for the speed command and speed detection values almost 0, and speed regulation has been improved from  $-5\%$  to  $\pm 1\%*$ .

\*0~permissible torque when at 1000 r/min

#### DSC Series Digital Circuit (Block diagram)



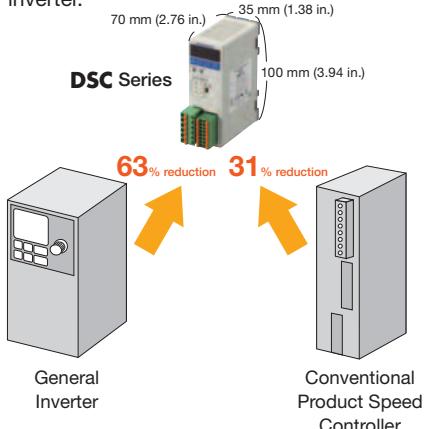
#### Conventional Product Analog Circuit (Block diagram)



## Easy, Less Space

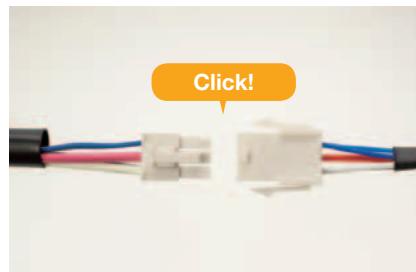
### Compact

The volume is 63% smaller than a general inverter.



### Connecting the Motor and Driver is Easy

Wiring the speed controller and motor together uses a connector, so installation and removal is easy.



### Screwless I/O Wiring Requires No Crimping or Screwing

No need for soldering or crimping tools, and no torque management for screws. Reduces wiring time and maintenance.



### Slim Body

Depth is 90 mm (3.54 in.). Can be installed in slim control cabinets.



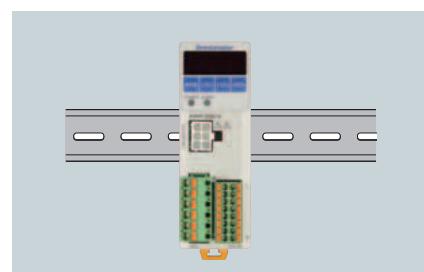
### Side-by-Side Installation Saves Space

The body width is 35 mm (1.38 in.), and even when using multiple axes, the installation is compact because they can be installed side by side.



### Easy DIN Rail Installation

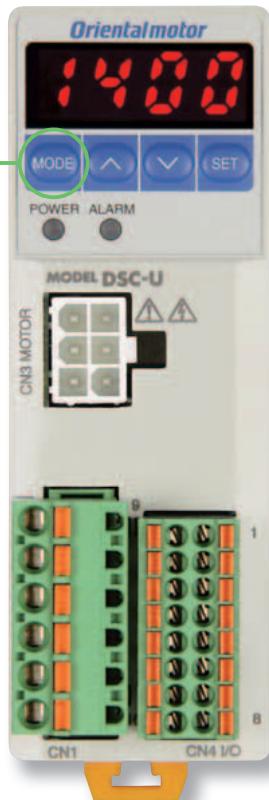
The speed controller can be installed directly on the DIN rail.



# Features

## Functionality in a Compact Body

Speed and Other Settings are Shown and can be Entered Directly



### Monitoring Mode

Real-time monitor for speed (motor, gear shaft, conveyor speed), alarms, warnings, I/O status monitor

### Data Mode

Speed setting

### Parameter Mode

Set I/O assignments and parameters

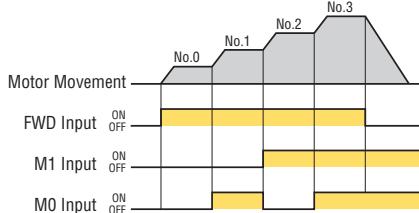
### Test Mode

Test operation without data setting is possible.

An operation lock can prevent accidental operation.

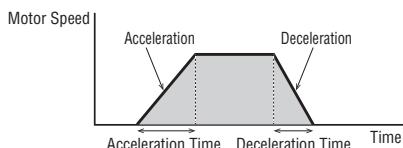
### Speed Control (4 speeds)

4 units of operating data can be set, and can be switched with I/O during operation.



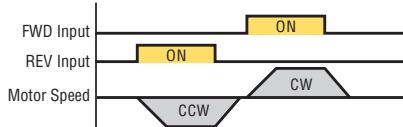
### Acceleration/Deceleration

Makes the motor movement at start/stop smoother. It is possible to set acceleration/deceleration differently for each of the 4-speed data units.



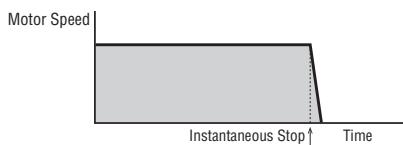
### Bi-Directional Operation

Performs the operation according to the command for rotation direction.



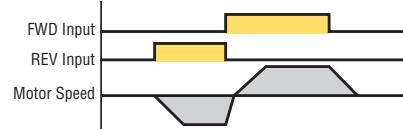
### Instantaneous Stop

Stops the operating motor instantaneously. (Short cycle run/stop conditions can be created)



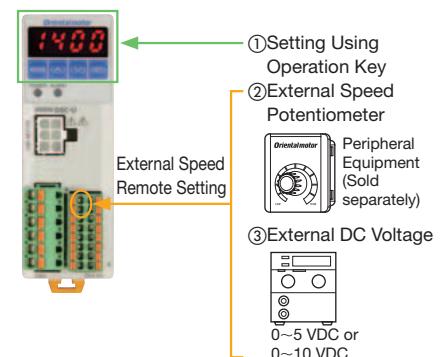
### Instantaneous Bi-Directional Operation

Instantaneously switches the rotation direction of the motor while operating. (Short cycle change conditions can be created)



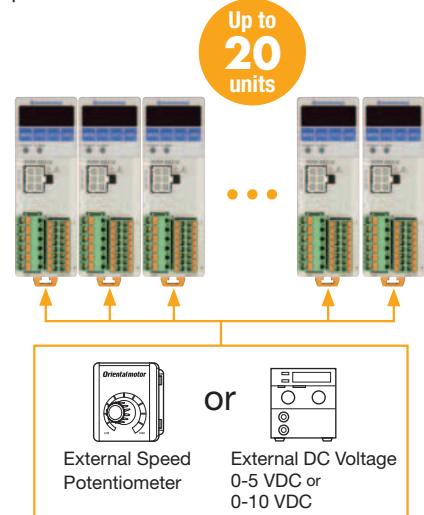
### External Speed Setting Input is Possible

Setting is possible not only using the operation keys, but also through an external speed potentiometer (sold separately) or external DC voltage.



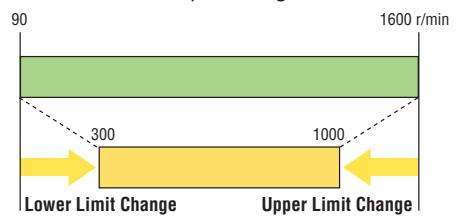
### Parallel-Motor Operation (20 Units Max.)

A single external speed potentiometer can operate a max. of 20 units in parallel. Fine adjustment of each motor's speed can be performed by changing the controller's parameters.



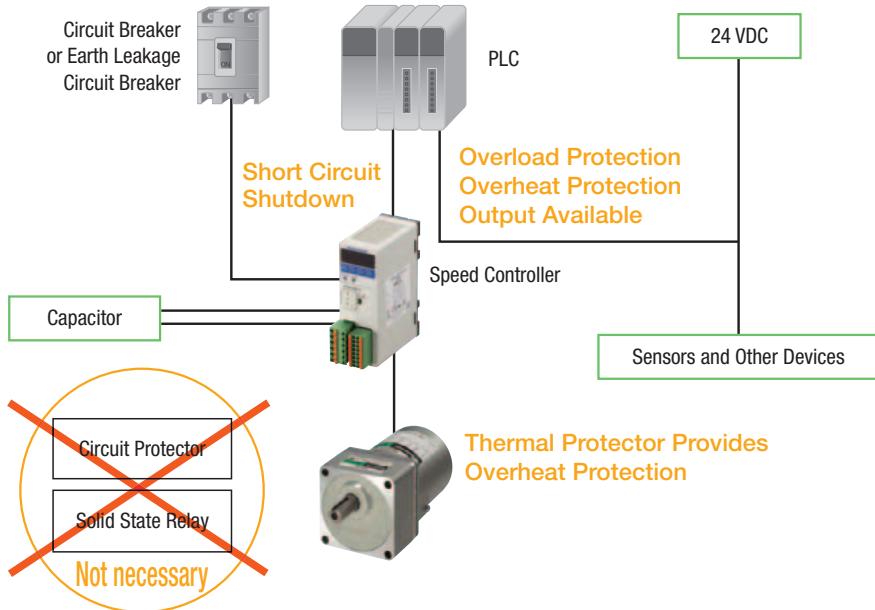
### Speed Range Control

It is possible to limit the speed setting in advance with the speed range.

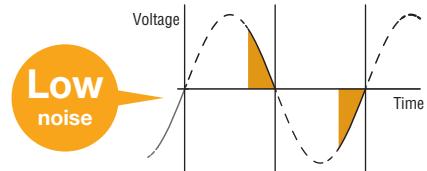


## High Reliability

Low Electrical Noise Gives Peace of Mind,  
System Configuration is Simple

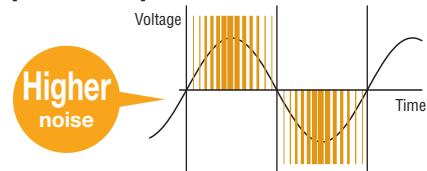


### DSC Series [Phase control]



Controls the voltage  
1 cycle performs 2 switchings  
[Conditions]  
● Power supply frequency: 60 Hz

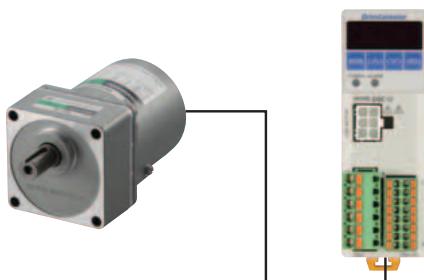
### Inverter + Three-Phase Motor [PWM control]



Controls the voltage and frequency  
1 cycle performs 300 switchings  
[Condition]  
● Carrier frequency: 15 kHz  
● Setting frequency: 60 Hz

### Alarm Output Increases Reliability

Thanks to the closed loop control, feedback on the motor status is provided to the controller in real-time. An alarm signal is output when an abnormality, such as motor lock due to overload, occurs and the supply of power to the motor is stopped.

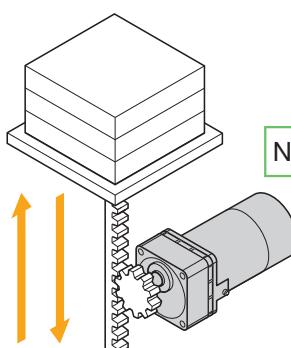


<b>Alarm Details</b>
Motor Overheat
Motor Lock
Overspeed
EEPROM (Saved data error)
Operation Stop During Initialization
External Stop

## Vertical Operation is Possible using the Deceleration Control Feature and an Electromagnetic Brake

Speed control in vertical operation is possible through Deceleration Control. (For details on Deceleration Control and driving conditions while using Deceleration Control, refer to page 45.)

**Speed Control**  
Range  
[50 Hz]  
300~1400 r/min  
[60 Hz]  
300~1600 r/min



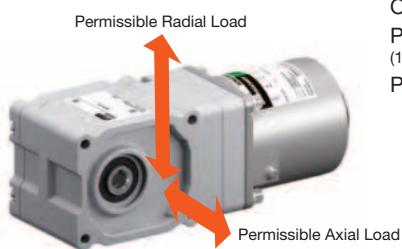
No Regeneration Unit Required

# Features

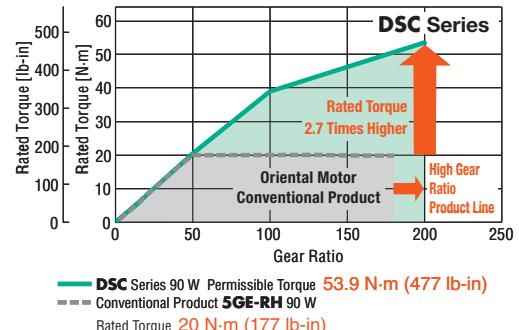
## Utilizes a Gearhead that Excels in Both Torque and Strength

### Right-angle Shaft Hypoid JH/JL Gears

Uses high-strength hypoid gears. Compared to conventional products, torque has been greatly increased and noise has been reduced. Furthermore, the radial load and axial load on the gearhead output shaft have been increased, contributing to decreased equipment size and increased reliability.



Output Power 90 W (1/8 HP)	1291 N (290 lb.)
Permissible Radial Load (10 mm from installation surface)	
Permissible Axial Load	343 N (77 lb.)

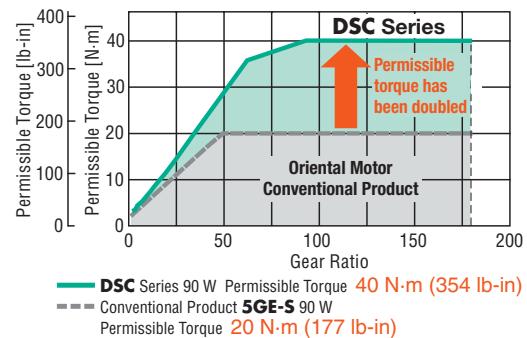


### Parallel Shaft Gearhead GV Gears

The adoption of a larger output shaft bearing and carburized gears has allowed for increased torque, permissible radial load and axial load when compared to conventional gearheads.



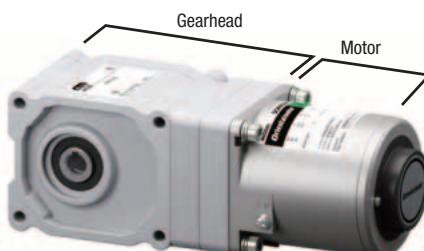
Output Power 90 W (1/8 HP)	500 N (112 lb.)
Permissible Radial Load 10 mm (0.39 in.) from the end of the output shaft	



## Pre-assembled Motor and Gearhead Right-angle Shaft Hypoid JH/JL Gears, Parallel Shaft Gearhead GV Gears

### Motor and Gearhead are Delivered Pre-assembled

Reduces customer assembly time, and can be installed on equipment immediately.



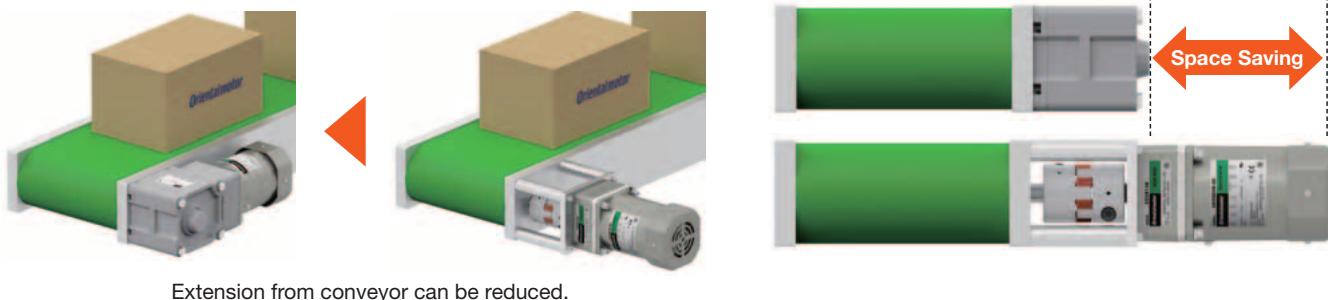
### Detachable Gearhead

The motor position can be rotated in 90° increments, and the lead wire pull-out direction can be changed. The gearhead can be purchased and replaced for maintenance or to change the gear ratio.



## Reduced Space and Cost Right-angle Shaft Hypoid JH/JL Gears

Motor Mounted Perpendicularly to the Drive Shaft, Saves Space

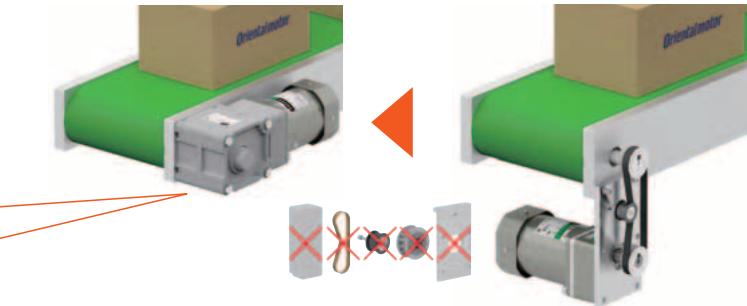


Extension from conveyor can be reduced.

Connect Directly to the Drive Shaft to Reduce Costs

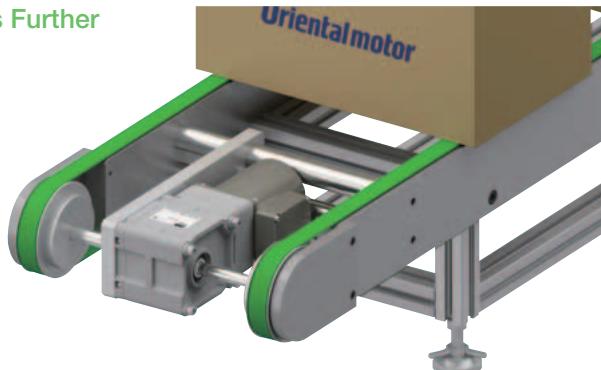
- Reduce Number of Parts
- Reduce Assembly Labor
- Shorten Design & Assembly Time

**Reduced Cost  
Improved Efficiency**



Installation Inside Conveyor Provides Further Space Savings

Conveyor drive rollers can be installed on both ends of the load shaft of a hollow shaft type. The equipment can be made even smaller compared to when the motor is installed on the side of the conveyor.

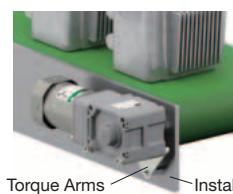


Use of a torque arm (Peripheral equipment → Page 75) allows for even further time and labor savings for installation.  
(Hollow shaft type)

Advantages of torque arm installation

- Centering of equipment is easier
- Only one anti-spin location is fine for equipment fixture

Application Example



Check Oriental Motor's website for a video showing an installation method using the torque arm.

[Installation Using Torque Arm](#)

[Search](#)

# Product Line

## Motor

Type	Output Power [W (HP)]	Power Supply Voltage [V]	Max. Permissible Torque [N·m (lb-in)]
<b>NEW</b> Standard Type Right-angle Shaft Hypoid <b>JH Gear</b> → Page 11			
			
<b>NEW</b> Standard Type Right-angle Shaft Hypoid <b>JL Gear</b> → Page 11	25 (1/30) 40 (1/19) 90 (1/8)	Single-phase 100 VAC Single-phase 110/115 VAC Single-phase 200 VAC Single-phase 220/230 VAC	53.9 (477)
<b>Additions to the Product Line</b> Standard Type Parallel Shaft Gearhead <b>GV Gear</b> → Page 26	6 (1/125) 15 (1/50) 25 (1/30) 40 (1/19) 60 (1/12) 90 (1/8)	Single-phase 100 VAC Single-phase 110/115 VAC Single-phase 200 VAC Single-phase 220/230 VAC	40 (354)
Standard Type Round Shaft Type → Page 26			0.73 (6.5)
<b>NEW</b> Type with an Electromagnetic Brake Right-angle Shaft Hollow Hypoid <b>JH Gear</b> → Page 44	25 (1/30) 40 (1/19) 90 (1/8)	Single-phase 100 VAC Single-phase 110/115 VAC Single-phase 200 VAC Single-phase 220/230 VAC	53.9 (477)
<b>NEW</b> Type with an Electromagnetic Brake Right-angle Shaft Hollow Hypoid <b>JL Gear</b> → Page 44			
Type with an Electromagnetic Brake Parallel Shaft Gearhead <b>GV Gear</b> → Page 55	6 (1/125) 15 (1/50) 25 (1/30) 40 (1/19) 60 (1/12) 90 (1/8)	Single-phase 100 VAC Single-phase 110/115 VAC Single-phase 200 VAC Single-phase 220/230 VAC	40 (354)

## Speed Controller

Type	Output Power [W (HP)]	Power Supply Voltage [V]
Standard Type	6 (1/125) 15 (1/50) 25 (1/30) 40 (1/19) 60 (1/12) 90 (1/8)	Single-phase 100 VAC Single-phase 110/115 VAC Single-phase 200 VAC Single-phase 220/230 VAC
Type with an Electromagnetic Brake	6 (1/125) 15 (1/50) 25 (1/30) 40 (1/19) 60 (1/12) 90 (1/8)	Single-phase 100 VAC Single-phase 110/115 VAC Single-phase 200 VAC Single-phase 220/230 VAC

## Connection Cable

Cable Type
Connection Cables Flexible Connection Cables  1~10 m (3.3~32.8 ft.)
Connection Cables Flexible Connection Cables  1~10 m (3.3~32.8 ft.)

## Overview of Related Products

### NEW Rack-and-Pinion L Series

AC Speed Control Motors with Built in DSC Series

Easily Build a Linear Mechanism with the Rack-and-Pinion System **L Series**. The on-board AC speed control motor allows for reasonable speed control.

#### ● Features

- Easily build a compact linear motion mechanism.
- Heavy loads can be transferred vertically.
- Transportable mass from 6.6 to 67 kg (14.6 to 148 lb.).
- Compact speed controller provides easy speed control.

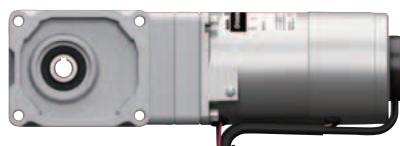


## System Configuration

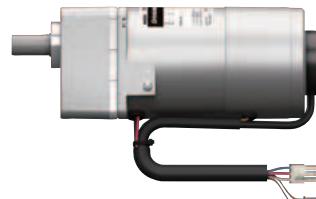
- Purchase is required
- Purchase as necessary

### ● Motor

Right-Angle Shaft Hypoid Gearhead JH Gear



Parallel Shaft Gearhead GV Gear



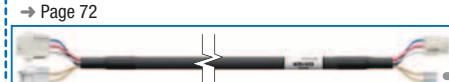
To be supplied by customer.

24 VDC Power Supply  
(for Control)

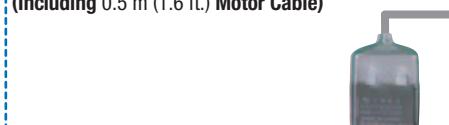


DC Power Supply Cable  
→ Page 73

Connection Cable / Flexible Connection Cable



Maximum Extension Length: 10.5 m (34.4 ft)  
(Including 0.5 m (1.6 ft.) Motor Cable)



Capacitor and Capacitor Cap  
(Included)

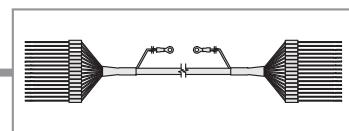
AC Power Supply  
(Main power supply)

### ● Speed Controller



### ● Cables for I/O Signals

→ Page 73



### ● Motor Accessories



Mounting Brackets  
→ Page 75



Flexible Couplings  
→ Page 74



Torque Arms  
→ Page 75

### ● Speed Controller Accessories



Driver Mounting Brackets  
→ Page 74



External Speed Potentiometer  
→ Page 75

### ● Capacitor Accessories



Lead Wires for Capacitor Connection  
→ Page 72



Capacitor Mounting Brackets  
→ Page 74

### ● Example of System Configuration Pricing

Motor	Speed Controller	Connection Cable	Accessories						
<b>SCM425UAM-25</b>	<b>DSCD25UAM</b>	<b>CC05SCM</b>	<table border="1"> <tr> <td>Motor/Gearhead Mounting Bracket <b>SOL4M6F</b></td><td>Flexible Coupling <b>MCL401515</b></td></tr> <tr> <td>\$27.00</td><td>\$88.00</td></tr> <tr> <td>○</td><td>○</td></tr> </table>	Motor/Gearhead Mounting Bracket <b>SOL4M6F</b>	Flexible Coupling <b>MCL401515</b>	\$27.00	\$88.00	○	○
Motor/Gearhead Mounting Bracket <b>SOL4M6F</b>	Flexible Coupling <b>MCL401515</b>								
\$27.00	\$88.00								
○	○								
\$272.00	\$132.00	\$80.00							

The system configuration shown above is an example. Other combinations are also available.

Features

System Configuration  
Product Number

Standard

Parallel Shaft/  
Round Shaft

Right-Angle Shaft

Electromagnetic Brake

Parallel Shaft/  
Round Shaft

Connection and  
Operation

Cables  
Accessories

## ■ Product Number

### ● Motor

◇ Right-Angle Shaft Hypoid Gearhead

**SCM 4 25 K UA M - 4 H 10 B**

(1) (2) (3) (4) (5) (6)

(7) (8) (9) (10)

Motor Product Name

Gearhead  
Product Name

◇ Parallel Shaft Gearhead **GV** Gear

**SCM 4 25 UA - 15**

(1) (2) (3) (4) (5) (6)

◇ Round Shaft Type

**SCM 4 25 A - UA**

(1) (2) (3) (6) (4)

### ● Speed Controller

**DSCD 25 UA**

(1) (2) (3) (4)

### ● Connection Cable, Flexible Connection Cable

**CC 01 SC R**

(1) (2) (3) (4) (5)

Motor Product Name	(1) Motor Type	<b>SCM:</b> Speed Control Motor
	(2) Frame Size	<b>4:</b> 80 mm (3.15 in.) <b>5:</b> 90 mm (3.54 in.)
	(3) Output Power (W)	(Example) <b>25:</b> 25 W (1/30 HP)
	(4) Combination Motor	<b>K:</b> Round Shaft Type (with Key)
Gearhead Product Name	Power Supply Voltage	<b>JA:</b> Single-Phase 100 VAC <b>UA:</b> Single-Phase 110/115 VAC <b>JC:</b> Single-Phase 200 VAC <b>EC:</b> Single-Phase 220/230 VAC
	(5)	
	(6) <b>M:</b> Power-Off Activated Type Electromagnetic Brake	
	(7) Combination Motor Frame Size	<b>4:</b> 80 mm (3.15 in.) <b>5:</b> 90 mm (3.54 in.)
Gearhead Product Name	(8) Gearhead Type	<b>H:</b> Right-Angle Hollow Shaft Hypoid <b>JH</b> Gear <b>L:</b> Right-Angle Solid Shaft Hypoid <b>JL</b> Gear
	(9) Gear Ratio	Number: Gearhead Gear Ratio
	(10) Output Shaft Material	<b>B:</b> Steel

(1) Motor Type	<b>SCM:</b> Speed Control Motor
	<b>2:</b> 60 mm (2.36 in.) <b>3:</b> 70 mm (2.76 in.)
	<b>4:</b> 80 mm (3.15 in.) <b>5:</b> 90 mm (3.54 in.)
	(Example) <b>25:</b> 25 W (1/30 HP)
	Power Supply Voltage <b>JA:</b> Single-Phase 100 VAC <b>UA:</b> Single-Phase 110/115 VAC <b>JC:</b> Single-Phase 200 VAC <b>EC:</b> Single-Phase 220/230 VAC
	<b>M:</b> Power-Off Activated Type Electromagnetic Brake
(6) Gear Ratio/Shaft Type	Gear Ratio/Shaft Type Number: Gearhead Gear Ratio
	<b>A:</b> Round Shaft Type

(1) Speed Controller Type	<b>DSCD:</b> <b>DSC</b> Series Speed Controller
	(Example) <b>25:</b> 25 W (1/30 HP)
	Power Supply Voltage <b>JA:</b> Single-Phase 100 VAC <b>UA:</b> Single-Phase 110/115 VAC <b>JC:</b> Single-Phase 200 VAC <b>EC:</b> Single-Phase 220/230 VAC
	<b>M:</b> Power-Off Activated Type Electromagnetic Brake
(5) Blank: Connection Cable	Cable Type <b>CC:</b> Connection Cable
	Length <b>01:</b> 1 m (3.3 ft.) <b>02:</b> 2 m (6.6 ft.) <b>03:</b> 3 m (9.8 ft.) <b>05:</b> 5 m (16.4 ft.) <b>10:</b> 10 m (32.8 ft.)
	Applicable Model <b>SC:</b> Speed Control Motor
	<b>M:</b> Power-Off Activated Type Electromagnetic Brake
(5) Blank: Connection Cable	Blank: Connection Cable <b>R:</b> Flexible Connection Cable

(1) Cable Type	<b>CC:</b> Connection Cable
	Length <b>01:</b> 1 m (3.3 ft.) <b>02:</b> 2 m (6.6 ft.) <b>03:</b> 3 m (9.8 ft.) <b>05:</b> 5 m (16.4 ft.) <b>10:</b> 10 m (32.8 ft.)
	Applicable Model <b>SC:</b> Speed Control Motor
	<b>M:</b> Power-Off Activated Type Electromagnetic Brake
	Blank: Connection Cable <b>R:</b> Flexible Connection Cable

# Standard Type

## Right-Angle Shaft Hypoid Gearhead

**NEW**



### Product Line

#### Right-Angle Shaft Hypoid Gearhead

Price includes motor and gearbox.

Output Power	Power Supply	Hollow Shaft Type			Solid Shaft Type		
		Product Name	Gear Ratio	List Price	Product Name	Gear Ratio	List Price
25 W (1/30 HP)	Single-Phase 110/115 VAC	<b>SCM425KUA-4H□B</b>	<b>10, 15, 20, 30, 50</b>	\$354.00	<b>SCM425KUA-4L□B</b>	<b>10, 15, 20, 30, 50</b>	\$320.00
			<b>100, 200</b>	\$383.00		<b>100, 200</b>	\$335.00
	Single-Phase 220/230 VAC	<b>SCM425KEC-4H□B</b>	<b>10, 15, 20, 30, 50</b>	\$357.00	<b>SCM425KEC-4L□B</b>	<b>10, 15, 20, 30, 50</b>	\$323.00
			<b>100, 200</b>	\$386.00		<b>100, 200</b>	\$338.00
40 W (1/19 HP)	Single-Phase 110/115 VAC	<b>SCM540KUA-5H□B</b>	<b>10, 15, 20, 30, 50</b>	\$374.00	<b>SCM540KUA-5L□B</b>	<b>10, 15, 20, 30, 50</b>	\$340.00
			<b>100, 200</b>	\$403.00		<b>100, 200</b>	\$355.00
	Single-Phase 220/230 VAC	<b>SCM540KEC-5H□B</b>	<b>10, 15, 20, 30, 50</b>	\$378.00	<b>SCM540KEC-5L□B</b>	<b>10, 15, 20, 30, 50</b>	\$344.00
			<b>100, 200</b>	\$407.00		<b>100, 200</b>	\$359.00
90 W (1/8 HP)	Single-Phase 110/115 VAC	<b>SCM590KUA-5H□B</b>	<b>10, 15, 20, 30, 50</b>	\$423.00	<b>SCM590KUA-5L□B</b>	<b>10, 15, 20, 30, 50</b>	\$389.00
			<b>100, 200</b>	\$452.00		<b>100, 200</b>	\$404.00
	Single-Phase 220/230 VAC	<b>SCM590KEC-5H□B</b>	<b>10, 15, 20, 30, 50</b>	\$428.00	<b>SCM590KEC-5L□B</b>	<b>10, 15, 20, 30, 50</b>	\$394.00
			<b>100, 200</b>	\$457.00		<b>100, 200</b>	\$409.00

#### Speed Controller

Price includes speed controller, capacitor and capacitor cap.



Output Power	Power Supply Voltage	Product Name	List Price	Length	Product Name	List Price	Length	Product Name	List Price
25 W (1/30 HP)	Single-Phase 110/115 VAC	<b>DSCD25UA</b>	\$125.00	1 m (3.3 ft.)	<b>CC01SC</b>	\$35.00	1 m (3.3 ft.)	<b>CC01SCR</b>	\$68.00
	Single-Phase 220/230 VAC	<b>DSCD25EC</b>		2 m (6.6 ft.)	<b>CC02SC</b>	\$39.00	2 m (6.6 ft.)	<b>CC02SCR</b>	\$78.00
40 W (1/19 HP)	Single-Phase 110/115 VAC	<b>DSCD40UA</b>	\$125.00	3 m (9.8 ft.)	<b>CC03SC</b>	\$49.00	3 m (9.8 ft.)	<b>CC03SCR</b>	\$97.00
	Single-Phase 220/230 VAC	<b>DSCD40EC</b>		5 m (16.4 ft.)	<b>CC05SC</b>	\$68.00	5 m (16.4 ft.)	<b>CC05SCR</b>	\$135.00
90 W (1/8 HP)	Single-Phase 110/115 VAC	<b>DSCD90UA</b>	\$127.00	10 m (32.8 ft.)	<b>CC10SC</b>	\$116.00	10 m (32.8 ft.)	<b>CC10SCR</b>	\$231.00
	Single-Phase 220/230 VAC	<b>DSCD90EC</b>							

### Included

#### Motor

Shaft Type	Installation Screws	Parallel Key	Safety Cover	Operating Manual
Hollow Shaft Type	1 Set	1 pc. (Material: Stainless Steel)	1 pc.	1 Copy
Solid Shaft Type		1pc. (Material: Steel)	—	

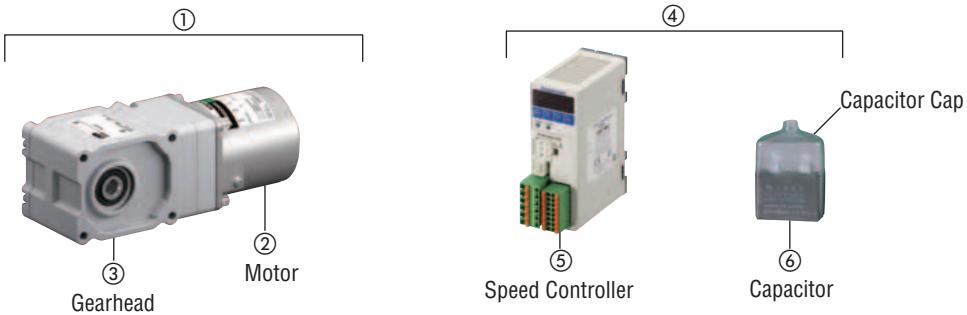
#### Speed Controller

Capacitor	Capacitor Cap	Operating Manual
1 pc.	1 pc.	1 Copy

● A number indicating the gear ratio is specified where the box □ is located within the product name.

Features	System Configuration	Standard	Parallel Shaft/ Round Shaft	Electromagnetic Brake	Right-Angle Shaft	Parallel Shaft/ Round Shaft	Right-Angle Shaft	Connection and Operation	Cables	Accessories

## ■ List of Motor and Speed Controller Combinations



### ● Right-Angle Hollow Shaft Hypoid JH Gear

Output Power	Power Supply Voltage	Speed Control Motor			Speed Controller		
		Product Name	Component Product Name		Product Name	Component Product Name	
		①	②	③	④	⑤	⑥
25 W (1/30 HP)	Single-Phase 100 VAC	<b>SCM425KJA-4H□B</b>	SCM425KJA	4H□B	<b>DSCD25JA</b>	DSC-U	CH80CFAUL2
	Single-Phase 200 VAC	<b>SCM425KJC-4H□B</b>	SCM425KJC		<b>DSCD25JC</b>		CH20BFAUL
	Single-Phase 110/115 VAC	<b>SCM425KUA-4H□B</b>	SCM425KUA		<b>DSCD25UA</b>		CH65CFAUL2
	Single-Phase 220/230 VAC	<b>SCM425KEC-4H□B</b>	SCM425KEC		<b>DSCD25EC</b>		CH15BFAUL
40 W (1/19 HP)	Single-Phase 100 VAC	<b>SCM540KJA-5H□B</b>	SCM540KJA	5H□B	<b>DSCD40JA</b>	DSC-U	CH110CFAUL2
	Single-Phase 200 VAC	<b>SCM540KJC-5H□B</b>	SCM540KJC		<b>DSCD40JC</b>		CH30BFAUL
	Single-Phase 110/115 VAC	<b>SCM540KUA-5H□B</b>	SCM540KUA		<b>DSCD40UA</b>		CH90CFAUL2
	Single-Phase 220/230 VAC	<b>SCM540KEC-5H□B</b>	SCM540KEC		<b>DSCD40EC</b>		CH23BFAUL
90 W (1/8 HP)	Single-Phase 100 VAC	<b>SCM590KJA-5H□B</b>	SCM590KJA	5H□B	<b>DSCD90JA</b>	DSC-U	CH280CFAUL2
	Single-Phase 200 VAC	<b>SCM590KJC-5H□B</b>	SCM590KJC		<b>DSCD90JC</b>		CH70BFAUL
	Single-Phase 110/115 VAC	<b>SCM590KUA-5H□B</b>	SCM590KUA		<b>DSCD90UA</b>		CH200CFAUL2
	Single-Phase 220/230 VAC	<b>SCM590KEC-5H□B</b>	SCM590KEC		<b>DSCD90EC</b>		CH60BFAUL

● A capacitor and a capacitor cap are included with the speed controller product (product name ④). A capacitor cap is not included with the capacitor product (product name ⑥).

### ● Right-Angle Solid Shaft Hypoid JL Gear

Output Power	Power Supply Voltage	Speed Control Motor			Speed Controller		
		Product Name	Component Product Name		Product Name	Component Product Name	
		①	②	③	④	⑤	⑥
25 W (1/30 HP)	Single-Phase 100 VAC	<b>SCM425KJA-4L□B</b>	SCM425KJA	4L□B	<b>DSCD25JA</b>	DSC-U	CH80CFAUL2
	Single-Phase 200 VAC	<b>SCM425KJC-4L□B</b>	SCM425KJC		<b>DSCD25JC</b>		CH20BFAUL
	Single-Phase 110/115 VAC	<b>SCM425KUA-4L□B</b>	SCM425KUA		<b>DSCD25UA</b>		CH65CFAUL2
	Single-Phase 220/230 VAC	<b>SCM425KEC-4L□B</b>	SCM425KEC		<b>DSCD25EC</b>		CH15BFAUL
40 W (1/19 HP)	Single-Phase 100 VAC	<b>SCM540KJA-5L□B</b>	SCM540KJA	5L□B	<b>DSCD40JA</b>	DSC-U	CH110CFAUL2
	Single-Phase 200 VAC	<b>SCM540KJC-5L□B</b>	SCM540KJC		<b>DSCD40JC</b>		CH30BFAUL
	Single-Phase 110/115 VAC	<b>SCM540KUA-5L□B</b>	SCM540KUA		<b>DSCD40UA</b>		CH90CFAUL2
	Single-Phase 220/230 VAC	<b>SCM540KEC-5L□B</b>	SCM540KEC		<b>DSCD40EC</b>		CH23BFAUL
90 W (1/8 HP)	Single-Phase 100 VAC	<b>SCM590KJA-5L□B</b>	SCM590KJA	5L□B	<b>DSCD90JA</b>	DSC-U	CH280CFAUL2
	Single-Phase 200 VAC	<b>SCM590KJC-5L□B</b>	SCM590KJC		<b>DSCD90JC</b>		CH70BFAUL
	Single-Phase 110/115 VAC	<b>SCM590KUA-5L□B</b>	SCM590KUA		<b>DSCD90UA</b>		CH200CFAUL2
	Single-Phase 220/230 VAC	<b>SCM590KEC-5L□B</b>	SCM590KEC		<b>DSCD90EC</b>		CH60BFAUL

● A capacitor and a capacitor cap are included with the speed controller product (product name ④). A capacitor cap is not included with the capacitor product (product name ⑥).

● A number indicating the gear ratio is specified where the box □ is located within the product name.

## Specifications - Continuous Rating

● 25 W (1/30 HP)



Product Name			Output Power [W (HP)]	Voltage [VAC]	Frequency [Hz]	Current [A]	Power Consumption [W]	Capacitor [μF]	Motor Overheat Protection Device	
Hollow Shaft Type	Solid Shaft Type	Speed Controller	25 (1/30)	Single-Phase 100	50	0.75	62	8.0	TP	
<b>SCM425KJA-4H□B</b>	<b>SCM425KJA-4L□B</b>	<b>DSCD25JA</b>			60	0.75	66			
<b>SCM425KJC-4H□B</b>	<b>SCM425KJC-4L□B</b>	<b>DSCD25JC</b>		Single-Phase 200	50	0.38	67	2.0	TP	
					60	0.38	67			
<b>SCM425KUA-4H□B</b>	<b>SCM425KUA-4L□B</b>	<b>DSCD25UA</b>		Single-Phase 110	60	0.75	58	6.5	TP	
					60	0.75	69			
<b>SCM425KEC-4H□B</b>	<b>SCM425KEC-4L□B</b>	<b>DSCD25EC</b>		Single-Phase 220	50	0.37	70	1.5	TP	
					60	0.37	70			
				Single-Phase 230	50	0.37	70			
					60	0.37	70			

TP: This indicates that there is a built-in thermal protector (automatic return type).

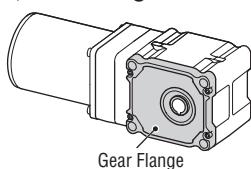
Gear Ratio			10	15	20	30	50	100	200	
Rotation Direction*1			Same direction as the motor					Opposite direction to the motor		
Variable Speed Range [r/min]	High Speed	1400 r/min (50 Hz)	140	93	70	46	28	14	7	
		1600 r/min (60 Hz)	160	106	80	53	32	16	8	
	Low Speed	90 r/min	9	6	4.5	3	1.8	0.9	0.5	
Permissible Torque [N·m (lb-in.)]	Single-Phase 100 VAC 200 VAC	1200 r/min	50 Hz	1.0 (8.8)	1.5 (13.2)	2.1 (18.5)	3.4 (30)	5.6 (49)	10.3 (91)	20.5 (181)
		1450 r/min	60 Hz	1.0 (8.8)	1.5 (13.2)	2.0 (17.7)	3.3 (29)	5.5 (48)	10.0 (88)	20.0 (177)
		90 r/min	50/60 Hz	0.28 (2.4)	0.41 (3.6)	0.55 (4.8)	0.91 (8.0)	1.5 (13.2)	2.8 (24)	5.5 (48)
		Starting	100 VAC 50 Hz	0.65 (5.7)	0.98 (8.6)	1.3 (11.5)	2.1 (18.5)	3.6 (31)	6.5 (57)	13.0 (115)
		100 VAC 60 Hz	0.68 (6.0)	1.0 (8.8)	1.4 (12.3)	2.2 (19.4)	3.7 (32)	6.8 (60)	13.5 (119)	
		200 VAC 50/60 Hz	0.60 (5.3)	0.90 (7.9)	1.2 (10.6)	2.0 (17.7)	3.3 (29)	6.0 (53)	12.0 (106)	
	Single-Phase 110 VAC 115 VAC	1450 r/min	60 Hz	1.0 (8.8)	1.5 (13.2)	2.1 (18.5)	3.4 (30)	5.6 (49)	10.3 (91)	20.5 (181)
		90 r/min	60 Hz	0.23 (2.0)	0.34 (3.0)	0.45 (3.9)	0.74 (6.5)	1.2 (10.6)	2.3 (20)	4.5 (39)
		Starting	110 VAC 60 Hz	0.63 (5.5)	0.94 (8.3)	1.3 (11.5)	2.1 (18.5)	3.4 (30)	6.3 (55)	12.5 (110)
	Single-Phase 220 VAC 230 VAC	1200 r/min	50 Hz	1.0 (8.8)	1.5 (13.2)	2.1 (18.5)	3.4 (30)	5.6 (49)	10.3 (91)	20.5 (181)
		1450 r/min	60 Hz	1.0 (8.8)	1.5 (13.2)	2.1 (18.5)	3.4 (30)	5.6 (49)	10.3 (91)	20.5 (181)
		90 r/min	50/60 Hz	0.20 (1.77)	0.30 (2.6)	0.40 (3.5)	0.66 (5.8)	1.1 (9.7)	2.0 (17.7)	4.0 (35)
		Starting	220 VAC 50/60 Hz	0.55 (4.8)	0.83 (7.3)	1.1 (9.7)	1.8 (15.9)	3.0 (26)	5.5 (48)	11.0 (97)
		230 VAC 50/60 Hz	0.60 (5.3)	0.90 (7.9)	1.2 (10.6)	2.0 (17.7)	3.3 (29)	6.0 (53)	12.0 (106)	
		When Instantaneous Stop is Performed	100 (550)	225 (1230)	400 (2200)	900 (4900)	2500 (13700)	10000 (55000)	40000 (220000)	
Permissible Radial Load [N (lb.)]	Hollow Shaft*2	10 mm (0.39 in.) from Installation Surface	28 (153)	63 (340)	112 (610)	252 (1380)	700 (3800)	2800 (15300)	11200 (61000)	
		20 mm (0.79 in.) from Installation Surface	311 (69)	400 (90)	488 (109)	622 (139)	799 (179)	888 (199)	978 (220)	
	Solid Shaft	10 mm (0.39 in.) from Output Shaft End	265 (59)	341 (76)	417 (93)	531 (119)	682 (153)	758 (170)	836 (188)	
		20 mm (0.79 in.) from Output Shaft End	304 (68)	390 (87)	477 (107)	607 (136)	781 (175)	868 (195)	956 (210)	
Permissible Axial Load [N (lb.)]			390 (87)	501 (112)	613 (137)	780 (175)	1003 (220)	1114 (250)	1228 (270)	

\*1 The rotation direction is as seen from the gear flange surface.

\*2 The radial load at each distance can be calculated with a formula. Permissible radial load calculation for hollow shaft type → Page 25

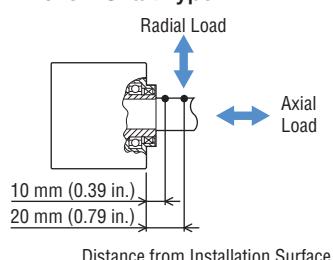
● 90 r/min, 1200 r/min, 1400 r/min, 1450 r/min, and 1600 r/min represent the motor shaft speed.

### ◇ Gear Flange Position

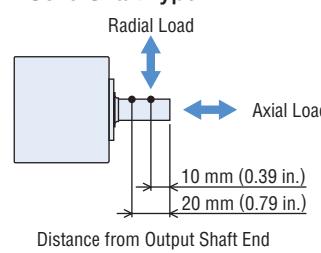


### ◇ Load Position

#### • Hollow Shaft Type



#### • Solid Shaft Type



● A number indicating the gear ratio is specified where the box □ is located within the product name.

Features	Standard	Electromagnetic Brake	Connection and Operation	Cables
System Configuration	Right-Angle Shaft	Parallel Shaft/Round Shaft	Right-Angle Shaft	Parallel Shaft/Round Shaft
Product Number	Right-Angle Shaft	Parallel Shaft/Round Shaft	Right-Angle Shaft	Parallel Shaft/Round Shaft
	Standard	Parallel Shaft/Round Shaft	Electromagnetic Brake	Accessories

● 40 W (1/19 HP)



Product Name			Output Power [W (HP)]	Voltage [VAC]	Frequency [Hz]	Current [A]	Power Consumption [W]	Capacitor [μF]	Motor Overheat Protection Device
Hollow Shaft Type	Solid Shaft Type	Speed Controller							
<b>SCM540KJA-5H□B</b>	<b>SCM540KJA-5L□B</b>	<b>DSCD40JA</b>	40 (1/19)	Single-Phase 100	50	1.1	92	11	TP
					60	1.1	101		
<b>SCM540KJC-5H□B</b>	<b>SCM540KJC-5L□B</b>	<b>DSCD40JC</b>		Single-Phase 200	50	0.57	94	3.0	TP
					60	0.57	100		
<b>SCM540KUA-5H□B</b>	<b>SCM540KUA-5L□B</b>	<b>DSCD40UA</b>		Single-Phase 110	60	1.1	107	9.0	TP
						1.1	107		
<b>SCM540KEC-5H□B</b>	<b>SCM540KEC-5L□B</b>	<b>DSCD40EC</b>		Single-Phase 220	50	0.55	96	2.3	TP
					60	0.55	104		
				Single-Phase 230	50	0.55	99		
					60	0.55	105		

TP: This indicates that there is a built-in thermal protector (automatic return type).

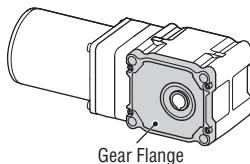
Gear Ratio			10	15	20	30	50	100	200	
Rotation Direction*1			Same direction as the motor					Opposite direction to the motor		
Variable Speed Range [r/min]	High Speed	1400 r/min (50 Hz)	140	93	70	46	28	14	7	
		1600 r/min (60 Hz)	160	106	80	53	32	16	8	
	Low Speed	90 r/min	9	6	4.5	3	1.8	0.9	0.5	
Permissible Torque [N·m (lb-in.)]	Single-Phase 100 VAC 200 VAC	1200 r/min	50 Hz	1.6 (14.1)	2.4 (21)	3.2 (28)	4.8 (42)	8.0 (70)	17.6 (155)	35.2 (310)
		1450 r/min	100 VAC 60 Hz	1.5 (13.2)	2.3 (20)	3.0 (26)	4.5 (39)	7.5 (66)	16.5 (146)	33.0 (290)
		200 VAC 60 Hz	1.6 (14.1)	2.4 (21)	3.2 (28)	4.8 (42)	8.0 (70)	17.6 (155)	35.2 (310)	
		90 r/min	100 VAC 50/60 Hz	0.40 (3.5)	0.60 (5.3)	0.80 (7.0)	1.2 (10.6)	2.0 (17.7)	4.4 (38)	8.8 (77)
		200 VAC 50/60 Hz	0.45 (3.9)	0.68 (6.0)	0.90 (7.9)	1.4 (12.3)	2.3 (20)	5.0 (44)	9.9 (87)	
		Starting	100 VAC 50 Hz	0.90 (7.9)	1.4 (12.3)	1.8 (15.9)	2.7 (23)	4.5 (39)	9.9 (87)	19.8 (175)
		200 VAC 50/60 Hz	0.95 (8.4)	1.4 (12.3)	1.9 (16.8)	2.9 (25)	4.8 (42)	10.5 (92)	20.9 (184)	
		1450 r/min	60 Hz	1.6 (14.1)	2.4 (21)	3.2 (28)	4.8 (42)	8.0 (70)	17.6 (155)	35.2 (310)
	Single-Phase 110 VAC 115 VAC	90 r/min	60 Hz	0.35 (3.0)	0.53 (4.6)	0.70 (6.1)	1.1 (9.7)	1.8 (15.9)	3.9 (34)	7.7 (68)
		110 VAC 60 Hz	0.90 (7.9)	1.4 (12.3)	1.8 (15.9)	2.7 (23)	4.5 (39)	9.9 (87)	19.8 (175)	
		115 VAC 60 Hz	0.95 (8.4)	1.4 (12.3)	1.9 (16.8)	2.9 (25)	4.8 (42)	10.5 (92)	20.9 (184)	
		Starting	50 Hz	1.6 (14.1)	2.4 (21)	3.2 (28)	4.8 (42)	8.0 (70)	17.6 (155)	35.2 (310)
	Single-Phase 220 VAC 230 VAC	1200 r/min	60 Hz	1.6 (14.1)	2.4 (21)	3.2 (28)	4.8 (42)	8.0 (70)	17.6 (155)	35.2 (310)
		1450 r/min	60 Hz	1.6 (14.1)	2.4 (21)	3.2 (28)	4.8 (42)	8.0 (70)	17.6 (155)	35.2 (310)
		90 r/min	50 Hz	0.33 (2.9)	0.49 (4.3)	0.65 (5.7)	0.98 (8.6)	1.6 (14.1)	3.6 (31)	7.2 (63)
		60 Hz	0.35 (3.0)	0.53 (4.6)	0.70 (6.1)	1.1 (9.7)	1.8 (15.9)	3.9 (34)	7.7 (68)	
	Starting	50/60 Hz	0.95 (8.4)	1.4 (12.3)	1.9 (16.8)	2.9 (25)	4.8 (42)	10.5 (92)	20.9 (184)	
Permissible Inertia J [ $\times 10^{-4}$ kg·m $^2$ (oz·in $^2$ )]			200 (1090)	450 (2500)	800 (4400)	1800 (9800)	5000 (27000)	20000 (109000)	80000 (440000)	
When Instantaneous Stop is Performed			59 (320)	132.8 (730)	236 (1290)	531 (2900)	1475 (8100)	5900 (32000)	23600 (129000)	
Permissible Radial Load [N (lb.)]	Hollow Shaft*2	10 mm (0.39 in.) from Installation Surface	415 (93)	554 (124)	692 (155)	923 (200)	1112 (250)	1196 (260)	1291 (290)	
		20 mm (0.79 in.) from Installation Surface	363 (81)	484 (108)	605 (136)	806 (181)	971 (210)	1045 (230)	1127 (250)	
	Solid Shaft	10 mm (0.39 in.) from Output Shaft End	378 (85)	504 (113)	630 (141)	840 (189)	1011 (220)	1089 (240)	1174 (260)	
		20 mm (0.79 in.) from Output Shaft End	481 (108)	641 (144)	802 (180)	1069 (240)	1287 (280)	1385 (310)	1495 (330)	
Permissible Axial Load [N (lb.)]			108 (24)	147 (33)	186 (41)	245 (55)	294 (66)	324 (72)	343 (77)	

\*1 The rotation direction is as seen from the gear flange surface.

\*2 The radial load at each distance can be calculated with a formula. Permissible radial load calculation for hollow shaft type → Page 25

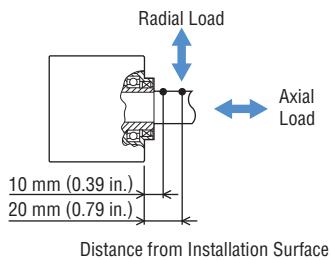
● 90 r/min, 1200 r/min, 1400 r/min, 1450 r/min, and 1600 r/min represent the motor shaft speed.

#### ◇ Gear Flange Position

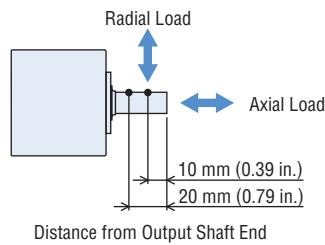


#### ◇ Load Position

##### • Hollow Shaft Type



##### • Solid Shaft Type



● A number indicating the gear ratio is specified where the box □ is located within the product name.

● 90 W (1/8 HP)



Product Name			Output Power [W (HP)]	Voltage [VAC]	Frequency [Hz]	Current [A]	Power Consumption [W]	Capacitor [μF]	Motor Overheat Protection Device
Hollow Shaft Type	Solid Shaft Type	Speed Controller							
<b>SCM590KJA-5H□B</b>	<b>SCM590KJA-5L□B</b>	<b>DSCD90JA</b>	90 (1/8)	Single-Phase 100	50	2.4	195	28	TP
					60	2.6	217		
<b>SCM590KJC-5H□B</b>	<b>SCM590KJC-5L□B</b>	<b>DSCD90JC</b>		Single-Phase 200	50	1.2	198	7.0	TP
					60	1.3	221		
<b>SCM590KUA-5H□B</b>	<b>SCM590KUA-5L□B</b>	<b>DSCD90UA</b>		Single-Phase 110	60	2.4	224	20	TP
						2.5	227		
<b>SCM590KEC-5H□B</b>	<b>SCM590KEC-5L□B</b>	<b>DSCD90EC</b>		Single-Phase 220	50	1.2	201	6.0	TP
					60	1.3	226		
				Single-Phase 230	50	1.2	204		
					60	1.3	228		

TP: This indicates that there is a built-in thermal protector (automatic return type).

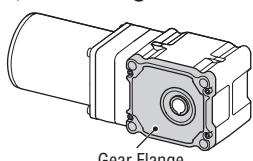
Gear Ratio			10	15	20	30	50	100	200		
Rotation Direction*1			Same direction as the motor					Opposite direction to the motor			
Variable Speed Range [r/min]	High Speed	1400 r/min (50 Hz)	140	93	70	46	28	14	7		
		1600 r/min (60 Hz)	160	106	80	53	32	16	8		
	Low Speed	90 r/min	9	6	4.5	3	1.8	0.9	0.5		
Permissible Torque [N·m (lb·in)]	Single-Phase 100 VAC 200 VAC	1200 r/min	50 Hz	4.1 (36)	6.1 (53)	8.3 (73)	12.7 (112)	20.6 (182)	39.2 (340)	53.9 (470)	
		1450 r/min	60 Hz	4.1 (36)	6.1 (53)	8.3 (73)	12.7 (112)	20.6 (182)	39.2 (340)	53.9 (470)	
		90 r/min	100 VAC 50/60 Hz	0.77 (6.8)	1.2 (10.6)	1.5 (13.2)	2.3 (20)	3.9 (34)	7.7 (68)	15.4 (136)	
			200 VAC 60 Hz	0.84 (7.4)	1.3 (11.5)	1.7 (15.0)	2.5 (22)	4.2 (37)	8.4 (74)	16.8 (148)	
		Starting	100 VAC 50/60 Hz	3.3 (29)	4.9 (43)	6.6 (58)	9.9 (87)	16.5 (146)	32.9 (290)	53.9 (470)	
			200 VAC 50 Hz	3.4 (30)	5.0 (44)	6.7 (59)	10.1 (89)	16.8 (148)	33.6 (290)	53.9 (470)	
			200 VAC 60 Hz	3.6 (31)	5.4 (47)	7.1 (62)	10.7 (94)	17.9 (158)	35.7 (310)	53.9 (470)	
	Single-Phase 110 VAC 115 VAC	1450 r/min	60 Hz	4.1 (36)	6.1 (53)	8.3 (73)	12.7 (112)	20.6 (182)	39.2 (340)	53.9 (470)	
		90 r/min	60 Hz	0.60 (5.3)	0.89 (7.8)	1.2 (10.6)	1.8 (15.9)	3.0 (26)	6.0 (53)	11.9 (105)	
		Starting	110 VAC 60 Hz	2.8 (24)	4.2 (37)	5.6 (49)	8.4 (74)	14.0 (123)	28.0 (240)	53.9 (470)	
			115 VAC 60 Hz	3.1 (27)	4.6 (40)	6.2 (54)	9.2 (81)	15.4 (136)	30.8 (270)	53.9 (470)	
	Single-Phase 220 VAC 230 VAC	1200 r/min	50 Hz	4.1 (36)	6.1 (53)	8.3 (73)	12.7 (112)	20.6 (182)	39.2 (340)	53.9 (470)	
		1450 r/min	60 Hz	4.1 (36)	6.1 (53)	8.3 (73)	12.7 (112)	20.6 (182)	39.2 (340)	53.9 (470)	
		90 r/min	50/60 Hz	0.67 (5.9)	1.0 (8.8)	1.3 (11.5)	2.0 (17.7)	3.3 (29)	6.7 (59)	13.3 (117)	
			220 VAC 50 Hz	3.4 (30)	5.1 (45)	6.9 (61)	10.3 (91)	17.2 (152)	34.3 (300)	53.9 (470)	
		Starting	220 VAC 60 Hz	3.5 (30)	5.3 (46)	7.0 (61)	10.5 (92)	17.5 (154)	35.0 (300)	53.9 (470)	
			230 VAC 50 Hz	3.6 (31)	5.5 (48)	7.3 (64)	10.9 (96)	18.2 (161)	36.4 (320)	53.9 (470)	
			230 VAC 60 Hz	3.7 (32)	5.6 (49)	7.4 (65)	11.1 (98)	18.6 (164)	37.1 (320)	53.9 (470)	
Permissible Inertia J [ $\times 10^{-4}$ kg·m <sup>2</sup> (oz·in <sup>2</sup> )]			200 (1090)	450 (2500)	800 (4400)	1800 (9800)	5000 (27000)	20000 (109000)	80000 (440000)		
When Instantaneous Stop is Performed			39 (210)	87.8 (480)	156 (850)	351 (1920)	975 (5300)	3900 (21000)	15600 (85000)		
Permissible Radial Load [N (lb.)]	Hollow Shaft*2	10 mm (0.39 in.) from Installation Surface	415 (93)	554 (124)	692 (155)	923 (200)	1112 (250)	1196 (260)	1291 (290)		
		20 mm (0.79 in.) from Installation Surface	363 (81)	484 (108)	605 (136)	806 (181)	971 (210)	1045 (230)	1127 (250)		
	Solid Shaft	10 mm (0.39 in.) from Output Shaft End	378 (85)	504 (113)	630 (141)	840 (189)	1011 (220)	1089 (240)	1174 (260)		
		20 mm (0.79 in.) from Output Shaft End	481 (108)	641 (144)	802 (180)	1069 (240)	1287 (280)	1385 (310)	1495 (330)		
Permissible Axial Load [N (lb.)]			108 (24)	147 (33)	186 (41)	245 (55)	294 (66)	324 (72)	343 (77)		

\*1 The rotation direction is as seen from the gear flange surface.

\*2 The radial load at each distance can be calculated with a formula. Permissible radial load calculation for hollow shaft type → Page 25

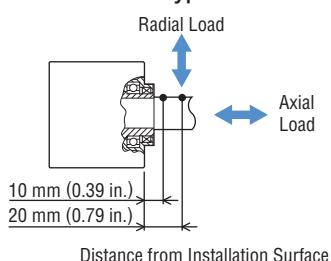
● 90 r/min, 1200 r/min, 1400 r/min, 1450 r/min, and 1600 r/min represent the motor shaft speed.

#### ◇ Gear Flange Position

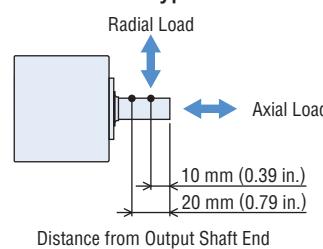


#### ◇ Load Position

##### • Hollow Shaft Type



##### • Solid Shaft Type



● A number indicating the gear ratio is specified where the box □ is located within the product name.

Features	System Configuration	Standard	Electromagnetic Brake	Connection and Operation	Cables
Product Number	Right-Angle Shaft	Parallel Shaft/Round Shaft	Right-Angle Shaft	Parallel Shaft/Round Shaft	Accessories

## Common Specifications

Item	Specifications
Speed Setting Method	The speed of the motor output shaft can be set using any of the following methods: · Using operation panel Up to four types of operation data can be set. · Using an external speed potentiometer · Using external DC voltage: 0 to 5 VDC, or 0 to 10 VDC
Acceleration Time and Deceleration Time Setting Range	0.0 to 15.0 s The motor acceleration time and deceleration time vary depending on the load condition.
	Monitor Mode Speed, Operation Data No., Alarm Code, Warning Code, I/O Monitor
	Data Mode Speed, Accelerating Time, Decelerating Time, Initialization
Functions	Speed Reduction Ratio, Speed Increasing Ratio, Lowest Digit Display Fixed, Prevention of Operation at Power-on Alarm, External Speed Command Input, External Speed Command Voltage Selection, External Speed Command OffSet, Speed Upper and Lower Limit, Input Function Selection, Output Function Selection, Motor Lock Detection Time, Motor Rotation Direction, Initialization
	Parameter Mode
	Test Mode JOG Operation
	Other Function Prohibiting Data Editing
Control Power Supply	24 VDC ±10% 0.15 A min.
Input Signals	Photocoupler Input, Input Resistance: 4.7 kΩ Signal assignment to IN0 to IN5 inputs (6 points) is possible as desired. [ ]: Initial Setting [FWD], [REV], [M0], [M1], [ALARM-RESET], [FREE], EXT-ERROR Source input or sink input can be switched using the selection switch. Factory Setting: Sink Input
Output Signals	Photocoupler and Open-Collector Output, External Power Supply: 4.5 to 30 VDC, 40 mA max. Signal assignment to OUT0 and OUT1 outputs (2 points) is possible as desired. [ ]: Initial Setting [SPEED-OUT], [ALARM-OUT], TH-OUT, WNG Source output or sink output can be switched by changing the external wiring.
Protective Function	When any of the following protective functions is activated, the motor will coast to a stop. Then the ALARM output will be turned off. At the same, the alarm code will be displayed on the control panel and the ALARM LED will be lit. Alarm Types: Motor Overheat, Motor Lock, Overspeed, EEPROM Error, Prevention of Operation at Power-On, External Stop
Maximum Extension Length	Between the motor and the speed controller: 10 m (32.8 ft.)

## General Specifications

Item	Motor	Speed Controller
Insulation Resistance	100 MΩ or more when 500 VDC megger is applied between the windings and the case after continuous operation under normal ambient temperature and humidity.	100 MΩ or more when 500 VDC megger is applied between the following places after continuous operation under normal ambient temperature and humidity: · Main Circuit Terminal - Control Circuit Terminal · Main Circuit Terminal - Case · Main Circuit Terminal - FG
Dielectric Strength	Sufficient to withstand 1.5 kVAC at 50 Hz or 60 Hz applied between the windings and the case for 1 minute after continuous operation under normal ambient temperature and humidity.	Sufficient to withstand the following for 1 minute after continuous operation under normal ambient temperature and humidity: · Main Circuit Terminal - Control Circuit Terminal 1.9 kVAC at 50 Hz or 60 Hz · Main Circuit Terminal - Case 1.9 kVAC at 50 Hz or 60 Hz · Main Circuit Terminal - FG 1.5 kVAC at 50 Hz or 60 Hz
Temperature Rise	The temperature rise of the windings is 80°C (176°F) or less measured by the resistance change method after no-load continuous operation under normal ambient temperature and humidity.	—
Overheat Protection Device	Thermal Protector Built-in (Automatic Return Type) Open: 130±5°C (266±9°F) Close: 85±20°C (185±36°F)	—
Ambient Temperature	0 to +40°C (+32 to +104°F) (Non-freezing)	0 to +50°C (+32 to +122°F) (Non-freezing)
Ambient Humidity	85% or less (Non-condensing)	
Altitude	Up to 1000 m (3300 ft.) above sea level	
Surrounding Atmosphere	No corrosive gases or dust. The product should not be exposed to water, oil or other liquids. Cannot be used in radioactive materials, magnetic field, vacuum or other special environments.	
Vibration	Not subject to continuous vibrations or excessive impact. In conformance with JIS C 60068-2-6 "Sine-wave vibration test method" Frequency Range: 10 to 55 Hz, Pulsating Amplitude: 0.15 mm (0.006 in.) Sweep Direction: 3 Directions (X, Y, Z), Number of Sweeps: 20 times	
Ambient Temperature	-10 to +60°C [+14 to +140°F] (Non-freezing)	-25 to +70°C [-13 to +158°F] (Non-freezing)
Ambient Humidity	85% or less (Non-condensing)	
Altitude	Up to 1000 m (3300 ft.) above sea level	
Surrounding Atmosphere	No corrosive gases or dust. The product should not be exposed to water, oil or other liquids. Cannot be used in radioactive materials, magnetic field, vacuum or other special environments.	
Thermal Class	130 (B)	—
Degree of Protection	IP20	IP20

\*The storage condition applies to short periods such as the period during transportation.

**Note**

● Do not measure insulation resistance or perform the dielectric voltage test while the motor and speed controller are connected.

## How to Read Speed - Torque Characteristics

The characteristics on the right shows the relationship between each setting speed and torque when a speed control motor is operated.

### ① Continuous Duty Region

Continuous operation is possible in this region within the specification rating.

### ② Limited Duty Region

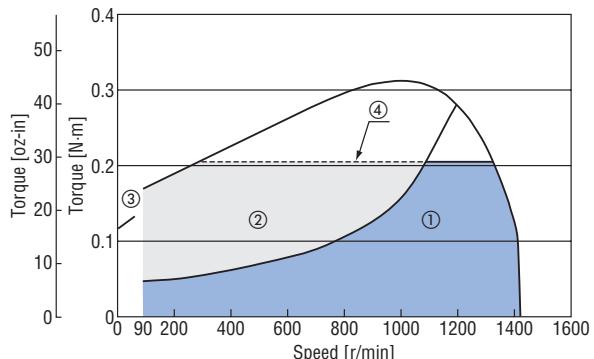
The motor case temperature may exceed 90°C (194°F) if operated continuously within the limited duty region. When operating within the limited duty region, ensure that the motor case temperature is maintained at 90°C (194°F) or less.

### ③ Starting Torque

This refers to the degree of torque with which the motor can start.

### ④ Permissible Torque

This refers to the permissible value of the motor torque when operating with the gearbox installed. Use the motor without exceeding the value on the list of permissible torques.



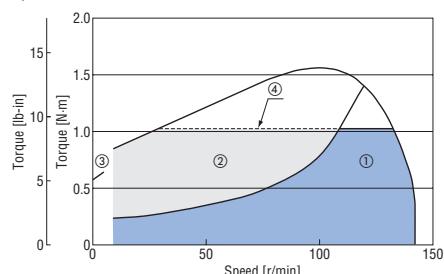
## Speed – Torque Characteristics (Reference values)

① Continuous Duty Region ② Limited Duty Region ③ Starting Torque ④ Permissible Torque

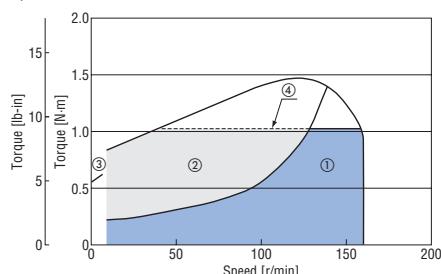
● All output characteristics are representative values. The permissible torque and starting torque of the motor vary according to the voltage. Use after checking the specifications and permissible torque.

### ● 25 W (1/30 HP)

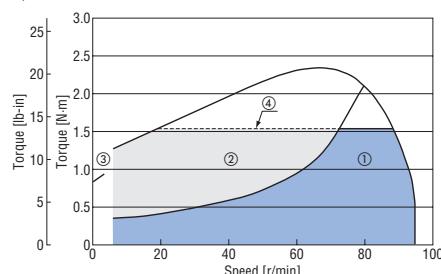
#### ◇ Gear Ratio: 10 50 Hz



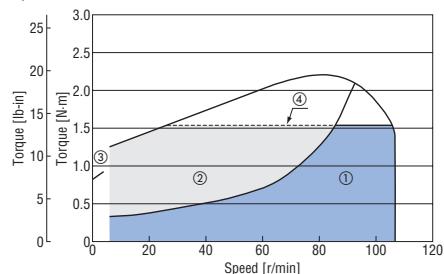
#### ◇ Gear Ratio: 10 60 Hz



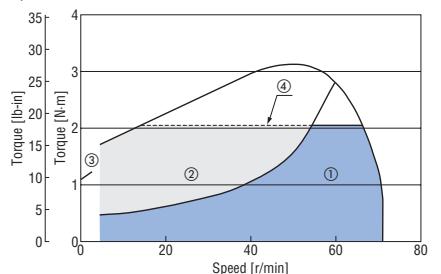
#### ◇ Gear Ratio: 15 50 Hz



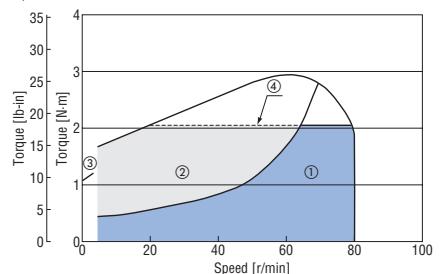
#### ◇ Gear Ratio: 15 60 Hz



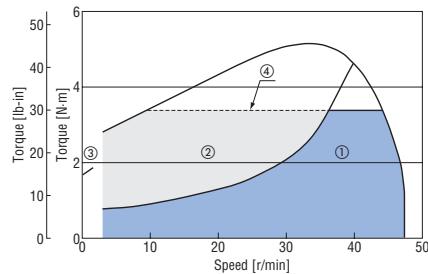
#### ◇ Gear Ratio: 20 50 Hz



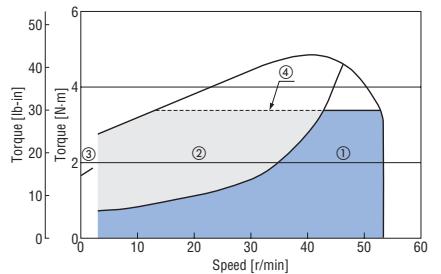
#### ◇ Gear Ratio: 20 60 Hz



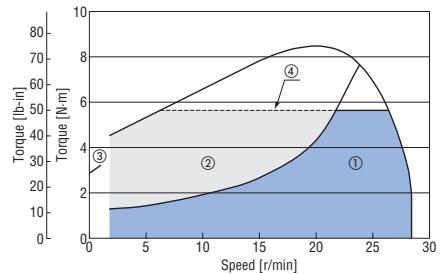
#### ◇ Gear Ratio: 30 50 Hz



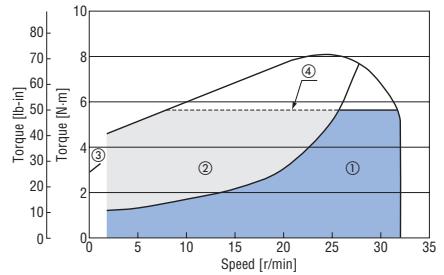
#### ◇ Gear Ratio: 30 60 Hz



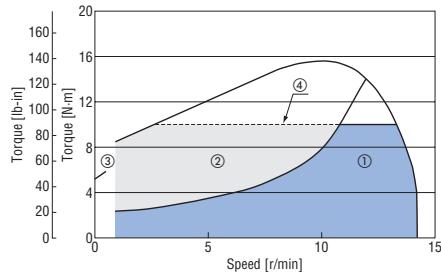
#### ◇ Gear Ratio: 50 50 Hz



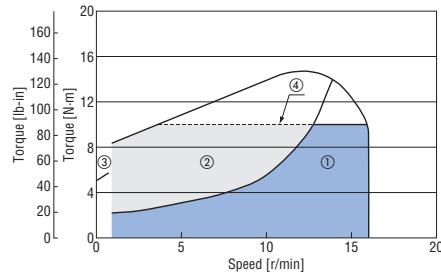
#### ◇ Gear Ratio: 50 60 Hz



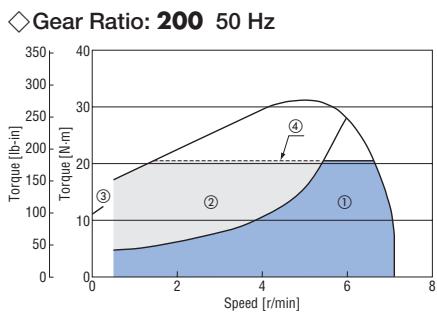
#### ◇ Gear Ratio: 100 50 Hz



#### ◇ Gear Ratio: 100 60 Hz

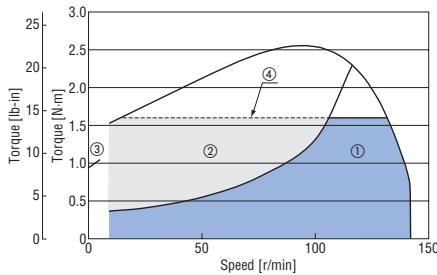


Features	System Configuration	Standard	Electromagnetic Brake	Connection and Operation	Cables
		Right-Angle Shaft	Parallel Shaft/ Round Shaft	Parallel Shaft/ Round Shaft	Accessories
			Right-Angle Shaft	Parallel Shaft/ Round Shaft	
				Operation	

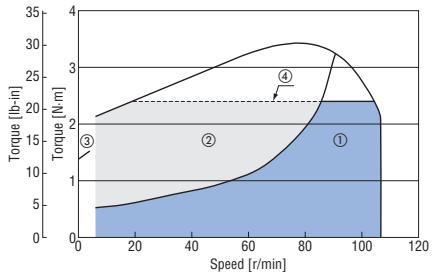


● 40 W (1/19 HP)

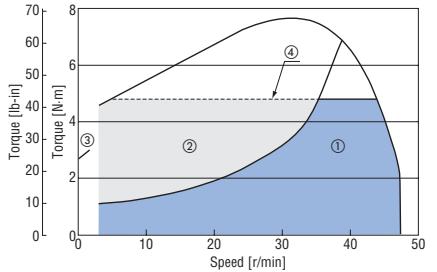
◆ Gear Ratio: 10 50 Hz



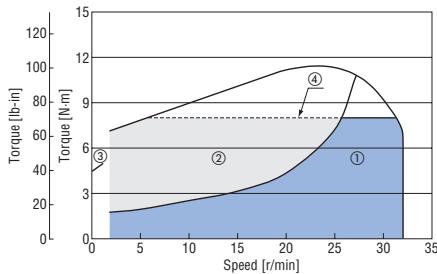
◆ Gear Ratio: 15 60 Hz



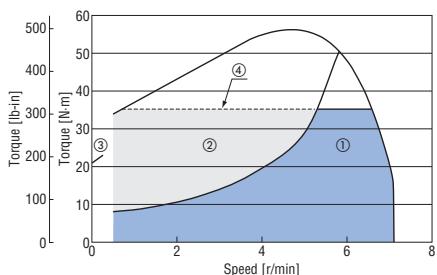
◆ Gear Ratio: 30 50 Hz



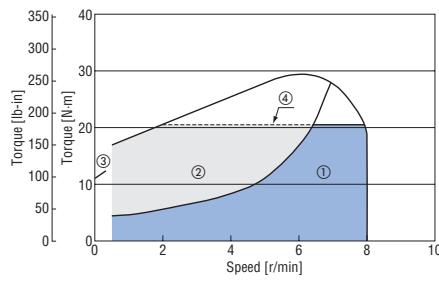
◆ Gear Ratio: 50 60 Hz



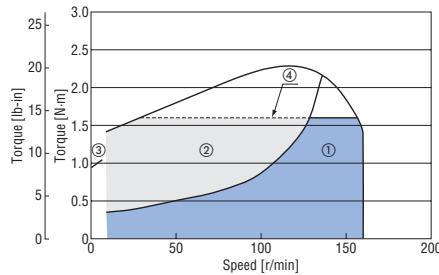
◆ Gear Ratio: 200 50 Hz



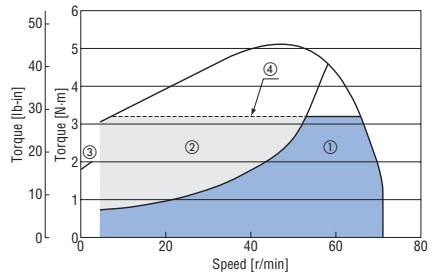
◆ Gear Ratio: 200 60 Hz



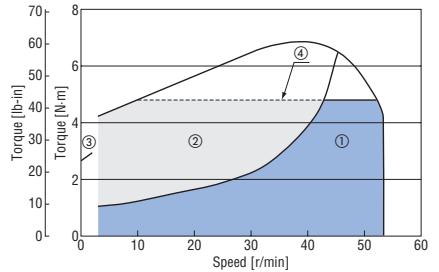
◆ Gear Ratio: 10 60 Hz



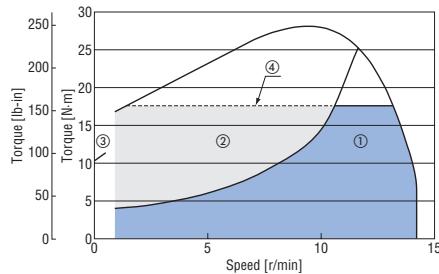
◆ Gear Ratio: 20 50 Hz



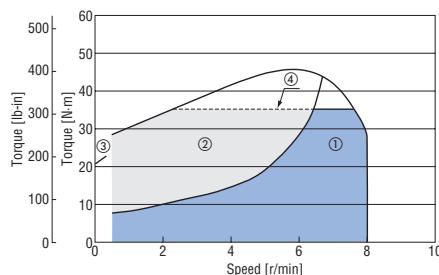
◆ Gear Ratio: 30 60 Hz



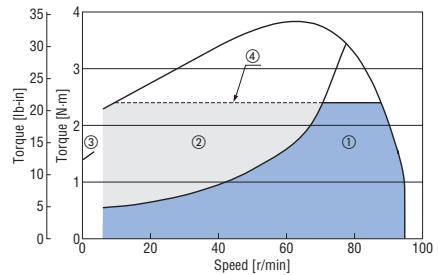
◆ Gear Ratio: 100 50 Hz



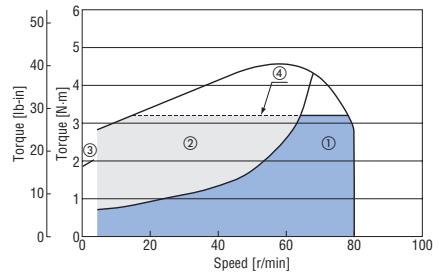
◆ Gear Ratio: 200 60 Hz



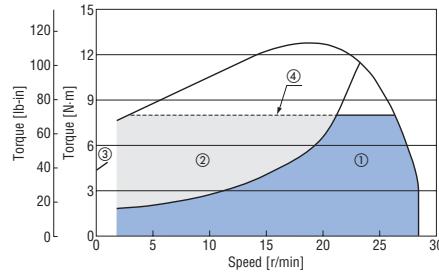
◆ Gear Ratio: 15 50 Hz



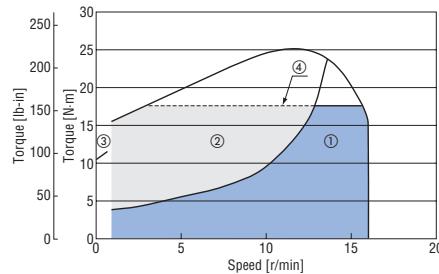
◆ Gear Ratio: 20 60 Hz



◆ Gear Ratio: 50 50 Hz



◆ Gear Ratio: 100 60 Hz



Features

System Configuration  
Product Number

Standard  
Right-Angle Shaft

Parallel Shaft/  
Round Shaft

Electromagnetic Brake  
Right-Angle Shaft

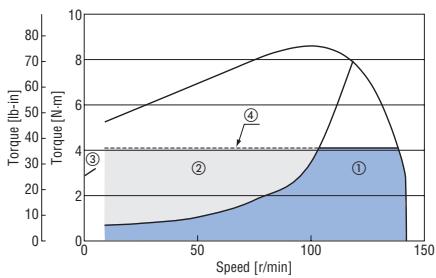
Parallel Shaft/  
Round Shaft

Connection and  
Operation

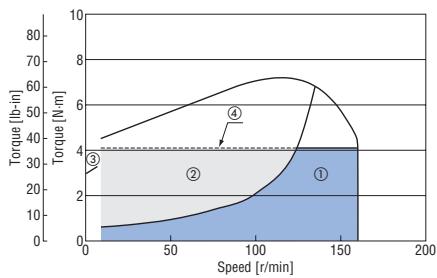
Cables  
Accessories

● 90 W (1/8 HP)

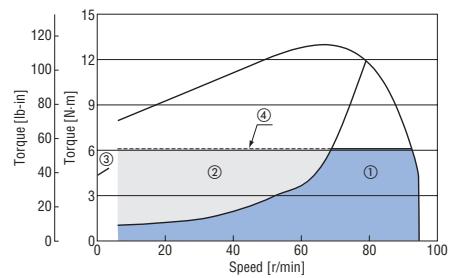
◇ Gear Ratio: 10 50 Hz



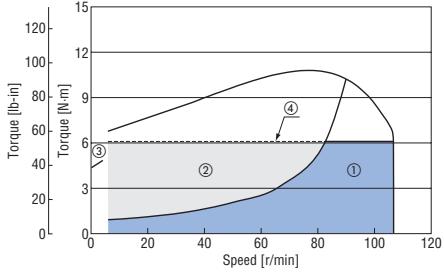
◇ Gear Ratio: 10 60 Hz



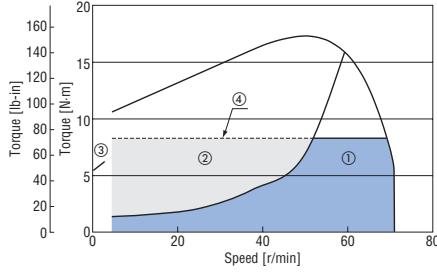
◇ Gear Ratio: 15 50 Hz



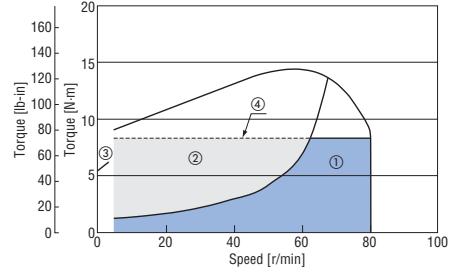
◇ Gear Ratio: 15 60 Hz



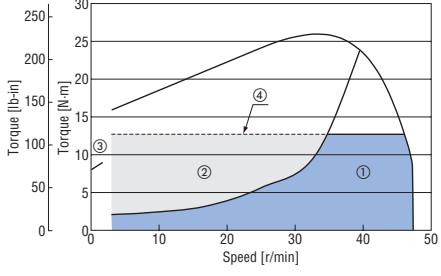
◇ Gear Ratio: 20 50 Hz



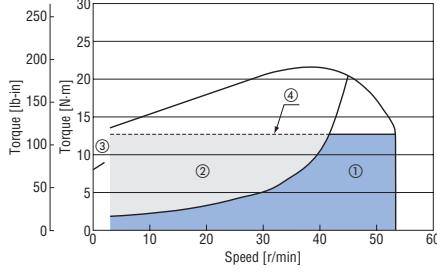
◇ Gear Ratio: 20 60 Hz



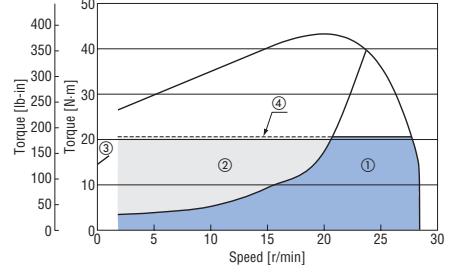
◇ Gear Ratio: 30 50 Hz



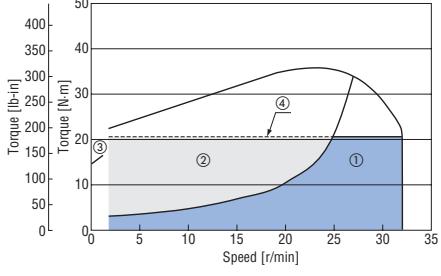
◇ Gear Ratio: 30 60 Hz



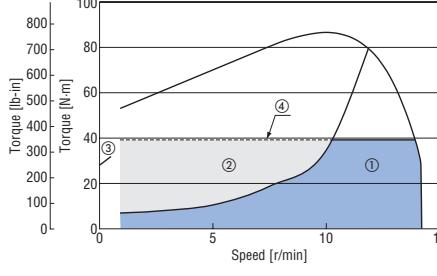
◇ Gear Ratio: 50 50 Hz



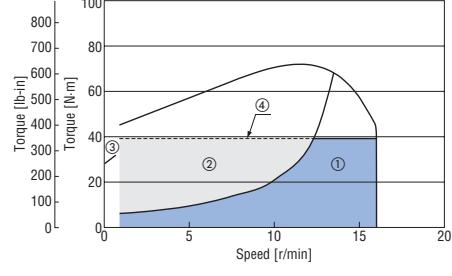
◇ Gear Ratio: 50 60 Hz



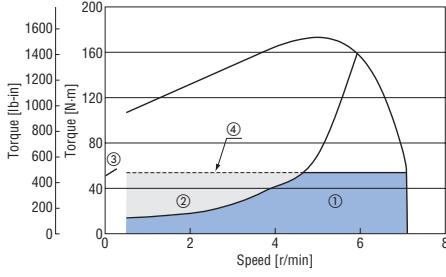
◇ Gear Ratio: 100 50 Hz



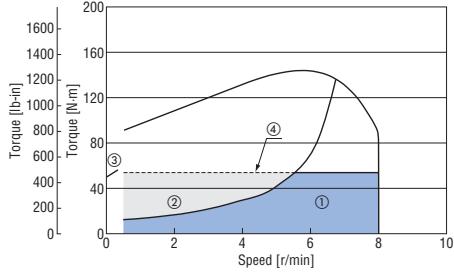
◇ Gear Ratio: 100 60 Hz



◇ Gear Ratio: 200 50 Hz



◇ Gear Ratio: 200 60 Hz



## Dimensions [Unit: mm (in.)]

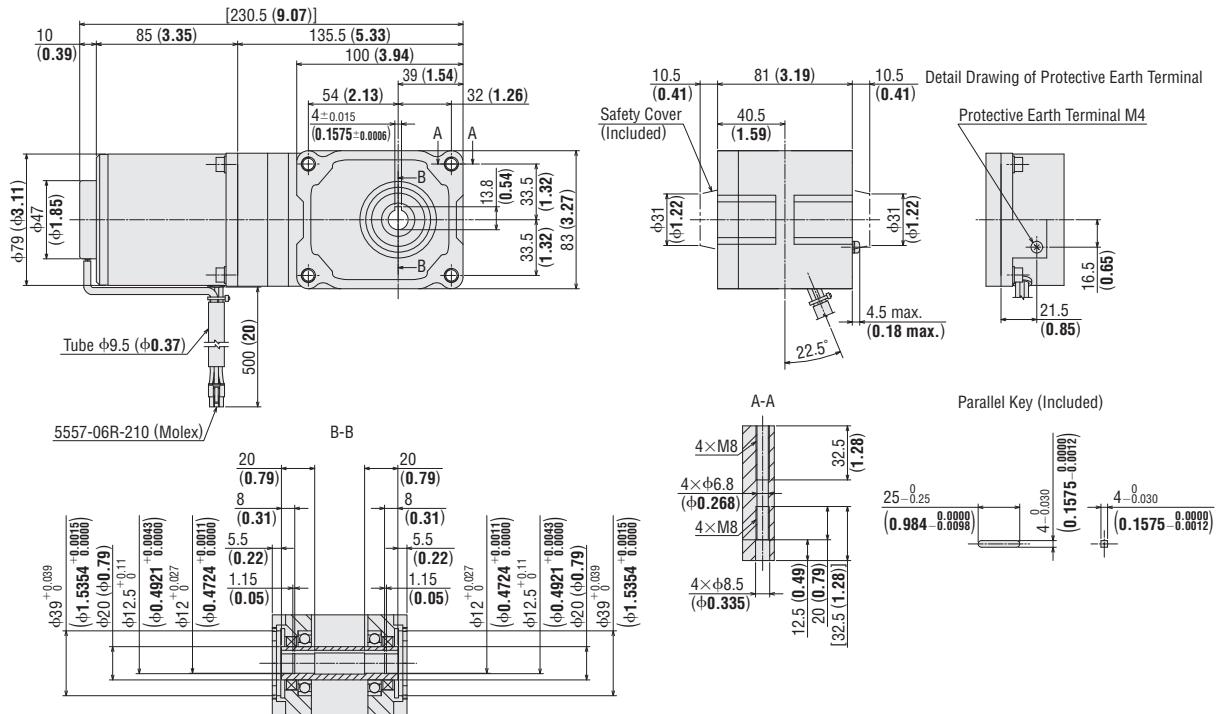
- "Installation screws" are included. Dimensions for installation screws → Page 24
- A number indicating the gear ratio is specified where the box □ is located within the product name.

### ● 25 W (1/30 HP)

#### ◇ Right-Angle Hollow Shaft Hypoid JH Gear

2D & 3D CAD

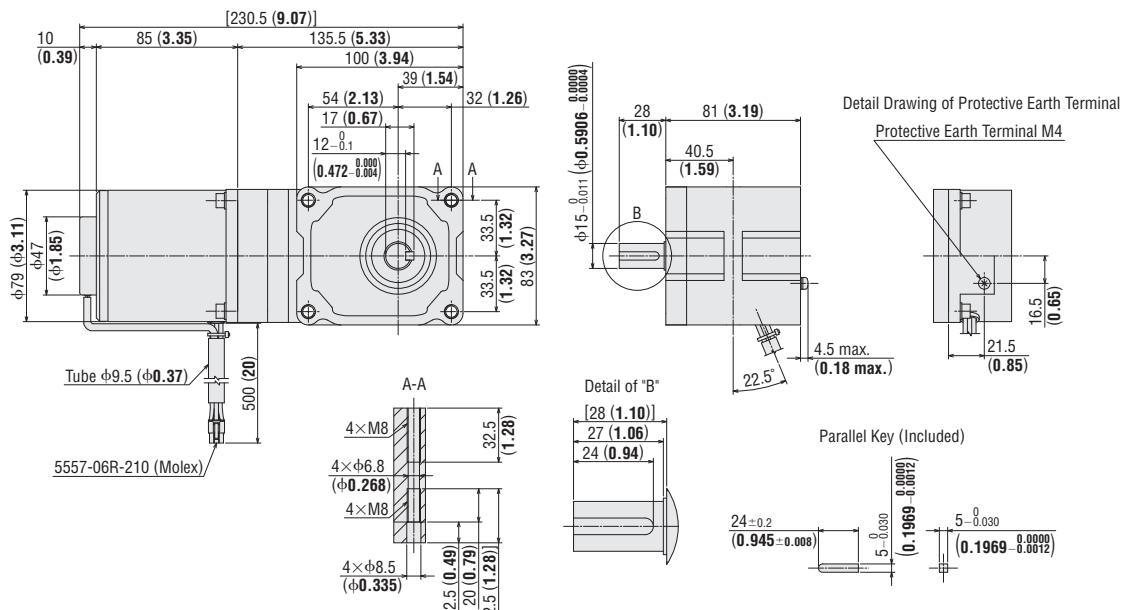
Product Name	Motor Product Name	Gearhead Product Name	Mass kg (lb.)	2D CAD
<b>SCM425KJA-4H□B</b>	SCM425KJA	4H□B	3.6 (7.9)	A1680
<b>SCM425KJC-4H□B</b>	SCM425KJC			
<b>SCM425KUA-4H□B</b>	SCM425KUA			
<b>SCM425KEC-4H□B</b>	SCM425KEC			



#### ◇ Right-Angle Solid Shaft Hypoid JL Gear

2D & 3D CAD

Product Name	Motor Product Name	Gearhead Product Name	Mass kg (lb.)	2D CAD
<b>SCM425KJA-4L□B</b>	SCM425KJA	4L□B	3.6 (7.9)	A1681
<b>SCM425KJC-4L□B</b>	SCM425KJC			
<b>SCM425KUA-4L□B</b>	SCM425KUA			
<b>SCM425KEC-4L□B</b>	SCM425KEC			



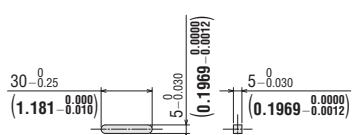
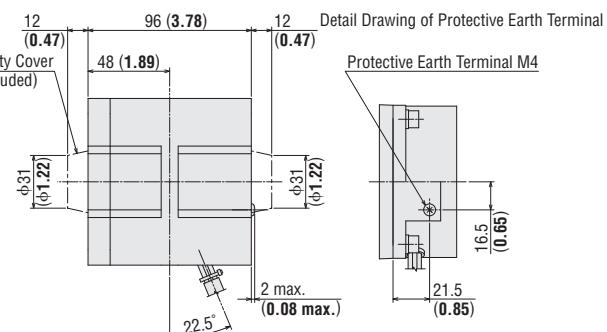
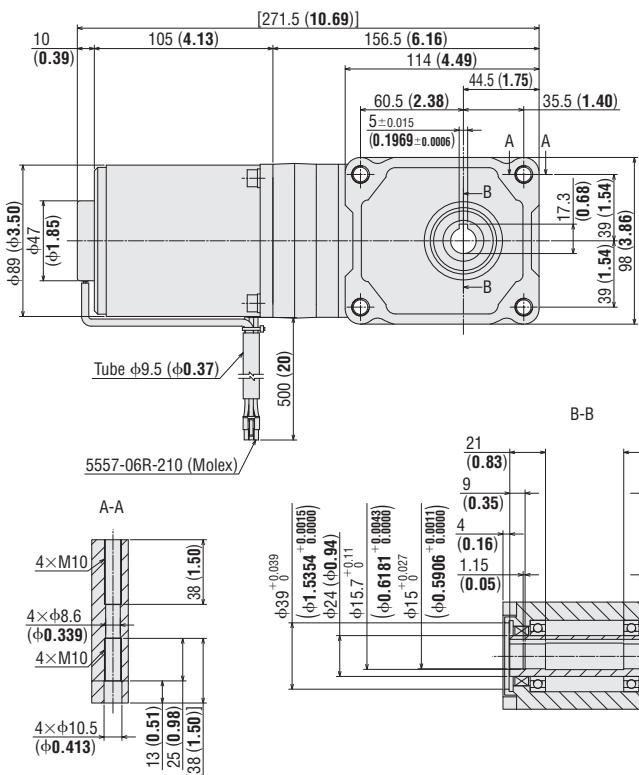
System Configuration		Features	
Product Number		Standard	Electromagnetic Brake
Right-Angle Shaft	Parallel Shaft/ Round Shaft	Right-Angle Shaft	Parallel Shaft/ Round Shaft
			Connection and Operation
			Cables Accessories

● 40 W (1/19 HP)

#### ◆Right-Angle Hollow Shaft Hypoid JH Gear

2D & 3D CAD

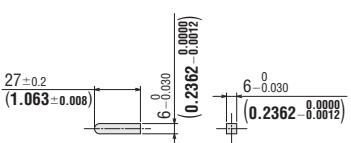
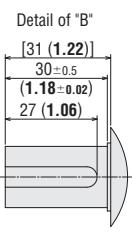
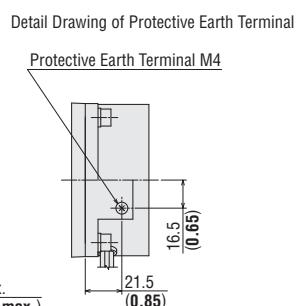
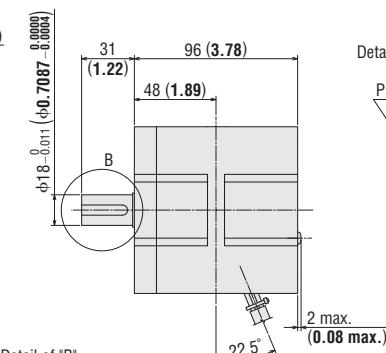
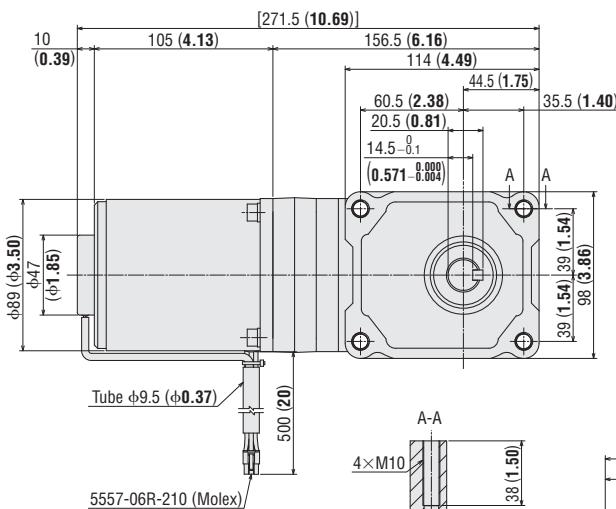
Product Name	Motor Product Name	Gearhead Product Name	Mass kg (lb.)	2D CAD
<b>SCM540KJA-5H□B</b>	SCM540KJA	5H□B	5.6 (12.3)	A1682
<b>SCM540KJC-5H□B</b>	SCM540KJC			
<b>SCM540KUA-5H□B</b>	SCM540KUA			
<b>SCM540KEC-5H□B</b>	SCM540KEC			



## ◇ Right-Angle Solid Shaft Hypoid JL Gear

2D & 3D CAD

Product Name	Motor Product Name	Gearhead Product Name	Mass kg (lb.)	2D CAD
<b>SCM540KJA-5L□B</b>	SCM540KJA	5L□B	5.6 (12.3)	A1683
<b>SCM540KJC-5L□B</b>	SCM540KJC			
<b>SCM540KUA-5L□B</b>	SCM540KUA			
<b>SCM540KEC-5L□B</b>	SCM540KEC			

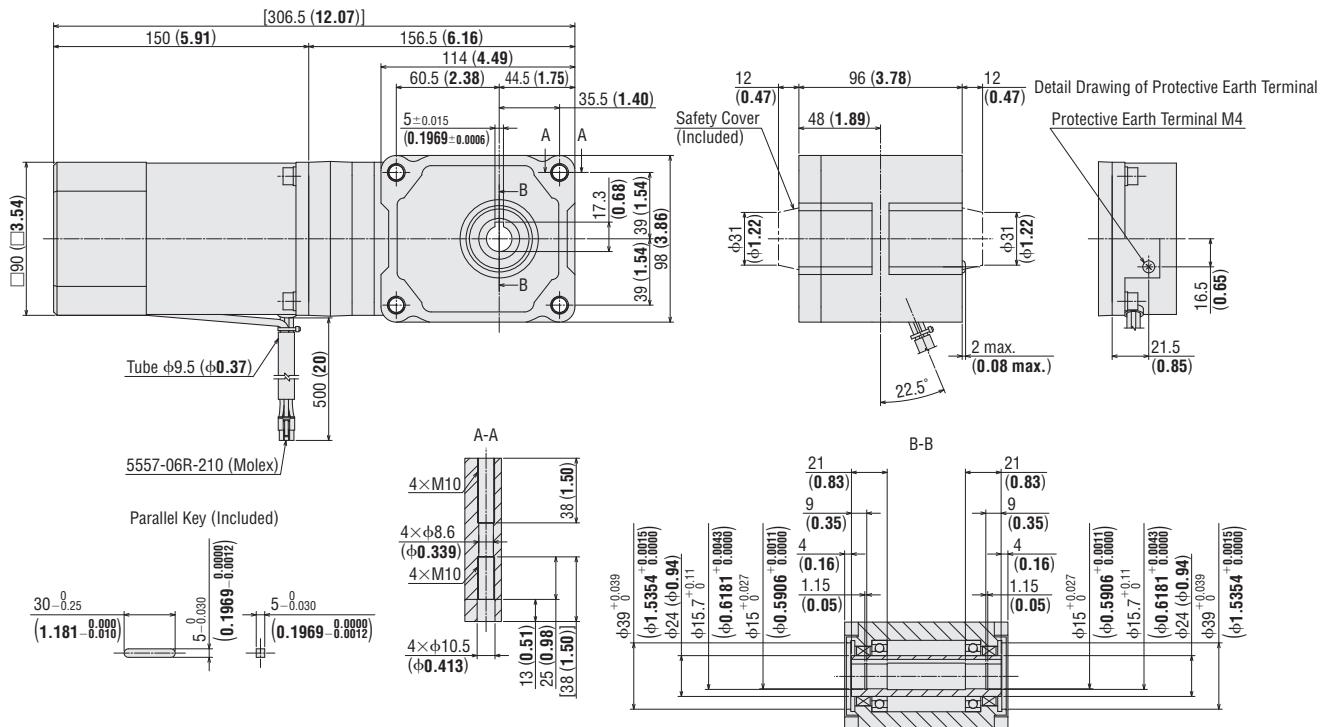


● 90 W (1/8 HP)

◇ Right-Angle Hollow Shaft Hypoid JH Gear

2D & 3D CAD

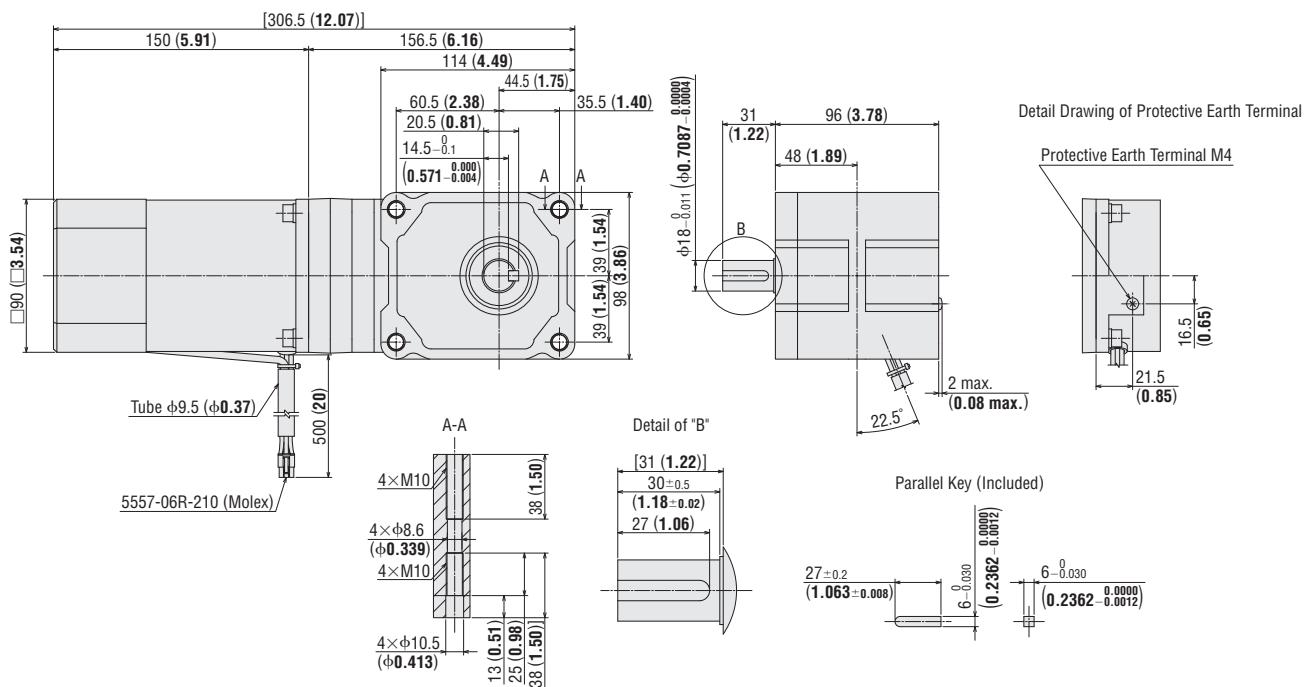
Product Name	Motor Product Name	Gearhead Product Name	Mass kg (lb.)	2D CAD
<b>SCM590KJA-5H□B</b>	SCM590KJA	5H□B	6.3 (13.9)	A1684
<b>SCM590KJC-5H□B</b>	SCM590KJC			
<b>SCM590KUA-5H□B</b>	SCM590KUA			
<b>SCM590KEC-5H□B</b>	SCM590KEC			



◇ Right-Angle Solid Shaft Hypoid JL Gear

2D & 3D CAD

Product Name	Motor Product Name	Gearhead Product Name	Mass kg (lb.)	2D CAD
<b>SCM590KJA-5L□B</b>	SCM590KJA	5L□B	6.3 (13.9)	A1685
<b>SCM590KJC-5L□B</b>	SCM590KJC			
<b>SCM590KUA-5L□B</b>	SCM590KUA			
<b>SCM590KEC-5L□B</b>	SCM590KEC			

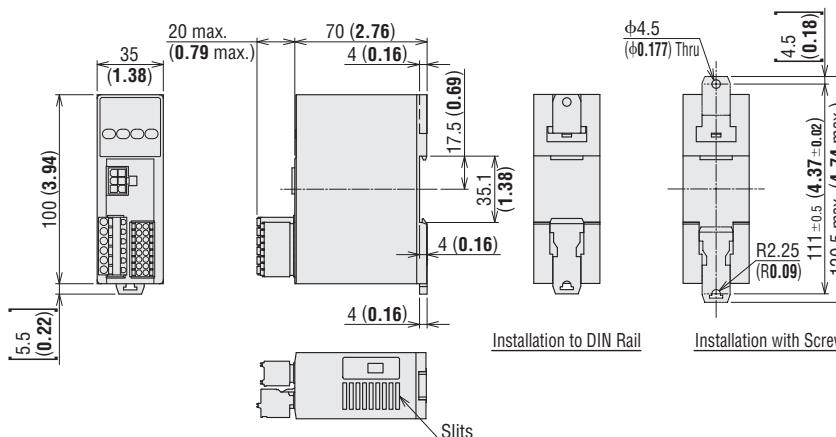


## ● Speed Controller

DSC-U

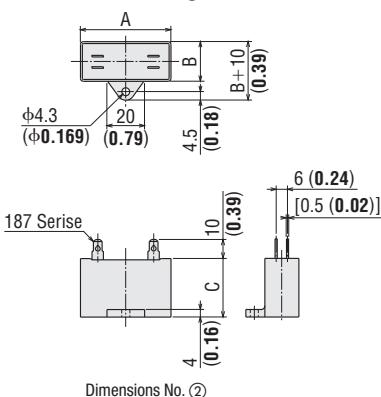
Mass: 0.2 kg (0.44 lb.)

**2D CAD** A1262 **3D CAD**

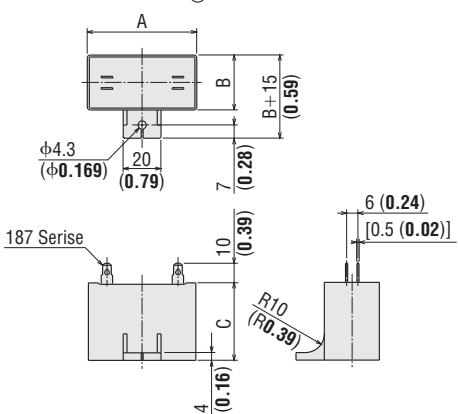


## ◇ Capacitor (Included with the speed controller)

Dimensions No. ①



Dimensions No. ②



## ● Connection Cable

Product Name	Length L [m (ft.)]
<b>CC01SC</b>	1 (3.3.)
<b>CC02SC</b>	2 (6.6)
<b>CC03SC</b>	3 (9.8)
<b>CC05SC</b>	5 (16.4)
<b>CC10SC</b>	10 (32.8)

## ● Flexible Connection Cable

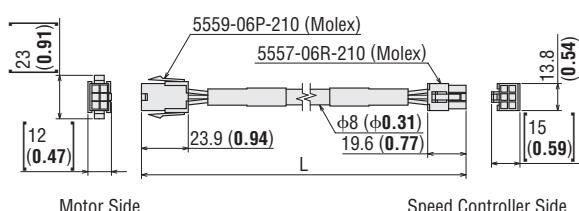
Product Name	Length L [m (ft.)]
<b>CC01SCR</b>	1 (3.3.)
<b>CC02SCR</b>	2 (6.6)
<b>CC03SCR</b>	3 (9.8)
<b>CC05SCR</b>	5 (16.4)
<b>CCT10SCR</b>	10 (32.8)

## ● Capacitor Dimensions [unit: mm (in.)]

Speed Controller Product Name	Capacitor				
	Product Name	A	B	C	Mass g (oz.)
<b>DSCD25JA</b>	CH80CFAUL2	48 (1.89)	21 (0.83)	31 (1.22)	41 (1.45)
<b>DSCD25JC</b>	CH20BFAUL	48 (1.89)	19 (0.75)	29 (1.14)	36 (1.27)
<b>DSCD25UA</b>	CH65CFAUL2	48 (1.89)	19 (0.75)	29 (1.14)	35 (1.24)
<b>DSCD25EC</b>	CH15BFAUL	38 (1.50)	21 (0.83)	31 (1.22)	37 (1.31)
<b>DSCD40JA</b>	CH110CFAUL2	58 (2.28)	21 (0.83)	31 (1.22)	49 (1.73)
<b>DSCD40JC</b>	CH30BFAUL	58 (2.28)	21 (0.83)	31 (1.22)	50 (1.77)
<b>DSCD40UA</b>	CH90CFAUL2	48 (1.89)	22.5 (0.89)	31.5 (1.24)	45 (1.59)
<b>DSCD40EC</b>	CH23BFAUL	48 (1.89)	21 (0.83)	31 (1.22)	43 (1.52)
<b>DSCD90JA</b>	CH280CFAUL2	58 (2.28)	35 (1.38)	50 (1.97)	140 (4.9)
<b>DSCD90JC</b>	CH70BFAUL	58 (2.28)	35 (1.38)	50 (1.97)	138 (4.9)
<b>DSCD90UA</b>	CH200CFAUL2	58 (2.28)	29 (1.14)	41 (1.61)	91 (3.2)
<b>DSCD90EC</b>	CH60BFAUL	58 (2.28)	29 (1.14)	41 (1.61)	92 (3.2)

● A capacitor and a capacitor cap are included with the speed controller product.

A capacitor cap is not included with the capacitor product.



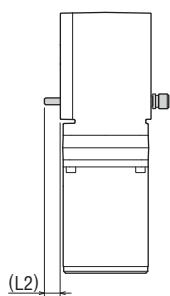
Motor Side

Speed Controller Side

Features	System Configuration	Standard	Electromagnetic Brake	Connection and Operation	Cables Accessories
Product Number	Right-Angle Shaft	Parallel Shaft/Round Shaft	Right-Angle Shaft	Parallel Shaft/Round Shaft	Accessories
	Right-Angle Shaft	Parallel Shaft/Round Shaft	Right-Angle Shaft	Parallel Shaft/Round Shaft	Accessories

## Dimensions for Installation Screws

### ● Right-Angle Shaft Hypoid Gearhead



Product Name	Gear Ratio	Installation Screws		L2 [mm (in.)]
		Screw Size	L1 [mm (in.)]	
4H□B 4L□B	10 to 200	M6	95 (3.74)	11 (0.43)
5H□B 5L□B	10 to 200	M8	110 (4.33)	10 (0.39)

● Installation Screws: 4 each pieces of flat washers and spring washers are included.

● The material of the installation screw is stainless steel.

● A number indicating the gear ratio is specified where the box □ is located within the product name.

## ■ Installation of Hollow Shaft Load

### ● Example of Load Shaft Installation Method

The load installation method differs depending on the shape of the load shaft. See the figures below.

● The hollow output shaft is processed to a tolerance of the inner diameter H8, and incorporates a key slot for load shaft installation.

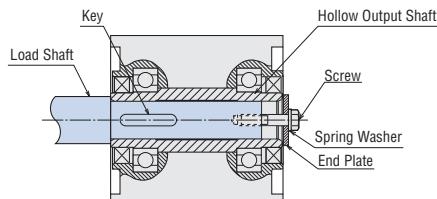
● The recommended tolerance of the load shaft is h7.

#### [Note]

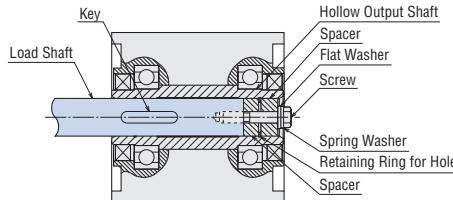
● To prevent sticking, apply a coat of grease on the exterior surface of the load shaft and interior surface of the hollow output shaft.

#### ◇ Stepped Load Shaft

##### • Fixing method using the end plate



#### ◇ For Non-Stepped Load Shaft



### ● Recommended Load Shaft Installation Method

Unit: mm (in.)

Output Power	25 W (1/30 HP)	40 W (1/19 HP), 90 W (1/8 HP)
Inner Diameter of Hollow Shaft (H8)	$\phi 12^{+0.027}_0$ ( $\phi 0.4724^{+0.0011}_0$ )	$\phi 15^{+0.027}_0$ ( $\phi 0.5906^{+0.0011}_0$ )
Recommended Tolerance of Load Shaft (h7)	$\phi 12_{-0.018}^0$ ( $\phi 0.4724_{-0.0007}^0$ )	$\phi 15_{-0.018}^0$ ( $\phi 0.5906_{-0.0007}^0$ )
Screw Size	M5	M6
Outer Diameter	$\phi 11.5$ ( $\phi 0.45$ )	$\phi 14.5$ ( $\phi 0.57$ )
Spacer Size	Inner Diameter $\phi 6$ ( $\phi 0.24$ )	$\phi 7$ ( $\phi 0.28$ )
Width	3 (0.12)	3 (0.12)
Nominal Hole Diameter of Retaining Ring (C Type Retaining Ring)	$\phi 12$ ( $\phi 0.47$ )	$\phi 15$ ( $\phi 0.59$ )
End Plate Thickness	3 (0.12)	3 (0.12)
Stepped Shaft La Length	55 (2.17)	72 (2.83)

● Retaining rings for holes, spacers, screws and other parts used to install the load shaft are not included.

The customer must supply these.

### ● Permissible Radial Load Calculation of the Hollow Shaft Type

Formulas to calculate permissible radial loads vary depending on the mechanism.

#### ◇ When One End of the Load Shaft is Not Supported by a Bearing Unit

##### • 25 W (1/30 HP)

$$\text{Permissible Radial Load } W [\text{N}] = \frac{58.5}{48.5 + L_p} \times F_0$$

##### • 40 W (1/19 HP), 90 W (1/8 HP)

$$\text{Permissible Radial Load } W [\text{N}] = \frac{69}{59 + L_p} \times F_0$$

#### ◇ When One End of the Load Shaft is Supported by a Bearing Unit

##### • 25 W (1/30 HP)

$$\text{Permissible Radial Load } W [\text{N}] = \frac{58.5 (S + 5.5)}{53 (S - L_p)} \times F_0$$

##### • 40 W (1/19 HP), 90 W (1/8 HP)

$$\text{Permissible Radial Load } W [\text{N}] = \frac{69 (S + 4)}{65 (S - L_p)} \times F_0$$

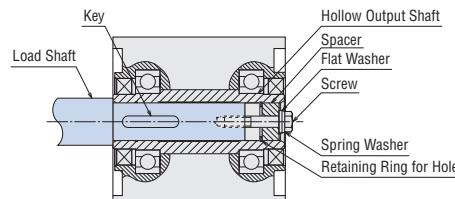
$F_0$  [N]: Permissible radial load when the reference point is at 10 mm (0.39 in.) from the installation surface.

$L_p$  [mm]: Distance from the installation surface to the load point.

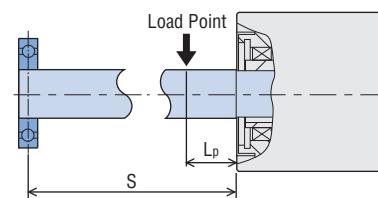
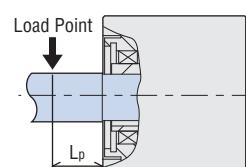
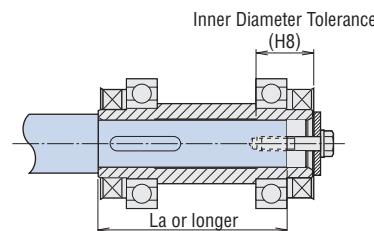
$S$  [mm]: Distance from the installation surface to the bearing unit.

● For details on the permissible radial load when the reference position is 10 mm (0.39 in.) away from the flange installation surface, see the Specifications table.

#### • Fixing method using the retaining ring for hole



#### ◇ Recommended Load Shaft Length



Features  
System Configuration  
Product Number

Standard  
Right-Angle Shaft  
Parallel Shaft/  
Round Shaft

Electromagnetic Brake  
Right-Angle Shaft  
Parallel Shaft/  
Round Shaft

Connection and  
Operation

Cables  
Accessories

# Standard Type

Parallel Shaft Gearhead **GV** Gear  
Round Shaft Type



Parallel Shaft Gearhead **GV** Gear

## Product Line

● Parallel Shaft Gearhead **GV** Gear

Price includes motor and gearhead.



Output Power	Power Supply Voltage	Product Name	Gear Ratio	List Price
6 W (1/125 HP)	Single-Phase 110/115 VAC	<b>SCM26UA-</b> □	<b>5, 6, 7.5, 9, 12.5, 15, 18</b>	\$147.00
			<b>25, 30, 36</b>	\$154.00
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$162.00
			<b>250, 300, 360</b>	\$197.00
	Single-Phase 220/230 VAC	<b>SCM26EC-</b> □	<b>5, 6, 7.5, 9, 12.5, 15, 18</b>	\$149.00
			<b>25, 30, 36</b>	\$156.00
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$164.00
			<b>250, 300, 360</b>	\$199.00
15 W (1/50 HP)	Single-Phase 110/115 VAC	<b>SCM315UA-</b> □	<b>5, 6, 7.5, 9, 12.5, 15, 18</b>	\$157.00
			<b>25, 30, 36</b>	\$164.00
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$173.00
			<b>250, 300, 360</b>	\$205.00
	Single-Phase 220/230 VAC	<b>SCM315EC-</b> □	<b>5, 6, 7.5, 9, 12.5, 15, 18</b>	\$160.00
			<b>25, 30, 36</b>	\$167.00
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$176.00
			<b>250, 300, 360</b>	\$208.00
25 W (1/30 HP)	Single-Phase 110/115 VAC	<b>SCM425UA-</b> □	<b>5, 6, 7.5, 9, 12.5, 15, 18</b>	\$167.00
			<b>25, 30, 36</b>	\$174.00
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$182.00
			<b>250, 300, 360</b>	\$217.00
	Single-Phase 220/230 VAC	<b>SCM425EC-</b> □	<b>5, 6, 7.5, 9, 12.5, 15, 18</b>	\$171.00
			<b>25, 30, 36</b>	\$178.00
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$186.00
			<b>250, 300, 360</b>	\$221.00
40 W (1/19 HP)	Single-Phase 110/115 VAC	<b>SCM540UA-</b> □	<b>5, 6, 7.5, 9, 12.5, 15, 18</b>	\$199.00
			<b>25, 30, 36</b>	\$207.00
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$214.00
			<b>250, 300</b>	\$279.00
	Single-Phase 220/230 VAC	<b>SCM540EC-</b> □	<b>5, 6, 7.5, 9, 12.5, 15, 18</b>	\$202.00
			<b>25, 30, 36</b>	\$210.00
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$217.00
			<b>250, 300</b>	\$282.00
60 W (1/12 HP)	Single-Phase 110/115 VAC	<b>SCM560UA-</b> □	<b>5, 6, 7.5, 9, 12.5, 15, 18</b>	\$240.00
			<b>25, 30, 36, 50, 60, 75, 90, 100</b>	\$251.00
			<b>120, 150, 180</b>	\$261.00
			<b>250, 300</b>	\$295.00
	Single-Phase 220/230 VAC	<b>SCM560EC-</b> □	<b>5, 6, 7.5, 9, 12.5, 15, 18</b>	\$244.00
			<b>25, 30, 36, 50, 60, 75, 90, 100</b>	\$255.00
			<b>120, 150, 180</b>	\$265.00
			<b>250, 300</b>	\$299.00
90 W (1/8 HP)	Single-Phase 110/115 VAC	<b>SCM590UA-</b> □	<b>5, 6, 7.5, 9, 12.5, 15, 18</b>	\$258.00
			<b>25, 30, 36, 50, 60</b>	\$278.00
			<b>75, 90, 100, 120, 150, 180</b>	\$288.00
	Single-Phase 220/230 VAC	<b>SCM590EC-</b> □	<b>5, 6, 7.5, 9, 12.5, 15, 18</b>	\$263.00
			<b>25, 30, 36, 50, 60</b>	\$283.00
			<b>75, 90, 100, 120, 150, 180</b>	\$293.00

● Speed Controller

Price includes speed controller, capacitor and capacitor cap.



Output Power	Power Supply Voltage	Product Name	List Price
6 W (1/125 HP)	Single-Phase 110/115 VAC	<b>DSCD6UA</b>	\$125.00
	Single-Phase 220/230 VAC	<b>DSCD6EC</b>	
15 W (1/50 HP)	Single-Phase 110/115 VAC	<b>DSCD15UA</b>	\$125.00
	Single-Phase 220/230 VAC	<b>DSCD15EC</b>	
25 W (1/30 HP)	Single-Phase 110/115 VAC	<b>DSCD25UA</b>	\$125.00
	Single-Phase 220/230 VAC	<b>DSCD25EC</b>	
40 W (1/19 HP)	Single-Phase 110/115 VAC	<b>DSCD40UA</b>	\$125.00
	Single-Phase 220/230 VAC	<b>DSCD40EC</b>	
60 W (1/12 HP)	Single-Phase 110/115 VAC	<b>DSCD60UA</b>	\$126.00
	Single-Phase 220/230 VAC	<b>DSCD60EC</b>	
90 W (1/8 HP)	Single-Phase 110/115 VAC	<b>DSCD90UA</b>	\$127.00
	Single-Phase 220/230 VAC	<b>DSCD90EC</b>	

● A number indicating the gear ratio is specified where the box □ is located within the product name.

## ● Round Shaft Type



Output Power	Power Supply Voltage	Product Name	List Price
6 W (1/125 HP)	Single-Phase 110/115 VAC	<b>SCM26A-UA</b>	\$81.00
	Single-Phase 220/230 VAC	<b>SCM26A-EC</b>	\$83.00
15 W (1/50 HP)	Single-Phase 110/115 VAC	<b>SCM315A-UA</b>	\$86.00
	Single-Phase 220/230 VAC	<b>SCM315A-EC</b>	\$89.00
25 W (1/30 HP)	Single-Phase 110/115 VAC	<b>SCM425A-UA</b>	\$94.00
	Single-Phase 220/230 VAC	<b>SCM425A-EC</b>	\$98.00
40 W (1/19 HP)	Single-Phase 110/115 VAC	<b>SCM540A-UA</b>	\$112.00
	Single-Phase 220/230 VAC	<b>SCM540A-EC</b>	\$115.00
60 W (1/12 HP)	Single-Phase 110/115 VAC	<b>SCM560A-UA</b>	\$128.00
	Single-Phase 220/230 VAC	<b>SCM560A-EC</b>	\$132.00
90 W (1/8 HP)	Single-Phase 110/115 VAC	<b>SCM590A-UA</b>	\$145.00
	Single-Phase 220/230 VAC	<b>SCM590A-EC</b>	\$150.00

## ● Connection Cables



Length	Product Name	List Price
1 m (3.3 ft.)	<b>CC01SC</b>	\$35.00
2 m (6.6 ft.)	<b>CC02SC</b>	\$39.00
3 m (9.8 ft.)	<b>CC03SC</b>	\$49.00
5 m (16.4 ft.)	<b>CC05SC</b>	\$68.00
10 m (32.8 ft.)	<b>CC10SC</b>	\$116.00

## ● Flexible Connection Cables



Length	Product Name	List Price
1 m (3.3 ft.)	<b>CC01SCR</b>	\$68.00
2 m (6.6 ft.)	<b>CC02SCR</b>	\$78.00
3 m (9.8 ft.)	<b>CC03SCR</b>	\$97.00
5 m (16.4 ft.)	<b>CC05SCR</b>	\$135.00
10 m (32.8 ft.)	<b>CC10SCR</b>	\$231.00

## ■ Included

### ● Motor

Type	Parallel Key	Installation Screws	Operating Manual
Parallel Shaft Gearhead <b>GV</b> Gear	1 pc.	1 Set	
Round Shaft Type	—	—	1 Copy

### ● Speed Controller

Capacitor	Capacitor Cap	Operating Manual
1 pc.	1 pc.	1 Copy

## ● Speed Controller

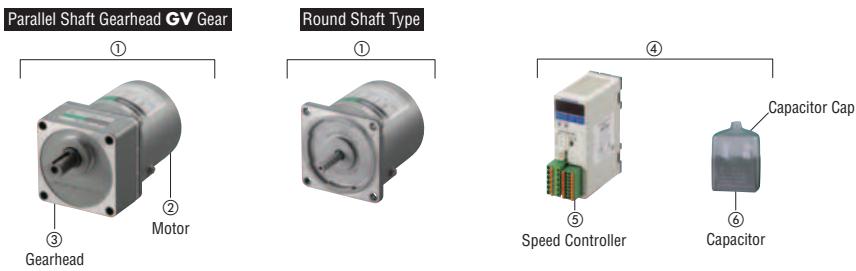
Price includes speed controller, capacitor and capacitor cap.



Output Power	Power Supply Voltage	Product Name	List Price
6 W (1/125 HP)	Single-Phase 110/115 VAC	<b>DSCD6UA</b>	\$125.00
	Single-Phase 220/230 VAC	<b>DSCD6EC</b>	
15 W (1/50 HP)	Single-Phase 110/115 VAC	<b>DSCD15UA</b>	\$125.00
	Single-Phase 220/230 VAC	<b>DSCD15EC</b>	
25 W (1/30 HP)	Single-Phase 110/115 VAC	<b>DSCD25UA</b>	\$125.00
	Single-Phase 220/230 VAC	<b>DSCD25EC</b>	
40 W (1/19 HP)	Single-Phase 110/115 VAC	<b>DSCD40UA</b>	\$125.00
	Single-Phase 220/230 VAC	<b>DSCD40EC</b>	
60 W (1/12 HP)	Single-Phase 110/115 VAC	<b>DSCD60UA</b>	\$126.00
	Single-Phase 220/230 VAC	<b>DSCD60EC</b>	
90 W (1/8 HP)	Single-Phase 110/115 VAC	<b>DSCD90UA</b>	\$127.00
	Single-Phase 220/230 VAC	<b>DSCD90EC</b>	

Features	System Configuration	Standard	Electromagnetic Brake	Connection and Operation	Cables Accessories
Product Number		Right-Angle Shaft	Parallel Shaft/ Round Shaft	Right-Angle Shaft	Parallel Shaft/ Round Shaft

## List of Motor and Speed Controller Combinations



### ● Parallel Shaft Gearhead GV Gear

Output Power	Power Supply Voltage	Speed Control Motor			Speed Controller		
		Product Name	Component Product Name		Product Name	Component Product Name	
		①	②	③	④	⑤	⑥
6 W (1/125 HP)	Single-Phase 100 VAC	<b>SCM26JA-□</b>	SCM26GV-JA	2GV□B	<b>DSCD6JA</b>		CH35FAUL2
	Single-Phase 200 VAC	<b>SCM26JC-□</b>	SCM26GV-JC		<b>DSCD6JC</b>		CH08BFAUL
	Single-Phase 110/115 VAC	<b>SCM26UA-□</b>	SCM26GV-UA		<b>DSCD6UA</b>		CH25FAUL2
	Single-Phase 220/230 VAC	<b>SCM26EC-□</b>	SCM26GV-EC		<b>DSCD6EC</b>		CH06BFAUL
15 W (1/50 HP)	Single-Phase 100 VAC	<b>SCM315JA-□</b>	SCM315GV-JA	3GV□B	<b>DSCD15JA</b>		CH55FAUL2
	Single-Phase 200 VAC	<b>SCM315JC-□</b>	SCM315GV-JC		<b>DSCD15JC</b>		CH15BFAUL
	Single-Phase 110/115 VAC	<b>SCM315UA-□</b>	SCM315GV-UA		<b>DSCD15UA</b>		CH45FAUL2
	Single-Phase 220/230 VAC	<b>SCM315EC-□</b>	SCM315GV-EC		<b>DSCD15EC</b>		CH10BFAUL
25 W (1/30 HP)	Single-Phase 100 VAC	<b>SCM425JA-□</b>	SCM425GV-JA	4GV□B	<b>DSCD25JA</b>		CH80CFAUL2
	Single-Phase 200 VAC	<b>SCM425JC-□</b>	SCM425GV-JC		<b>DSCD25JC</b>		CH20BFAUL
	Single-Phase 110/115 VAC	<b>SCM425UA-□</b>	SCM425GV-UA		<b>DSCD25UA</b>		CH65CFAUL2
	Single-Phase 220/230 VAC	<b>SCM425EC-□</b>	SCM425GV-EC		<b>DSCD25EC</b>		CH15BFAUL
40 W (1/19 HP)	Single-Phase 100 VAC	<b>SCM540JA-□</b>	SCM540GV-JA	5GV□B	<b>DSCD40JA</b>		CH110CFAUL2
	Single-Phase 200 VAC	<b>SCM540JC-□</b>	SCM540GV-JC		<b>DSCD40JC</b>		CH30BFAUL
	Single-Phase 110/115 VAC	<b>SCM540UA-□</b>	SCM540GV-UA		<b>DSCD40UA</b>		CH90CFAUL2
	Single-Phase 220/230 VAC	<b>SCM540EC-□</b>	SCM540GV-EC		<b>DSCD40EC</b>		CH23BFAUL
60 W (1/12 HP)	Single-Phase 100 VAC	<b>SCM560JA-□</b>	SCM560GVH-JA	5GVH□B	<b>DSCD60JA</b>		CH180CFAUL2
	Single-Phase 200 VAC	<b>SCM560JC-□</b>	SCM560GVH-JC		<b>DSCD60JC</b>		CH40BFAUL
	Single-Phase 110/115 VAC	<b>SCM560UA-□</b>	SCM560GVH-UA		<b>DSCD60UA</b>		CH120CFAUL2
	Single-Phase 220/230 VAC	<b>SCM560EC-□</b>	SCM560GVH-EC		<b>DSCD60EC</b>		CH30BFAUL
90 W (1/8 HP)	Single-Phase 100 VAC	<b>SCM590JA-□</b>	SCM590GVR-JA	5GVR□B	<b>DSCD90JA</b>		CH280CFAUL2
	Single-Phase 200 VAC	<b>SCM590JC-□</b>	SCM590GVR-JC		<b>DSCD90JC</b>		CH70BFAUL
	Single-Phase 110/115 VAC	<b>SCM590UA-□</b>	SCM590GVR-UA		<b>DSCD90UA</b>		CH200CFAUL2
	Single-Phase 220/230 VAC	<b>SCM590EC-□</b>	SCM590GVR-EC		<b>DSCD90EC</b>		CH60BFAUL

● A capacitor and a capacitor cap are included with the speed controller product (product name ④).

A capacitor cap is not included with the capacitor product (product name ⑥).

### ● Round Shaft Type

Output Power	Power Supply Voltage	Speed Control Motor		Speed Controller		
		Product Name	Product Name	Component Product Name		
		①	④	⑤	⑥	
6 W (1/125 HP)	Single-Phase 100 VAC	<b>SCM26A-JA</b>	<b>DSCD6JA</b>	DSC-U	CH35FAUL2	
	Single-Phase 200 VAC	<b>SCM26A-JC</b>	<b>DSCD6JC</b>		CH08BFAUL	
	Single-Phase 110/115 VAC	<b>SCM26A-UA</b>	<b>DSCD6UA</b>		CH25FAUL2	
	Single-Phase 220/230 VAC	<b>SCM26A-EC</b>	<b>DSCD6EC</b>		CH06BFAUL	
15 W (1/50 HP)	Single-Phase 100 VAC	<b>SCM315A-JA</b>	<b>DSCD15JA</b>		CH55FAUL2	
	Single-Phase 200 VAC	<b>SCM315A-JC</b>	<b>DSCD15JC</b>		CH15BFAUL	
	Single-Phase 110/115 VAC	<b>SCM315A-UA</b>	<b>DSCD15UA</b>		CH45FAUL2	
	Single-Phase 220/230 VAC	<b>SCM315A-EC</b>	<b>DSCD15EC</b>		CH10BFAUL	
25 W (1/30 HP)	Single-Phase 100 VAC	<b>SCM425A-JA</b>	<b>DSCD25JA</b>		CH80CFAUL2	
	Single-Phase 200 VAC	<b>SCM425A-JC</b>	<b>DSCD25JC</b>		CH20BFAUL	
	Single-Phase 110/115 VAC	<b>SCM425A-UA</b>	<b>DSCD25UA</b>		CH65CFAUL2	
	Single-Phase 220/230 VAC	<b>SCM425A-EC</b>	<b>DSCD25EC</b>		CH15BFAUL	
40 W (1/19 HP)	Single-Phase 100 VAC	<b>SCM540A-JA</b>	<b>DSCD40JA</b>		CH110CFAUL2	
	Single-Phase 200 VAC	<b>SCM540A-JC</b>	<b>DSCD40JC</b>		CH30BFAUL	
	Single-Phase 110/115 VAC	<b>SCM540A-UA</b>	<b>DSCD40UA</b>		CH90CFAUL2	
	Single-Phase 220/230 VAC	<b>SCM540A-EC</b>	<b>DSCD40EC</b>		CH23BFAUL	
60 W (1/12 HP)	Single-Phase 100 VAC	<b>SCM560A-JA</b>	<b>DSCD60JA</b>		CH180CFAUL2	
	Single-Phase 200 VAC	<b>SCM560A-JC</b>	<b>DSCD60JC</b>		CH40BFAUL	
	Single-Phase 110/115 VAC	<b>SCM560A-UA</b>	<b>DSCD60UA</b>		CH120CFAUL2	
	Single-Phase 220/230 VAC	<b>SCM560A-EC</b>	<b>DSCD60EC</b>		CH30BFAUL	
90 W (1/8 HP)	Single-Phase 100 VAC	<b>SCM590A-JA</b>	<b>DSCD90JA</b>		CH280CFAUL2	
	Single-Phase 200 VAC	<b>SCM590A-JC</b>	<b>DSCD90JC</b>		CH70BFAUL	
	Single-Phase 110/115 VAC	<b>SCM590A-UA</b>	<b>DSCD90UA</b>		CH200CFAUL2	
	Single-Phase 220/230 VAC	<b>SCM590A-EC</b>	<b>DSCD90EC</b>		CH60BFAUL	

● A capacitor and a capacitor cap are included with the speed controller product (product name ④).

A capacitor cap is not included with the capacitor product (product name ⑥).

● A number indicating the gear ratio is specified where the box □ is located within the product name.

## Specifications - Continuous Rating

### ● Single-Phase 100 VAC, Single-Phase 200 VAC



Product Name		Maximum Output Power	Voltage	Frequency	Variable Speed Range	Permissible Torque		Starting Torque mN·m (oz-in)	Current A	Power Consumption W	Capacitor μF	Motor Overheat Protection Device				
Upper Line: Parallel Shaft Gearhead Lower Line: Round Shaft Type						1200 r/min (50 Hz)	90 r/min									
GV Gear						1450 r/min (60 Hz)	mN·m (oz-in)									
SCM26JA-□ SCM26A-JA	DSCD6JA	W (HP) 6 (1/125)	VAC Single-Phase 100	Hz 50 60	r/min 90 to 1400 90 to 1600	50 (7.1)	50 (7.1)	45 (6.3)	0.29	26	3.5	ZP				
SCM26JC-□ SCM26A-JC	DSCD6JC					50 (6.2)	46 (6.5)	45 (6.3)	0.140	27	0.8	ZP				
SCM315JA-□ SCM315A-JA	DSCD15JA	15 (1/50)	Single-Phase 100	Hz 50 60	r/min 90 to 1400 90 to 1600	125 (17.7)	52 (7.3)	88 (12.4)	0.50	42	5.5	TP				
SCM315JC-□ SCM315A-JC	DSCD15JC					115 (16.3)	54 (7.6)	90 (12.7)		45						
SCM425JA-□ SCM425A-JA	DSCD25JA	25 (1/30)	Single-Phase 100	Hz 50 60	r/min 90 to 1400 90 to 1600	125 (17.7)	56 (7.9)	90 (12.7)	0.25	42	1.5	TP				
SCM425JC-□ SCM425A-JC	DSCD25JC					120 (17.0)	55 (7.8)	130 (18.4)		62						
SCM540JA-□ SCM540A-JA	DSCD40JA	40 (1/19)	Single-Phase 100	Hz 50 60	r/min 90 to 1400 90 to 1600	205 (29)	80 (11.3)	135 (19.1)	0.75	66	8.0	TP				
SCM540JC-□ SCM540A-JC	DSCD40JC					200 (28)		180 (25)		11						
SCM560JA-□ SCM560A-JA	DSCD60JA	60 (1/12)	Single-Phase 100	Hz 50 60	r/min 90 to 1400 90 to 1600	320 (45)	90 (12.7)	190 (26)	0.57	92	11	TP				
SCM560JC-□ SCM560A-JC	DSCD60JC					300 (42)		190 (26)		101						
SCM590JA-□ SCM590A-JA	DSCD90JA	90 (1/8)	Single-Phase 100	Hz 50 60	r/min 90 to 1400 90 to 1600	320 (45)	110 (15.6)	320 (45)	1.6	94	3.0	TP				
SCM590JC-□ SCM590A-JC	DSCD90JC					490 (69)		330 (46)		100						
● The values in the table are characteristics for the motor only. The valuable speed ranges shown are under no load conditions. ZP: This indicates that it is impedance protected. TP: This indicates that there is a built-in thermal protector (automatic return type).																

● A number indicating the gear ratio is specified where the box □ is located within the product name.

Features	System Configuration	Standard	Electromagnetic Brake	Connection and Operation	Cables Accessories
Product Number	Right-Angle Shaft	Parallel Shaft/Round Shaft	Right-Angle Shaft	Parallel Shaft/Round Shaft	

● Single-Phase 110/115 VAC, Single-Phase 220/230 VAC



Product Name		Maximum Output Power	Voltage	Frequency	Variable Speed Range	Permissible Torque		Starting Torque	Current	Power Consumption	Capacitor	Motor Overheat Protection Device				
Upper Line: Parallel Shaft Gearhead Lower Line: Round Shaft Type						1200 r/min (50 Hz)	90 r/min									
GV Gear						mN·m (oz-in)	mN·m (oz-in)									
W (HP)	VAC	Hz	r/min													
<b>SCM26UA-□</b> <b>SCM26A-UA</b>	<b>DSCD6UA</b>	6 (1/125)	Single-Phase 110	60	90 to 1600	50 (7.1)	38 (5.3)	40 (5.6)	0.28	29	2.5	ZP				
<b>SCM26EC-□</b> <b>SCM26A-EC</b>			Single-Phase 115													
<b>SCM315UA-□</b> <b>SCM315A-UA</b>	<b>DSCD15UA</b>	15 (1/50)	Single-Phase 220	50	90 to 1400	42 (5.9)	40 (5.6)	44 (6.2)	0.135	29	0.6	ZP				
<b>SCM315EC-□</b> <b>SCM315A-EC</b>			Single-Phase 230	60	90 to 1600	46 (6.5)										
<b>SCM425UA-□</b> <b>SCM425A-UA</b>	<b>DSCD25UA</b>	25 (1/30)	Single-Phase 110	60	90 to 1600	120 (17.0)	45 (6.3)	84 (11.9)	0.48	46	4.5	TP				
<b>SCM425EC-□</b> <b>SCM425A-EC</b>			Single-Phase 115			125 (17.7)										
<b>SCM540UA-□</b> <b>SCM540A-UA</b>	<b>DSCD40UA</b>	40 (1/19)	Single-Phase 220	50	90 to 1400	205 (29)	45 (6.3)	125 (17.7)	0.75	58	6.5	TP				
<b>SCM540EC-□</b> <b>SCM540A-EC</b>			Single-Phase 230	60	90 to 1600											
<b>SCM560UA-□</b> <b>SCM560A-UA</b>	<b>DSCD60UA</b>	60 (1/12)	Single-Phase 110	60	90 to 1600	460 (65)	80 (11.3)	260 (36)	1.5	144	12	TP				
<b>SCM560EC-□</b> <b>SCM560A-EC</b>			Single-Phase 115			490 (69)										
<b>SCM590UA-□</b> <b>SCM590A-UA</b>	<b>DSCD90UA</b>	90 (1/8)	Single-Phase 220	50	90 to 1400	490 (69)	80 (11.3)	280 (39)	0.71	129	3.0	TP				
<b>SCM590EC-□</b> <b>SCM590A-EC</b>			Single-Phase 230	60	90 to 1600	460 (65)	75 (10.6)	290 (41)								
<b>SCM590UA-□</b> <b>SCM590A-UA</b>	<b>DSCD90EC</b>	90 (1/8)	Single-Phase 110	60	90 to 1600	490 (69)	85 (12.0)	290 (41)	0.72	132	20	TP				
<b>SCM590EC-□</b> <b>SCM590A-EC</b>			Single-Phase 115													
<b>SCM590UA-□</b> <b>SCM590A-UA</b>	<b>DSCD90EC</b>	90 (1/8)	Single-Phase 220	50	90 to 1400	730 (103)	85 (12.0)	300 (42)	0.74	144	6.0	TP				
<b>SCM590EC-□</b> <b>SCM590A-EC</b>			Single-Phase 230	60	90 to 1600											

● The values in the table are characteristics for the motor only. The valuable speed ranges shown are under no load conditions.

ZP: This indicates that it is impedance protected.

TP: This indicates that there is a built-in thermal protector (automatic return type).

● A number indicating the gear ratio is specified where the box □ is located within the product name.

## Common Specifications

Item	Specifications										
Speed Setting Method	The speed of the motor output shaft can be set using any of the following methods: - Using operation panel Up to four types of operation data can be set. - Using an external speed potentiometer - Using external DC voltage: 0 to 5 VDC, or 0 to 10 VDC										
Acceleration Time and Deceleration Time Setting Range	0.0 to 15.0 s The motor acceleration time and deceleration time vary depending on the load condition.										
Functions	<table border="1"> <tr> <td>Monitor Mode</td><td>Speed, Operation Data No., Alarm Code, Warning Code, I/O Monitor</td></tr> <tr> <td>Data Mode</td><td>Speed, Accelerating Time, Decelerating Time, Initialization</td></tr> <tr> <td>Parameter Mode</td><td>Speed Reduction Ratio, Speed Increasing Ratio, Lowest Digit Display Fixed, Prevention of Operation at Power-on Alarm, External Speed Command Input, External Speed Command Voltage Selection, External Speed Command OffSet, Speed Upper and Lower Limit, Input Function Selection, Output Function Selection, Motor Lock Detection Time, Motor Rotation Direction, Initialization</td></tr> <tr> <td>Test Mode</td><td>JOG Operation</td></tr> <tr> <td>Other Function</td><td>Prohibiting Data Editing</td></tr> </table>	Monitor Mode	Speed, Operation Data No., Alarm Code, Warning Code, I/O Monitor	Data Mode	Speed, Accelerating Time, Decelerating Time, Initialization	Parameter Mode	Speed Reduction Ratio, Speed Increasing Ratio, Lowest Digit Display Fixed, Prevention of Operation at Power-on Alarm, External Speed Command Input, External Speed Command Voltage Selection, External Speed Command OffSet, Speed Upper and Lower Limit, Input Function Selection, Output Function Selection, Motor Lock Detection Time, Motor Rotation Direction, Initialization	Test Mode	JOG Operation	Other Function	Prohibiting Data Editing
Monitor Mode	Speed, Operation Data No., Alarm Code, Warning Code, I/O Monitor										
Data Mode	Speed, Accelerating Time, Decelerating Time, Initialization										
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Test Mode	JOG Operation										
Other Function	Prohibiting Data Editing										
Control Power Supply	24 VDC ±10% 0.15 A min.										
Input Signals	Photocoupler Input, Input Resistance: 4.7 kΩ Signal assignment to IN0 to IN5 inputs (6 points) is possible as desired. [ ]: Initial Setting [FWD], [REV], [M0], [M1], [ALARM-RESET], [FREE], EXT-ERROR Source input or sink input can be switched using the selection switch. Factory Setting: Sink Input										
Output Signals	Photocoupler and Open-Collector Output, External Power Supply: 4.5 to 30 VDC, 40 mA max. Signal assignment to OUT0 and OUT1 outputs (2 points) is possible as desired. [ ]: Initial Setting [SPEED-OUT], [ALARM-OUT], TH-OUT, WNG Source output or sink output can be switched by changing the external wiring.										
Protective Function	When any of the following protective functions is activated, the motor will coast to a stop. Then the ALARM output will be turned off. At the same, the alarm code will be displayed on the control panel and the ALARM LED will be lit. Alarm Types: Motor Overheat, Motor Lock, Overspeed, EEPROM Error, Prevention of Operation at Power-On, External Stop										
Maximum Extension Length	Between the motor and the speed controller: 10 m (32.8 ft.)										

## General Specifications

Item	Motor	Speed Controller
Insulation Resistance	100 MΩ or more when 500 VDC megger is applied between the windings and the case after continuous operation under normal ambient temperature and humidity.	100 MΩ or more when 500 VDC megger is applied between the following places after continuous operation under normal ambient temperature and humidity: - Main Circuit Terminal - Control Circuit Terminal - Main Circuit Terminal - Case - Main Circuit Terminal - FG
Dielectric Strength	Sufficient to withstand 1.5 kVAC at 50 Hz or 60 Hz applied between the windings and the case for 1 minute after continuous operation under normal ambient temperature and humidity.	Sufficient to withstand the following for 1 minute after continuous operation under normal ambient temperature and humidity: - Main Circuit Terminal - Control Circuit Terminal 1.9 kVAC at 50 Hz or 60 Hz - Main Circuit Terminal - Case 1.9 kVAC at 50 Hz or 60 Hz - Main Circuit Terminal - FG 1.5 kVAC at 50 Hz or 60 Hz
Temperature Rise	In a state where the motor is attached to a gearhead or a heat sink*1 equivalent to the gearhead, the temperature rise of the windings is 80°C (176°F) or less measured by the resistance change method after no-load continuous operation under normal ambient temperature and humidity.	—
Overheat Protection Device	6 W (1/125 HP) Type: Impedance Protected Others: Thermal Protector Built-in (Automatic Return Type) Open: $130 \pm 5^\circ\text{C}$ ( $266 \pm 9^\circ\text{F}$ ) Close: $85 \pm 20^\circ\text{C}$ ( $185 \pm 36^\circ\text{F}$ )	—
Ambient Temperature	Single-Phase 100 VAC, Single-Phase 200 VAC: -10 to +50°C (+14 to +122°F) (Non-freezing) Single-Phase 110/115 VAC, Single-Phase 220/230 VAC: -10 to +40°C (+14 to +104°F) (Non-freezing)	0 to +50°C (+32 to +122°F) (Non-freezing)
Operating Environment	For gearheads gear ratios <b>2</b> and <b>3</b> , the lower limit temperature is 0°C (+32°F).	
Ambient Humidity	85% or less (Non-condensing)	
Altitude	Up to 1000 m (3300 ft.) above sea level	
Surrounding Atmosphere	No corrosive gases or dust. The product should not be exposed to water, oil or other liquids. Cannot be used in radioactive materials, magnetic field, vacuum or other special environments.	
Vibration	Not subject to continuous vibrations or excessive impact. In conformance with JIS C 60068-2-6 "Sine-wave vibration test method" Frequency Range: 10 to 55 Hz, Pulsating Amplitude: 0.15 mm (0.006 in.) Sweep Direction: 3 Directions (X, Y, Z), Number of Sweeps: 20 times	
Ambient Temperature	-25 to +70°C (-13 to +158°F) (Non-freezing)	
Ambient Humidity	85% or less (Non-condensing)	
Altitude	Up to 3000 m (10000 ft.) above sea level	
Surrounding Atmosphere	No corrosive gases or dust. The product should not be exposed to water, oil or other liquids. Cannot be used in radioactive materials, magnetic field, vacuum or other special environments.	
Thermal Class	130 (B)	—
Degree of Protection	IP20	IP20

\*1 Heat radiation plate (Material: Aluminum)

Motor Output Power	Size mm (in.)	Thickness mm (in.)
6 W (1/125 HP)	115×115 (4.53×4.53)	5 (0.20)
15 W (1/50 HP)	125×125 (4.92×4.92)	
25 W (1/30 HP)	135×135 (5.31×5.31)	
40 W (1/19 HP)	165×165 (6.50×6.50)	
60 W (1/12 HP)	200×200 (7.87×7.87)	
90 W (1/8 HP)	200×200 (7.87×7.87)	

\*2 Storage conditions represent a short period, including transportation.

**Note**

Do not measure insulation resistance or perform the dielectric voltage test while the motor and speed controller are connected.

Features

System Configuration  
Product Number

Right-Angle Shaft

Parallel Shaft/  
Round Shaft

Electromagnetic Brake

Connection and  
Operation

Cables  
Accessories

## Output Shaft Speed

### ● Motor Shaft Speed

Low speed: 90 r/min, High speed at 50 Hz: 1400 r/min, High speed at 60 Hz: 1600 r/min

Unit: r/min

Gear Ratio	2	3	5	6	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180	250	300	360	
High Speed	50 Hz	700	466	280	233	186	155	112	93	77	56	46	38	28	23	18.6	15.5	14	11.6	9.3	7.7	5.6	4.6	3.8
	60 Hz	800	533	320	266	213	177	128	106	88	64	53	44	32	26	21	17.7	16	13.3	10.6	8.8	6.4	5.3	4.4
	Low Speed	45	30	18	15	12	10	7.2	6	5	3.6	3	2.5	1.8	1.5	1.2	1	0.9	0.75	0.6	0.5	0.36	0.3	0.25

## Permissible Torque

- A colored background indicates gear shaft rotation in the same direction as the motor shaft, while the others rotate in the opposite direction.
- A number indicating the gear ratio is specified where the box is located within the product name.

### ● Single-Phase 100 VAC

Unit: N·m (lb-in)

Product Name	Gear Ratio		2	3	5	6	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180	250	300	360
	Motor Shaft Speed r/min																								
SCM26JA-	1200	50 Hz	0.070 (0.61)	0.12 (1.06)	0.23 (2.0)	0.27 (2.3)	0.34 (3.0)	0.41 (3.6)	0.56 (4.9)	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.2 (19.4)	2.6 (23)	3.2 (28)	3.9 (34)	4.3 (38)	5.2 (46)	6 (53)	6 (53)	6 (53)	6 (53)	6 (53)
	1450	60 Hz	0.063 (0.55)	0.11 (0.97)	0.20 (1.77)	0.24 (2.1)	0.30 (2.6)	0.36 (3.1)	0.51 (4.5)	0.61 (5.3)	0.73 (6.4)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	1.9 (16.8)	2.3 (20)	2.9 (25)	3.5 (30)	3.9 (34)	4.6 (40)	5.5 (48)	6 (53)	6 (53)	6 (53)	6 (53)
	90	50 Hz	0.070 (0.61)	0.12 (1.06)	0.23 (2.0)	0.27 (2.3)	0.34 (3.0)	0.41 (3.6)	0.56 (4.9)	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.2 (19.4)	2.6 (23)	3.2 (28)	3.9 (34)	4.3 (38)	5.2 (46)	6 (53)	6 (53)	6 (53)	6 (53)	
		60 Hz	0.063 (0.55)	0.10 (0.88)	0.20 (1.77)	0.24 (2.1)	0.30 (2.6)	0.36 (3.1)	0.51 (4.5)	0.61 (5.3)	0.73 (6.4)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	1.9 (16.8)	2.3 (20)	2.9 (25)	3.5 (30)	3.9 (34)	4.6 (40)	5.5 (48)	6 (53)	6 (53)	6 (53)	6 (53)
SCM315JA-	1200	50 Hz	0.18 (1.59)	0.30 (2.6)	0.56 (4.9)	0.68 (6.0)	0.84 (7.4)	1.0 (8.8)	1.4 (12.3)	1.7 (15.0)	2.0 (17.7)	2.8 (24)	3.2 (28)	3.9 (34)	5.4 (47)	6.5 (57)	8.1 (71)	9.7 (85)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)
	1450	60 Hz	0.16 (1.41)	0.28 (2.4)	0.52 (4.6)	0.62 (5.4)	0.78 (6.9)	0.93 (8.2)	1.3 (11.5)	1.6 (14.1)	1.9 (16.8)	2.6 (23)	3.0 (26)	3.6 (31)	4.9 (43)	5.9 (52)	7.4 (65)	8.9 (78)	9.9 (87)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)
	90	50 Hz	0.073 (0.64)	0.13 (1.15)	0.23 (2.0)	0.28 (2.4)	0.35 (3.0)	0.42 (3.7)	0.59 (5.2)	0.70 (6.1)	0.84 (7.4)	1.2 (10.6)	1.3 (11.5)	1.6 (14.1)	2.2 (19.4)	2.7 (23)	3.4 (30)	4.0 (35)	4.5 (39)	5.4 (47)	6.3 (55)	7.6 (67)	10 (88)	10 (88)	10 (88)
		60 Hz	0.076 (0.67)	0.13 (1.15)	0.24 (2.1)	0.29 (2.5)	0.36 (3.1)	0.44 (3.8)	0.61 (5.3)	0.73 (6.4)	0.87 (7.6)	1.2 (10.6)	1.4 (12.3)	1.7 (15.0)	2.3 (20)	2.8 (24)	3.5 (30)	4.2 (40)	4.6 (49)	5.6 (58)	6.6 (69)	7.9 (88)	10 (88)	10 (88)	10 (88)
SCM425JA-	1200	50 Hz	0.32 (2.8)	0.50 (4.4)	0.92 (8.1)	1.1 (9.7)	1.4 (12.3)	1.7 (15.0)	2.3 (20)	2.8 (24)	3.3 (29)	4.6 (40)	5.3 (46)	6.3 (55)	8.8 (77)	10.6 (93)	13.2 (116)	15.9 (140)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)
	1450	60 Hz	0.31 (2.7)	0.49 (4.3)	0.90 (7.9)	1.1 (9.7)	1.4 (12.3)	1.6 (14.1)	2.3 (20)	2.7 (23)	3.2 (28)	4.5 (39)	5.2 (46)	6.2 (54)	8.6 (76)	10.3 (91)	12.9 (114)	15.5 (137)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)
	90	0.070 (0.61)	0.12 (1.06)	0.25 (2.2)	0.30 (2.6)	0.37 (3.2)	0.45 (3.9)	0.62 (5.4)	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.4 (12.3)	1.7 (15.0)	2.4 (21)	2.8 (24)	3.5 (30)	4.3 (38)	4.7 (41)	5.7 (50)	6.7 (59)	8.0 (70)	11.1 (98)	13.4 (118)	16 (141)	16 (141)
		50 Hz	0.50 (4.4)	0.78 (6.9)	1.4 (12.3)	1.7 (15.0)	2.2 (19.4)	2.6 (23)	3.6 (31)	4.3 (38)	5.2 (46)	6.9 (61)	8.3 (73)	13.8 (87)	16.5 (122)	20.6 (146)	24.8 (182)	27.5 (210)	30 (240)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	
SCM540JA-	1200	50 Hz	0.47 (4.1)	0.73 (6.4)	1.4 (12.3)	1.6 (14.1)	2.0 (17.7)	2.4 (21)	3.4 (30)	4.1 (36)	4.9 (43)	6.5 (57)	7.7 (68)	9.3 (82)	12.9 (114)	15.5 (137)	19.4 (171)	23.2 (200)	25.8 (220)	29.2 (250)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)
	1450	60 Hz	0.12 (1.06)	0.19 (1.68)	0.36 (3.1)	0.43 (3.8)	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.1 (9.7)	1.3 (11.5)	1.7 (15.0)	2.1 (18.5)	2.5 (22)	3.4 (30)	4.1 (36)	5.2 (46)	6.2 (61)	6.9 (69)	7.8 (85)	9.7 (103)	11.7 (143)	16.2 (171)	19.4 (171)	—
	90	0.12 (1.06)	0.19 (1.68)	0.36 (3.1)	0.43 (3.8)	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.1 (9.7)	1.3 (11.5)	1.7 (15.0)	2.1 (18.5)	2.5 (22)	3.4 (30)	4.1 (36)	5.2 (46)	6.2 (61)	6.9 (69)	7.8 (85)	9.7 (103)	11.7 (143)	16.2 (171)	19.4 (171)	—	
		50 Hz	0.79 (6.9)	1.2 (10.6)	2.2 (19.4)	2.6 (23)	3.3 (29)	4.0 (35)	5.5 (48)	6.6 (58)	7.9 (69)	10.5 (92)	12.6 (111)	15.2 (134)	21.1 (186)	25.3 (220)	30 (260)								
SCM560JA-	1200	50 Hz	0.73 (6.4)	1.1 (9.7)	2.0 (17.7)	2.4 (21)	3.6 (26)	5.1 (31)	6.1 (45)	7.3 (53)	9.7 (64)	11.6 (85)	13.9 (102)	15.5 (123)	19.4 (171)	23.2 (200)	29.0 (250)	30 (260)							
	1450	60 Hz	0.16 (1.41)	0.27 (2.3)	0.50 (4.4)	0.59 (5.2)	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.5 (13.2)	1.8 (15.9)	2.4 (21)	2.8 (24)	3.4 (30)	4.7 (41)	5.7 (50)	7.1 (62)	8.5 (75)	9.5 (84)	10.7 (94)	13.4 (118)	16.0 (141)	22.3 (197)	26.7 (230)	
	90	1.2 (10.6)	1.8 (15.9)	3.3 (29)	3.9 (34)	4.9 (43)	5.9 (52)	8.2 (72)	9.9 (87)	11.3 (100)	15.7 (138)	18.8 (166)	22.6 (200)	31.4 (270)	37.7 (330)	40 (350)									
		50 Hz	1.2 (10.6)	1.7 (10.6)	3.2 (28)	3.9 (34)	4.9 (43)	5.8 (51)	8.1 (71)	9.7 (85)	11.1 (98)	15.5 (137)	18.6 (164)	22.3 (197)	31.0 (270)	37.2 (320)	40 (350)								
SCM590JA-	1200	50 Hz	0.16 (1.41)	0.23 (2.0)	0.50 (4.4)	0.59 (5.2)	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.5 (13.2)	1.7 (15.0)	2.4 (21)	2.8 (24)	3.4 (30)	4.7 (41)	5.7 (50)	6.7 (59)	8.0 (70)	8.9 (78)	10.7 (94)	13.4 (118)	16 (141)	—	—	—
	1450	60 Hz	0.16 (1.41)	0.23 (2.0)	0.50 (4.4)	0.59 (5.2)	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.5 (13.2)	1.7 (15.0)	2.4 (21)	2.8 (24)	3.4 (30)	4.7 (41)	5.7 (50)	6.7 (59)	8.0 (70)	8.9 (78)	10.7 (94)	13.4 (118)	16 (141)	—	—	—
	90	0.16 (1.41)	0.23 (2.0)	0.50 (4.4)	0.59 (5.2)	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.5 (13.2)	1.7 (15.0)	2.4 (21)	2.8 (24)	3.4 (30)	4.7 (41)	5.7 (50)	6.7 (59)	8.0 (70)	8.9 (78)	10.7 (94)	13.4 (118)	16 (141)	—	—	—	
		50 Hz	1.2 (10.6)	1.8 (15.9)	3.3 (29)	3.9 (34)	4.9 (43)	5.9 (52)	8.2 (72)	9.9 (87)	11.3 (100)	15.7 (138)	18.8 (166)	22.6 (200)	31.4 (270)	37.7 (330)	40 (350)								

### ● Single-Phase 200 VAC

Unit: N·m (lb-in)

Product Name	Gear Ratio		2	3	5	6	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180	250	300	360
	Motor Shaft Speed r/min																								
SCM26JC-□	1200	50 Hz	0.062 (0.54)	0.11 (0.97)	0.20 (1.77)	0.24 (2.1)	0.30 (2.6)	0.36 (3.1)	0.50 (4.4)	0.59 (5.2)	0.71 (6.2)	0.99 (8.7)	1.1 (9.7)	1.4 (12.3)	1.9 (16.8)	2.3 (20)	2.8 (24)	3.4 (30)	3.8 (33)	4.5 (39)	5.3 (46)	6 (53)	6 (53)	6 (53)	6 (53)
		60 Hz	0.064 (0.56)	0.11 (0.97)	0.21 (1.85)	0.25 (2.2)	0.31 (2.7)	0.37 (3.2)	0.52 (4.6)	0.62 (5.4)	0.75 (6.6)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	2.0 (17.7)	2.4 (21)	3.0 (26)	3.6 (31)	4.0 (35)	4.7 (41)	5.6 (49)	6 (53)	6 (53)	6 (53)	6 (53)
	90	50 Hz	0.070 (0.61)	0.12 (1.06)	0.23 (2.0)	0.27 (2.3)	0.34 (3.0)	0.41 (3.6)	0.56 (4.9)	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.2 (19.4)	2.6 (23)	3.2 (28)	3.9 (34)	4.3 (38)	5.2 (46)	6 (53)	6 (53)	6 (53)	6 (53)	
		60 Hz	0.064 (0.56)	0.11 (0.97)	0.21 (1.85)	0.25 (2.2)	0.31 (2.7)	0.37 (3.2)	0.52 (4.6)	0.62 (5.4)	0.75 (6.6)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	2.0 (17.7)	2.4 (21)	3.0 (26)	3.6 (31)	4.0 (35)	4.7 (41)	5.6 (49)	6 (53)	6 (53)	6 (53)	6 (53)
SCM315JC-□	1200	50 Hz	0.18 (1.59)	0.30 (2.6)	0.56 (4.9)	0.68 (6.0)	0.84 (7.4)	1.0 (8.8)	1.4 (12.3)	1.7 (15.0)	2.0 (17.7)	2.8 (24)	3.2 (28)	3.9 (34)	5.4 (47)	6.5 (57)	8.1 (71)	9.7 (85)	10 (88)						
		60 Hz	0.17 (1.50)	0.29 (2.5)	0.54 (4.7)	0.65 (5.7)	0.81 (7.1)	0.97 (8.5)	1.4 (12.3)	1.6 (14.1)	1.9 (16.8)	2.7 (23)	3.1 (27)	3.7 (32)	5.2 (46)	6.2 (54)	7.7 (68)	9.3 (82)	10 (88)						
	90	0.078 (0.69)	0.14 (1.23)	0.25 (2.2)	0.30 (2.6)	0.38 (3.3)	0.45 (3.9)	0.63 (5.5)	0.76 (6.7)	0.91 (8.0)	1.3 (11.5)	1.4 (12.3)	1.7 (15.0)	2.4 (21)	2.9 (25)	3.6 (31)	4.3 (38)	4.8 (42)	5.8 (51)	6.8 (60)	8.2 (72)	10 (88)	10 (88)	10 (88)	10 (88)
		1200	50 Hz	0.32 (2.8)	0.50 (4.4)	0.92 (8.1)	1.1 (9.7)	1.4 (12.3)	1.7 (15.0)	2.3 (20)	2.8 (24)	3.3 (29)	4.6 (40)	5.3 (46)	6.3 (55)	8.8 (77)	10.6 (93)	13.2 (116)	15.9 (140)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)
SCM425JC-□	1200	50 Hz	0.31 (2.7)	0.49 (4.3)	0.90 (7.9)	1.1 (9.7)	1.4 (12.3)	1.6 (14.1)	2.3 (20)	2.7 (23)	3.2 (28)	4.5 (39)	5.2 (46)	6.2 (54)	8.6 (76)	10.3 (91)	12.9 (114)	15.5 (137)	16 (141)						
		60 Hz	0.070 (0.61)	0.12 (1.06)	0.25 (2.2)	0.30 (2.6)	0.37 (3.9)	0.45 (5.4)	0.62 (6.5)	0.74 (7.8)	0.89 (10.6)	1.2 (12.3)	1.4 (15.0)	2.4 (21)	2.8 (24)	3.5 (30)	4.3 (38)	4.7 (41)	5.7 (50)	6.7 (59)	8.0 (70)	11.1 (98)	13.4 (118)	16 (141)	16 (141)
	90	0.50 (4.4)	0.78 (6.9)	1.4 (12.3)	2.6 (15.0)	3.6 (19.4)	4.3 (23)	5.2 (31)	6.9 (38)	8.3 (46)	9.9 (61)	13.8 (73)	18.8 (87)	20.6 (122)	24.8 (146)	27.5 (182)	30 (210)	30 (240)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	
		1200	50 Hz	0.13 (1.15)	0.22 (1.94)	0.41 (3.6)	0.49 (4.3)	0.61 (5.3)	0.73 (6.4)	1.0 (8.8)	1.2 (10.6)	1.5 (13.2)	1.9 (16.8)	2.3 (20)	2.8 (24)	3.9 (34)	4.6 (40)	5.8 (51)	7.0 (61)	7.7 (68)	8.7 (76)	10.9 (96)	13.1 (115)	18.2 (161)	21.9 (193)
SCM560JC-□	1200	50 Hz	0.79 (6.9)	1.2 (10.6)	2.2 (19.4)	2.6 (23)	3.3 (29)	4.0 (35)	5.5 (48)	6.6 (58)	7.9 (69)	10.5 (92)	12.6 (111)	15.2 (134)	21.1 (186)	25.3 (220)	30 (260)								
		60 Hz	0.70 (6.1)	1.0 (8.8)	1.9 (16.8)	2.3 (20)	2.9 (25)	3.5 (30)	4.8 (42)	5.8 (51)	7.0 (61)	9.2 (81)	11.1 (98)	13.3 (117)	18.5 (163)	22.2 (196)	27.7 (240)	30 (260)							
	90	0.13 (1.15)	0.22 (1.94)	0.41 (3.6)	0.49 (4.3)	0.61 (5.3)	0.73 (6.4)	1.0 (8.8)	1.2 (10.6)	1.5 (13.2)	1.9 (16.8)	2.3 (20)	2.8 (24)	3.9 (34)	4.6 (40)	5.8 (51)	7.0 (61)	7.7 (68)	8.7 (76)	10.9 (96)	13.1 (115)	18.2 (161)	21.9 (193)	—	
		60 Hz	0.14 (1.23)	0.24 (2.1)	0.45 (3.9)	0.54 (4.7)	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.4 (12.3)	1.6 (14.1)	2.2 (19.4)	2.6 (23)	3.1 (27)	3.9 (38)	4.3 (46)	5.2 (57)	6.5 (68)	7.7 (76)	8.6 (85)	9.7 (85)	12.2 (107)	14.6 (129)	20.3 (179)	24.3 (210)
SCM590JC-□	1200	50 Hz	1.2 (10.6)	1.8 (15.9)	3.3 (29)	3.9 (34)	4.9 (43)	5.9 (52)	8.2 (72)	9.9 (87)	11.3 (100)	15.7 (138)	18.8 (166)	22.6 (200)	31.4 (270)	37.7 (330)	40 (350)								
		60 Hz	0.17 (1.50)	0.26 (2.3)	0.54 (4.7)	0.65 (5.7)	0.81 (7.1)	0.97 (8.5)	1.4 (12.3)	1.6 (14.1)	1.9 (16.8)	2.6 (23)	3.1 (27)	3.7 (32)	5.2 (46)	6.2 (54)	7.3 (64)	8.7 (76)	9.7 (85)	11.7 (103)	14.6 (129)	17.5 (154)	—	—	—
	90	0.17 (1.50)	0.26 (2.3)	0.54 (4.7)	0.65 (5.7)	0.81 (7.1)	0.97 (8.5)	1.4 (12.3)	1.6 (14.1)	1.9 (16.8)	2.6 (23)	3.1 (27)	3.7 (32)	5.2 (46)	6.2 (54)	7.3 (64)	8.7 (76)	9.7 (85)	11.7 (103)	14.6 (129)	17.5 (154)	—	—	—	
		60 Hz	0.16 (1.41)	0.23 (2.0)	0.50 (4.4)	0.59 (5.2)	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.5 (13.2)	1.7 (15.0)	2.4 (21)	2.8 (24)	3.4 (30)	4.7 (41)	5.7 (50)	6.7 (59)	8.0 (70)	8.9 (78)	10.7 (94)	13.4 (118)	16 (141)	—	—	—

### ● Single-Phase 110/115 VAC

Unit: N·m (lb-in)

Product Name	Gear Ratio		2	3	5	6	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180	250	300	360	
	Motor Shaft Speed r/min																									
SCM26UA-□	1450		0.070 (0.61)	0.12 (1.06)	0.23 (2.0)	0.27 (2.3)	0.34 (3.0)	0.41 (3.6)	0.56 (4.9)	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.2 (19.4)	2.6 (23)	3.2 (28)	3.9 (34)	4.3 (38)	5.2 (46)	6 (53)	6 (53)	6 (53)	6 (53)	6 (53)	6 (53)
			0.053 (0.46)	0.088 (0.77)	0.17 (1.50)	0.21 (2.3)	0.26 (2.8)	0.31 (3.2)	0.43 (3.8)	0.51 (4.5)	0.62 (5.4)	0.86 (7.6)	0.98 (8.6)	1.2 (10.6)	1.6 (14.1)	2.0 (17.7)	2.5 (22)	2.9 (25)	3.3 (29)	3.9 (34)	4.6 (40)	5.5 (53)	6 (53)	6 (53)	6 (53)	
	1450	110 VAC	0.17 (1.50)	0.29 (2.5)	0.54 (5.7)	0.65 (7.1)	0.81 (8.5)	0.97 (10.6)	1.4 (12.3)	1.6 (14.1)	1.9 (16.8)	2.7 (23)	3.1 (27)	3.7 (32)	5.2 (46)	6.2 (54)	7.7 (68)	9.3 (82)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	
		115 VAC	0.18 (1.59)	0.30 (2.6)	0.56 (6.0)	0.68 (7.4)	0.84 (8.8)	1.0 (10.6)	1.4 (12.3)	1.7 (14.1)	2.0 (16.8)	2.8 (24)	3.2 (28)	3.9 (34)	5.4 (47)	6.5 (57)	8.1 (71)	9.7 (85)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	
SCM315UA-□	1450		0.063 (0.55)	0.11 (0.97)	0.20 (1.77)	0.24 (2.1)	0.30 (2.6)	0.36 (3.1)	0.51 (4.5)	0.61 (5.3)	0.73 (6.4)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	2.3 (19.4)	2.8 (23)	3.5 (28)	3.9 (34)	4.6 (40)	5.5 (53)	6.6 (60)	9.1 (80)	10.9 (96)	13.1 (115)	—	
			0.063 (0.55)	0.11 (0.97)	0.20 (1.77)	0.24 (2.1)	0.30 (2.6)</																			

● Single-Phase 220/230 VAC

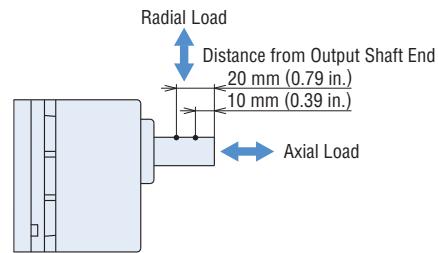
Unit: N·m (lb-in)

Product Name	Gear Ratio Motor Shaft Speed r/min	2		3	5	6	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180	250	300	360
		220 VAC 50 Hz	0.059 (0.52)	0.10 (0.88)	0.19 (1.68)	0.23 (2.0)	0.28 (2.4)	0.34 (3.0)	0.47 (4.1)	0.57 (5.0)	0.68 (6.0)	0.95 (8.4)	1.1 (9.7)	1.3 (11.5)	1.8 (15.9)	2.2 (19.4)	2.7 (23)	3.3 (29)	3.6 (31)	4.3 (38)	5.1 (45)	6 (53)	6 (53)	6 (53)	
SCM26EC-□	1200	220 VAC 50 Hz	0.059 (0.52)	0.10 (0.88)	0.19 (1.68)	0.23 (2.0)	0.28 (2.4)	0.34 (3.0)	0.47 (4.1)	0.57 (5.0)	0.68 (6.0)	0.95 (8.4)	1.1 (9.7)	1.3 (11.5)	1.8 (15.9)	2.2 (19.4)	2.7 (23)	3.3 (29)	3.6 (31)	4.3 (38)	5.1 (45)	6 (53)	6 (53)	6 (53)	
		230 VAC 50 Hz	0.064 (0.56)	0.11 (0.97)	0.21 (1.85)	0.25 (2.2)	0.31 (2.7)	0.37 (3.2)	0.52 (4.6)	0.62 (5.4)	0.75 (6.6)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	2.0 (17.7)	2.4 (21)	3.0 (26)	3.6 (31)	4.0 (35)	4.7 (41)	5.6 (49)	6 (53)	6 (53)	6 (53)	
	1450	220 VAC 60 Hz	0.064 (0.56)	0.11 (0.97)	0.21 (1.85)	0.25 (2.2)	0.31 (2.7)	0.37 (3.2)	0.52 (4.6)	0.62 (5.4)	0.75 (6.6)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	2.0 (17.7)	2.4 (21)	3.0 (26)	3.6 (31)	4.0 (35)	4.7 (41)	5.6 (49)	6 (53)	6 (53)	6 (53)	
		230 VAC 60 Hz	0.070 (0.61)	0.12 (1.06)	0.23 (2.0)	0.27 (2.3)	0.34 (3.0)	0.41 (3.6)	0.56 (4.9)	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.2 (19.4)	2.6 (23)	3.2 (28)	3.9 (34)	4.3 (38)	5.2 (46)	6 (53)	6 (53)	6 (53)	6 (53)	
	90	220 VAC 50/60 Hz	0.056 (0.49)	0.092 (0.81)	0.18 (1.59)	0.22 (1.94)	0.27 (2.3)	0.32 (2.8)	0.45 (3.9)	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.0 (8.8)	1.2 (10.6)	1.7 (15.0)	2.1 (18.5)	2.6 (23)	3.1 (27)	3.4 (30)	4.1 (36)	4.9 (43)	5.8 (51)	6 (53)	6 (53)	6 (53)
		230 VAC 50 Hz	0.052 (0.46)	0.085 (0.75)	0.17 (1.50)	0.20 (1.77)	0.25 (2.2)	0.30 (2.6)	0.42 (3.7)	0.50 (4.4)	0.60 (5.3)	0.83 (7.3)	0.95 (8.4)	1.1 (9.7)	1.6 (14.1)	1.9 (16.8)	2.4 (21)	2.9 (25)	3.2 (28)	3.8 (33)	4.5 (47)	5.4 (53)	6 (53)	6 (53)	6 (53)
		230 VAC 60 Hz	0.055 (0.48)	0.090 (0.79)	0.18 (1.59)	0.21 (1.85)	0.26 (2.3)	0.32 (2.8)	0.44 (3.8)	0.53 (4.6)	0.63 (5.5)	0.88 (7.7)	1.0 (8.8)	1.2 (10.6)	1.7 (15.0)	2.0 (17.7)	2.5 (22)	3.0 (26)	3.4 (30)	4.0 (35)	4.7 (41)	5.7 (50)	6 (53)	6 (53)	6 (53)
SCM315EC-□	1200	50 Hz	0.18 (1.59)	0.30 (2.6)	0.56 (4.9)	0.68 (6.0)	0.84 (7.4)	1.0 (8.8)	1.4 (12.3)	1.7 (15.0)	2.0 (17.7)	2.8 (24)	3.2 (28)	3.9 (34)	5.4 (47)	6.5 (57)	8.1 (71)	9.7 (85)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	
		220 VAC 60 Hz	0.15 (1.32)	0.27 (2.3)	0.50 (4.4)	0.59 (5.2)	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.5 (13.2)	1.8 (15.9)	2.5 (22)	2.8 (24)	3.4 (30)	4.7 (41)	5.7 (50)	7.1 (75)	8.5 (84)	9.5 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	
	1450	230 VAC 60 Hz	0.17 (1.50)	0.29 (2.5)	0.54 (4.7)	0.65 (5.7)	0.81 (7.1)	0.97 (8.5)	1.4 (12.3)	1.6 (14.1)	1.9 (16.8)	2.7 (23)	3.1 (27)	3.7 (32)	5.2 (46)	6.2 (54)	7.7 (68)	9.3 (82)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	
		90	0.056 (0.49)	0.097 (0.85)	0.18 (1.59)	0.22 (1.94)	0.27 (2.3)	0.32 (2.8)	0.45 (3.9)	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.0 (8.8)	1.2 (10.6)	1.7 (15.0)	2.1 (18.5)	2.6 (23)	3.1 (27)	3.4 (30)	4.1 (36)	4.9 (43)	5.8 (51)	8.1 (71)	9.7 (85)	10 (88)
SCM425EC-□	1200	50 Hz	0.32 (2.8)	0.50 (4.4)	0.92 (8.1)	1.1 (9.7)	1.4 (12.3)	1.7 (15.0)	2.3 (20)	2.8 (24)	3.3 (29)	4.6 (40)	5.3 (46)	6.3 (55)	8.8 (77)	10.6 (93)	13.2 (116)	15.9 (140)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	
		1450	60 Hz	0.15 (0.45)	0.088 (0.77)	0.18 (1.59)	0.22 (1.94)	0.27 (2.3)	0.32 (2.8)	0.45 (3.9)	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.0 (8.8)	1.2 (10.6)	1.7 (15.0)	2.1 (18.5)	2.6 (23)	3.1 (27)	3.4 (30)	4.1 (36)	4.9 (43)	5.8 (51)	8.1 (71)	9.7 (85)
	90	0.051 (0.45)	0.088 (0.77)	0.18 (1.59)	0.22 (1.94)	0.27 (2.3)	0.32 (2.8)	0.45 (3.9)	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.0 (8.8)	1.2 (10.6)	1.7 (15.0)	2.1 (18.5)	2.6 (23)	3.1 (27)	3.4 (30)	4.1 (36)	4.9 (43)	5.8 (51)	8.1 (71)	9.7 (85)	11.7 (103)	
SCM540EC-□	1200	50 Hz	0.50 (4.4)	0.78 (6.9)	1.4 (12.3)	1.7 (15.0)	2.2 (19.4)	2.6 (23)	3.6 (31)	4.3 (38)	5.2 (46)	6.9 (61)	8.3 (73)	9.9 (87)	13.8 (122)	16.5 (146)	20.6 (182)	24.8 (210)	27.5 (240)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	
		1450	60 Hz	0.094 (0.83)	0.16 (1.41)	0.29 (2.5)	0.35 (3.0)	0.44 (3.8)	0.53 (4.6)	0.73 (6.4)	0.88 (7.7)	1.1 (9.7)	1.4 (12.3)	1.7 (15.0)	2.0 (17.7)	2.8 (24)	3.4 (30)	4.2 (37)	5.0 (44)	5.6 (49)	6.3 (55)	7.9 (69)	9.5 (84)	13.2 (116)	15.8 (139)
	90	50 Hz	0.10 (0.88)	0.17 (1.50)	0.32 (2.8)	0.38 (3.3)	0.47 (4.1)	0.57 (5.0)	0.79 (6.9)	0.95 (8.4)	1.1 (9.7)	1.5 (13.2)	1.8 (15.9)	2.2 (19.4)	2.6 (23)	3.0 (26)	3.6 (31)	4.5 (39)	5.4 (47)	6.0 (53)	6.8 (60)	8.5 (75)	10.2 (90)	14.2 (125)	17.0 (150)
		60 Hz	0.094 (0.83)	0.16 (1.41)	0.29 (2.5)	0.35 (3.0)	0.44 (3.8)	0.53 (4.6)	0.73 (6.4)	0.88 (7.7)	1.1 (9.7)	1.4 (12.3)	1.7 (15.0)	2.0 (17.7)	2.8 (24)	3.4 (30)	4.2 (37)	5.0 (44)	5.6 (49)	6.3 (55)	7.9 (69)	9.5 (84)	13.2 (116)	15.8 (139)	—
SCM560EC-□	1200	50 Hz	0.79 (6.9)	1.2 (10.6)	2.2 (19.4)	2.6 (23)	3.3 (29)	4.0 (35)	5.5 (48)	6.6 (58)	7.9 (69)	10.5 (92)	12.6 (111)	15.2 (134)	21.1 (186)	25.3 (220)	30 (260)								
		220 VAC 60 Hz	0.75 (6.6)	1.1 (9.7)	2.1 (18.5)	2.5 (22)	3.1 (27)	3.7 (32)	5.2 (46)	6.2 (54)	7.5 (66)	9.9 (87)	11.9 (105)	14.2 (125)	19.8 (200)	23.7 (260)	29.7 (260)	30 (260)							
	1450	230 VAC 60 Hz	0.79 (6.9)	1.2 (10.6)	2.2 (19.4)	2.6 (23)	3.3 (29)	4.0 (35)	5.5 (48)	6.6 (58)	7.9 (69)	10.5 (92)	12.6 (111)	15.2 (134)	21.1 (186)	25.3 (220)	30 (260)								
		90	220 VAC 50 Hz	0.12 (1.06)	0.19 (1.68)	0.36 (3.1)	0.43 (3.8)	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.1 (9.7)	1.3 (11.5)	1.7 (15.0)	2.1 (18.5)	2.5 (22)	3.4 (30)	4.1 (36)	5.2 (46)	6.2 (54)	6.9 (61)	7.8 (69)	9.7 (85)	11.7 (103)	16.2 (143)	19.4 (171)
	220 VAC 60 Hz	0.11 (0.97)	0.18 (1.59)	0.34 (3.0)	0.41 (3.6)	0.51 (4.5)	0.61 (5.3)	0.84 (7.4)	1.0 (8.8)	1.2 (10.6)	1.6 (14.1)	1.9 (16.8)	2.3 (20)	2.5 (28)	3.2 (30)	3.9 (34)	4.8 (42)	5.8 (51)	6.5 (57)	7.3 (64)	8.0 (64)	9.1 (80)	10.9 (96)	15.2 (134)	18.2 (161)
		230 VAC 50 Hz	0.12 (1.06)	0.21 (1.85)	0.38 (3.3)	0.46 (4.0)	0.57 (5.0)	0.69 (6.1)	0.96 (8.4)	1.1 (9.7)	1.4 (12.3)	1.8 (15.9)	2.2 (19.4)	2.6 (23)	3.7 (32)	4.4 (38)	5.5 (48)	6.6 (58)	7.3 (64)	8.3 (73)	10.3 (91)	12.4 (109)	17.2 (152)	20.7 (183)	—
SCM590EC-□	1200	50 Hz	1.2 (10.6)	1.8 (15.9)	3.3 (29)	3.9 (34)	4.9 (43)	5.9 (52)	8.2 (72)	9.9 (87)	11.3 (100)	15.7 (138)	18.8 (166)	22.6 (200)	31.4 (270)	37.7 (330)	40 (350)	—							
		1450	60 Hz	0.13 (1.15)	0.20 (1.77)	0.43 (3.8)	0.51 (4.5)	0.64 (5.6)	0.77 (6.8)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.0 (17.7)	2.5 (22)	2.9 (25)	4.1 (36)	4.9 (43)	5.8 (51)	6.9 (61)	7.7 (68)	9.2 (81)	11.5 (101)	13.9 (123)	—	—
	90	0.13 (1.15)	0.20 (1.77)	0.43 (3.8)	0.51 (4.5)	0.64 (5.6)	0.77 (6.8)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.0 (17.7)	2.5 (22)	2.9 (25)	4.1 (36)	4.9 (43)	5.8 (51)	6.9 (61)	7.7 (68)	9.2 (81)	11.5 (101)	13.9 (123)	—	—		

## Permissible Radial Load and Permissible Axial Load

### Parallel Shaft Gearhead GV Gear

Output Power	Gear Ratio	Permissible Radial Load N (lb.)		Permissible Axial Load N (lb.)	
		Distance from the Gearhead Output Shaft End			
		10 mm (0.39 in.)	20 mm (0.79 in.)		
6 W (1/125 HP)	<b>2</b>	100 (22)	150 (33)	15 (3.3)	
	<b>3</b>	100 (22)	150 (33)	30 (6.7)	
	<b>5 to 25</b>	150 (33)	200 (45)	40 (9.0)	
	<b>30 to 360</b>	200 (45)	300 (67)		
15 W (1/50 HP)	<b>2</b>	150 (33)	250 (56)	20 (4.5)	
	<b>3</b>	150 (33)	250 (56)	40 (9.0)	
	<b>5 to 25</b>	200 (45)	300 (67)	80 (18.0)	
	<b>30 to 360</b>	300 (67)	400 (90)		
25 W (1/30 HP)	<b>2</b>	300 (67)	350 (78)	25 (5.6)	
	<b>3</b>	300 (67)	350 (78)	50 (11.2)	
	<b>5 to 25</b>	300 (67)	350 (78)	100 (22)	
	<b>30 to 360</b>	450 (101)	550 (123)		
40 W (1/19 HP) 60 W (1/12 HP)	<b>2</b>	250 (56)	350 (78)	100 (22)	
	<b>3 to 9</b>	400 (90)	500 (112)		
	<b>12.5 to 18</b>	450 (101)	600 (135)	150 (33)	
	<b>25 to 300</b>	500 (112)	700 (157)		
90 W (1/8 HP)	<b>2</b>	250 (56)	350 (78)	100 (22)	
	<b>3 to 9</b>	400 (90)	500 (112)		
	<b>12.5 to 18</b>	450 (101)	600 (135)	150 (33)	
	<b>25 to 180</b>	500 (112)	700 (157)		



### Round Shaft Type

Output Power	Permissible Radial Load N (lb.)		Permissible Axial Load	
	Distance from Motor Output Shaft End			
	10 mm (0.39 in.)	20 mm (0.79 in.)		
6 W (1/125 HP)	50 (11.2)	110 (24)		
15 W (1/50 HP)	40 (9.0)	60 (13.5)		
25 W (1/30 HP)	90 (20)	140 (31)		
40 W (1/19 HP)	140 (31)	200 (45)		
60 W (1/12 HP) 90 W (1/8 HP)	240 (54)	270 (60)		

\* Avoid applying axial loads as much as possible.

If an axial load is unavoidable, keep it at half or less of the motor mass.

## Gearhead Efficiency

Product Name	Gear Ratio																					
	<b>2</b>	<b>3</b>	<b>5</b>	<b>6</b>	<b>7.5</b>	<b>9</b>	<b>12.5</b>	<b>15</b>	<b>18</b>	<b>25</b>	<b>30</b>	<b>36</b>	<b>50</b>	<b>60</b>	<b>75</b>	<b>90</b>	<b>100</b>	<b>120</b>	<b>150</b>	<b>180</b>	<b>250</b>	<b>300</b>
2GV□B, 3GV□B	70%	81%																				81%
4GV□B	78%	81%																				81%
5GV□B	78%	81%																				
5GVH□B	81%																					81%
5GVR□B	81%																					

## Permissible Inertia J

Output Power	Gear Ratio	Unit: $\times 10^{-4}$ kg·m <sup>2</sup> (oz·in <sup>2</sup> )																					
		<b>2</b>	<b>3</b>	<b>5</b>	<b>6</b>	<b>7.5</b>	<b>9</b>	<b>12.5</b>	<b>15</b>	<b>18</b>	<b>25</b>	<b>30</b>	<b>36</b>	<b>50</b>	<b>60</b>	<b>75</b>	<b>90</b>	<b>100</b>	<b>120</b>	<b>150</b>	<b>180</b>	<b>250</b>	<b>300</b>
6 W (1/125 HP)	When Instantaneous Stop or Bi-Directional Operation is performed*	2 (10.9)	4 (22)	12 (66)	18 (98)	28 (153)	40 (220)	78 (430)	110 (600)	160 (880)	260 (1420)	370 (2000)	540 (3000)	920 (5000)	1300 (7100)	1700 (9300)	2000 (10900)	2500 (13700)	3600 (19700)	5000 (27000)	5000 (27000)	5000 (27000)	5000 (27000)
		0.25 (1.37)	0.56 (3.1)	1.55 (8.5)	2.23 (12.2)	3.49 (19.1)	5.02 (27)	9.69 (53)	14 (77)	20.1 (110)	38.8 (210)	55.8 (310)	80.4 (440)	155 (850)	155 (850)	155 (850)	155 (850)	155 (850)	155 (850)	155 (850)	155 (850)	155 (850)	
15 W (1/50 HP)	When Instantaneous Stop or Bi-Directional Operation is performed*	3 (16.4)	7 (38)	20 (109)	28 (153)	45 (250)	65 (360)	120 (660)	180 (980)	260 (1420)	440 (2400)	630 (3400)	900 (4900)	1500 (8200)	2100 (11500)	2800 (15300)	3200 (17500)	4000 (22000)	5700 (31000)	8000 (44000)	8000 (44000)	8000 (44000)	8000 (44000)
		0.6 (3.3)	1.3 (7.1)	3.5 (19.1)	5.04 (28)	7.88 (43)	11.3 (62)	21.9 (120)	31.5 (172)	45.4 (250)	87.5 (480)	126 (690)	181 (990)	350 (1910)	350 (1910)	350 (1910)	350 (1910)	350 (1910)	350 (1910)	350 (1910)	350 (1910)	350 (1910)	
25 W (1/30 HP)	When Instantaneous Stop or Bi-Directional Operation is performed*	3 (16.4)	8 (44)	22 (120)	32 (175)	50 (360)	72 (270)	150 (390)	220 (1200)	310 (1700)	550 (3000)	800 (4400)	1100 (6000)	2200 (12600)	3200 (17500)	4000 (22000)	5000 (27000)	6200 (34000)	8900 (49000)	12000 (66000)	12000 (66000)	12000 (66000)	12000 (66000)
		1.24 (6.8)	2.79 (15.3)	7.75 (42)	11.2 (61)	17.4 (95)	25.1 (137)	48.4 (260)	69.8 (380)	100 (550)	194 (1060)	279 (1530)	402 (2200)	775 (4200)	775 (4200)	775 (4200)	775 (4200)	775 (4200)	775 (4200)	775 (4200)	775 (4200)	775 (4200)	
40 W (1/19 HP) 60 W (1/12 HP)	When Instantaneous Stop or Bi-Directional Operation is performed*	7 (38)	16 (88)	45 (250)	65 (360)	100 (550)	150 (820)	300 (1640)	420 (2300)	620 (3400)	1100 (6000)	1600 (8800)	2300 (12600)	4500 (25000)	6000 (33000)	8000 (44000)	10000 (55000)	12000 (66000)	17000 (93000)	25000 (137000)	25000 (137000)	25000 (137000)	-
		4.4 (24)	9.9 (54)	27.5 (150)	39.6 (220)	61.9 (340)	89.1 (490)	172 (940)	248 (1360)	356 (1950)	688 (3800)	990 (5400)	1426 (7800)	2750 (15000)	2750 (15000)	2750 (15000)	2750 (15000)	2750 (15000)	2750 (15000)	2750 (15000)	2750 (15000)	-	
90 W (1/8 HP)	When Instantaneous Stop or Bi-Directional Operation is performed*	7 (38)	16 (88)	45 (250)	65 (360)	100 (550)	150 (820)	300 (1640)	420 (2300)	620 (3400)	1100 (6000)	1600 (8800)	2300 (12600)	4500 (25000)	6000 (33000)	8000 (44000)	10000 (55000)	12000 (66000)	17000 (93000)	25000 (137000)	25000 (137000)	25000 (137000)	-
		4.4 (24)	9.9 (54)	27.5 (150)	39.6 (220)	61.9 (340)	89.1 (490)	172 (940)	248 (1360)	356 (1950)	688 (3800)	990 (5400)	1426 (7800)	2750 (15000)	2750 (15000)	2750 (15000)	2750 (15000)	2750 (15000)	2750 (15000)	2750 (15000)	2750 (15000)	-	

\* For DSC Series products with an electromagnetic brake, the values represent when "deceleration control" is ON.

● A number indicating the gear ratio is specified where the box □ is located within the product name.

Features	System Configuration	Standard	Electromagnetic Brake	Connection and Operation	Cables
Product Number	Right-Angle Shaft	Parallel Shaft/Round Shaft	Parallel Shaft/Round Shaft	Accessories	

## How to Read Speed – Torque Characteristics

The characteristics on the right shows the relationship between each setting speed and torque when a speed control motor is operated.

### ① Continuous Duty Region

Continuous operation is possible in this region within the specification rating.

### ② Limited Duty Region

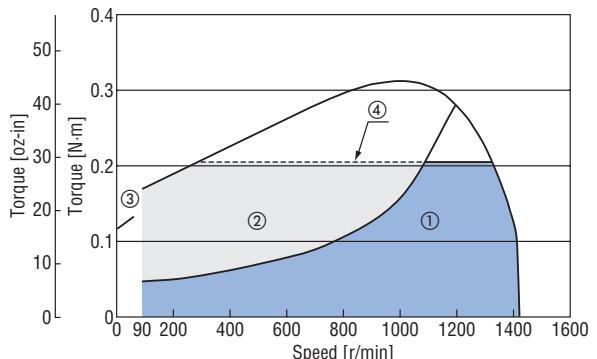
The motor case temperature may exceed 90°C (194°F) if operated continuously within the limited duty region. When operating within the limited duty region, ensure that the motor case temperature is maintained at 90°C (194°F) or less.

### ③ Starting Torque

This refers to the degree of torque with which the motor can start.

### ④ Permissible Torque

This refers to the permissible value of the motor torque when operating with the gearbox installed. Use the motor without exceeding the value on the list of permissible torques.



## Speed – Torque Characteristics (Reference values)

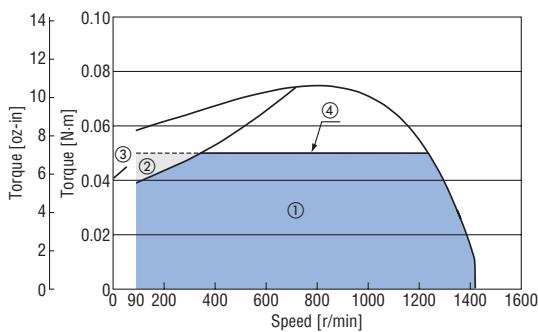
① Continuous Duty Region ② Limited Duty Region ③ Starting Torque ④ Permissible Torque

● All output characteristics are representative values.

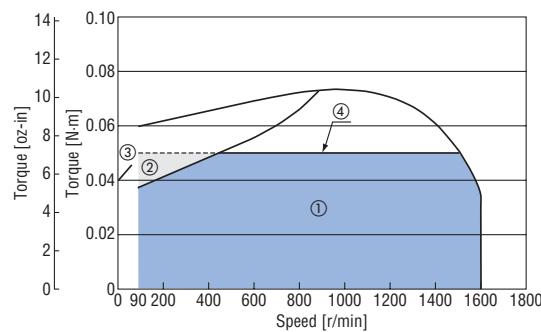
The permissible torque and starting torque of the motor vary according to the voltage. Use after checking the specifications and permissible torque.

### ● 6 W (1/125 HP)

◇ 50 Hz

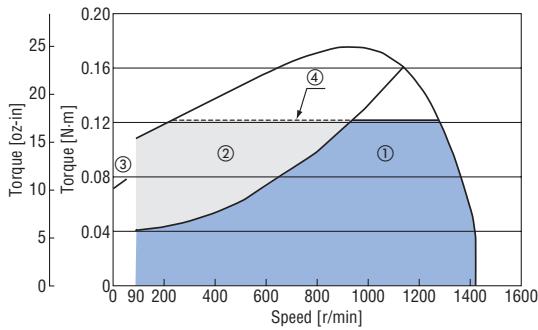


◇ 60 Hz

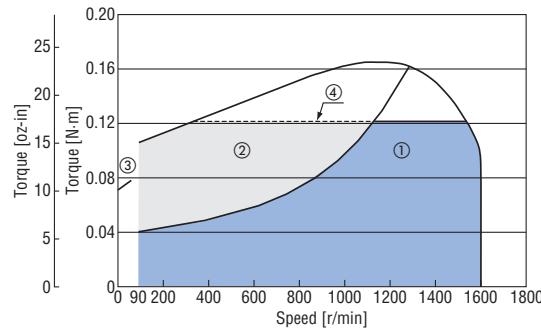


### ● 15 W (1/50 HP)

◇ 50 Hz

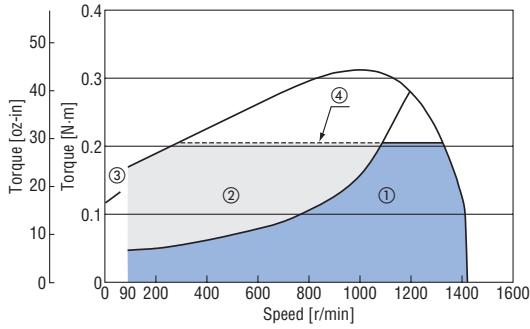


◇ 60 Hz

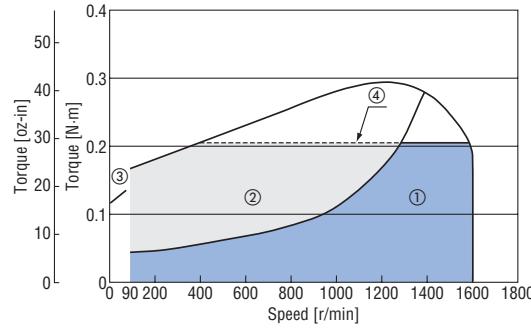


### ● 25 W (1/30 HP)

◇ 50 Hz



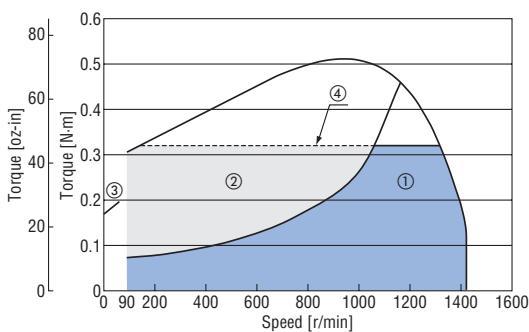
◇ 60 Hz



Features
System Configuration
Product Number
Standard
Electromagnetic Brake
Right-Angle Shaft
Parallel Shaft/ Round Shaft
Connection and Operation
Cables Accessories

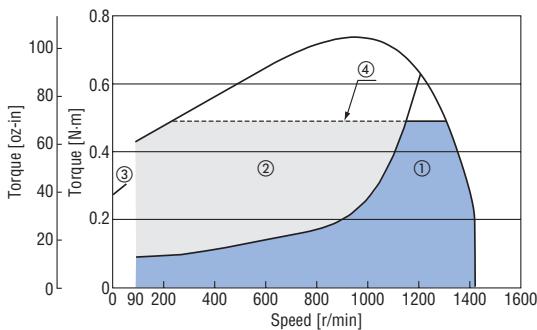
● 40 W(1/19 HP)

◇ 50 Hz



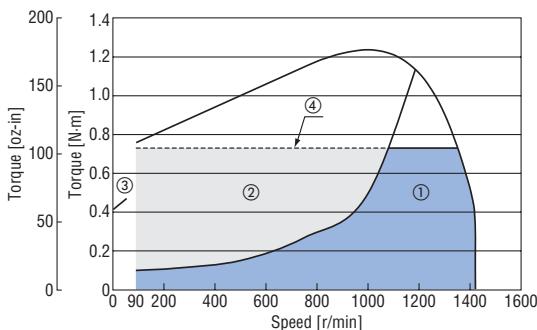
● 60 W (1/12 HP)

◇ 50 Hz

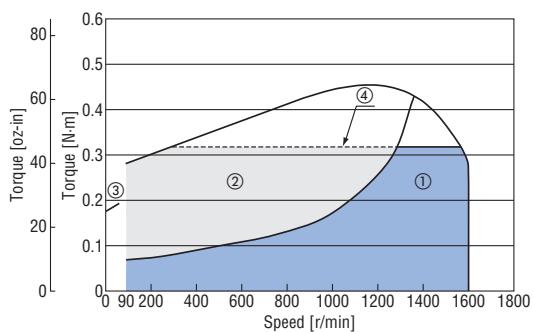


● 90 W (1/8 HP)

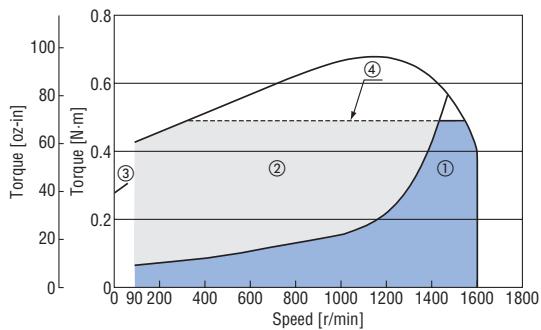
◇ 50 Hz



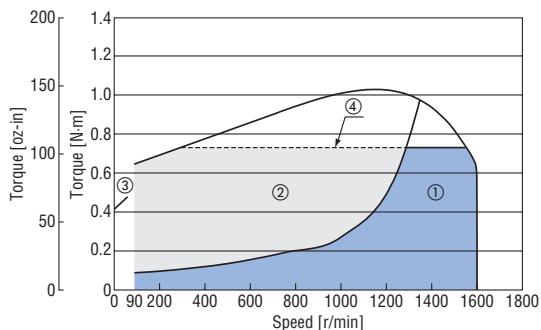
◇ 60 Hz



◇ 60 Hz



◇ 60 Hz



Features

System Configuration  
Product Number

Standard  
Right-Angle Shaft

Electromagnetic Brake  
Parallel Shaft/  
Round Shaft

Right-Angle Shaft  
Parallel Shaft/  
Round Shaft

Connection and  
Operation

Cables  
Accessories

## Dimensions [Unit: mm (in.)]

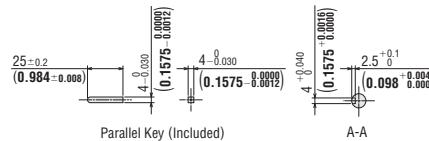
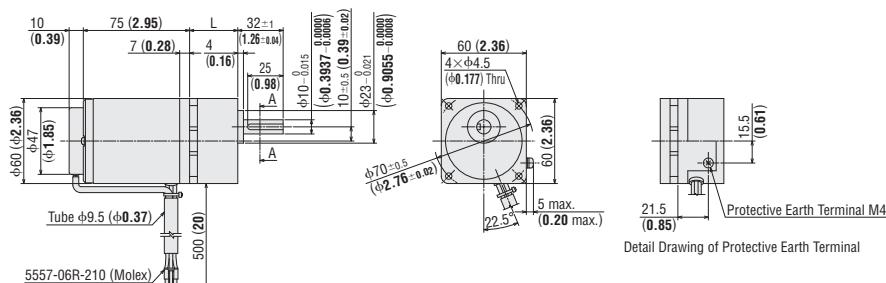
- "Installation screws" are included. Dimensions for installation screws → Page 43
- A number indicating the gear ratio is specified where the box □ is located within the product name.

### ● Parallel Shaft Gearhead GV Gear

#### ◇ 6 W (1/125 HP)

2D & 3D CAD

Product Name	Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass kg (lb.)	2D CAD
<b>SCM26JA-□</b>	SCM26GV-JA	2GV□B	<b>5 to 25</b>	34 (1.34)	1.1 (2.4)	A1214A
<b>SCM26JC-□</b>	SCM26GV-JC		<b>2, 3, 30 to 120</b>	38 (1.50)	1.1 (2.4)	A1214B
<b>SCM26UA-□</b>	SCM26GV-UA		<b>150 to 360</b>	43 (1.69)	1.2 (2.6)	A1214C
<b>SCM26EC-□</b>	SCM26GV-EC					

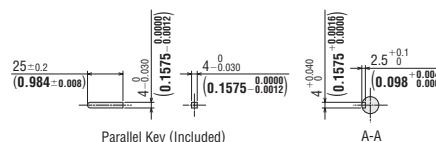
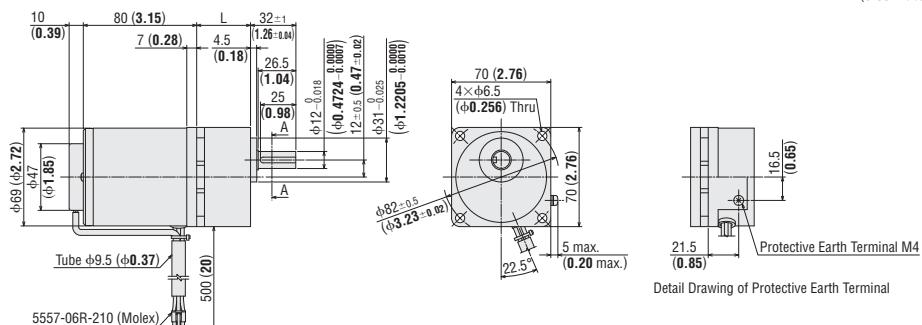


Detail Drawing of Protective Earth Terminal

#### ◇ 15 W (1/50 HP)

2D & 3D CAD

Product Name	Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass kg (lb.)	2D CAD
<b>SCM315JA-□</b>	SCM315GV-JA	3GV□B	<b>5 to 25</b>	38 (1.50)	1.6 (3.5)	A1215A
<b>SCM315JC-□</b>	SCM315GV-JC		<b>2, 3, 30 to 120</b>	43 (1.69)	1.7 (3.7)	A1215B
<b>SCM315UA-□</b>	SCM315GV-UA		<b>150 to 360</b>	48 (1.89)	1.8 (4.0)	A1215C
<b>SCM315EC-□</b>	SCM315GV-EC					

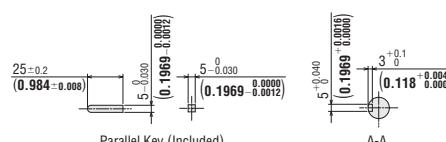
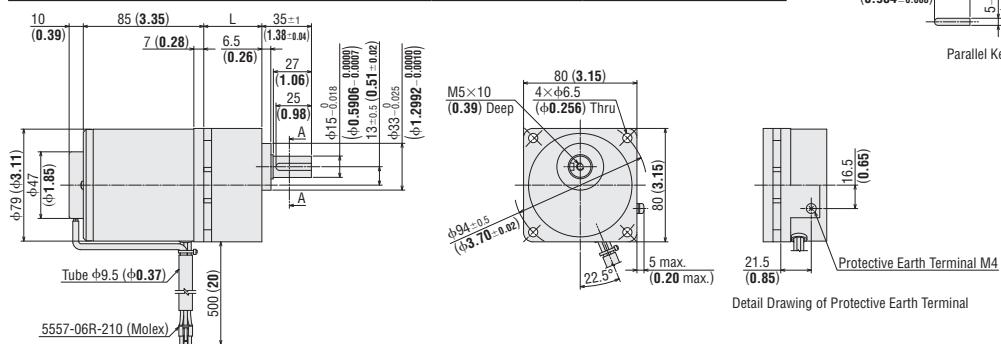


Detail Drawing of Protective Earth Terminal

#### ◇ 25 W (1/30 HP)

2D & 3D CAD

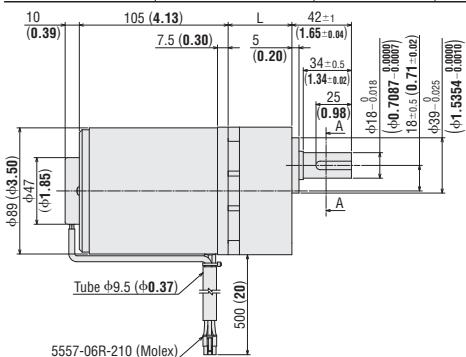
Product Name	Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass kg (lb.)	2D CAD
<b>SCM425JA-□</b>	SCM425GV-JA	4GV□B	<b>5 to 25</b>	41 (1.61)	2.3 (5.1)	A1216A
<b>SCM425JC-□</b>	SCM425GV-JC		<b>2, 3, 30 to 120</b>	46 (1.81)	2.4 (5.3)	A1216B
<b>SCM425UA-□</b>	SCM425GV-UA		<b>150 to 360</b>	51 (2.01)	2.5 (5.5)	A1216C
<b>SCM425EC-□</b>	SCM425GV-EC					



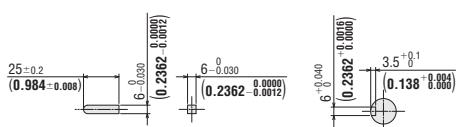
Detail Drawing of Protective Earth Terminal

### ◇ 40 W (1/19 HP)

Product Name	Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass kg (lb.)	2D CAD
<b>SCM540JA-□</b>	SCM540GV-JA	5GV□B	<b>5 to 18</b>	45 (1.77)	3.6 (7.9)	A1217A
<b>SCM540JC-□</b>	SCM540GV-JC		<b>2, 3, 25 to 100</b>	58 (2.28)	3.9 (8.6)	A1217B
<b>SCM540UA-□</b>	SCM540GV-UA		<b>120 to 300</b>	64 (2.52)	4.0 (8.8)	A1217C
<b>SCM540EC-□</b>	SCM540GV-EC					

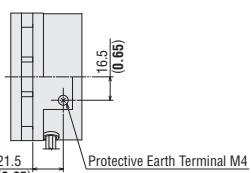


### 2D & 3D CAD



Parallel Key (Included)

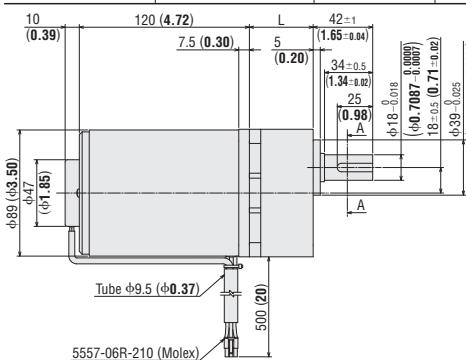
A-A



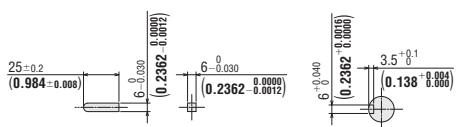
Detail Drawing of Protective Earth Terminal

### ◇ 60 W (1/12 HP)

Product Name	Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass kg (lb.)	2D CAD
<b>SCM560JA-□</b>	SCM560GVH-JA	5GVH□B	<b>5 to 18</b>	45 (1.77)	4.1 (9.0)	A1218A
<b>SCM560JC-□</b>	SCM560GVH-JC		<b>2, 3, 25 to 100</b>	58 (2.28)	4.4 (9.7)	A1218B
<b>SCM560UA-□</b>	SCM560GVH-UA		<b>120 to 300</b>	64 (2.52)	4.5 (9.9)	A1218C
<b>SCM560EC-□</b>	SCM560GVH-EC					

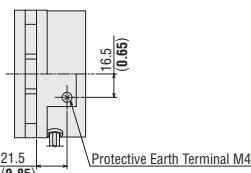


### 2D & 3D CAD



Parallel Key (Included)

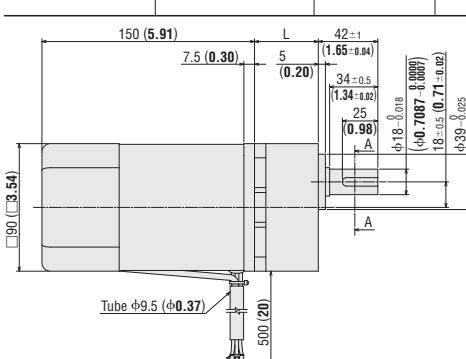
A-A



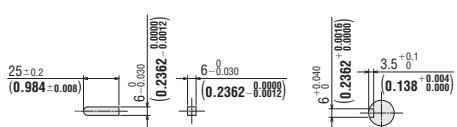
Detail Drawing of Protective Earth Terminal

### ◇ 90 W (1/8 HP)

Product Name	Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass kg (lb.)	2D CAD
<b>SCM590JA-□</b>	SCM590GVR-JA	5GVR□B	<b>5 to 15</b>	45 (1.77)	4.3 (9.5)	A1219A
<b>SCM590JC-□</b>	SCM590GVR-JC		<b>2, 3, 18 to 36</b>	58 (2.28)	4.7 (10.3)	A1219B
<b>SCM590UA-□</b>	SCM590GVR-UA		<b>50, 60</b>	70 (2.76)	A1219C	
<b>SCM590EC-□</b>	SCM590GVR-EC		<b>75 to 180</b>	75 to 180 (10.6)	4.8 (10.6)	

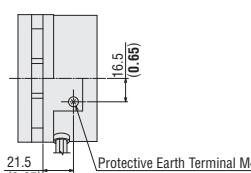


### 2D & 3D CAD



Parallel Key (Included)

A-A



Detail Drawing of Protective Earth Terminal

Features

System Configuration  
Product Number

Standard  
Right-Angle Shaft

Parallel Shaft/  
Round Shaft

Electromagnetic Brake  
Right-Angle Shaft

Connection and  
Operation

Cables  
Accessories

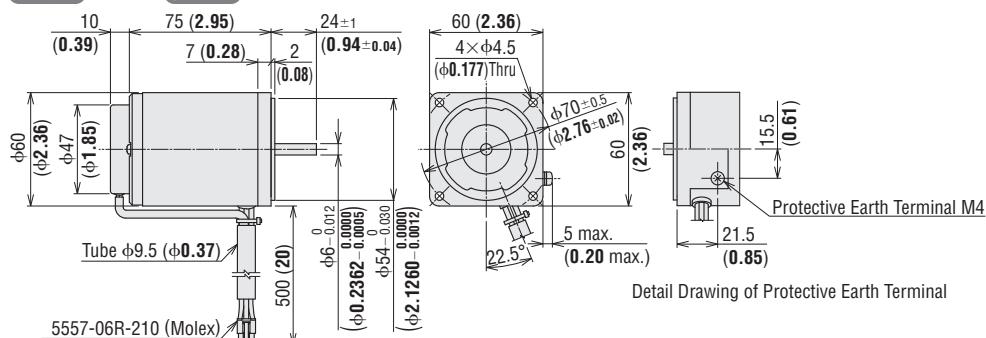
● Round Shaft Type

◇ 6 W (1/125 HP)

**SCM26A-JA, SCM26A-JC, SCM26A-UA, SCM26A-EC**

Mass: 0.8 kg (1.76 lb.)

**2D CAD A1256 3D CAD**



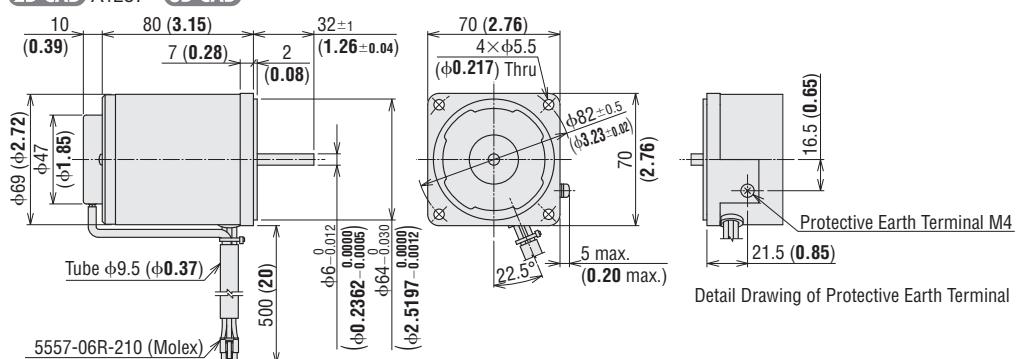
Detail Drawing of Protective Earth Terminal

◇ 15 W (1/50 HP)

**SCM315A-JA, SCM315A-JC, SCM315A-UA, SCM315A-EC**

Mass: 1.2 kg (2.6 lb.)

**2D CAD A1257 3D CAD**



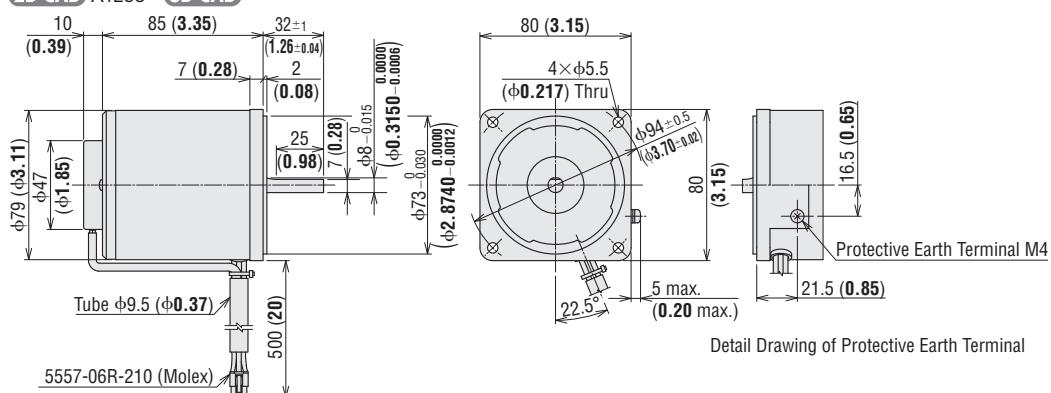
Detail Drawing of Protective Earth Terminal

◇ 25 W (1/30 HP)

**SCM425A-JA, SCM425A-JC, SCM425A-UA, SCM425A-EC**

Mass: 1.6 kg (3.5 lb.)

**2D CAD A1258 3D CAD**



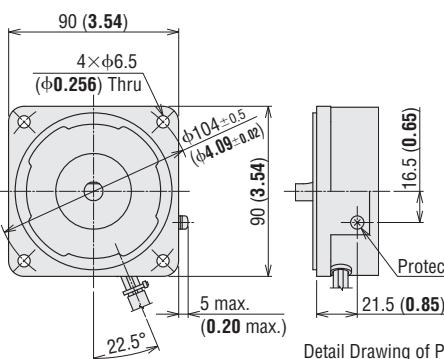
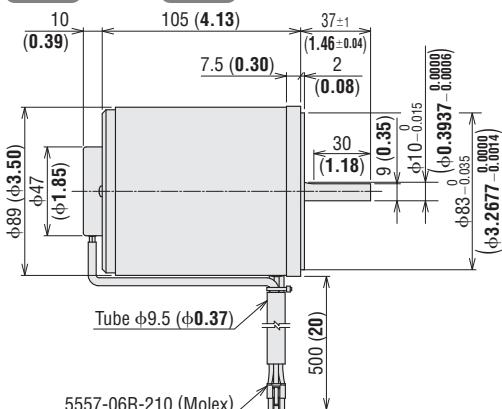
Detail Drawing of Protective Earth Terminal

◇ 40 W (1/19 HP)

**SCM540A-JA, SCM540A-JC, SCM540A-UA, SCM540A-EC**

Mass: 2.6 kg (5.7 lb.)

**2D CAD** A1259 **3D CAD**



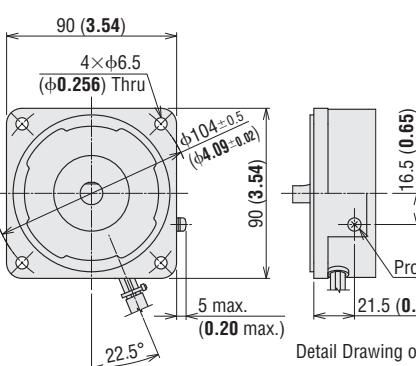
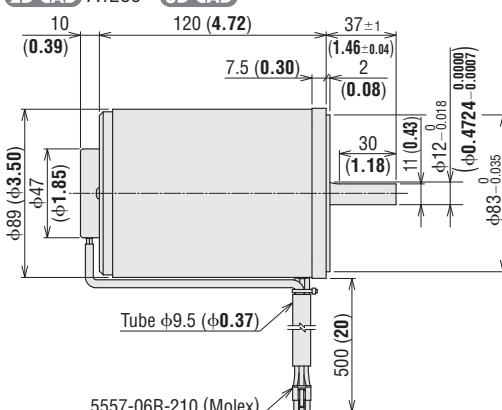
Detail Drawing of Protective Earth Terminal

◇ 60 W (1/12 HP)

**SCM560A-JA, SCM560A-JC, SCM560A-UA, SCM560A-EC**

Mass: 3.1 kg (6.8 lb.)

**2D CAD** A1260 **3D CAD**



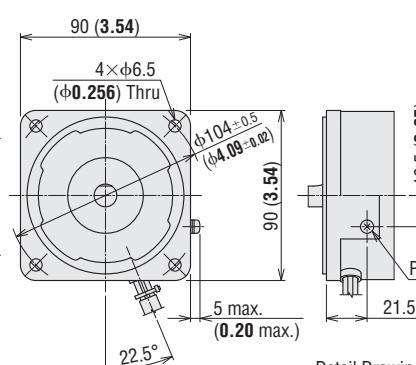
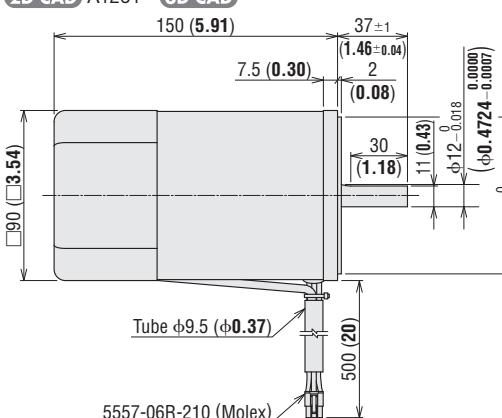
Detail Drawing of Protective Earth Terminal

◇ 90 W (1/8 HP)

**SCM590A-JA, SCM590A-JC, SCM590A-UA, SCM590A-EC**

Mass: 3.3 kg (7.3 lb.)

**2D CAD** A1261 **3D CAD**



Detail Drawing of Protective Earth Terminal

Features

System Configuration  
Product Number

Right-Angle Shaft

Parallel Shaft/  
Round Shaft

Electromagnetic Brake  
Right-Angle Shaft

Connection and  
Operation

Cables  
Accessories

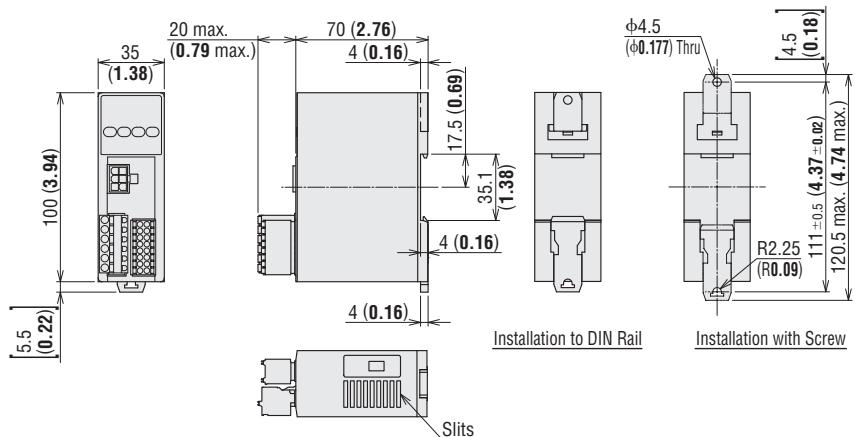
## ● Speed Controller

DSC-U

Mass: 0.2 kg (0.44 lb.)

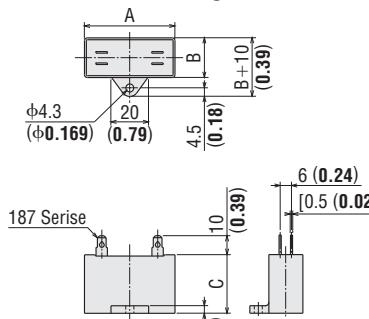
**2D CAD**

**3D CAD**

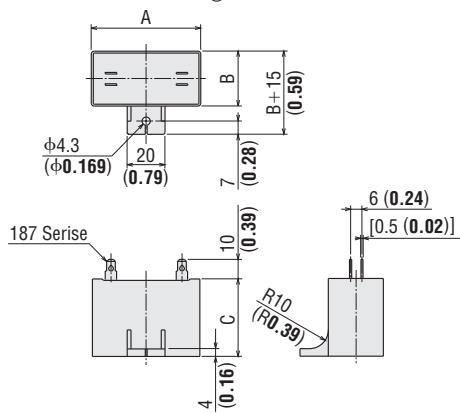


## ◇ Capacitor (Included with the speed controller)

Dimensions No. ①



Dimensions No. ②



## • Capacitor Dimensions [Unit: mm (in.)]

Speed Controller Product Name	Capacitor				Dimension No.
	Product Name	A	B	C	
<b>DSCD6JA</b>	CH35FAUL2	31 (1.22)	17 (0.67)	27 (1.06)	22 (0.78)
<b>DSCD6JC</b>	CH08BFAUL	31 (1.22)	17 (0.67)	27 (1.06)	23 (0.81)
<b>DSCD6UA</b>	CH25FAUL2	31 (1.22)	17 (0.67)	27 (1.06)	21 (0.74)
<b>DSCD6EC</b>	CH06BFAUL	31 (1.22)	14.5 (0.57)	23.5 (0.93)	18 (0.64)
<b>DSCD15JA</b>	CH55FAUL2	38 (1.50)	21 (0.83)	31 (1.22)	35 (1.24)
<b>DSCD15JC</b>	CH15BFAUL	38 (1.50)	21 (0.83)	31 (1.22)	37 (1.31)
<b>DSCD15UA</b>	CH45FAUL2	37 (1.46)	18 (0.71)	27 (1.06)	26 (0.92)
<b>DSCD15EC</b>	CH10BFAUL	37 (1.46)	18 (0.71)	27 (1.06)	27 (0.95)
<b>DSCD25JA</b>	CH80CFAUL2	48 (1.89)	21 (0.83)	31 (1.22)	41 (1.45)
<b>DSCD25JC</b>	CH20BFAUL	48 (1.89)	19 (0.75)	29 (1.14)	36 (1.27)
<b>DSCD25UA</b>	CH65CFAUL2	48 (1.89)	19 (0.75)	29 (1.14)	35 (1.24)
<b>DSCD25EC</b>	CH15BFAUL	38 (1.50)	21 (0.83)	31 (1.22)	37 (1.31)
<b>DSCD40JA</b>	CH110CFAUL2	58 (2.28)	21 (0.83)	31 (1.22)	49 (1.73)
<b>DSCD40JC</b>	CH30BFAUL	58 (2.28)	21 (0.83)	31 (1.22)	50 (1.77)
<b>DSCD40UA</b>	CH90CFAUL2	48 (1.89)	22.5 (0.89)	31.5 (1.24)	45 (1.59)
<b>DSCD40EC</b>	CH23BFAUL	48 (1.89)	21 (0.83)	31 (1.22)	43 (1.52)
<b>DSCD60JA</b>	CH180CFAUL2	58 (2.28)	29 (1.14)	41 (1.61)	92 (3.2)
<b>DSCD60JC</b>	CH40BFAUL	58 (2.28)	23.5 (0.93)	37 (1.46)	73 (2.6)
<b>DSCD60UA</b>	CH120CFAUL2	58 (2.28)	22 (0.87)	35 (1.38)	60 (2.1)
<b>DSCD60EC</b>	CH30BFAUL	58 (2.28)	21 (0.83)	31 (1.22)	50 (1.77)
<b>DSCD90JA</b>	CH280CFAUL2	58 (2.28)	35 (1.38)	50 (1.97)	140 (4.9)
<b>DSCD90JC</b>	CH70BFAUL	58 (2.28)	35 (1.38)	50 (1.97)	138 (4.9)
<b>DSCD90UA</b>	CH200CFAUL2	58 (2.28)	29 (1.14)	41 (1.61)	91 (3.2)
<b>DSCD90EC</b>	CH60BFAUL	58 (2.28)	29 (1.14)	41 (1.61)	92 (3.2)

● A capacitor and a capacitor cap are included with the speed controller product.

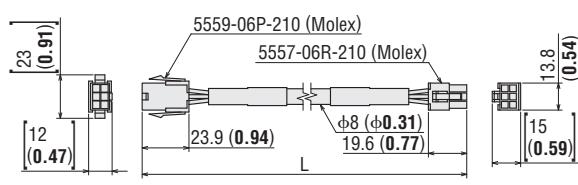
A capacitor cap is not included with the capacitor product.

## ● Connection Cable

Product Name	Length L [m (ft.)]
<b>CC01SC</b>	1 (3.3)
<b>CC02SC</b>	2 (6.6)
<b>CC03SC</b>	3 (9.8)
<b>CC05SC</b>	5 (16.4)
<b>CC10SC</b>	10 (32.8)

## ● Flexible Connection Cable

Product Name	Length L [m (ft.)]
<b>CC01SCR</b>	1 (3.3)
<b>CC02SCR</b>	2 (6.6)
<b>CC03SCR</b>	3 (9.8)
<b>CC05SCR</b>	5 (16.4)
<b>CC10SCR</b>	10 (32.8)

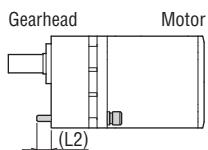


Motor Side

Speed Controller Side

## Dimensions for Installation Screws

### ● Parallel Shaft Gearhead GV Gear



Product Name	Gear Ratio	Mounting Screws		L2 [mm (in.)]
		Screw Size	L1 [mm (in.)]	
2GV□B	2, 3	M4	55 (2.17)	8 (0.31)
	5 to 25		50 (1.97)	7 (0.28)
	30 to 120		55 (2.17)	8 (0.31)
	150 to 360		60 (2.36)	8 (0.31)
3GV□B	2, 3	M6	65 (2.56)	12 (0.47)
	5 to 25		60 (2.36)	12 (0.47)
	30 to 120		65 (2.56)	12 (0.47)
	150 to 360		70 (2.76)	12 (0.47)
4GV□B	2, 3	M6	65 (2.56)	9 (0.35)
	5 to 25		60 (2.36)	9 (0.35)
	30 to 120		65 (2.56)	9 (0.35)
	150 to 360		70 (2.76)	9 (0.35)
5GV□B	2, 3	M8	85 (3.35)	16 (0.63)
	5 to 18		70 (2.76)	14 (0.55)
	25 to 100		85 (3.35)	16 (0.63)
	120 to 300		90 (3.54)	15 (0.59)
5GVH□B	2, 3	M8	85 (3.35)	16 (0.63)
	5 to 18		70 (2.76)	14 (0.55)
	25 to 100		85 (3.35)	16 (0.63)
	120 to 300		90 (3.54)	15 (0.59)
5GVR□B	2, 3	M8	85 (3.35)	16 (0.63)
	5 to 15		70 (2.76)	14 (0.55)
	18 to 36		85 (3.35)	16 (0.63)
	50 to 180		95 (3.74)	14 (0.55)

● Mounting Screws: 4 each pieces of flat washers and spring washers are included.

● The material of the mounting screw is stainless steel.

● A number indicating the gear ratio is specified where the box □ is located within the product name.

Features	System Configuration	Standard	Electromagnetic Brake	
Product Number	Right-Angle Shaft	Parallel Shaft/ Round Shaft	Right-Angle Shaft	Parallel Shaft/ Round Shaft
			Connection and Operation	Cables Accessories

# Electromagnetic Brake Type

## Right-Angle Shaft Hypoid Gearhead

**NEW**



### Product Line

#### Right-Angle Shaft Hypoid Gearhead

Price includes motor and gearbox.



Output Power	Power Supply Voltage	Hollow Shaft Type			Solid Shaft Type		
		Product Name	Gear Ratio	List Price	Product Name	Gear Ratio	List Price
25 W (1/30 HP)	Single-Phase 110/115 VAC	<b>SCM425KUAM-4H□B</b>	<b>10, 15, 20, 30, 50</b>	\$460.00	<b>SCM425KUAM-4L□B</b>	<b>10, 15, 20, 30, 50</b>	\$426.00
			<b>100, 200</b>	\$489.00		<b>100, 200</b>	\$441.00
	Single-Phase 220/230 VAC	<b>SCM425KECM-4H□B</b>	<b>10, 15, 20, 30, 50</b>	\$464.00	<b>SCM425KECM-4L□B</b>	<b>10, 15, 20, 30, 50</b>	\$430.00
			<b>100, 200</b>	\$493.00		<b>100, 200</b>	\$445.00
40 W (1/19 HP)	Single-Phase 110/115 VAC	<b>SCM540KUAM-5H□B</b>	<b>10, 15, 20, 30, 50</b>	\$493.00	<b>SCM540KUAM-5L□B</b>	<b>10, 15, 20, 30, 50</b>	\$459.00
			<b>100, 200</b>	\$522.00		<b>100, 200</b>	\$474.00
	Single-Phase 220/230 VAC	<b>SCM540KECM-5H□B</b>	<b>10, 15, 20, 30, 50</b>	\$497.00	<b>SCM540KECM-5L□B</b>	<b>10, 15, 20, 30, 50</b>	\$463.00
			<b>100, 200</b>	\$526.00		<b>100, 200</b>	\$478.00
90 W (1/8 HP)	Single-Phase 110/115 VAC	<b>SCM590KUAM-5H□B</b>	<b>10, 15, 20, 30, 50</b>	\$560.00	<b>SCM590KUAM-5L□B</b>	<b>10, 15, 20, 30, 50</b>	\$526.00
			<b>100, 200</b>	\$589.00		<b>100, 200</b>	\$541.00
	Single-Phase 220/230 VAC	<b>SCM590KECM-5H□B</b>	<b>10, 15, 20, 30, 50</b>	\$565.00	<b>SCM590KECM-5L□B</b>	<b>10, 15, 20, 30, 50</b>	\$531.00
			<b>100, 200</b>	\$594.00		<b>100, 200</b>	\$546.00

#### Speed Controller

Price includes speed controller, capacitor and capacitor cap.



Output Power	Power Supply Voltage	Product Name	List Price
25 W (1/30 HP)	Single-Phase 110/115 VAC	<b>DSCD25UAM</b>	\$132.00
	Single-Phase 220/230 VAC	<b>DSCD25ECM</b>	
40 W (1/19 HP)	Single-Phase 110/115 VAC	<b>DSCD40UAM</b>	\$132.00
	Single-Phase 220/230 VAC	<b>DSCD40ECM</b>	
90 W (1/8 HP)	Single-Phase 110/115 VAC	<b>DSCD90UAM</b>	\$134.00
	Single-Phase 220/230 VAC	<b>DSCD90ECM</b>	

● A number indicating the gear ratio is specified where the box □ is located within the product name.

### ● Connection Cable



Length	Product Name	List Price
1 m (3.3 ft.)	<b>CC01SCM</b>	\$47.00
2 m (6.6 ft.)	<b>CC02SCM</b>	\$51.00
3 m (9.8 ft.)	<b>CC03SCM</b>	\$61.00
5 m (16.4 ft.)	<b>CC05SCM</b>	\$80.00
10 m (32.8 ft.)	<b>CC10SCM</b>	\$128.00

### ● Flexible Connection Cable



Length	Product Name	List Price
1 m (3.3 ft.)	<b>CC01SCMR</b>	\$92.00
2 m (6.6 ft.)	<b>CC02SCMR</b>	\$102.00
3 m (9.8 ft.)	<b>CC03SCMR</b>	\$121.00
5 m (16.4 ft.)	<b>CC05SCMR</b>	\$159.00
10 m (32.8 ft.)	<b>CC10SCMR</b>	\$255.00

## ■ Included

### ● Motor

Shaft Type	Installation Screws	Parallel Key	Safety Cover	Operating Manual
Hollow Shaft Type	1 Set	1 pc. (Material: Stainless Steel)	1 pc.	1 Copy
Solid Shaft Type		1pc. (Material: Steel)	—	

### ● Speed Controller

Capacitor	Capacitor Cap	Operating Manual
1 pc.	1 pc.	1 Copy

### Deceleration Control Function Integrated with the Electromagnetic Brake Type

The electromagnetic brake type features a deceleration control function which allows speed control during vertical operation and gravitational operation.

"What is the Deceleration Control Function?"

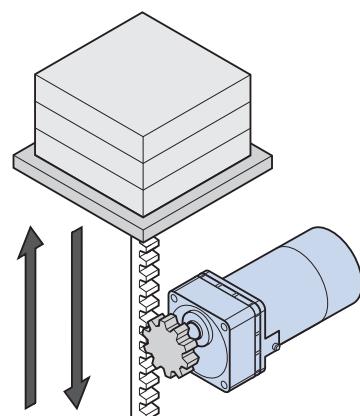
It is a function that applies brake current automatically to regulate the speed when the motor rotates faster than the setting speed. Even when force is applied in the direction of the motor output shaft's rotation due to vertical operation or an inertial load, the motor can be controlled to meet the setting speed.

"Deceleration Control" ON (Factory setting): Applicable for vertical operation, gravitational operation, horizontal operation, position holding.

"Deceleration Control" OFF: Applicable for horizontal operation, position holding. (Variable speed range is expanded.)

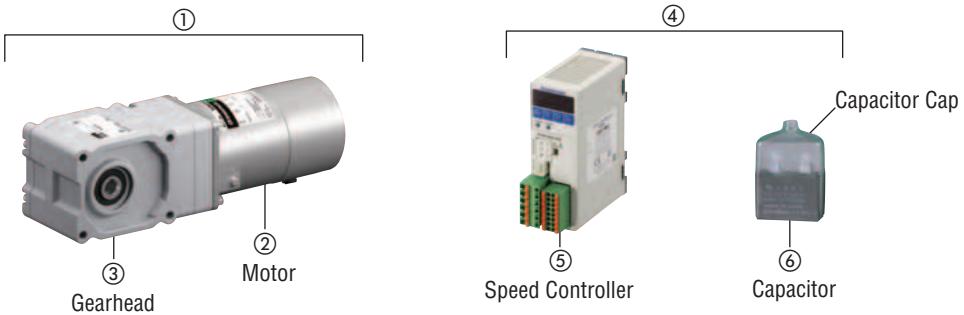
● Specification values and permissible torque values will differ based on whether the deceleration control is ON or OFF.

Item	"Deceleration Control" Parameter ON (Factory Setting)	"Deceleration Control" Parameter OFF
Deceleration Control Function	Enabled	Disabled
Variable Speed Range	300 to 1400 r/min (50 Hz) 300 to 1600 r/min (60 Hz)	90 to 1400 r/min (50 Hz) 90 to 1600 r/min (60 Hz)
Acceleration Time/ Deceleration Time Range	0.2 to 15.0 seconds	0.0 to 15.0 seconds



Features	System Configuration	Standard	Electromagnetic Brake	Connection and Operation	Cables
Product Number	Right-Angle Shaft	Parallel Shaft/Round Shaft	Right-Angle Shaft	Parallel Shaft/Round Shaft	Accessories

## ■ List of Motor and Speed Controller Combinations



### ● Right-Angle Hollow Shaft Hypoid JH Gear

Output Power	Power Supply Voltage	Speed Control Motor			Speed Controller		
		Product Name	Component Product Name		Product Name	Component Product Name	
		①	②	③	④	⑤	⑥
25 W (1/30 HP)	Single-Phase 100 VAC	<b>SCM425KJAM-4H□B</b>	SCM425KJAM	4H□B	<b>DSCD25JAM</b>	DSC-MU	CH80CFAUL2
	Single-Phase 200 VAC	<b>SCM425KJCM-4H□B</b>	SCM425KJCM		<b>DSCD25JCM</b>		CH20BFAUL
	Single-Phase 110/115 VAC	<b>SCM425KUAM-4H□B</b>	SCM425KUAM		<b>DSCD25UAM</b>		CH65CFAUL2
	Single-Phase 220/230 VAC	<b>SCM425KECM-4H□B</b>	SCM425KECM		<b>DSCD25ECM</b>		CH15BFAUL
40 W (1/19 HP)	Single-Phase 100 VAC	<b>SCM540KJAM-5H□B</b>	SCM540KJAM	5H□B	<b>DSCD40JAM</b>	DSC-MU	CH110CFAUL2
	Single-Phase 200 VAC	<b>SCM540KJCM-5H□B</b>	SCM540KJCM		<b>DSCD40JCM</b>		CH30BFAUL
	Single-Phase 110/115 VAC	<b>SCM540KUAM-5H□B</b>	SCM540KUAM		<b>DSCD40UAM</b>		CH90CFAUL2
	Single-Phase 220/230 VAC	<b>SCM540KECM-5H□B</b>	SCM540KECM		<b>DSCD40ECM</b>		CH23BFAUL
90 W (1/8 HP)	Single-Phase 100 VAC	<b>SCM590KJAM-5H□B</b>	SCM590KJAM	5H□B	<b>DSCD90JAM</b>	DSC-MU	CH280CFAUL2
	Single-Phase 200 VAC	<b>SCM590KJCM-5H□B</b>	SCM590KJCM		<b>DSCD90JCM</b>		CH70BFAUL
	Single-Phase 110/115 VAC	<b>SCM590KUAM-5H□B</b>	SCM590KUAM		<b>DSCD90UAM</b>		CH200CFAUL2
	Single-Phase 220/230 VAC	<b>SCM590KECM-5H□B</b>	SCM590KECM		<b>DSCD90ECM</b>		CH60BFAUL

● A capacitor and a capacitor cap are included with the speed controller product (product name ④).

A capacitor cap is not included with the capacitor product (product name ⑥).

### ● Right-Angle Solid Shaft Hypoid JL Gear

Output Power	Power Supply Voltage	Speed Control Motor			Speed Controller		
		Product Name	Component Product Name		Product Name	Component Product Name	
		①	②	③	④	⑤	⑥
25 W (1/30 HP)	Single-Phase 100 VAC	<b>SCM425KJAM-4L□B</b>	SCM425KJAM	4L□B	<b>DSCD25JAM</b>	DSC-MU	CH80CFAUL2
	Single-Phase 200 VAC	<b>SCM425KJCM-4L□B</b>	SCM425KJCM		<b>DSCD25JCM</b>		CH20BFAUL
	Single-Phase 110/115 VAC	<b>SCM425KUAM-4L□B</b>	SCM425KUAM		<b>DSCD25UAM</b>		CH65CFAUL2
	Single-Phase 220/230 VAC	<b>SCM425KECM-4L□B</b>	SCM425KECM		<b>DSCD25ECM</b>		CH15BFAUL
40 W (1/19 HP)	Single-Phase 100 VAC	<b>SCM540KJAM-5L□B</b>	SCM540KJAM	5L□B	<b>DSCD40JAM</b>	DSC-MU	CH110CFAUL2
	Single-Phase 200 VAC	<b>SCM540KJCM-5L□B</b>	SCM540KJCM		<b>DSCD40JCM</b>		CH30BFAUL
	Single-Phase 110/115 VAC	<b>SCM540KUAM-5L□B</b>	SCM540KUAM		<b>DSCD40UAM</b>		CH90CFAUL2
	Single-Phase 220/230 VAC	<b>SCM540KECM-5L□B</b>	SCM540KECM		<b>DSCD40ECM</b>		CH23BFAUL
90 W (1/8 HP)	Single-Phase 100 VAC	<b>SCM590KJAM-5L□B</b>	SCM590KJAM	5L□B	<b>DSCD90JAM</b>	DSC-MU	CH280CFAUL2
	Single-Phase 200 VAC	<b>SCM590KJCM-5L□B</b>	SCM590KJCM		<b>DSCD90JCM</b>		CH70BFAUL
	Single-Phase 110/115 VAC	<b>SCM590KUAM-5L□B</b>	SCM590KUAM		<b>DSCD90UAM</b>		CH200CFAUL2
	Single-Phase 220/230 VAC	<b>SCM590KECM-5L□B</b>	SCM590KECM		<b>DSCD90ECM</b>		CH60BFAUL

● A capacitor and a capacitor cap are included with the speed controller product (product name ④).

A capacitor cap is not included with the capacitor product (product name ⑥).

● A number indicating the gear ratio is specified where the box □ is located within the product name.

## Specifications – Continuous Rating\*

● 25 W (1/30 HP)



Product Name			Output Power [W (HP)]	Voltage [VAC]	Frequency [Hz]	Current [A]	Power Consumption [W]	Capacitor [μF]	Motor Overheat Protection Device	Electromagnetic Brake (Power off Activated Type)
Hollow Shaft Type	Solid Shaft Type	Speed Controller								Static Friction Torque [mN·m (oz-in)]
<b>SCM425KJAM-4H□B</b>	<b>SCM425KJAM-4L□B</b>	<b>DSCD25JAM</b>	25 (1/30)	Single-Phase 100	50	0.75	62	8.0	TP	100 (14.2)
				60	0.75	66				
				Single-Phase 200	50	0.38	67	2.0	TP	100 (14.2)
				60	0.38	67				
				Single-Phase 110	60	0.75	58	6.5	TP	100 (14.2)
				Single-Phase 115	60	0.75	69			
				Single-Phase 220	50	0.37	70	1.5	TP	100 (14.2)
				60	0.37	70				
				Single-Phase 230	50	0.37	70			
				60	0.37	70				

\*When the deceleration control is set ON, the rated specifications differ. For details, refer to "Common Specifications – Permissible Continuous Operation Time While Deceleration Control is ON" (→ Page 50).

Description of deceleration control → Page 45

TP: This indicates that there is a built-in thermal protector (automatic return type).

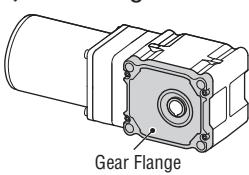
Gear Ratio			10	15	20	30	50	100	200	
Rotation Direction*1			Same direction as the motor							
Variable Speed Range [r/min]	High Speed	1400 r/min (50 Hz)	140	93	70	46	28	14	7	
		1600 r/min (60 Hz)	160	106	80	53	32	16	8	
	Low Speed	300 r/min ("Deceleration Control" ON)	30	20	15	10	6	3	1.5	
		90 r/min ("Deceleration Control" OFF)	9	6	4.5	3	1.8	0.9	0.5	
When "Deceleration Control" is ON			Opposite direction to the motor							
Permissible Torque Starting Torque [N·m (lb-in)]			50 Hz	60 Hz	0.4 (3.5)	0.6 (5.3)	0.8 (7.0)	1.3 (11.5)	2.2 (19.4)	
When "Deceleration Control" is OFF			1200 r/min	50 Hz	1.0 (8.8)	1.5 (13.2)	2.1 (18.5)	3.4 (30)	5.6 (49)	
Permissible Torque Starting Torque [N·m (lb-in)]			1450 r/min	60 Hz	1.0 (8.8)	1.5 (13.2)	2.0 (17.7)	3.3 (29)	5.5 (48)	
When "Deceleration Control" is OFF			90 r/min	50/60 Hz	0.28 (2.4)	0.41 (3.6)	0.55 (4.8)	0.91 (8.0)	1.5 (13.2)	
Permissible Torque Starting Torque [N·m (lb-in)]			Starting	100 VAC 50 Hz	0.65 (5.7)	0.98 (8.6)	1.3 (11.5)	2.1 (18.5)	3.6 (31)	
When "Deceleration Control" is OFF			100 r/min	100 VAC 60 Hz	0.68 (6.0)	1.0 (8.8)	1.4 (12.3)	2.2 (19.4)	3.7 (32)	
Permissible Torque Starting Torque [N·m (lb-in)]			200 r/min	200 VAC 50/60 Hz	0.60 (5.3)	0.90 (7.9)	1.2 (10.6)	2.0 (17.7)	3.3 (29)	
When "Deceleration Control" is OFF			1450 r/min	60 Hz	1.0 (8.8)	1.5 (13.2)	2.1 (18.5)	3.4 (30)	5.6 (49)	
Permissible Torque Starting Torque [N·m (lb-in)]			90 r/min	60 Hz	0.23 (2.0)	0.34 (3.0)	0.45 (3.9)	0.74 (6.5)	1.2 (10.6)	
When "Deceleration Control" is OFF			Starting	110 VAC 60 Hz	0.63 (5.5)	0.94 (8.3)	1.3 (11.5)	2.1 (18.5)	3.4 (30)	
Permissible Torque Starting Torque [N·m (lb-in)]			115 VAC 60 Hz	0.68 (6.0)	1.0 (8.8)	1.4 (12.3)	2.2 (19.4)	3.7 (32)	6.8 (60)	
When "Deceleration Control" is OFF			1200 r/min	50 Hz	1.0 (8.8)	1.5 (13.2)	2.1 (18.5)	3.4 (30)	5.6 (49)	
Permissible Torque Starting Torque [N·m (lb-in)]			1450 r/min	60 Hz	1.0 (8.8)	1.5 (13.2)	2.1 (18.5)	3.4 (30)	5.6 (49)	
When "Deceleration Control" is OFF			90 r/min	50/60 Hz	0.20 (1.77)	0.30 (2.6)	0.40 (3.5)	0.66 (5.8)	1.1 (9.7)	
Permissible Torque Starting Torque [N·m (lb-in)]			Starting	220 VAC 50/60 Hz	0.55 (4.8)	0.83 (7.3)	1.1 (9.7)	1.8 (15.9)	3.0 (26)	
When "Deceleration Control" is OFF			220 r/min	220 VAC 50/60 Hz	0.60 (5.3)	0.90 (7.9)	1.2 (10.6)	2.0 (17.7)	3.3 (29)	
Permissible Torque Starting Torque [N·m (lb-in)]			230 r/min	220 VAC 50/60 Hz	0.60 (5.3)	0.90 (7.9)	1.2 (10.6)	2.0 (17.7)	3.3 (29)	
Permissible Inertia J [ $\times 10^{-4}$ kg·m <sup>2</sup> (oz-in <sup>2</sup> )]			100 (550)	225 (1230)	400 (2200)	900 (4900)	2500 (13700)	10000 (55000)	40000 (220000)	
When Instantaneous Stop is Performed			28 (153)	63 (340)	112 (610)	252 (1380)	700 (3800)	2800 (15300)	11200 (61000)	
Permissible Radial Load [N (lb.)]	Hollow Shaft*2	10 mm (0.39 in.) from Installation Surface	311 (69)	400 (90)	488 (109)	622 (139)	799 (179)	888 (199)	978 (220)	
		20 mm (0.79 in.) from Installation Surface	265 (59)	341 (76)	417 (93)	531 (119)	682 (153)	758 (170)	836 (188)	
Permissible Axial Load [N (lb.)]	Solid Shaft	10 mm (0.39 in.) from Output Shaft End	304 (68)	390 (87)	477 (107)	607 (136)	781 (175)	868 (195)	956 (210)	
		20 mm (0.79 in.) from Output Shaft End	390 (87)	501 (112)	613 (137)	780 (175)	1003 (220)	1114 (250)	1228 (270)	

\*1 The rotation direction is as seen from the gear flange surface.

\*2 The radial load at each distance can be calculated with a formula. Permissible radial load calculation for hollow shaft type → Page 25

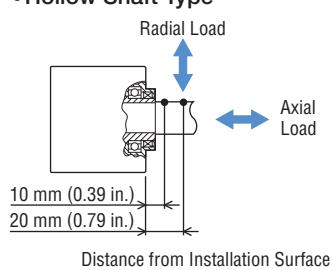
● 90 r/min, 1200 r/min, 1400 r/min, 1450 r/min, and 1600 r/min represent the motor shaft speed.

### ◆ Gear Flange Position

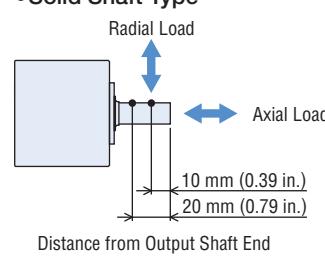


### ◆ Load Position

#### • Hollow Shaft Type



#### • Solid Shaft Type



● A number indicating the gear ratio is specified where the box □ is located within the product name.

Features	Standard	Right-Angle Shaft	Parallel Shaft/Round Shaft	Electromagnetic Brake	Connection and Operation	Cables
System Configuration	Product Number					

## Specifications – Continuous Rating\*

● 40 W (1/19 HP)



Product Name			Output Power [W (HP)]	Voltage	Frequency	Current	Power Consumption [W]	Capacitor [μF]	Motor Overheat Protection Device	Electromagnetic Brake (Power off Activated Type)
Hollow Shaft Type	Solid Shaft Type	Speed Controller		[VAC]	[Hz]	[A]				Static Friction Torque [mN·m (oz-in)]
<b>SCM540KJAM-5H□B</b>	<b>SCM540KJAM-5L□B</b>	<b>DSCD40JAM</b>	40 (1/19)	Single-Phase 100	50	1.1	92	11	TP	200 (28)
					60	1.1	101			
<b>SCM540KJCM-5H□B</b>	<b>SCM540KJCM-5L□B</b>	<b>DSCD40JCM</b>		Single-Phase 200	50	0.57	94	3.0	TP	200 (28)
					60	0.57	100			
<b>SCM540KUAM-5H□B</b>	<b>SCM540KUAM-5L□B</b>	<b>DSCD40UAM</b>		Single-Phase 110	60	1.1	107	9.0	TP	200 (28)
				Single-Phase 115	60	1.1	107			
<b>SCM540KECM-5H□B</b>	<b>SCM540KECM-5L□B</b>	<b>DSCD40ECM</b>		Single-Phase 220	50	0.55	96	2.3	TP	200 (28)
					60	0.55	104			
				Single-Phase 230	50	0.55	99			
					60	0.55	105			

\*When the deceleration control is set ON, the rated specifications differ. For details, refer to "Common Specifications – Permissible Continuous Operation Time While Deceleration Control is ON" (→ Page 50).

Description of deceleration control → Page 45

TP: This indicates that there is a built-in thermal protector (automatic return type).

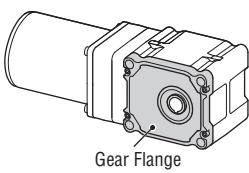
Gear Ratio		10	15	20	30	50	100	200				
Rotation Direction*1			Same direction as the motor									
Variable Speed Range [r/min]	High Speed	1400 r/min (50 Hz)	140	93	70	46	28	14				
		1600 r/min (60 Hz)	160	106	80	53	32	16				
	Low Speed	300 r/min ("Deceleration Control" ON)	30	20	15	10	6	3				
		90 r/min ("Deceleration Control" OFF)	9	6	4.5	3	1.8	0.9				
When "Deceleration Control" is ON		50 Hz										
Permissible Torque Starting Torque [N·m (lb-in)]		60 Hz	0.7 (6.1)	1.1 (9.7)	1.4 (12.3)	2.1 (18.5)	3.5 (30)	7.7 (68)				
When "Deceleration Control" is OFF	Permissible Torque Starting Torque [N·m (lb-in)]	Single-Phase 100 VAC 200 VAC	1200 r/min	50 Hz	1.6 (14.1)	2.4 (21)	3.2 (28)	4.8 (42)	8.0 (70)	17.6 (155)	35.2 (310)	
			1450 r/min	100 VAC 60 Hz	1.5 (13.2)	2.3 (20)	3.0 (26)	4.5 (39)	7.5 (66)	16.5 (146)	33.0 (290)	
				200 VAC 60 Hz	1.6 (14.1)	2.4 (21)	3.2 (28)	4.8 (42)	8.0 (70)	17.6 (155)	35.2 (310)	
			90 r/min	100 VAC 50/60 Hz	0.40 (3.5)	0.60 (5.3)	0.80 (7.0)	1.2 (10.6)	2.0 (17.7)	4.4 (38)	8.8 (77)	
				200 VAC 50/60 Hz	0.45 (3.9)	0.68 (6.0)	0.90 (7.9)	1.4 (12.3)	2.3 (20)	5.0 (44)	9.9 (87)	
			Starting	100 VAC 50 Hz	0.90 (7.9)	1.4 (12.3)	1.8 (15.9)	2.7 (23)	4.5 (39)	9.9 (87)	19.8 (175)	
				100 VAC 60 Hz	0.95 (8.4)	1.4 (12.3)	1.9 (16.8)	2.9 (25)	4.8 (42)	10.5 (92)	20.9 (184)	
			1450 r/min	60 Hz	1.6 (14.1)	2.4 (21)	3.2 (28)	4.8 (42)	8.0 (70)	17.6 (155)	35.2 (310)	
			90 r/min	60 Hz	0.35 (3.0)	0.53 (4.6)	0.70 (6.1)	1.1 (9.7)	1.8 (15.9)	3.9 (34)	7.7 (68)	
			Starting	110 VAC 60 Hz	0.90 (7.9)	1.4 (12.3)	1.8 (15.9)	2.7 (23)	4.5 (39)	9.9 (87)	19.8 (175)	
				115 VAC 60 Hz	0.95 (8.4)	1.4 (12.3)	1.9 (16.8)	2.9 (25)	4.8 (42)	10.5 (92)	20.9 (184)	
			1200 r/min	50 Hz	1.6 (14.1)	2.4 (21)	3.2 (28)	4.8 (42)	8.0 (70)	17.6 (155)	35.2 (310)	
			1450 r/min	60 Hz	1.6 (14.1)	2.4 (21)	3.2 (28)	4.8 (42)	8.0 (70)	17.6 (155)	35.2 (310)	
			90 r/min	50 Hz	0.33 (2.9)	0.49 (4.3)	0.65 (5.7)	0.98 (8.6)	1.6 (14.1)	3.6 (31)	7.2 (63)	
				60 Hz	0.35 (3.0)	0.53 (4.6)	0.70 (6.1)	1.1 (9.7)	1.8 (15.9)	3.9 (34)	7.7 (68)	
			Starting	50/60 Hz	0.95 (8.4)	1.4 (12.3)	1.9 (16.8)	2.9 (25)	4.8 (42)	10.5 (92)	20.9 (184)	
Permissible Inertia J [ $\times 10^{-4}$ kg·m $^2$ (oz-in $^2$ )]			200 (1090)	450 (2500)	800 (4400)	1800 (9800)	5000 (27000)	20000 (109000)	80000 (440000)			
When Instantaneous Stop is Performed			59 (320)	132.8 (730)	236 (1290)	531 (2900)	1475 (8100)	5900 (32000)	23600 (129000)			
Permissible Radial Load [N (lb.)]	Hollow Shaft*2	10 mm (0.39 in.) from Installation Surface	415 (93)	554 (124)	692 (155)	923 (200)	1112 (250)	1196 (260)	1291 (290)			
		20 mm (0.79 in.) from Installation Surface	363 (81)	484 (108)	605 (136)	806 (181)	971 (210)	1045 (230)	1127 (250)			
	Solid Shaft	10 mm (0.39 in.) from Output Shaft End	378 (85)	504 (113)	630 (141)	840 (189)	1011 (220)	1089 (240)	1174 (260)			
		20 mm (0.79 in.) from Output Shaft End	481 (108)	641 (144)	802 (180)	1069 (240)	1287 (280)	1385 (310)	1495 (330)			
Permissible Axial Load [N (lb.)]			108 (24)	147 (33)	186 (41)	245 (55)	294 (66)	324 (72)	343 (77)			

\*1 The rotation direction is as seen from the gear flange surface.

\*2 The radial load at each distance can be calculated with a formula. Permissible radial load calculation for hollow shaft type → Page 25

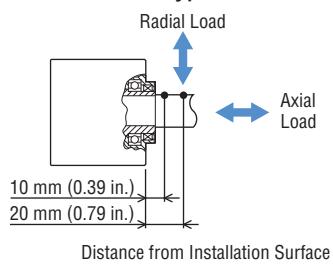
● 90 r/min, 1200 r/min, 1400 r/min, 1450 r/min, and 1600 r/min represent the motor shaft speed.

### ◇ Gear Flange Position

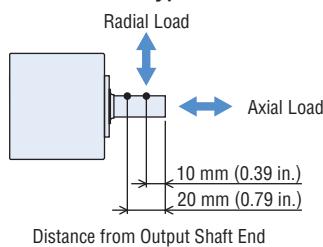


### ◆ Load Position

#### • Hollow Shaft Type



#### • Solid Shaft Type



## Specifications – Continuous Rating\*

● 90 W (1/8 HP)



Product Name			Output Power [W (HP)]	Voltage [VAC]	Frequency [Hz]	Current [A]	Power Consumption [W]	Capacitor [μF]	Motor Overheat Protection Device	Electromagnetic Brake (Power off Activated Type)
Hollow Shaft Type	Solid Shaft Type	Speed Controller								Static Friction Torque [mN·m (oz-in)]
<b>SCM590KJAM-5H□B</b>	<b>SCM590KJAM-5L□B</b>	<b>DSCD90JAM</b>	90 (1/8)	Single-Phase 100	50	2.4	195	28	TP	500 (71)
					60	2.6	217			
<b>SCM590KJCM-5H□B</b>	<b>SCM590KJCM-5L□B</b>	<b>DSCD90JCM</b>		Single-Phase 200	50	1.2	198	7.0	TP	500 (71)
					60	1.3	221			
<b>SCM590KUAM-5H□B</b>	<b>SCM590KUAM-5L□B</b>	<b>DSCD90UAM</b>		Single-Phase 110	60	2.4	224	20	TP	500 (71)
					2.5	227				
<b>SCM590KECM-5H□B</b>	<b>SCM590KECM-5L□B</b>	<b>DSCD90ECM</b>		Single-Phase 220	50	1.2	201	6.0	TP	500 (71)
					60	1.3	226			
					50	1.2	204			
					60	1.3	228			

\*When the deceleration control is set ON, the rated specifications differ. For details, refer to "Common Specifications – Permissible Continuous Operation Time While Deceleration Control is ON" (→ Page 50).

Description of deceleration control → Page 45

TP: This indicates that there is a built-in thermal protector (automatic return type).

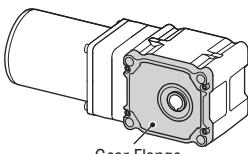
Gear Ratio	10	15	20	30	50	100	200		
Rotation Direction*1									
Variable Speed Range [r/min]	High Speed	1400 r/min (50 Hz) 1600 r/min (60 Hz)	140 160	93 106	70 80	46 53	28 32		
	Low Speed	300 r/min ("Deceleration Control" ON) 90 r/min ("Deceleration Control" OFF)	30 9	20 6	15 4.5	10 3	6 1.8		
When "Deceleration Control" is ON									
Permissible Torque Starting Torque [N·m (lb-in)]		50 Hz 60 Hz	2.2 (19.4)	3.4 (30)	4.5 (39)	6.7 (59)	11.2 (99)		
							22.4 (198)		
							44.8 (390)		
When "Deceleration Control" is OFF									
Permissible Torque Starting Torque [N·m (lb-in)]		1200 r/min 1450 r/min 90 r/min	50 Hz 60 Hz 100 VAC 50/60 Hz 200 VAC 60 Hz	4.1 (36) 4.1 (36) 0.77 (6.8)	6.1 (53) 6.1 (53) 1.2 (10.6)	8.3 (73) 8.3 (73) 1.5 (13.2)	12.7 (112) 12.7 (112) 2.3 (20)		
		Starting	200 VAC 50 Hz 200 VAC 60 Hz	0.84 (7.4) 3.3 (29)	1.3 (11.5) 4.9 (43)	6.6 (58) 9.9 (87)	2.5 (22) 16.5 (146)		
		1450 r/min 90 r/min	100 VAC 50/60 Hz 110 VAC 60 Hz	3.4 (30) 2.8 (24)	5.0 (44) 4.2 (37)	6.7 (59) 5.6 (49)	10.1 (89) 8.4 (74)		
		Starting	110 VAC 60 Hz 115 VAC 60 Hz	3.1 (27) 4.6 (40)	5.4 (47) 6.2 (54)	7.1 (62) 9.2 (81)	10.7 (94) 17.9 (158)		
		1450 r/min 90 r/min	1200 r/min 1450 r/min 90 r/min	50 Hz 60 Hz 50/60 Hz	6.1 (53) 6.1 (53) 0.67 (5.9)	8.3 (73) 8.3 (73) 1.0 (8.8)	12.7 (112) 12.7 (112) 1.3 (11.5)		
		Starting	220 VAC 50 Hz 220 VAC 60 Hz 230 VAC 50 Hz 230 VAC 60 Hz	3.4 (30) 3.5 (30) 3.6 (31) 3.7 (32)	5.1 (45) 5.3 (46) 5.5 (48) 5.6 (49)	6.9 (61) 7.0 (61) 7.3 (64) 7.4 (65)	10.3 (91) 10.5 (92) 10.9 (96) 11.1 (98)		
Permissible Inertia J [ $\times 10^{-4}$ kg·m $^2$ (oz-in $^2$ )]		When Instantaneous Stop is Performed	200 (1090)	450 (2500)	800 (4400)	1800 (9800)	5000 (27000)	20000 (109000)	80000 (440000)
Permissible Radial Load [N (lb.)]	Hollow Shaft*2	10 mm (0.39 in.) from Installation Surface 20 mm (0.79 in.) from Installation Surface	415 (93) 363 (81)	554 (124) 484 (108)	692 (155) 605 (136)	923 (200) 806 (181)	1112 (250) 971 (210)	1196 (260) 1045 (230)	1291 (290) 1127 (250)
	Solid Shaft	10 mm (0.39 in.) from Output Shaft End 20 mm (0.79 in.) from Output Shaft End	378 (85) 481 (108)	504 (113) 641 (144)	630 (141) 802 (180)	840 (189) 1069 (240)	1011 (220) 1287 (280)	1089 (240) 1385 (310)	1174 (260) 1495 (330)
Permissible Axial Load [N (lb.)]			108 (24)	147 (33)	186 (41)	245 (55)	294 (66)	324 (72)	343 (77)

\*1 The rotation direction is as seen from the gear flange surface.

\*2 The radial load at each distance can be calculated with a formula. Permissible radial load calculation for hollow shaft type → Page 25

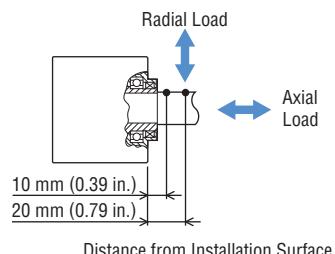
● 90 r/min, 1200 r/min, 1400 r/min, 1450 r/min, and 1600 r/min represent the motor shaft speed.

### ◆ Gear Flange Position

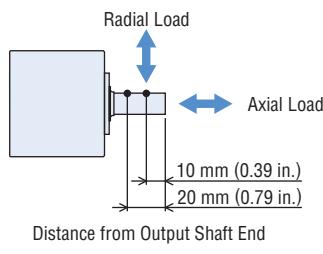


### ◆ Load Position

#### • Hollow Shaft Type



#### • Solid Shaft Type



● A number indicating the gear ratio is specified where the box □ is located within the product name.

Features	System Configuration	Standard	Electromagnetic Brake	Connection and Operation	Cables
	Product Number	Right-Angle Shaft	Parallel Shaft/Round Shaft	Right-Angle Shaft	Parallel Shaft/Round Shaft

## Common Specifications

Item	Specifications										
Speed Setting Method	The speed of the motor output shaft can be set using any of the following methods: • Using operation panel Up to four types of operation data can be set. • Using an external speed potentiometer • Using external DC voltage: 0 to 5 VDC, or 0 to 10 VDC										
Acceleration Time and Deceleration Time Setting Range	0.2 to 15.0 s (0.0~15.0 s: can be set when the "deceleration control" is OFF) The motor acceleration time and deceleration time vary depending on the load condition.										
Functions	<table border="1"> <tr> <td>Monitor Mode</td><td>Speed, Operation Data No., Alarm Code, Warning Code, I/O Monitor</td></tr> <tr> <td>Data Mode</td><td>Speed, Accelerating Time, Decelerating Time, Initialization</td></tr> <tr> <td>Parameter Mode</td><td>Speed Reduction Ratio, Speed Increasing Ratio, Lowest Digit Display Fixed, Prevention of Operation at Power-on Alarm, External Speed Command Input, External Speed Command Voltage Selection, External Speed Command OffSet, Speed Upper and Lower Limit, Deceleration Control, Brake Type, Input Function Selection, Output Function Selection, Motor Lock Detection Time, Motor Rotation Direction, Initialization</td></tr> <tr> <td>Test Mode</td><td>JOG Operation, Electromagnetic Brake Release</td></tr> <tr> <td>Other Function</td><td>Prohibiting Data Editing</td></tr> </table>	Monitor Mode	Speed, Operation Data No., Alarm Code, Warning Code, I/O Monitor	Data Mode	Speed, Accelerating Time, Decelerating Time, Initialization	Parameter Mode	Speed Reduction Ratio, Speed Increasing Ratio, Lowest Digit Display Fixed, Prevention of Operation at Power-on Alarm, External Speed Command Input, External Speed Command Voltage Selection, External Speed Command OffSet, Speed Upper and Lower Limit, Deceleration Control, Brake Type, Input Function Selection, Output Function Selection, Motor Lock Detection Time, Motor Rotation Direction, Initialization	Test Mode	JOG Operation, Electromagnetic Brake Release	Other Function	Prohibiting Data Editing
Monitor Mode	Speed, Operation Data No., Alarm Code, Warning Code, I/O Monitor										
Data Mode	Speed, Accelerating Time, Decelerating Time, Initialization										
Parameter Mode	Speed Reduction Ratio, Speed Increasing Ratio, Lowest Digit Display Fixed, Prevention of Operation at Power-on Alarm, External Speed Command Input, External Speed Command Voltage Selection, External Speed Command OffSet, Speed Upper and Lower Limit, Deceleration Control, Brake Type, Input Function Selection, Output Function Selection, Motor Lock Detection Time, Motor Rotation Direction, Initialization										
Test Mode	JOG Operation, Electromagnetic Brake Release										
Other Function	Prohibiting Data Editing										
Control Power Supply	24 VDC $\pm 10\%$ 0.15 A min.										
Input Signals	Photocoupler Input, Input Resistance 4.7 k $\Omega$ Signal assignment to IN0 to IN5 inputs (6 points) is possible as desired. [ ]: Initial Setting [FWD], [REV], [M0], [M1], [ALARM-RESET], [FREE], EXT-ERROR Source input or sink input can be switched using the selection switch. Factory setting: Sink Input										
Output Signals	Photocoupler and Open-Collector Output, External power supply: 4.5 to 30 VDC, 40 mA max. Signal assignment to OUT0 and OUT1 outputs (2 points) is possible as desired. [ ]: Initial setting [SPEED-OUT], [ALARM-OUT], TH-OUT, WNG Source output or sink output can be switched by changing the external wiring.										
Protective Function	When any of the following protective functions is activated, the output to the motor is cut off, and the electromagnetic brake is activated to stop the motor. Then the ALARM output will be turned off. At the same, the alarm code will be displayed on the control panel and the ALARM LED will be lit. Alarm Types: Motor Overheat, Motor Lock, Overspeed, EEPROM Error, Prevention of Operation at Power-On, External Stop										
Permissible Continuous Operation Time While Deceleration Control is ON	25 W (1/30 HP) 40 W (1/19 HP) 90 W (1/8 HP)	Permissible Continuous Operation Time: 1 minute Operation Duty: 50% max. (e.g. Operation: 1 minute, Stop: 1 minute) Permissible Continuous Operation Time: 1 minute Operation Duty: 33% max. (e.g. Operation: 1 minute, Stop: 2 minutes)									
Maximum Extension Length	Between the motor and the speed controller: 10.5 m (34.4 ft.) (Including 0.5 m (1.6 ft.) motor cable)										

## General Specifications

Item	Motor	Speed Controller									
Insulation Resistance	100 M $\Omega$ or more when 500 VDC megger is applied between the windings and the case after continuous operation under normal ambient temperature and humidity.	100 M $\Omega$ or more when 500 VDC megger is applied between the following places after continuous operation under normal ambient temperature and humidity: • Main Circuit Terminal - Control Circuit Terminal • Main Circuit Terminal - Case • Main Circuit Terminal - FG									
Dielectric Strength	Sufficient to withstand 1.5 kVAC at 50 Hz or 60 Hz applied between the windings and the case for 1 minute after continuous operation under normal ambient temperature and humidity.	Sufficient to withstand the following for 1 minute after continuous operation under normal ambient temperature and humidity: • Main Circuit Terminal - Control Circuit Terminal 1.9 kVAC at 50 Hz or 60 Hz • Main Circuit Terminal - Case 1.9 kVAC at 50 Hz or 60 Hz • Main Circuit Terminal - FG 1.5 kVAC at 50 Hz or 60 Hz									
Temperature Rise	The temperature rise of the windings is 80°C (176°F) or less measured by the resistance change method after no-load continuous operation under normal ambient temperature and humidity.	—									
Overheat Protection Device	Thermal Protector Built-in (Automatic Return Type) Open: 130±5°C (266±9°F) Close: 85±20°C (185±36°F)	—									
Operating Environment	<table> <tr> <td>Ambient Temperature</td> <td>0 to +40°C (+32 to +104°F) (Non-freezing)</td> <td>0 to +40°C (+32 to +104°F) (Non-freezing)</td> </tr> <tr> <td>Ambient Humidity</td> <td>85% or less (Non-condensing)</td> <td></td> </tr> <tr> <td>Altitude</td> <td>Up to 1000 m (3300 ft.) above sea level</td> <td></td> </tr> </table>	Ambient Temperature	0 to +40°C (+32 to +104°F) (Non-freezing)	0 to +40°C (+32 to +104°F) (Non-freezing)	Ambient Humidity	85% or less (Non-condensing)		Altitude	Up to 1000 m (3300 ft.) above sea level		
Ambient Temperature	0 to +40°C (+32 to +104°F) (Non-freezing)	0 to +40°C (+32 to +104°F) (Non-freezing)									
Ambient Humidity	85% or less (Non-condensing)										
Altitude	Up to 1000 m (3300 ft.) above sea level										
Surrounding Atmosphere	No corrosive gases or dust. The product should not be exposed to water, oil or other liquids. Cannot be used in radioactive materials, magnetic field, vacuum or other special environments.										
Vibration	Not subject to continuous vibrations or excessive impact. In conformance with JIS C 60068-2-6 "Sine-wave vibration test method" Frequency Range: 10 to 55 Hz, Pulsating Amplitude: 0.15 mm (0.006 in.) Sweep Direction: 3 Directions (X, Y, Z), Number of Sweeps: 20 times										
Storage Condition*	<table> <tr> <td>Ambient Temperature</td> <td>-10 to +60°C [+14 to +140°F] (Non-freezing)</td> <td>-25 to +70°C [-13 to +158°F] (Non-freezing)</td> </tr> <tr> <td>Ambient Humidity</td> <td>85% or less (Non-condensing)</td> <td></td> </tr> <tr> <td>Altitude</td> <td>Up to 1000 m (3300 ft.) above sea level</td> <td></td> </tr> </table>	Ambient Temperature	-10 to +60°C [+14 to +140°F] (Non-freezing)	-25 to +70°C [-13 to +158°F] (Non-freezing)	Ambient Humidity	85% or less (Non-condensing)		Altitude	Up to 1000 m (3300 ft.) above sea level		
Ambient Temperature	-10 to +60°C [+14 to +140°F] (Non-freezing)	-25 to +70°C [-13 to +158°F] (Non-freezing)									
Ambient Humidity	85% or less (Non-condensing)										
Altitude	Up to 1000 m (3300 ft.) above sea level										
Surrounding Atmosphere	No corrosive gases or dust. The product should not be exposed to water, oil or other liquids. Cannot be used in radioactive materials, magnetic field, vacuum or other special environments.										
Thermal Class	130 (B)	—									
Degree of Protection	IP20	IP20									

\*The storage condition applies to short periods such as the period during transportation.

**Note**

Do not measure insulation resistance or perform the dielectric voltage test while the motor and speed controller are connected.

## How to Read Speed – Torque Characteristics

→ Page 17

## Speed – Torque Characteristics (Reference values)

→ Page 17 to 19

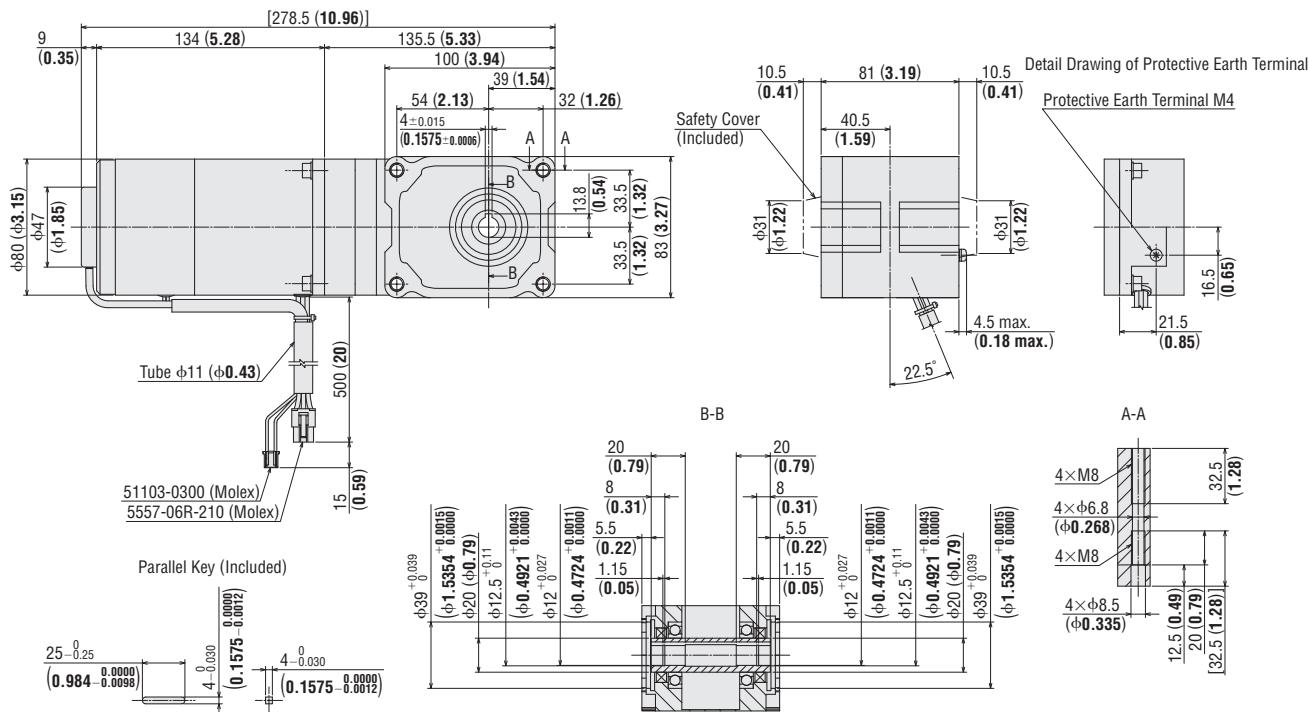
## Dimensions [Unit: mm (in.)]

- "Installation screws" are included. Dimensions for installation screws → Page 24
- A number indicating the gear ratio is specified where the box □ is located within the product name.

### ● 25 W (1/30 HP)

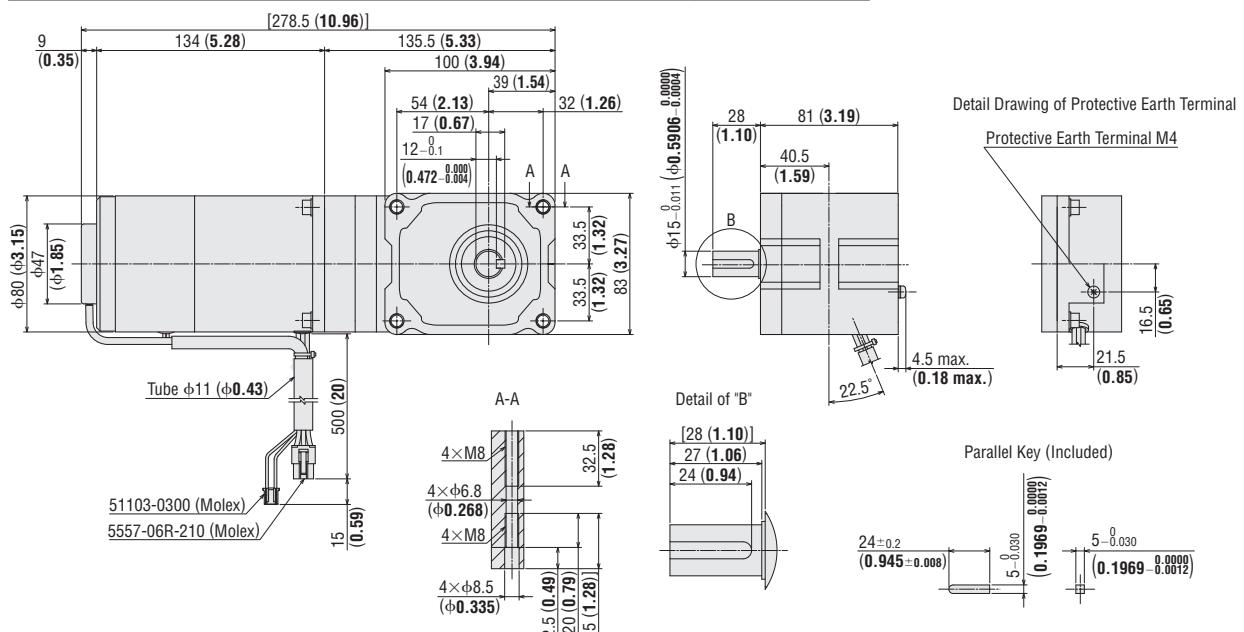
#### ◇ Right-Angle Hollow Shaft Hypoid JH Gear

Product Name	Motor Product Name	Gearhead Product Name	Mass kg (lb.)	2D CAD
<b>SCM425KJAM-4H□B</b>	SCM425KJAM			
<b>SCM425KJCM-4H□B</b>	SCM425KJCM			
<b>SCM425KUAM-4H□B</b>	SCM425KUAM			
<b>SCM425KECM-4H□B</b>	SCM425KECM		4.3 (9.5)	A1686



#### ◇ Right-Angle Solid Shaft Hypoid JL Gear

Product Name	Motor Product Name	Gearhead Product Name	Mass kg (lb.)	2D CAD
<b>SCM425KJAM-4L□B</b>	SCM425KJAM			
<b>SCM425KJCM-4L□B</b>	SCM425KJCM			
<b>SCM425KUAM-4L□B</b>	SCM425KUAM			
<b>SCM425KECM-4L□B</b>	SCM425KECM		4.3 (9.5)	A1687



Features	System Configuration
Product Number	Right-Angle Shaft

Standard	Parallel Shaft/ Round Shaft
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Electromagnetic Brake	Right-Angle Shaft
Parallel Shaft/ Round Shaft	

Connection and Operation	Cables
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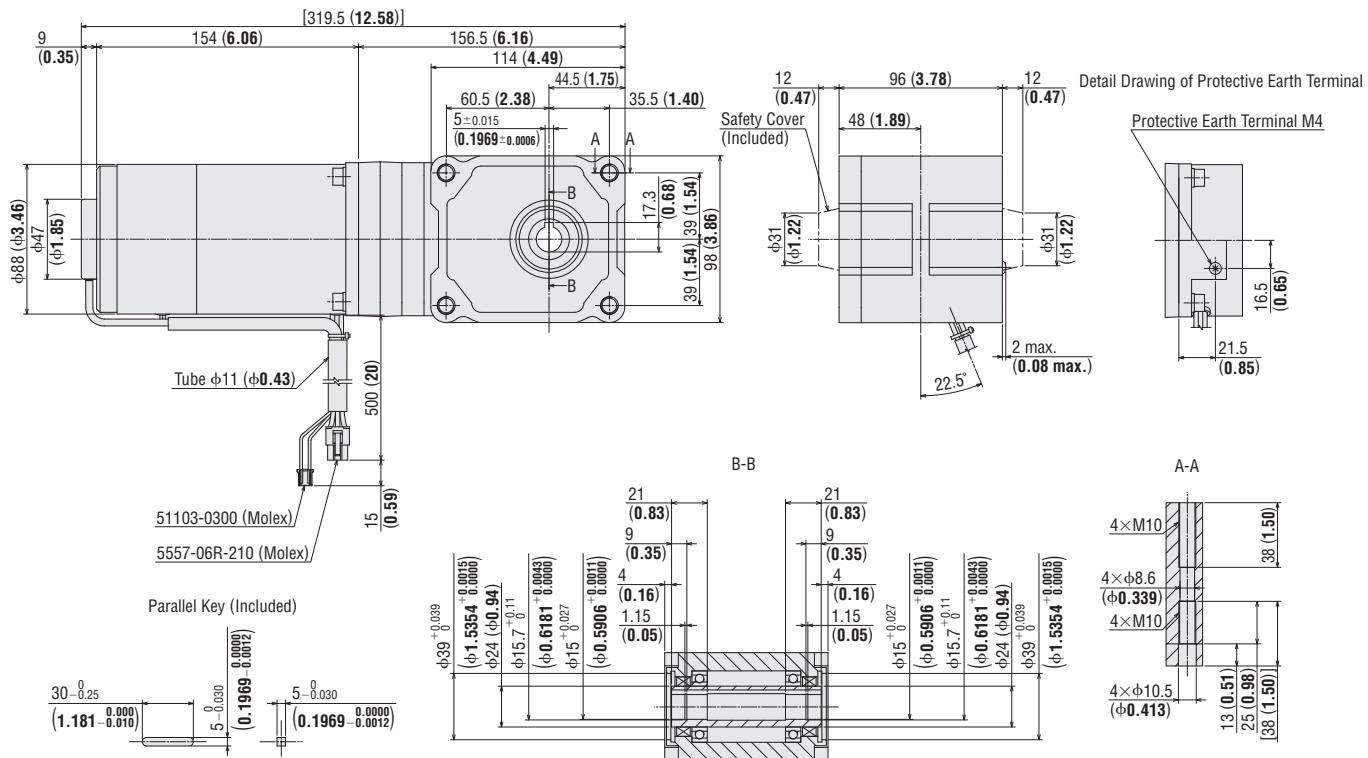
Accessories	
-------------	--

● 40 W (1/19 HP)

◇ Right-Angle Hollow Shaft Hypoid JH Gear

2D & 3D CAD

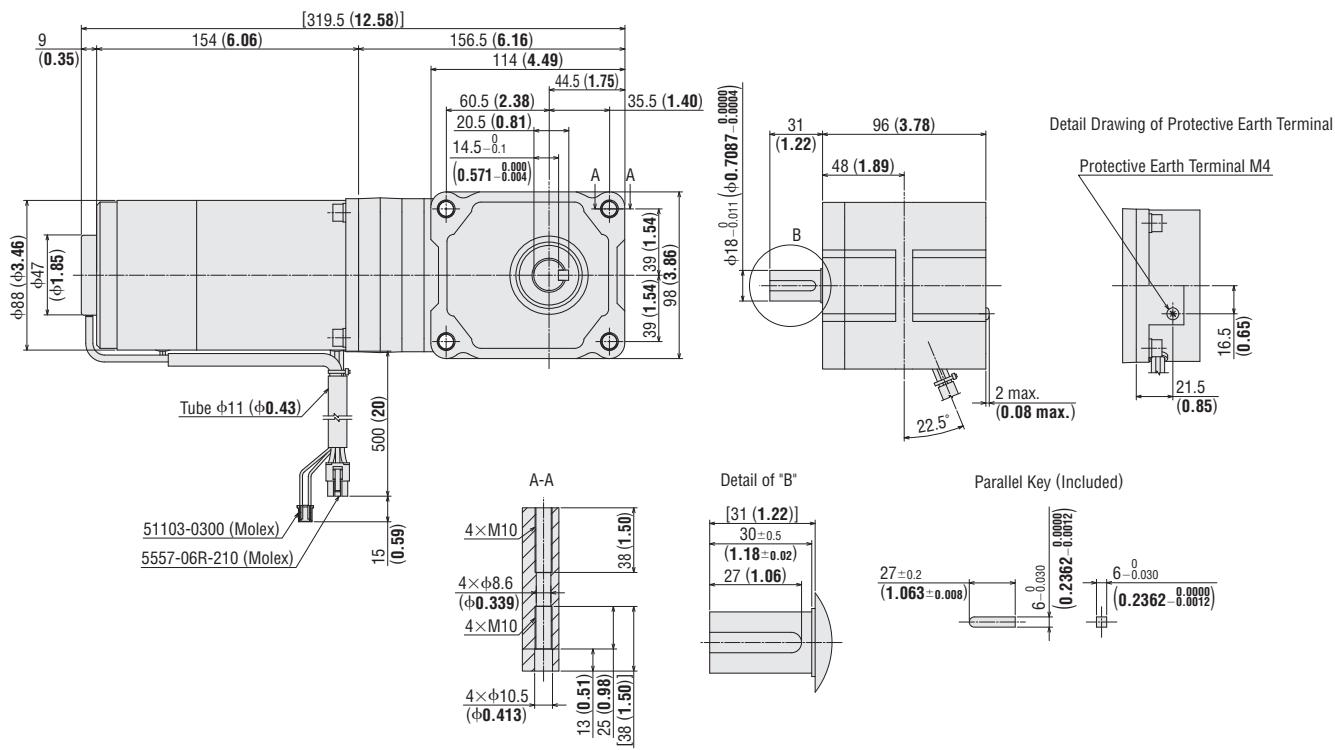
Product Name	Motor Product Name	Gearhead Product Name	Mass kg (lb.)	2D CAD
<b>SCM540KJAM-5H□B</b>	SCM540KJAM	5H□B	6.2 (13.6)	A1688
<b>SCM540KJCM-5H□B</b>	SCM540KJCM			
<b>SCM540KUAM-5H□B</b>	SCM540KUAM			
<b>SCM540KECM-5H□B</b>	SCM540KECM			



#### ◇ Right-Angle Solid Shaft Hypoid JL Gear

2D & 3D CAD

Product Name	Motor Product Name	Gearhead Product Name	Mass kg (lb.)	2D CAD
<b>SCM540KJAM-5L□B</b>	SCM540KJAM	5L□B	6.2 (13.6)	A1689
<b>SCM540KJCM-5L□B</b>	SCM540KJCM			
<b>SCM540KUAM-5L□B</b>	SCM540KUAM			
<b>SCM540KECM-5L□B</b>	SCM540KECM			

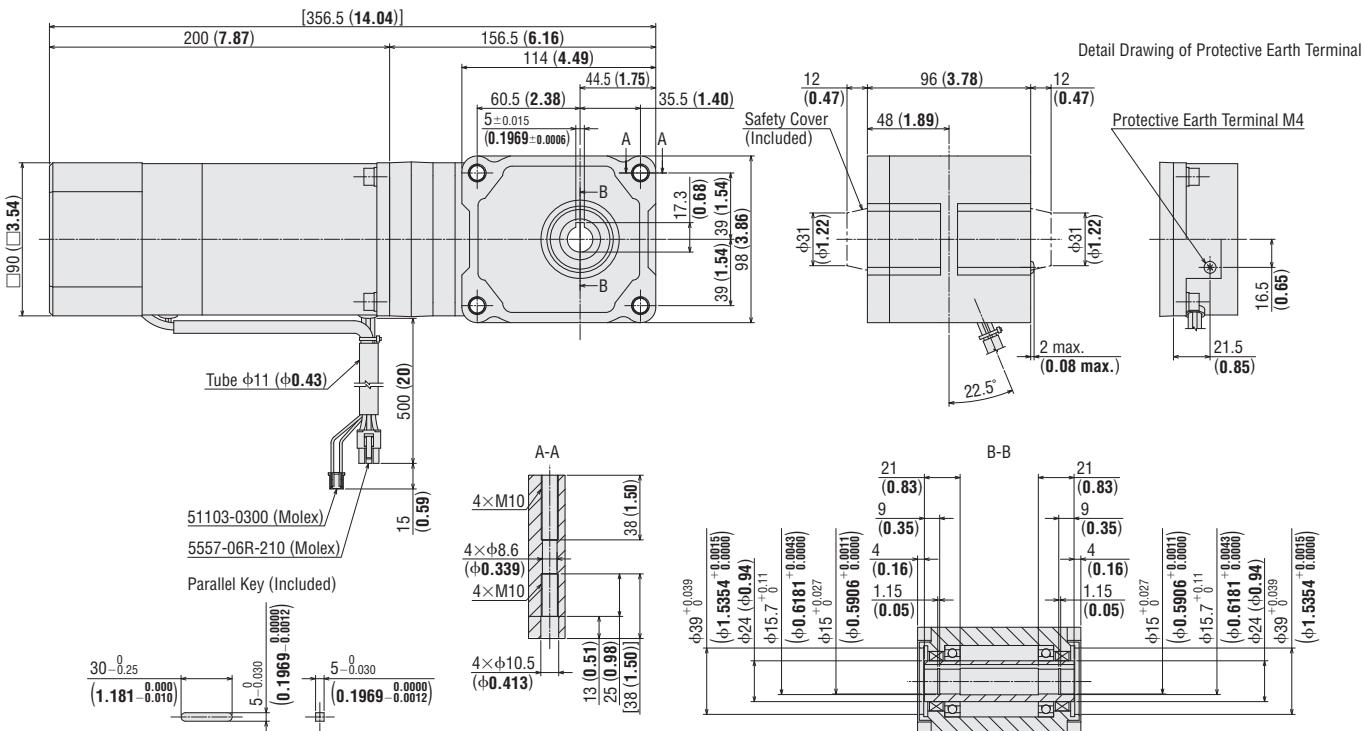


● 90 W (1/8 HP)

◇ Right-Angle Hollow Shaft Hypoid JH Gear

2D & 3D CAD

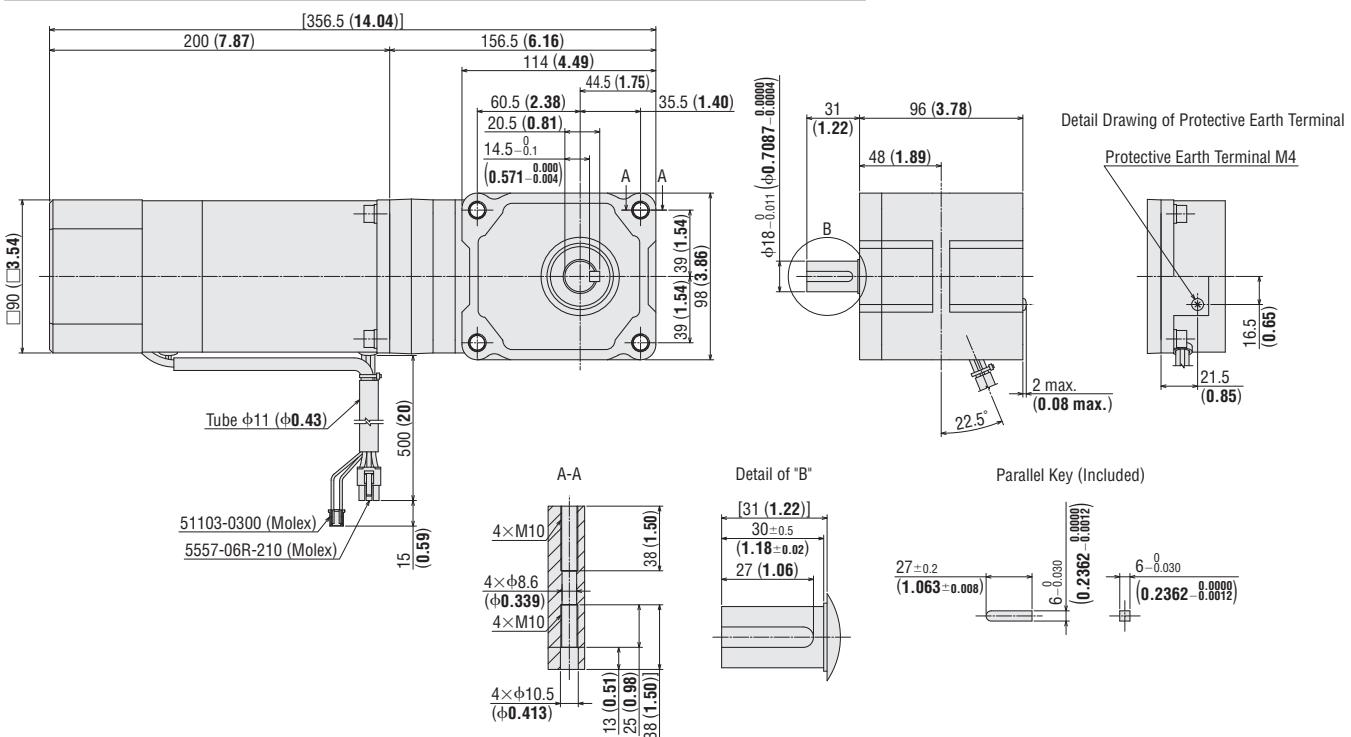
Product Name	Motor Product Name	Gearhead Product Name	Mass kg (lb.)	2D CAD
<b>SCM590KJAM-5H□B</b>	SCM590KJAM	5H□B	7.0 (15.4)	A1690
<b>SCM590KJCM-5H□B</b>	SCM590KJCM			
<b>SCM590KUAM-5H□B</b>	SCM590KUAM			
<b>SCM590KECM-5H□B</b>	SCM590KECM			



◇ Right-Angle Solid Shaft Hypoid JL Gear

2D & 3D CAD

Product Name	Motor Product Name	Gearhead Product Name	Mass kg (lb.)	2D CAD
<b>SCM590KJAM-5L□B</b>	SCM590KJAM	5L□B	7.0 (15.4)	A1691
<b>SCM590KJCM-5L□B</b>	SCM590KJCM			
<b>SCM590KUAM-5L□B</b>	SCM590KUAM			
<b>SCM590KECM-5L□B</b>	SCM590KECM			



Features

System Configuration  
Product Number

Standard

Parallel Shaft/  
Round Shaft

Electromagnetic Brake  
Right-Angle Shaft

Parallel Shaft/  
Round Shaft

Connection and  
Operation

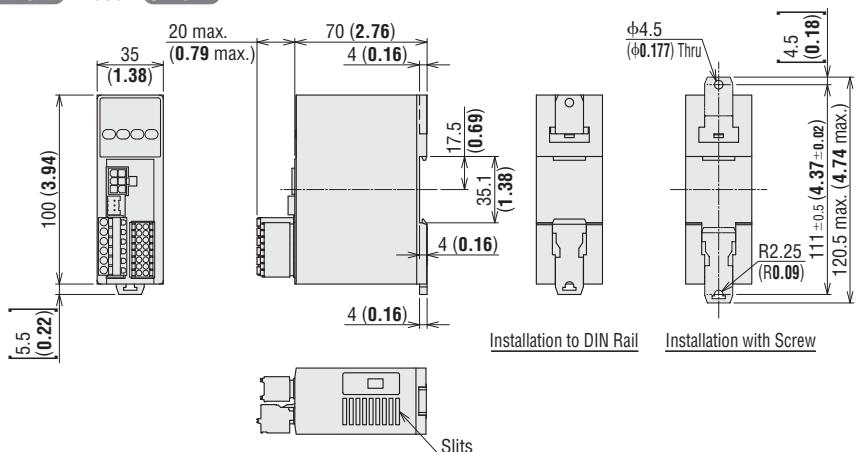
Cables  
Accessories

### ● Speed Controller

DSC-MU

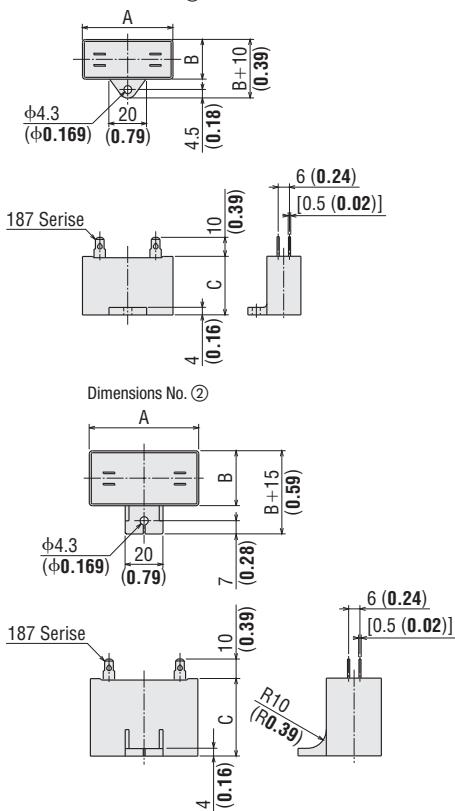
Mass: 0.2 kg (0.44 lb.)

2D CAD A1303 3D CAD



◆ Capacitor (Included with the speed controller)

**Dimensions No. ①**



#### ● Connection Cable

Product Name	Length L [m (ft.)]
<b>CC01SCM</b>	1 (3.3.)
<b>CC02SCM</b>	2 (6.6)
<b>CC03SCM</b>	3 (9.8)
<b>CC05SCM</b>	5 (16.4)
<b>CC10SCM</b>	10 (32.8)

- **Flexible Connection Cable**

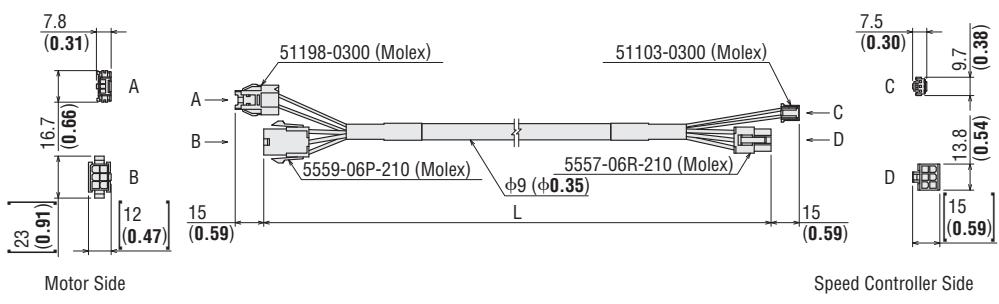
Product Name	Length L [m (ft.)]
<b>CC01SCMR</b>	1 (3.3)
<b>CC02SCMR</b>	2 (6.6)
<b>CC03SCMR</b>	3 (9.8)
<b>CC05SCMR</b>	5 (16.4)
<b>CC10SCMR</b>	10 (32.8)

- Capacitor Dimensions [Unit: mm (in.)]

Speed Controller Product Name	Capacitor					Dimension No.
	Product Name	A	B	C	Mass g (oz.)	
<b>DSCD25JAM</b>	CH80CFAUL2	48 (1.89)	21 (0.83)	31 (1.22)	41 (1.45)	
<b>DSCD25JCM</b>	CH20BFAUL	48 (1.89)	19 (0.75)	29 (1.14)	36 (1.27)	
<b>DSCD25UAM</b>	CH65CFAUL2	48 (1.89)	19 (0.75)	29 (1.14)	35 (1.24)	
<b>DSCD25ECM</b>	CH15BFAUL	38 (1.50)	21 (0.83)	31 (1.22)	37 (1.31)	
<b>DSCD40JAM</b>	CH110CFAUL2	58 (2.28)	21 (0.83)	31 (1.22)	49 (1.73)	①
<b>DSCD40JCM</b>	CH30BFAUL	58 (2.28)	21 (0.83)	31 (1.22)	50 (1.77)	
<b>DSCD40UAM</b>	CH90CFAUL2	48 (1.89)	22.5 (0.89)	31.5 (1.24)	45 (1.59)	
<b>DSCD40ECM</b>	CH23BFAUL	48 (1.89)	21 (0.83)	31 (1.22)	43 (1.52)	
<b>DSCD90JAM</b>	CH280CFAUL2	58 (2.28)	35 (1.38)	50 (1.97)	140 (4.9)	
<b>DSCD90JCM</b>	CH70BFAUL	58 (2.28)	35 (1.38)	50 (1.97)	138 (4.9)	②
<b>DSCD90UAM</b>	CH200CFAUL2	58 (2.28)	29 (1.14)	41 (1.61)	91 (3.2)	
<b>DSCD90ECM</b>	CH60BFAUL	58 (2.28)	29 (1.14)	41 (1.61)	92 (3.2)	

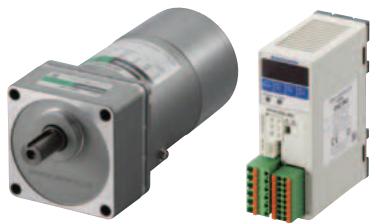
- A capacitor and a capacitor cap are included with the speed controller product.

A capacitor cap is not included with the capacitor product.



# Electromagnetic Brake Type

## Parallel Shaft Gearhead GV Gear



Parallel Shaft Gearhead **GV** Gear

### Product Line

#### ● Parallel Shaft Gearhead **GV** Gear

Price includes motor and gearhead.



Output Power	Power Supply Voltage	Product Name	Gear Ratio	List Price
6 W (1/125 HP)	Single-Phase 110/115 VAC	<b>SCM26UAM-</b> □	<b>7.5, 9, 12.5, 15, 18</b>	\$222.00
			<b>25, 30, 36</b>	\$229.00
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$237.00
			<b>250, 300, 360</b>	\$272.00
	Single-Phase 220/230 VAC	<b>SCM26ECM-</b> □	<b>7.5, 9, 12.5, 15, 18</b>	\$224.00
			<b>25, 30, 36</b>	\$231.00
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$239.00
			<b>250, 300, 360</b>	\$274.00
15 W (1/50 HP)	Single-Phase 110/115 VAC	<b>SCM315UAM-</b> □	<b>7.5, 9, 12.5, 15, 18</b>	\$232.00
			<b>25, 30, 36</b>	\$239.00
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$248.00
			<b>250, 300, 360</b>	\$280.00
	Single-Phase 220/230 VAC	<b>SCM315ECM-</b> □	<b>7.5, 9, 12.5, 15, 18</b>	\$234.00
			<b>25, 30, 36</b>	\$241.00
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$250.00
			<b>250, 300, 360</b>	\$282.00

#### ● Speed Controller

Price includes speed controller, capacitor and capacitor cap.



Output Power	Power Supply Voltage	Product Name	List Price
6 W (1/125 HP)	Single-Phase 110/115 VAC	<b>DSCD6UAM</b>	\$131.00
	Single-Phase 220/230 VAC	<b>DSCD6ECM</b>	
15 W (1/50 HP)	Single-Phase 110/115 VAC	<b>DSCD15UAM</b>	\$132.00
	Single-Phase 220/230 VAC	<b>DSCD15ECM</b>	

● A number indicating the gear ratio is specified where the box □ is located within the product name.

Features

System Configuration  
Product Number

Standard

Parallel Shaft/  
Round Shaft

Electromagnetic Brake

Connection and  
Operation

Cables  
Accessories

Output Power	Power Supply Voltage	Product Name	Gear Ratio	List Price	Output Power	Power Supply Voltage	Product Name	List Price	
25 W (1/30 HP)	Single-Phase 110/115 VAC	SCM425UAM-□	<b>7.5, 9, 12.5, 15, 18</b>	\$265.00	25 W (1/30 HP)	Single-Phase 110/115 VAC	DSCD25UAM	\$132.00	
			<b>25, 30, 36</b>	\$272.00					
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$280.00					
			<b>250, 300, 360</b>	\$315.00					
	Single-Phase 220/230 VAC	SCM425ECM-□	<b>7.5, 9, 12.5, 15, 18</b>	\$269.00		Single-Phase 220/230 VAC	DSCD25ECM		
			<b>25, 30, 36</b>	\$276.00					
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$284.00					
			<b>250, 300, 360</b>	\$319.00					
40 W (1/19 HP)	Single-Phase 110/115 VAC	SCM540UAM-□	<b>7.5, 9, 12.5, 15, 18</b>	\$308.00	40 W (1/19 HP)	Single-Phase 110/115 VAC	DSCD40UAM	\$132.00	
			<b>25, 30, 36</b>	\$316.00					
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$323.00					
			<b>250, 300</b>	\$388.00					
	Single-Phase 220/230 VAC	SCM540ECM-□	<b>7.5, 9, 12.5, 15, 18</b>	\$311.00		Single-Phase 220/230 VAC	DSCD40ECM		
			<b>25, 30, 36</b>	\$319.00					
			<b>50, 60, 75, 90, 100, 120, 150, 180</b>	\$326.00					
			<b>250, 300</b>	\$391.00					
60 W (1/12 HP)	Single-Phase 110/115 VAC	SCM560UAM-□	<b>7.5, 9, 12.5, 15, 18</b>	\$366.00	60 W (1/12 HP)	Single-Phase 110/115 VAC	DSCD60UAM	\$133.00	
			<b>25, 30, 36, 50, 60, 75, 90, 100</b>	\$377.00					
			<b>120, 150, 180</b>	\$387.00					
			<b>250, 300</b>	\$421.00					
	Single-Phase 220/230 VAC	SCM560ECM-□	<b>7.5, 9, 12.5, 15, 18</b>	\$371.00		Single-Phase 220/230 VAC	DSCD60ECM		
			<b>25, 30, 36, 50, 60, 75, 90, 100</b>	\$382.00					
			<b>120, 150, 180</b>	\$392.00					
			<b>250, 300</b>	\$426.00					
90 W (1/8 HP)	Single-Phase 110/115 VAC	SCM590UAM-□	<b>7.5, 9, 12.5, 15, 18</b>	\$384.00	90 W (1/8 HP)	Single-Phase 110/115 VAC	DSCD90UAM	\$134.00	
			<b>25, 30, 36, 50, 60</b>	\$404.00					
			<b>75, 90, 100, 120, 150, 180</b>	\$414.00					
	Single-Phase 220/230 VAC	SCM590ECM-□	<b>7.5, 9, 12.5, 15, 18</b>	\$389.00					
			<b>25, 30, 36, 50, 60</b>	\$409.00					
			<b>75, 90, 100, 120, 150, 180</b>	\$419.00					

### ● Connection Cables



Length	Product Name	List Price
1 m (3.3 ft.)	<b>CC01SCM</b>	\$47.00
2 m (6.6 ft.)	<b>CC02SCM</b>	\$51.00
3 m (9.8 ft.)	<b>CC03SCM</b>	\$61.00
5 m (16.4 ft.)	<b>CC05SCM</b>	\$80.00
10 m (32.8 ft.)	<b>CC10SCM</b>	\$128.00

### ● Flexible Connection Cables



Length	Product Name	List Price
1 m (3.3 ft.)	<b>CC01SCMR</b>	\$92.00
2 m (6.6 ft.)	<b>CC02SCMR</b>	\$102.00
3 m (9.8 ft.)	<b>CC03SCMR</b>	\$121.00
5 m (16.4 ft.)	<b>CC05SCMR</b>	\$159.00
10 m (32.8 ft.)	<b>CC10SCMR</b>	\$255.00

### ■ Included

#### ● Motor

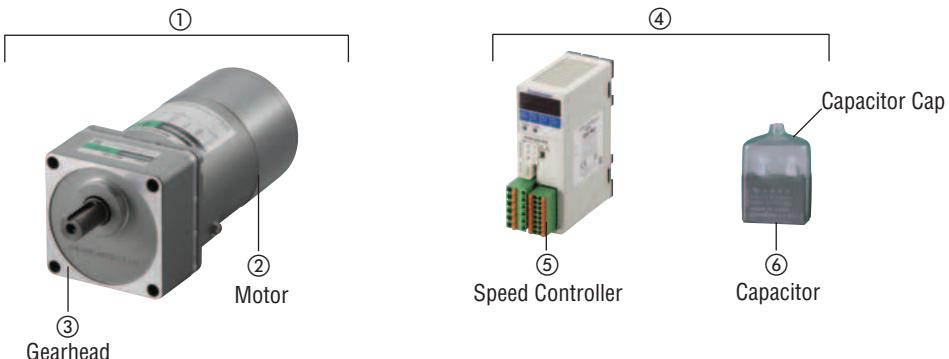
Type	Parallel Key	Installation Screws	Operating Manual
Parallel Shaft Gearhead <b>GV</b> Gear	1 pc.	1 Set	1 Copy

#### ● Speed Controller

Capacitor	Capacitor Cap	Operating Manual
1 pc.	1 pc.	1 Copy

● A number indicating the gear ratio is specified where the box □ is located within the product name.

## List of Motor and Speed Controller Combinations



Output Power	Power Supply Voltage	Speed Control Motor			Speed Controller		
		Product Name	Component Product Name		Product Name	Component Product Name	
		①	②	③	④	⑤	⑥
6 W (1/125 HP)	Single-Phase 100 VAC	<b>SCM26JAM-</b> □	SCM26GV-JAM	2GV□B	<b>DSCD6JAM</b>		CH35FAUL2
	Single-Phase 200 VAC	<b>SCM26JCM-</b> □	SCM26GV-JCM		<b>DSCD6JCM</b>		CH08BFAUL
	Single-Phase 110/115 VAC	<b>SCM26UAM-</b> □	SCM26GV-UAM		<b>DSCD6UAM</b>		CH25FAUL2
	Single-Phase 220/230 VAC	<b>SCM26ECM-</b> □	SCM26GV-ECM		<b>DSCD6ECM</b>		CH06BFAUL
15 W (1/50 HP)	Single-Phase 100 VAC	<b>SCM315JAM-</b> □	SCM315GV-JAM	3GV□B	<b>DSCD15JAM</b>		CH55FAUL2
	Single-Phase 200 VAC	<b>SCM315JCM-</b> □	SCM315GV-JCM		<b>DSCD15JCM</b>		CH15BFAUL
	Single-Phase 110/115 VAC	<b>SCM315UAM-</b> □	SCM315GV-UAM		<b>DSCD15UAM</b>		CH45FAUL2
	Single-Phase 220/230 VAC	<b>SCM315ECM-</b> □	SCM315GV-ECM		<b>DSCD15ECM</b>		CH10BFAUL
25 W (1/30 HP)	Single-Phase 100 VAC	<b>SCM425JAM-</b> □	SCM425GV-JAM	4GV□B	<b>DSCD25JAM</b>		CH80CFAUL2
	Single-Phase 200 VAC	<b>SCM425JCM-</b> □	SCM425GV-JCM		<b>DSCD25JCM</b>		CH20BFAUL
	Single-Phase 110/115 VAC	<b>SCM425UAM-</b> □	SCM425GV-UAM		<b>DSCD25UAM</b>		CH65CFAUL2
	Single-Phase 220/230 VAC	<b>SCM425ECM-</b> □	SCM425GV-ECM		<b>DSCD25ECM</b>		CH15BFAUL
40 W (1/19 HP)	Single-Phase 100 VAC	<b>SCM540JAM-</b> □	SCM540GV-JAM	5GV□B	<b>DSCD40JAM</b>		CH110CFAUL2
	Single-Phase 200 VAC	<b>SCM540JCM-</b> □	SCM540GV-JCM		<b>DSCD40JCM</b>		CH30BFAUL
	Single-Phase 110/115 VAC	<b>SCM540UAM-</b> □	SCM540GV-UAM		<b>DSCD40UAM</b>		CH90CFAUL2
	Single-Phase 220/230 VAC	<b>SCM540ECM-</b> □	SCM540GV-ECM		<b>DSCD40ECM</b>		CH23BFAUL
60 W (1/12 HP)	Single-Phase 100 VAC	<b>SCM560JAM-</b> □	SCM560GVH-JAM	5GVH□B	<b>DSCD60JAM</b>		CH180CFAUL2
	Single-Phase 200 VAC	<b>SCM560JCM-</b> □	SCM560GVH-JCM		<b>DSCD60JCM</b>		CH40BFAUL
	Single-Phase 110/115 VAC	<b>SCM560UAM-</b> □	SCM560GVH-UAM		<b>DSCD60UAM</b>		CH120CFAUL2
	Single-Phase 220/230 VAC	<b>SCM560ECM-</b> □	SCM560GVH-ECM		<b>DSCD60ECM</b>		CH30BFAUL
90 W (1/8 HP)	Single-Phase 100 VAC	<b>SCM590JAM-</b> □	SCM590GVR-JAM	5GVR□B	<b>DSCD90JAM</b>		CH280CFAUL2
	Single-Phase 200 VAC	<b>SCM590JCM-</b> □	SCM590GVR-JCM		<b>DSCD90JCM</b>		CH70BFAUL
	Single-Phase 110/115 VAC	<b>SCM590UAM-</b> □	SCM590GVR-UAM		<b>DSCD90UAM</b>		CH200CFAUL2
	Single-Phase 220/230 VAC	<b>SCM590ECM-</b> □	SCM590GVR-ECM		<b>DSCD90ECM</b>		CH60BFAUL

● A capacitor and a capacitor cap are included with the speed controller product (product name ④).

A capacitor cap is not included with the capacitor product (product name ⑥).

● A number indicating the gear ratio is specified where the box □ is located within the product name.

### Deceleration Control Function Integrated with the Electromagnetic Brake Type

The electromagnetic brake type features a deceleration control function which allows speed control during vertical operation and gravitational operation.

"What is the Deceleration Control Function?"

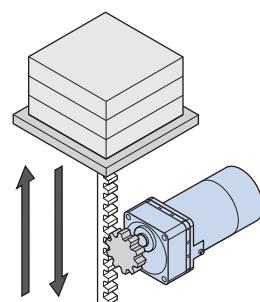
It is a function that applies brake current automatically to regulate the speed when the motor rotates faster than the setting speed. Even when force is applied in the direction of the motor output shaft's rotation due to vertical operation or an inertial load, the motor can be controlled to meet the setting speed.

"Deceleration Control" ON (Factory setting): Applicable for vertical operation, gravitational operation, horizontal operation, position holding.

"Deceleration Control" OFF: Applicable for horizontal operation, position holding. (Variable speed range is expanded.)

● Specification values and permissible torque values will differ based on whether the deceleration control is ON or OFF.

Item	"Deceleration Control" Parameter ON (Factory Setting)	"Deceleration Control" Parameter OFF
Deceleration Control Function	Enabled	Disabled
Variable Speed Range	300 to 1400 r/min (50 Hz) 300 to 1600 r/min (60 Hz)	90 to 1400 r/min (50 Hz) 90 to 1600 r/min (60 Hz)
Acceleration Time/ Deceleration Time Range	0.2 to 15.0 seconds	0.0 to 15.0 seconds



Features	System Configuration	Standard	Electromagnetic Brake	Connection and Operation	Cables
Product Number	Right-Angle Shaft	Parallel Shaft/Round Shaft	Right-Angle Shaft	Parallel Shaft/Round Shaft	Accessories
Right-Angle Shaft	Parallel Shaft/Round Shaft	Right-Angle Shaft	Parallel Shaft/Round Shaft	Connection and Operation	Cables
Standard	Parallel Shaft/Round Shaft	Right-Angle Shaft	Parallel Shaft/Round Shaft	Accessories	

## ■ Specifications - Continuous Rating

### ● Single-Phase 100 VAC, Single-Phase 200 VAC



Product Name		Maximum Output Power W (HP)	Voltage VAC	Frequency Hz	Variable Speed Range* r/min	Current A	Power Consumption W	Capacitor μF	Motor Overheat Protection Device	Electromagnetic Brake (Power off Activated Type)
Parallel Shaft Gearhead GV Gear	Speed Controller									Static Friction Torque mN·m (oz-in)
<b>SCM26JAM-□</b>	<b>DSCD6JAM</b>	6 (1/125)	Single-Phase 100	50	300 (90) to 1400	0.29	26	3.5	ZP	30 (4.2)
				60	300 (90) to 1600					
<b>SCM26JCM-□</b>	<b>DSCD6JCM</b>	15 (1/50)	Single-Phase 200	50	300 (90) to 1400	0.140	27	0.8	ZP	80 (11.3)
				60	300 (90) to 1600					
<b>SCM315JAM-□</b>	<b>DSCD15JAM</b>	25 (1/30)	Single-Phase 100	50	300 (90) to 1400	0.50	42	5.5	TP	100 (14.2)
				60	300 (90) to 1600		45			
<b>SCM315JCM-□</b>	<b>DSCD15JCM</b>	40 (1/19)	Single-Phase 200	50	300 (90) to 1400	0.25	42	1.5	TP	200 (28)
				60	300 (90) to 1600		45			
<b>SCM425JAM-□</b>	<b>DSCD25JAM</b>	60 (1/12)	Single-Phase 100	50	300 (90) to 1400	0.75	62	8.0	TP	500 (71)
				60	300 (90) to 1600		66			
<b>SCM425JCM-□</b>	<b>DSCD25JCM</b>	90 (1/8)	Single-Phase 200	50	300 (90) to 1400	0.38	67	2.0	TP	
				60	300 (90) to 1600		70			
<b>SCM540JAM-□</b>	<b>DSCD40JAM</b>	90 (1/8)	Single-Phase 100	50	300 (90) to 1400	1.1	92	11	TP	
				60	300 (90) to 1600		101			
<b>SCM540JCM-□</b>	<b>DSCD40JCM</b>	90 (1/8)	Single-Phase 200	50	300 (90) to 1400	0.57	94	3.0	TP	
				60	300 (90) to 1600		100			
<b>SCM560JAM-□</b>	<b>DSCD60JAM</b>	90 (1/8)	Single-Phase 100	50	300 (90) to 1400	1.6	128	18	TP	
				60	300 (90) to 1600		140			
<b>SCM560JCM-□</b>	<b>DSCD60JCM</b>	90 (1/8)	Single-Phase 200	50	300 (90) to 1400	0.76	128	4.0	TP	
				60	300 (90) to 1600		140			
<b>SCM590JAM-□</b>	<b>DSCD90JAM</b>	90 (1/8)	Single-Phase 100	50	300 (90) to 1400	2.4	195	28	TP	
				60	300 (90) to 1600		217			
<b>SCM590JCM-□</b>	<b>DSCD90JCM</b>	90 (1/8)	Single-Phase 200	50	300 (90) to 1400	1.2	198	7.0	TP	
				60	300 (90) to 1600		221			

\*The value in parenthesis ( ) can be set when the deceleration control is OFF.

● When the deceleration control is set ON, the rated specifications differ. For details, refer to "Common Specifications - Permissible Continuous Operation Time While Deceleration Contr (→ Page 60).

● The values in the table are characteristics for the motor only. The valuable speed ranges shown are under no load conditions.

ZP: This indicates that it is impedance protected.

TP: This indicates that there is a built-in thermal protector (automatic return type).

● A number indicating the gear ratio is specified where the box □ is located within the product name.

● Single-Phase 110/115 VAC, Single-Phase 220/230 VAC



Product Name		Maximum Output Power W (HP)	Voltage VAC	Frequency Hz	Variable Speed Range* r/min	Current A	Power Consumption W	Capacitor μF	Motor Overheat Protection Device	Electromagnetic Brake (Power off Activated Type)	
Parallel Shaft Gearhead GV Gear	Speed Controller									Static Friction Torque mN·m (oz-in)	
<b>SCM26UAM-□</b>	<b>DSCD6UAM</b>	6 (1/125)	Single-Phase 110	60	300 (90) to 1600	0.28	29	2.5	ZP	30 (4.2)	
			Single-Phase 115								
			Single-Phase 220	50	300 (90) to 1400						
				60	300 (90) to 1600						
				50	300 (90) to 1400						
				60	300 (90) to 1600						
<b>SCM315UAM-□</b>	<b>DSCD15UAM</b>	15 (1/50)	Single-Phase 110	60	300 (90) to 1600	0.48	46	4.5	TP	80 (11.3)	
			Single-Phase 115								
			Single-Phase 220	50	300 (90) to 1400						
				60	300 (90) to 1600						
				50	300 (90) to 1400						
				60	300 (90) to 1600						
<b>SCM425UAM-□</b>	<b>DSCD25UAM</b>	25 (1/30)	Single-Phase 110	60	300 (90) to 1600	0.75	58	6.5	TP	100 (14.2)	
			Single-Phase 115				69				
			Single-Phase 220	50	300 (90) to 1400						
				60	300 (90) to 1600						
				50	300 (90) to 1400						
				60	300 (90) to 1600						
<b>SCM540UAM-□</b>	<b>DSCD40UAM</b>	40 (1/19)	Single-Phase 110	60	300 (90) to 1600	1.1	107	9.0	TP	200 (28)	
			Single-Phase 115								
			Single-Phase 220	50	300 (90) to 1400						
				60	300 (90) to 1600						
				50	300 (90) to 1400						
				60	300 (90) to 1600						
<b>SCM560UAM-□</b>	<b>DSCD60UAM</b>	60 (1/12)	Single-Phase 110	60	300 (90) to 1600	1.5	144	12	TP	500 (71)	
			Single-Phase 115				145				
			Single-Phase 220	50	300 (90) to 1400	0.71	129				
				60	300 (90) to 1600	0.74	143				
				50	300 (90) to 1400	0.72	132				
				60	300 (90) to 1600	0.74	144				
<b>SCM590UAM-□</b>	<b>DSCD90UAM</b>	90 (1/8)	Single-Phase 110	60	300 (90) to 1600	2.4	224	20	TP	500 (71)	
			Single-Phase 115			2.5	227				
			Single-Phase 220	50	300 (90) to 1400	1.2	201				
				60	300 (90) to 1600	1.3	226				
				50	300 (90) to 1400	1.2	204				
				60	300 (90) to 1600	1.3	228				

\*The value in parenthesis ( ) can be set when the deceleration control is OFF.

● When the deceleration control is set ON, the rated specifications differ. For details, refer to "Common Specifications - Permissible Continuous Operation Time While Deceleration Control is ON" (→ Page 60).

● The values in the table are characteristics for the motor only. The valuable speed ranges shown are under no load conditions.

ZP: This indicates that it is impedance protected.

TP: This indicates that there is a built-in thermal protector (automatic return type).

● A number indicating the gear ratio is specified where the box □ is located within the product name.



## Common Specifications

Item	Specifications												
Speed Setting Method	The speed of the motor output shaft can be set using any of the following methods: <ul style="list-style-type: none"> <li>• Using operation panel</li> <li>Up to four types of operation data can be set.</li> <li>• Using an external speed potentiometer</li> <li>• Using external DC voltage: 0 to 5 VDC, or 0 to 10 VDC</li> </ul>												
Acceleration Time and Deceleration Time Setting Range	0.2 to 15.0 s (0.0~15.0 s): can be set when the deceleration control is OFF. The motor acceleration time and deceleration time vary depending on the load condition.												
Functions	<table border="1"> <tr> <td>Parameter Mode</td><td>Speed Reduction Ratio, Speed Increasing Ratio, Lowest Digit Display Fixed, Prevention of Operation at Power-on Alarm, External Speed Command Input, External Speed, Command Voltage, Selection, External Speed Command OffSet, Speed Upper and Lower Limit, Deceleration Control, Brake Type, Input Function, Selection, Output Function Selection, Motor Lock Detection Time, Motor Rotation Direction, Initialization</td></tr> <tr> <td>Test Mode</td><td>JOG Operation, Electromagnetic Brake Release</td></tr> <tr> <td>Other Function</td><td>Prohibiting Data Editing</td></tr> </table>	Parameter Mode	Speed Reduction Ratio, Speed Increasing Ratio, Lowest Digit Display Fixed, Prevention of Operation at Power-on Alarm, External Speed Command Input, External Speed, Command Voltage, Selection, External Speed Command OffSet, Speed Upper and Lower Limit, Deceleration Control, Brake Type, Input Function, Selection, Output Function Selection, Motor Lock Detection Time, Motor Rotation Direction, Initialization	Test Mode	JOG Operation, Electromagnetic Brake Release	Other Function	Prohibiting Data Editing						
Parameter Mode	Speed Reduction Ratio, Speed Increasing Ratio, Lowest Digit Display Fixed, Prevention of Operation at Power-on Alarm, External Speed Command Input, External Speed, Command Voltage, Selection, External Speed Command OffSet, Speed Upper and Lower Limit, Deceleration Control, Brake Type, Input Function, Selection, Output Function Selection, Motor Lock Detection Time, Motor Rotation Direction, Initialization												
Test Mode	JOG Operation, Electromagnetic Brake Release												
Other Function	Prohibiting Data Editing												
Control Power Supply	24 VDC ±10% 0.15 A min.												
Input Signals	Photocoupler Input, Input Resistance: 4.7 kΩ Signal assignment to I0 to I5 inputs (6 points) is possible as desired. [ ]: Initial Setting [FWD], [REV], [M0], [M1], [ALARM-RESET], [FREE], EXT-ERROR Source input or sink input can be switched using the selection switch. Factory setting: Sink Input												
Output Signals	Photocoupler and Open-Collector Output, External power supply: 4.5 to 30 VDC, 40 mA max. Signal assignment to OUT0 and OUT1 outputs (2 points) is possible as desired. [ ]: Initial setting [SPEED-OUT], [ALARM-OUT], TH-OUT, WNG Source output or sink output can be switched by changing the external wiring.												
Protective Function	When any of the following protective functions is activated, the output to the motor is cut off, and the electromagnetic brake is activated to stop the motor. Then the ALARM output will be turned off. At the same, the alarm code will be displayed on the operation panel and the ALARM LED will be lit. Alarm Types: Motor Overheat, Motor Lock, Overspeed, EEPROM Error, Prevention of Operation at Power-On, External Stop												
Permissible Continuous Operation Time While Deceleration Control is ON	<table border="1"> <tr> <td>6 W (1/125 HP)</td><td>Permissible Continuous Operation Time: Continuous Operation Duty: Continuous</td></tr> <tr> <td>15 W (1/50 HP)</td><td>Permissible Continuous Operation Time: 1 minute Operation Duty: 50% max. (e.g. Operation: 1 minute, Stop: 1 minute)</td></tr> <tr> <td>25 W (1/30 HP)</td><td></td></tr> <tr> <td>40 W (1/19 HP)</td><td></td></tr> <tr> <td>60 W (1/12 HP)</td><td>Allowed Time of Continuous Operation: 1 minute Operation Duty: 33% max. (e.g. Operation: 1 minute, Stop: 2 minutes)</td></tr> <tr> <td>90 W (1/8 HP)</td><td></td></tr> </table>	6 W (1/125 HP)	Permissible Continuous Operation Time: Continuous Operation Duty: Continuous	15 W (1/50 HP)	Permissible Continuous Operation Time: 1 minute Operation Duty: 50% max. (e.g. Operation: 1 minute, Stop: 1 minute)	25 W (1/30 HP)		40 W (1/19 HP)		60 W (1/12 HP)	Allowed Time of Continuous Operation: 1 minute Operation Duty: 33% max. (e.g. Operation: 1 minute, Stop: 2 minutes)	90 W (1/8 HP)	
6 W (1/125 HP)	Permissible Continuous Operation Time: Continuous Operation Duty: Continuous												
15 W (1/50 HP)	Permissible Continuous Operation Time: 1 minute Operation Duty: 50% max. (e.g. Operation: 1 minute, Stop: 1 minute)												
25 W (1/30 HP)													
40 W (1/19 HP)													
60 W (1/12 HP)	Allowed Time of Continuous Operation: 1 minute Operation Duty: 33% max. (e.g. Operation: 1 minute, Stop: 2 minutes)												
90 W (1/8 HP)													
Maximum Extension Length	Between the motor and the speed controller: 10 m (32.8 ft.)												

## General Specifications

Item	Motor	Speed Controller								
Insulation Resistance	100 MΩ or more when 500 VDC megger is applied between the windings and the case after continuous operation under normal ambient temperature and humidity.	100 MΩ or more when 500 VDC megger is applied between the following places after continuous operation under normal ambient temperature and humidity: <ul style="list-style-type: none"> <li>• Main Circuit Terminal - Control Circuit Terminal</li> <li>• Main Circuit Terminal - Case</li> <li>• Main Circuit Terminal - FG</li> </ul>								
Dielectric Strength	Sufficient to withstand 1.5 kVAC at 50 Hz or 60 Hz applied between the windings and the case for 1 minute after continuous operation under normal ambient temperature and humidity.	Sufficient to withstand the following for 1 minute after continuous operation under normal ambient temperature and humidity: <ul style="list-style-type: none"> <li>• Main Circuit Terminal - Control Circuit Terminal 1.9 kVAC at 50 Hz or 60 Hz</li> <li>• Main Circuit Terminal - Case 1.9 kVAC at 50 Hz or 60 Hz</li> <li>• Main Circuit Terminal - FG 1.5 kVAC at 50 Hz or 60 Hz</li> </ul>								
Temperature Rise	The temperature rise of the windings is 80°C (176°F) or less measured by the resistance change method after no-load continuous operation under normal ambient temperature and humidity.	—								
Overheat Protection Device	6 W (1/125 HP) Type: Impedance Protected Others: Thermal Protector Built-in (Automatic Return Type) Open: 130±5°C (266±9°F) Close: 85±20°C (185±36°F)	—								
Ambient Temperature	Single-Phase 100 VAC, Single-Phase 200 VAC: -10 to +50°C (+14 to +122°F) (Non-freezing) Single-Phase 110/115 VAC, Single-Phase 220/230 VAC: -10 to +40°C (+14 to +104°F) (Non-freezing)	0 to +40 °C (+32 to +104°F) (Non-freezing)								
Operating Environment	<table border="1"> <tr> <td>Ambient Humidity</td><td>85% or less (Non-condensing)</td></tr> <tr> <td>Altitude</td><td>Up to 1000 m (3300 ft.) above sea level</td></tr> <tr> <td>Surrounding Atmosphere</td><td>No corrosive gases or dust. The product should not be exposed to water, oil or other liquids. Cannot be used in radioactive materials, magnetic field, vacuum or other special environments.</td></tr> <tr> <td>Vibration</td><td>Not subject to continuous vibrations or excessive impact. In conformance with JIS C 60068-2-6 "Sine-wave vibration test method" Frequency Range: 10 to 55 Hz, Pulsating Amplitude: 0.15 mm (0.006 in.) Sweep Direction: 3 Directions (X, Y, Z), Number of Sweeps: 20 times</td></tr> </table>	Ambient Humidity	85% or less (Non-condensing)	Altitude	Up to 1000 m (3300 ft.) above sea level	Surrounding Atmosphere	No corrosive gases or dust. The product should not be exposed to water, oil or other liquids. Cannot be used in radioactive materials, magnetic field, vacuum or other special environments.	Vibration	Not subject to continuous vibrations or excessive impact. In conformance with JIS C 60068-2-6 "Sine-wave vibration test method" Frequency Range: 10 to 55 Hz, Pulsating Amplitude: 0.15 mm (0.006 in.) Sweep Direction: 3 Directions (X, Y, Z), Number of Sweeps: 20 times	
Ambient Humidity	85% or less (Non-condensing)									
Altitude	Up to 1000 m (3300 ft.) above sea level									
Surrounding Atmosphere	No corrosive gases or dust. The product should not be exposed to water, oil or other liquids. Cannot be used in radioactive materials, magnetic field, vacuum or other special environments.									
Vibration	Not subject to continuous vibrations or excessive impact. In conformance with JIS C 60068-2-6 "Sine-wave vibration test method" Frequency Range: 10 to 55 Hz, Pulsating Amplitude: 0.15 mm (0.006 in.) Sweep Direction: 3 Directions (X, Y, Z), Number of Sweeps: 20 times									
Storage Condition*	<table border="1"> <tr> <td>Ambient Temperature</td><td>-25 to +70°C (-13 to +158°F) (Non-freezing)</td></tr> <tr> <td>Ambient Humidity</td><td>85% or less (Non-condensing)</td></tr> <tr> <td>Altitude</td><td>Up to 3000 m (10000 ft.) above sea level</td></tr> <tr> <td>Surrounding Atmosphere</td><td>No corrosive gases or dust. The product should not be exposed to water, oil or other liquids. Cannot be used in radioactive materials, magnetic field, vacuum or other special environments.</td></tr> </table>	Ambient Temperature	-25 to +70°C (-13 to +158°F) (Non-freezing)	Ambient Humidity	85% or less (Non-condensing)	Altitude	Up to 3000 m (10000 ft.) above sea level	Surrounding Atmosphere	No corrosive gases or dust. The product should not be exposed to water, oil or other liquids. Cannot be used in radioactive materials, magnetic field, vacuum or other special environments.	
Ambient Temperature	-25 to +70°C (-13 to +158°F) (Non-freezing)									
Ambient Humidity	85% or less (Non-condensing)									
Altitude	Up to 3000 m (10000 ft.) above sea level									
Surrounding Atmosphere	No corrosive gases or dust. The product should not be exposed to water, oil or other liquids. Cannot be used in radioactive materials, magnetic field, vacuum or other special environments.									
Thermal Class	130 (B)	—								
Degree of Protection	IP20	IP20								

\*The storage condition applies to short periods such as the period during transportation.

### Note

Do not measure insulation resistance or perform the dielectric voltage test while the motor and speed controller are connected.

## Output Shaft Speed, Permissible Torque and Starting Torque while Deceleration Control is ON (Factory setting)

Description of deceleration control → Page 57

### Output Shaft Rotation Speed

#### ● Motor Shaft Speed

Low Speed: 300 r/min, High Speed at 50 Hz: 1400 r/min, High Speed at 60 Hz: 1600 r/min

Unit: r/min

Gear Ratio	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180	250	300	360	
High Speed	50 Hz	186	155	112	93	77	56	46	38	28	23	18.6	15.5	14	11.6	9.3	7.7	5.6	4.6	3.8
	60 Hz	213	177	128	106	88	64	53	44	32	26	21	17.7	16	13.3	10.6	8.8	6.4	5.3	4.4
Low Speed		40	33	24	20	16	12	10	8.3	6	5	4	3.3	3	2.5	2	1.6	1.2	1	0.83

### Permissible Torque and Starting Torque

- When within the variable speed range (50 Hz: 300~1400 r/min, 60 Hz: 300~1600 r/min), permissible torque and starting torque are a constant value.
- During horizontal operation, even when deceleration control is ON, the value is the same as when deceleration control is OFF. Permissible torque and starting torque while deceleration control is OFF → Page 62
- A colored background indicates gear shaft rotation in the same direction as the motor shaft, while the others rotate in the opposite direction.
- A number indicating the gear ratio is specified where the box  is located within the product name.

Unit: N·m (lb-in)

Product Name \ Gear Ratio	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180	250	300	360
<b>SCM26JAM-</b> <input type="checkbox"/>	0.20 (1.77)	0.24 (2.1)	0.34 (2.1)	0.41 (3.6)	0.49 (4.3)	0.68 (6.0)	0.77 (6.8)	0.93 (8.2)	1.3 (11.5)	1.5 (13.2)	1.9 (16.8)	2.3 (20)	2.6 (23)	3.1 (27)	3.6 (31)	4.4 (38)	6 (53)	6 (53)	6 (53)
<b>SCM26JCM-</b> <input type="checkbox"/>																			
<b>SCM26UAM-</b> <input type="checkbox"/>																			
<b>SCM26ECM-</b> <input type="checkbox"/>																			
<b>SCM315JAM-</b> <input type="checkbox"/>	0.34 (3.0)	0.41 (3.6)	0.56 (4.9)	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.2 (19.4)	2.6 (23)	3.2 (28)	3.9 (34)	4.3 (38)	5.2 (46)	6.1 (53)	7.3 (64)	10 (88)	10 (88)	10 (88)
<b>SCM315JCM-</b> <input type="checkbox"/>																			
<b>SCM315UAM-</b> <input type="checkbox"/>																			
<b>SCM315ECM-</b> <input type="checkbox"/>																			
<b>SCM425JAM-</b> <input type="checkbox"/>	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.1 (9.7)	1.3 (11.5)	1.8 (15.9)	2.1 (18.5)	2.5 (22)	3.4 (30)	4.1 (36)	5.2 (46)	6.2 (54)	6.9 (61)	8.3 (73)	9.7 (85)	11.7 (103)	16 (141)	16 (141)	16 (141)
<b>SCM425JCM-</b> <input type="checkbox"/>																			
<b>SCM425UAM-</b> <input type="checkbox"/>																			
<b>SCM425ECM-</b> <input type="checkbox"/>																			
<b>SCM540JAM-</b> <input type="checkbox"/>	0.95 (8.4)	1.1 (9.7)	1.6 (14.1)	1.9 (16.8)	2.3 (20)	3.0 (26)	3.6 (31)	4.3 (38)	6.0 (53)	7.2 (63)	9.0 (79)	10.8 (95)	12.0 (106)	13.6 (120)	17.0 (150)	20.4 (180)	28.4 (250)	30 (260)	—
<b>SCM540JCM-</b> <input type="checkbox"/>																			
<b>SCM540UAM-</b> <input type="checkbox"/>																			
<b>SCM540ECM-</b> <input type="checkbox"/>																			
<b>SCM560JAM-</b> <input type="checkbox"/>	1.4 (12.3)	1.7 (15.0)	2.4 (21)	2.8 (24)	3.4 (30)	4.5 (39)	5.4 (47)	6.5 (57)	9.0 (79)	10.8 (95)	13.5 (119)	16.3 (144)	18.1 (160)	20.4 (180)	25.5 (220)	30 (260)	30 (260)	30 (260)	—
<b>SCM560JCM-</b> <input type="checkbox"/>																			
<b>SCM560UAM-</b> <input type="checkbox"/>																			
<b>SCM560ECM-</b> <input type="checkbox"/>																			
<b>SCM590JAM-</b> <input type="checkbox"/>	2.2 (19.4)	2.6 (23)	3.6 (31)	4.3 (38)	5.0 (44)	6.9 (61)	8.3 (73)	9.9 (87)	13.8 (122)	16.5 (146)	19.4 (171)	23.3 (200)	25.9 (220)	31.1 (270)	38.9 (340)	40 (350)	—	—	—
<b>SCM590JCM-</b> <input type="checkbox"/>																			
<b>SCM590UAM-</b> <input type="checkbox"/>																			
<b>SCM590ECM-</b> <input type="checkbox"/>																			



## Output Shaft Speed, Permissible Torque and Starting Torque while Deceleration Control is OFF

Description of deceleration control → Page 57

### ■ Output Shaft Rotation Speed

#### ● Motor Shaft Speed

Low Speed: 90 r/min, High Speed at 50 Hz: 1400 r/min, High Speed at 60 Hz: 1600 r/min

Unit: r/min

Gear Ratio	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180	250	300	360	
High Speed	50 Hz	186	155	112	93	77	56	46	38	28	23	18.6	15.5	14	11.6	9.3	7.7	5.6	4.6	3.8
	60 Hz	213	177	128	106	88	64	53	44	32	26	21	17.7	16	13.3	10.6	8.8	6.4	5.3	4.4
Low Speed		12	10	7.2	6	5	3.6	3	2.5	1.8	1.5	1.2	1	0.9	0.75	0.6	0.5	0.36	0.3	0.25

### ■ Permissible Torque and Starting Torque

- A colored background  indicates gear shaft rotation in the same direction as the motor shaft, while the others rotate in the opposite direction.
- A number indicating the gear ratio is specified where the box  is located within the product name.

#### ● Single-Phase 100 VAC

Unit: N·m (lb-in)

Product Name	Gear Ratio		7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180	250	300	360	
	Motor	Shaft Speed																				
SCM26JAM-□	Permissible	1200	50 Hz	0.34 (3.0)	0.41 (3.6)	0.56 (4.9)	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.2 (19.4)	2.6 (23)	3.2 (28)	3.9 (34)	4.3 (38)	5.2 (46)	6 (53)	6 (53)	6 (53)	6 (53)	
		1450	60 Hz	0.30 (2.6)	0.36 (3.1)	0.51 (4.5)	0.61 (5.3)	0.73 (6.4)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	1.9 (16.8)	2.3 (20)	2.9 (25)	3.5 (30)	3.9 (34)	4.6 (40)	5.5 (48)	6 (53)	6 (53)	6 (53)	
		90	50 Hz	0.34 (3.0)	0.41 (3.6)	0.56 (4.9)	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.2 (19.4)	2.6 (23)	3.2 (28)	3.9 (34)	4.3 (38)	5.2 (46)	6 (53)	6 (53)	6 (53)	6 (53)	
		60 Hz	0.30 (2.6)	0.36 (3.1)	0.51 (4.5)	0.61 (5.3)	0.73 (6.4)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	1.9 (16.8)	2.3 (20)	2.9 (25)	3.5 (30)	3.9 (34)	4.6 (40)	5.5 (48)	6 (53)	6 (53)	6 (53)	6 (53)	
	Starting	50 Hz	0.30 (2.6)	0.36 (3.1)	0.51 (4.5)	0.61 (5.3)	0.73 (6.4)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	1.9 (16.8)	2.3 (20)	2.9 (25)	3.5 (30)	3.9 (34)	4.6 (40)	5.5 (48)	6 (53)	6 (53)	6 (53)	6 (53)	
		60 Hz	0.27 (2.3)	0.32 (2.8)	0.45 (3.9)	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.0 (8.8)	1.2 (10.6)	1.7 (15.0)	2.1 (18.5)	2.6 (23)	3.1 (27)	3.4 (30)	4.1 (36)	4.9 (43)	5.8 (51)	6 (53)	6 (53)	6 (53)	
		1200	50 Hz	0.84 (7.4)	1.0 (8.8)	1.4 (12.3)	1.7 (15.0)	2.0 (17.7)	2.8 (24)	3.2 (28)	3.9 (34)	5.4 (47)	6.5 (57)	8.1 (71)	9.7 (85)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	
		1450	60 Hz	0.78 (6.9)	0.93 (8.2)	1.3 (11.5)	1.6 (14.1)	1.9 (16.8)	2.6 (23)	3.0 (26)	3.6 (31)	4.9 (43)	5.9 (52)	7.4 (65)	8.9 (78)	9.9 (87)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	
SCM315JAM-□	Permissible	90	50 Hz	0.35 (3.0)	0.42 (3.7)	0.59 (5.2)	0.70 (6.1)	0.84 (7.4)	1.2 (10.6)	1.3 (11.5)	1.6 (14.1)	2.2 (19.4)	2.7 (23)	3.4 (30)	4.0 (35)	4.5 (39)	5.4 (47)	6.3 (55)	7.6 (67)	10 (88)	10 (88)	
		60 Hz	0.36 (3.1)	0.44 (3.8)	0.61 (5.3)	0.73 (6.4)	0.87 (7.6)	1.2 (10.6)	1.4 (12.3)	1.7 (15.0)	2.3 (20)	2.8 (24)	3.5 (30)	4.2 (37)	4.6 (40)	5.6 (49)	6.6 (58)	7.9 (69)	10 (88)	10 (88)		
		50 Hz	0.59 (5.2)	0.71 (6.2)	0.99 (8.7)	1.2 (10.6)	1.4 (12.3)	2.0 (17.7)	2.3 (20)	2.7 (23)	3.8 (33)	4.5 (39)	5.7 (50)	6.8 (60)	7.6 (67)	9.1 (80)	10 (88)	10 (88)	10 (88)	10 (88)		
		60 Hz	0.61 (5.3)	0.73 (6.4)	1.0 (8.8)	1.2 (10.6)	1.5 (13.2)	2.0 (17.7)	2.3 (20)	2.8 (24)	3.9 (34)	4.6 (40)	5.8 (51)	7.0 (61)	7.7 (68)	9.3 (82)	10 (88)	10 (88)	10 (88)	10 (88)		
	Starting	1200	50 Hz	1.4 (12.3)	1.7 (15.0)	2.3 (20)	2.8 (24)	3.3 (29)	4.6 (40)	5.3 (46)	6.5 (53)	8.8 (77)	10.6 (83)	13.2 (116)	15.9 (140)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	
		1450	60 Hz	1.4 (12.3)	1.6 (14.1)	2.3 (20)	2.7 (23)	3.2 (28)	4.5 (39)	5.2 (46)	6.2 (54)	8.6 (76)	10.3 (91)	12.9 (114)	15.5 (137)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	
		90	0.37 (3.2)	0.45 (3.9)	0.62 (5.4)	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.4 (12.3)	1.7 (15.0)	2.4 (21)	2.8 (24)	3.5 (30)	4.3 (38)	4.7 (41)	5.7 (50)	6.7 (59)	8.0 (70)	11.1 (98)	13.4 (118)	16 (141)	
		50 Hz	0.88 (7.7)	1.1 (9.7)	1.5 (13.2)	1.8 (15.9)	2.1 (18.5)	2.9 (25)	3.4 (30)	4.0 (35)	5.6 (49)	6.7 (59)	8.4 (74)	10.1 (89)	11.2 (99)	13.4 (118)	15.8 (139)	16 (141)	16 (141)	16 (141)	16 (141)	
SCM425JAM-□	Permissible	60 Hz	0.91 (8.0)	1.1 (9.7)	1.5 (13.2)	1.8 (15.9)	2.2 (19.4)	3.0 (26)	3.5 (30)	4.2 (37)	5.8 (51)	7.0 (61)	8.7 (76)	10.4 (92)	11.6 (102)	13.9 (123)	16 (141)	16 (141)	16 (141)	16 (141)		
		1200	50 Hz	1.4 (12.3)	1.7 (15.0)	2.3 (20)	2.8 (24)	3.3 (29)	4.6 (40)	5.3 (46)	6.5 (53)	8.8 (77)	10.6 (83)	13.2 (116)	15.9 (140)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	
		1450	60 Hz	1.4 (12.3)	1.6 (14.1)	2.3 (20)	2.7 (23)	3.2 (28)	4.5 (39)	5.2 (46)	6.2 (54)	8.6 (76)	10.3 (91)	12.9 (114)	15.5 (137)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	
		90	0.37 (3.2)	0.45 (3.9)	0.62 (5.4)	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.4 (12.3)	1.7 (15.0)	2.4 (21)	2.8 (24)	3.5 (30)	4.3 (38)	4.7 (41)	5.7 (50)	6.7 (59)	8.0 (70)	11.1 (98)	13.4 (118)	16 (141)	
	Starting	50 Hz	0.88 (7.7)	1.1 (9.7)	1.5 (13.2)	1.8 (15.9)	2.2 (19.4)	3.0 (26)	3.5 (30)	4.2 (37)	5.8 (51)	7.0 (61)	8.7 (76)	10.4 (92)	11.6 (102)	13.9 (123)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	
		60 Hz	0.91 (8.0)	1.1 (9.7)	1.5 (13.2)	1.8 (15.9)	2.2 (19.4)	3.0 (26)	3.5 (30)	4.2 (37)	5.8 (51)	7.0 (61)	8.7 (76)	10.4 (92)	11.6 (102)	13.9 (123)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	
		1200	50 Hz	2.2 (19.4)	2.6 (23)	3.6 (31)	4.3 (38)	5.2 (46)	6.9 (61)	8.3 (73)	9.9 (87)	13.8 (122)	16.5 (146)	20.6 (182)	24.8 (210)	27.5 (240)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	
		1450	60 Hz	2.0 (17.7)	2.4 (21)	3.4 (30)	4.1 (36)	4.9 (43)	6.5 (57)	7.7 (68)	9.3 (82)	12.9 (114)	15.5 (137)	19.4 (171)	23.2 (200)	25.8 (220)	29.2 (250)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)
SCM540JAM-□	Permissible	90	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.1 (9.7)	1.3 (11.5)	1.7 (15.0)	2.1 (18.5)	2.5 (22)	3.4 (30)	4.1 (36)	5.2 (46)	6.2 (54)	6.9 (61)	7.8 (69)	9.7 (85)	11.7 (103)	16.2 (143)	19.4 (171)	—	
		50 Hz	1.2 (10.6)	1.5 (13.2)	2.0 (17.7)	2.4 (21)	2.9 (25)	3.9 (34)	4.6 (40)	5.6 (49)	7.7 (68)	9.3 (82)	11.6 (102)	13.9 (123)	15.5 (137)	17.5 (154)	21.9 (193)	26.2 (230)	30 (260)	30 (260)	30 (260)	—
		60 Hz	1.3 (11.5)	1.5 (13.2)	2.1 (18.5)	2.6 (23)	3.1 (27)	4.1 (36)	4.9 (43)	5.9 (52)	8.2 (72)	9.8 (86)	12.3 (108)	14.7 (130)	16.3 (144)	18.5 (163)	23.1 (200)	27.7 (240)	30 (260)	30 (260)	30 (260)	—
		1200	50 Hz	3.3 (29)	4.0 (35)	5.5 (48)	6.6 (58)	7.9 (69)	10.5 (92)	12.6 (111)	15.2 (134)	21.1 (186)	25.3 (220)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	—	
	Starting	1200	50 Hz	3.0 (26)	3.6 (31)	5.1 (45)	6.1 (53)	7.3 (64)	9.7 (85)	11.6 (102)	13.9 (123)	19.4 (171)	23.2 (200)	29.0 (250)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	
		1450	60 Hz	2.2 (19.4)	2.7 (23)	3.7 (32)	4.5 (39)	5.3 (46)	7.1 (62)	8.5 (75)	10.2 (90)	14.2 (125)	17.0 (150)	21.3 (188)	25.5 (220)	28.4 (250)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	
		90	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.5 (13.2)	1.7 (15.0)	2.4 (21)	2.8 (24)	3.4 (30)	4.7 (41)	5.7 (50)	8.5 (75)	9.5 (84)	10.7 (94)	13.4 (118)	16 (141)	22.3 (197)	26.7 (230)	—	—	
		50 Hz	3.2 (28)	3.8 (33)	5.3 (46)	6.3 (55)	7.3 (64)	10.1 (89)	12.1 (107)	14.6 (129)	20.2 (178)	24.3 (210)	28.6 (250)	34.3 (300)	38.1 (330)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	—	
SCM590JAM-□	Permissible	90	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.5 (13.2)	1.7 (15.0)	2.4 (21)	2.8 (24)	3.4 (30)	4.7 (41)	5.7 (50)	8.5 (75)	9.5 (84)	10.7 (94)	13.4 (118)	16 (141)	—	—	—	—	
		1200	50 Hz	4.9 (43)	5.9 (52)	8.2 (72)	9.9 (87)	11.3 (100)	15.7 (138)	18.8 (166)	22.6 (200)	31.4 (270)	37.7 (330)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	—	—	
		1450	60 Hz	4.9 (43)	5.8 (51)	8.1 (71)	9.7 (85)	11.1 (98)	15.5 (137)	18.6 (164)	22.3 (197)	31.0 (270)	37.2 (320)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	—	—	
		50 Hz	0.74 (6.5)	0.89 (7.8)																		

## Output Shaft Speed, Permissible Torque and Starting Torque while Deceleration Control is OFF

Description of deceleration control → Page 57

### ● Single-Phase 200 VAC

Unit: N·m (lb-in)

Product Name	Gear Ratio		7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180	250	300	360
	Motor Shaft Speed r/min																				
<b>SCM26JCM-□</b>	Permissible	1200	50 Hz	0.30 (2.6)	0.36 (3.1)	0.50 (4.4)	0.59 (5.2)	0.71 (6.2)	0.99 (8.7)	1.1 (9.7)	1.4 (12.3)	1.9 (16.8)	2.3 (20)	2.8 (24)	3.4 (30)	3.8 (33)	4.5 (39)	5.3 (46)	6 (53)	6 (53)	6 (53)
	1450	60 Hz	0.31 (2.7)	0.37 (3.2)	0.52 (4.6)	0.62 (5.4)	0.75 (6.6)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	2.0 (17.7)	2.4 (21)	3.0 (26)	3.6 (31)	4.0 (35)	4.7 (41)	5.6 (49)	6 (53)	6 (53)	6 (53)	
	90	50 Hz	0.34 (3.0)	0.41 (3.6)	0.56 (4.9)	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.2 (19.4)	2.6 (23)	3.2 (28)	3.9 (34)	4.3 (38)	5.2 (46)	6 (53)	6 (53)	6 (53)	6 (53)	
	60 Hz	0.31 (2.7)	0.37 (3.2)	0.52 (4.6)	0.62 (5.4)	0.75 (6.6)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	2.0 (17.7)	2.4 (21)	3.0 (26)	3.6 (31)	4.0 (35)	4.7 (41)	5.6 (49)	6 (53)	6 (53)	6 (53)	6 (53)	
	Starting		0.30 (2.6)	0.36 (3.1)	0.51 (4.5)	0.61 (5.3)	0.73 (6.4)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	1.9 (16.8)	2.3 (20)	2.9 (25)	3.5 (30)	3.9 (34)	4.6 (40)	5.5 (48)	6 (53)	6 (53)	6 (53)	6 (53)
<b>SCM315JCM-□</b>	Permissible	1200	50 Hz	0.84 (7.4)	1.0 (8.8)	1.4 (12.3)	1.7 (15.0)	2.0 (17.7)	2.8 (24)	3.2 (28)	3.9 (34)	5.4 (47)	6.5 (57)	8.1 (71)	9.7 (85)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)
	1450	60 Hz	0.81 (7.1)	0.97 (8.5)	1.4 (12.3)	1.6 (14.1)	1.9 (16.8)	2.7 (23)	3.1 (27)	3.7 (32)	5.2 (46)	6.2 (54)	7.7 (68)	9.3 (82)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	
	90	50 Hz	0.38 (3.3)	0.45 (3.9)	0.63 (5.5)	0.76 (6.7)	0.91 (8.0)	1.3 (11.5)	1.4 (12.3)	1.7 (15.0)	2.4 (21)	2.9 (25)	3.6 (31)	4.3 (38)	4.8 (42)	5.8 (51)	6.8 (60)	8.2 (72)	10 (88)	10 (88)	10 (88)
	60 Hz	0.61 (5.3)	0.73 (6.4)	1.0 (8.8)	1.2 (10.6)	1.5 (13.2)	2.0 (17.7)	2.3 (20)	2.8 (24)	3.9 (34)	4.6 (40)	5.8 (51)	7.0 (61)	7.7 (68)	9.3 (82)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	
	Starting		0.81 (7.1)	0.97 (8.5)	1.4 (12.3)	1.6 (14.1)	1.9 (16.8)	2.7 (23)	3.1 (27)	3.7 (32)	5.2 (46)	6.2 (54)	7.7 (68)	9.3 (82)	10.3 (91)	12.4 (109)	14.6 (129)	16 (141)	16 (141)	16 (141)	16 (141)
<b>SCM425JCM-□</b>	Permissible	1200	50 Hz	1.4 (12.3)	1.7 (15.0)	2.3 (20)	2.8 (24)	3.3 (29)	4.6 (40)	5.3 (46)	6.3 (55)	8.8 (77)	10.6 (93)	13.2 (116)	15.9 (140)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)
	1450	60 Hz	1.4 (12.3)	1.6 (14.1)	2.3 (20)	2.7 (23)	3.2 (28)	4.5 (39)	5.2 (46)	6.2 (54)	8.6 (76)	10.3 (91)	12.9 (114)	15.5 (137)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	
	90	50 Hz	0.37 (3.2)	0.45 (3.9)	0.62 (5.4)	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.4 (12.3)	1.7 (15.0)	2.4 (21)	2.8 (24)	3.5 (30)	4.3 (38)	4.7 (41)	5.7 (50)	6.7 (59)	8.0 (70)	11.1 (98)	13.4 (118)	16 (141)
	60 Hz	0.31 (2.7)	0.37 (3.2)	0.52 (4.6)	0.62 (5.4)	0.75 (6.6)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	1.7 (15.0)	2.4 (21)	2.8 (24)	3.5 (30)	4.3 (38)	4.7 (41)	5.7 (50)	6.7 (59)	8.0 (70)	11.1 (98)	13.4 (118)	16 (141)
	Starting		0.81 (7.1)	0.97 (8.5)	1.4 (12.3)	1.6 (14.1)	1.9 (16.8)	2.7 (23)	3.1 (27)	3.7 (32)	5.2 (46)	6.2 (54)	7.7 (68)	9.3 (82)	10.3 (91)	12.4 (109)	14.6 (129)	16 (141)	16 (141)	16 (141)	16 (141)
<b>SCM540JCM-□</b>	Permissible	1200	50 Hz	2.2 (19.4)	2.6 (23)	3.6 (31)	4.3 (38)	5.2 (46)	6.9 (61)	8.3 (73)	9.9 (87)	13.8 (122)	16.5 (146)	20.6 (182)	24.8 (210)	27.5 (240)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)
	1450	60 Hz	2.2 (19.4)	2.6 (23)	3.6 (31)	4.3 (38)	5.2 (46)	6.9 (61)	8.3 (73)	9.9 (87)	13.8 (122)	16.5 (146)	20.6 (182)	24.8 (210)	27.5 (240)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	
	90	50 Hz	0.61 (5.3)	0.73 (6.4)	1.0 (8.8)	1.2 (10.6)	1.5 (13.2)	1.9 (16.8)	2.3 (20)	2.8 (24)	3.9 (34)	4.6 (40)	5.8 (51)	7.0 (61)	7.7 (68)	8.7 (76)	10.9 (96)	13.1 (115)	18.2 (161)	21.9 (193)	
	60 Hz	0.57 (5.0)	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.4 (12.3)	1.6 (14.1)	2.2 (19.4)	2.6 (23)	3.1 (27)	4.3 (38)	5.2 (46)	6.5 (57)	7.7 (68)	8.6 (76)	9.7 (85)	12.2 (107)	14.6 (129)	20.3 (179)	24.3 (210)	
	Starting		1.3 (11.5)	1.5 (13.2)	2.1 (18.5)	2.6 (23)	3.1 (27)	4.1 (36)	4.9 (43)	5.9 (52)	8.2 (72)	9.8 (86)	12.3 (108)	14.7 (130)	16.3 (144)	18.5 (163)	23.1 (200)	27.7 (240)	30 (260)	30 (260)	30 (260)
<b>SCM560JCM-□</b>	Permissible	1200	50 Hz	4.0 (35)	5.5 (48)	6.6 (58)	7.9 (69)	10.5 (92)	12.6 (111)	15.2 (134)	21.1 (186)	25.3 (220)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)
	1450	60 Hz	2.9 (25)	3.5 (30)	4.8 (42)	5.8 (51)	7.0 (61)	9.2 (81)	11.1 (98)	13.3 (117)	18.5 (163)	22.2 (196)	27.7 (240)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)
	90	50 Hz	0.61 (5.3)	0.73 (6.4)	1.0 (8.8)	1.2 (10.6)	1.5 (13.2)	1.9 (16.8)	2.3 (20)	2.8 (24)	3.9 (34)	4.6 (40)	5.8 (51)	7.0 (61)	7.7 (68)	8.7 (76)	10.9 (96)	13.1 (115)	18.2 (161)	21.9 (193)	
	60 Hz	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.4 (12.3)	1.6 (14.1)	2.2 (19.4)	2.6 (23)	3.1 (27)	4.3 (38)	5.2 (46)	6.5 (57)	7.7 (68)	8.6 (76)	9.7 (85)	12.2 (107)	14.6 (129)	20.3 (179)	24.3 (210)		
	Starting		2.2 (19.4)	2.6 (23)	3.6 (31)	4.3 (38)	5.2 (46)	6.9 (61)	8.3 (73)	9.9 (87)	13.8 (122)	16.5 (146)	20.6 (182)	24.8 (210)	27.5 (240)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	
<b>SCM590JCM-□</b>	Permissible	1200	50 Hz	4.9 (43)	5.9 (52)	8.2 (72)	9.9 (87)	11.3 (100)	15.7 (138)	18.8 (166)	22.6 (200)	31.4 (270)	37.7 (330)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)
	1450	60 Hz	4.9 (43)	5.9 (52)	8.2 (72)	9.9 (87)	11.3 (100)	15.7 (138)	18.8 (166)	22.6 (200)	31.4 (270)	37.7 (330)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	
	90	50 Hz	0.81 (7.1)	0.97 (8.5)	1.4 (12.3)	1.6 (14.1)	1.9 (16.8)	2.6 (23)	3.1 (27)	3.7 (32)	5.2 (46)	6.2 (54)	7.7 (68)	9.3 (82)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	
	60 Hz	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.5 (13.2)	1.7 (15.0)	2.4 (21)	2.8 (24)	3.4 (30)	4.7 (41)	5.7 (50)	6.7 (59)	8.0 (70)	8.9 (78)	10.7 (94)	13.4 (118)	16 (141)	16 (141)	16 (141)	16 (141)	
	Starting		3.2 (28)	3.9 (34)	5.4 (47)	6.5 (57)	7.4 (65)	10.3 (91)	12.4 (109)	14.9 (131)	20.6 (182)	24.8 (210)	29.2 (250)	35.0 (300)	38.9 (340)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)

Product Name	Gear Ratio		7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180	250	300	360	
	Motor Shaft Speed r/min																					
<b>SCM26UAM-□</b>	Permissible	1450	0.34 (3.0)	0.41 (3.6)	0.56 (4.9)	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.2 (19.4)	2.6 (23)	3.2 (28)	3.9 (34)	4.3 (38)	5.2 (46)	6 (53)	6 (53)	6 (53)	6 (53)	6 (53)	
	90	0.26 (2.3)	0.31 (2.7)	0.43 (3.8)	0.51 (4.5)	0.62 (5.4)	0.86 (7.6)	0.98 (8.6)	1.2 (10.6)	1.6 (14.1)	2.0 (17.7)	2.5 (22)	2.9 (25)	3.3 (29)	3.9 (34)	4.6 (40)	5.5 (48)	6 (53)	6 (53)	6 (53)	6 (53)	
	Starting		0.27 (2.3)	0.32 (2.8)	0.45 (3.9)	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.0 (8.8)	1.2 (10.6)	1.7 (15.0)	2.1 (18.5)	2.6 (23)	3.1 (27)	3.4 (30)	4.1 (36)	4.9 (43)	5.8 (51)	6 (53)	6 (53)	6 (53)	6 (53)
	1450	110 V	0.81 (7.1)	0.97 (8.5)	1.4 (12.3)	1.6 (14.1)	1.9 (16.8)	2.7 (23)	3.1 (27)	3.7 (32)	5.2 (46)	6.2 (54)	7.7 (68)	9.3 (82)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	
	115 V	0.84 (7.4)	1.0 (8.8)	1.																		

## Output Shaft Speed, Permissible Torque and Starting Torque while Deceleration Control is OFF

Description of deceleration control → Page 57

### ● Single-Phase 220/230 VAC

Unit: N·m (lb-in)

Product Name	Gear Ratio Motor Shaft Speed r/min	Gear Ratio																			
		7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180	250	300	360	
<b>SCM26ECM-□</b>	Permissible	1200	220 V 50 Hz	0.28 (2.4)	0.34 (3.0)	0.47 (4.1)	0.57 (5.0)	0.68 (6.0)	0.95 (8.4)	1.1 (9.7)	1.3 (11.5)	1.8 (15.9)	2.2 (19.4)	2.7 (23)	3.3 (29)	3.6 (31)	4.3 (38)	5.1 (45)	6 (53)	6 (53)	
		230 V 50 Hz	0.31 (2.7)	0.37 (3.2)	0.52 (4.6)	0.62 (5.4)	0.75 (6.6)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	2.0 (17.7)	2.4 (21)	3.0 (26)	3.6 (31)	4.0 (35)	4.7 (41)	5.6 (49)	6 (53)	6 (53)		
		1450	220 V 60 Hz	0.31 (2.7)	0.37 (3.2)	0.52 (4.6)	0.62 (5.4)	0.75 (6.6)	1.0 (8.8)	1.2 (10.6)	1.4 (12.3)	2.0 (17.7)	2.4 (21)	3.0 (26)	3.6 (31)	4.0 (35)	4.7 (41)	5.6 (49)	6 (53)	6 (53)	
		230 V 60 Hz	0.34 (3.0)	0.41 (3.6)	0.56 (4.9)	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.2 (19.4)	2.6 (23)	3.2 (28)	3.9 (34)	4.3 (38)	5.2 (46)	6 (53)	6 (53)	6 (53)		
		90	220 V 50/60Hz	0.27 (2.3)	0.32 (2.8)	0.45 (3.9)	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.0 (8.8)	1.2 (10.6)	1.7 (15.0)	2.1 (18.5)	2.6 (23)	3.1 (27)	3.4 (30)	4.1 (36)	4.9 (43)	5.8 (51)	6 (53)	
	Starting	230 V 50 Hz	0.25 (2.2)	0.30 (2.6)	0.42 (3.7)	0.50 (4.4)	0.60 (5.3)	0.83 (7.3)	0.95 (8.4)	1.1 (9.7)	1.6 (14.1)	1.9 (16.8)	2.4 (21)	2.9 (25)	3.2 (28)	3.8 (33)	4.5 (39)	5.4 (47)	6 (53)	6 (53)	
		230 V 60 Hz	0.26 (2.3)	0.32 (2.8)	0.44 (3.8)	0.53 (4.6)	0.63 (5.5)	0.88 (7.7)	1.0 (8.8)	1.2 (10.6)	1.7 (15.0)	2.0 (17.7)	2.5 (22)	3.0 (26)	3.4 (30)	4.0 (35)	4.7 (41)	5.7 (50)	6 (53)	6 (53)	
		220 V 50/60Hz	0.30 (2.6)	0.36 (3.1)	0.50 (4.4)	0.59 (5.2)	0.71 (6.2)	0.99 (8.7)	1.1 (9.7)	1.4 (12.3)	1.9 (16.8)	2.3 (20)	2.8 (24)	3.4 (30)	3.8 (33)	4.5 (39)	5.3 (46)	6 (53)	6 (53)	6 (53)	
		230 V 50 Hz	0.30 (2.6)	0.36 (3.1)	0.50 (4.4)	0.59 (5.2)	0.71 (6.2)	0.99 (8.7)	1.1 (9.7)	1.4 (12.3)	1.9 (16.8)	2.3 (20)	2.8 (24)	3.4 (30)	3.8 (33)	4.5 (39)	5.3 (46)	6 (53)	6 (53)	6 (53)	
		230 V 60 Hz	0.34 (3.0)	0.41 (3.6)	0.56 (4.9)	0.68 (6.0)	0.81 (7.1)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.2 (19.4)	2.6 (23)	3.2 (28)	3.9 (34)	4.3 (38)	5.2 (46)	6 (53)	6 (53)	6 (53)	6 (53)	
<b>SCM315ECM-□</b>	Permissible	1200	50 Hz	0.84 (7.4)	1.0 (8.8)	1.4 (12.3)	1.7 (15.0)	2.0 (17.7)	2.8 (24)	3.2 (28)	3.9 (34)	5.4 (47)	6.5 (57)	8.1 (71)	9.7 (85)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	
		220 V 60 Hz	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.5 (13.2)	1.8 (15.9)	2.5 (22)	2.8 (24)	3.4 (30)	4.7 (41)	5.7 (50)	7.1 (62)	8.5 (75)	9.5 (84)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	
		1450	230 V 60 Hz	0.81 (7.1)	0.97 (8.5)	1.4 (12.3)	1.6 (14.1)	1.9 (16.8)	2.7 (23)	3.1 (27)	3.7 (32)	5.2 (46)	6.2 (54)	7.7 (68)	9.3 (82)	10 (88)	10 (88)	10 (88)	10 (88)	10 (88)	
		90	0.27 (2.3)	0.32 (2.8)	0.45 (3.9)	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.0 (8.8)	1.2 (10.6)	1.7 (15.0)	2.1 (18.5)	2.6 (23)	3.1 (27)	3.4 (30)	4.1 (36)	4.9 (43)	5.8 (51)	8.1 (71)	9.7 (85)	10 (88)
		220 V 50/60Hz	0.45 (3.9)	0.54 (4.7)	0.75 (6.6)	0.90 (7.9)	1.1 (9.7)	1.5 (13.2)	1.7 (15.0)	2.1 (18.5)	2.9 (25)	3.5 (30)	4.3 (38)	5.2 (46)	5.8 (51)	6.9 (61)	8.1 (71)	9.8 (86)	10 (88)	10 (88)	10 (88)
	Starting	230 V 50 Hz	0.49 (4.3)	0.58 (5.1)	0.81 (7.1)	0.97 (8.5)	1.2 (10.6)	1.6 (14.1)	1.9 (16.8)	2.2 (19.4)	3.1 (27)	3.7 (32)	4.6 (40)	5.6 (49)	6.2 (54)	7.4 (65)	8.7 (76)	10 (88)	10 (88)	10 (88)	10 (88)
		230 V 60 Hz	0.55 (4.8)	0.66 (5.8)	0.91 (8.0)	1.1 (9.7)	1.3 (11.5)	1.8 (15.9)	2.1 (18.5)	2.5 (22)	3.5 (30)	4.2 (37)	5.2 (46)	6.3 (55)	7.0 (61)	8.4 (74)	9.8 (86)	10 (88)	10 (88)	10 (88)	10 (88)
<b>SCM425ECM-□</b>	Permissible	1200	50 Hz	1.4 (12.3)	1.7 (15.0)	2.3 (20)	2.8 (24)	3.3 (29)	4.6 (40)	5.3 (46)	6.3 (55)	8.8 (77)	10.6 (93)	13.2 (116)	15.9 (140)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	
		1450	60 Hz	1.4 (12.3)	1.7 (15.0)	2.3 (20)	2.8 (24)	3.3 (29)	4.6 (40)	5.3 (46)	6.3 (55)	8.8 (77)	10.6 (93)	13.2 (116)	15.9 (140)	16 (141)	16 (141)	16 (141)	16 (141)	16 (141)	
		90	0.27 (2.3)	0.32 (2.8)	0.45 (3.9)	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.0 (8.8)	1.2 (10.6)	1.7 (15.0)	2.1 (18.5)	2.6 (23)	3.1 (27)	3.4 (30)	4.1 (36)	4.9 (43)	5.8 (51)	8.1 (71)	9.7 (85)	11.7 (103)
		220 V 50/60Hz	0.74 (6.5)	0.89 (7.8)	1.2 (10.6)	1.5 (13.2)	1.8 (15.9)	2.5 (22)	2.8 (24)	3.4 (30)	4.7 (41)	5.7 (50)	7.1 (62)	8.5 (75)	9.5 (84)	11.4 (100)	13.4 (118)	16 (141)	16 (141)	16 (141)	16 (141)
		230 V 50/60Hz	0.81 (7.1)	0.97 (8.5)	1.4 (12.3)	1.6 (14.1)	1.9 (16.8)	2.7 (23)	3.1 (27)	3.7 (32)	5.2 (46)	6.2 (54)	7.7 (68)	9.3 (82)	10.3 (91)	12.4 (109)	14.6 (129)	16 (141)	16 (141)	16 (141)	16 (141)
	Starting	1200	50 Hz	2.2 (19.4)	2.6 (23)	3.6 (31)	4.3 (38)	5.2 (46)	6.9 (61)	8.3 (73)	9.9 (87)	13.8 (122)	16.5 (146)	20.6 (182)	24.8 (210)	27.5 (240)	30 (260)	30 (260)	30 (260)	30 (260)	
		1450	60 Hz	2.2 (19.4)	2.6 (23)	3.6 (31)	4.3 (38)	5.2 (46)	6.9 (61)	8.3 (73)	9.9 (87)	13.8 (122)	16.5 (146)	20.6 (182)	24.8 (210)	27.5 (240)	30 (260)	30 (260)	30 (260)	30 (260)	
		90	0.44 (3.8)	0.53 (4.6)	0.73 (6.4)	0.88 (7.7)	1.1 (9.7)	1.4 (12.3)	1.7 (15.0)	2.0 (17.7)	2.8 (24)	3.4 (30)	4.2 (37)	5.0 (44)	5.6 (49)	6.3 (55)	7.9 (69)	9.5 (84)	13.2 (116)	15.8 (139)	—
		60 Hz	0.47 (4.1)	0.57 (5.0)	0.79 (6.9)	0.95 (8.4)	1.1 (9.7)	1.5 (13.2)	1.8 (15.9)	2.2 (19.4)	3.0 (26)	3.6 (31)	4.5 (39)	5.4 (47)	6.0 (53)	6.8 (60)	8.5 (75)	10.2 (90)	14.2 (125)	17 (150)	—
		Starting	1.3 (11.5)	1.5 (13.2)	2.1 (18.5)	2.6 (23)	3.1 (27)	4.1 (36)	4.9 (43)	5.9 (52)	8.2 (72)	9.8 (86)	12.3 (108)	14.7 (130)	16.3 (144)	18.5 (163)	23.1 (200)	27.7 (240)	30 (260)	30 (260)	—
<b>SCM560ECM-□</b>	Permissible	1200	50 Hz	3.3 (29)	4.0 (35)	5.5 (48)	6.6 (58)	7.9 (69)	10.5 (92)	12.6 (111)	15.2 (134)	21.1 (186)	25.3 (220)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	—	
		220 V 60 Hz	3.1 (27)	3.7 (32)	5.2 (46)	6.2 (54)	7.5 (66)	9.9 (87)	11.9 (105)	14.2 (125)	19.8 (175)	23.7 (200)	29.7 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	—	
		1450	230 V 60 Hz	3.3 (29)	4.0 (35)	5.5 (48)	6.6 (58)	7.9 (69)	10.5 (92)	12.6 (111)	15.2 (134)	21.1 (186)	25.3 (220)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	—	
		90	220 V 50 Hz	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.1 (9.7)	1.3 (11.5)	1.7 (15.0)	2.1 (18.5)	2.5 (22)	3.4 (30)	4.1 (36)	5.2 (46)	6.2 (54)	6.9 (61)	7.8 (69)	9.7 (85)	11.7 (103)	16.2 (143)	19.4 (171)
		220 V 60 Hz	0.51 (4.5)	0.61 (5.3)	0.84 (7.4)	1.0 (8.8)	1.2 (10.6)	1.6 (14.1)	1.9 (16.8)	2.3 (20)	3.2 (28)	3.9 (34)	4.8 (42)	5.8 (51)	6.5 (57)	7.3 (64)	9.1 (80)	10.9 (96)	15.2 (134)	18.2 (161)	—
	Starting	230 V 50 Hz	0.57 (5.0)	0.69 (6.1)	0.96 (8.4)	1.1 (9.7)	1.4 (12.3)	1.8 (15.9)	2.2 (19.4)	2.6 (23)	3.7 (32)	4.4 (38)	5.5 (48)	6.6 (58)	7.3 (64)	8.3 (73)	10.3 (91)	12.4 (109)	17.2 (152)	20.7 (183)	—
		230 V 60 Hz	0.54 (4.7)	0.65 (5.7)	0.90 (7.9)	1.1 (9.7)	1.3 (11.5)	1.7 (15.0)	2.1 (18.5)	2.5 (22)	3.4 (30)	4.1 (36)	5.2 (46)	6.2 (54)	6.9 (61)	7.8 (69)	9.7 (85)	11.7 (103)	16.2 (143)	19.4 (171)	—
		220 V 50 Hz	1.9 (16.8)	2.3 (20)	3.2 (28)	3.8 (33)	4.5 (39)	6.0 (53)	7.2 (63)	8.7 (76)	12.0 (106)	14.4 (127)	18.1 (160)	21.7 (192)	24.1 (210)	27.2 (240)	30 (260)	30 (260)	30 (260)	30 (260)	—
		220 V 60 Hz	2.0 (17.7)	2.3 (20)	3.3 (29)	3.9 (34)	4.7 (41)	6.2 (54)	7.5 (66)	9.0 (79)	12.5 (110)	15.0 (132)	18.7 (165)	22.4 (198)	28.2 (240)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	—
		230 V 50 Hz	2.0 (17.7)	2.3 (20)	3.3 (29)	3.9 (34)	4.7 (41)	6.2 (54)	7.5 (66)	9.0 (79)	12.5 (110)	15.0 (132)	18.7 (165)	22.4 (198)	28.2 (240)	30 (260)	30 (260)	30 (260)	30 (260)	30 (260)	—
<b>SCM590ECM-□</b>	Permissible	1200	50 Hz	4.9 (43)	5.9 (52)	8.2 (72)	9.9 (87)	11.3 (100)	15.7 (138)	18.8 (166)	22.6 (200)	31.4 (270)	37.7 (330)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	—	
		1450	60 Hz	4.9 (43)	5.9 (52)	8.2 (72)	9.9 (87)	11.3 (100)	15.7 (138)	18.8 (166)	22.6 (200)	31.4 (270)	37.7 (330)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	40 (350)	—	
		90	0.64 (5.6)	0.77 (6.8)	1.1 (9.7)	1.3 (11.5)	1.5 (13.2)	2.0 (17.7)	2.5 (22)	2.9 (25)	4.1 (36)	4.9 (43)	5.8 (51)	6.9 (61)	7.7 (68)	9.2 (81)	11.5 (101)	13.9 (123)	—	—	
		220 V 50 Hz	3.3 (29)	4.0 (35)	5.5 (48)	6.6 (58)	7.6 (67)	10.5 (92)	12.6 (111)	15.2 (134)	21.1 (186)	25.3 (220)	29.8 (260)	35.7 (310)	39.7 (350)	40 (350)	40 (350)	40 (350)	40 (350)	—	
	Starting	220 V 60 Hz	3.4 (30)	4.1 (36)	5.6 (49)	6.8 (60)	7.7 (68)	10.8 (95)	12.9 (114)	15.5 (137)	21.5 (190)	25.8 (220)	30.4 (260)	36.5 (320)	40 (350)	4					

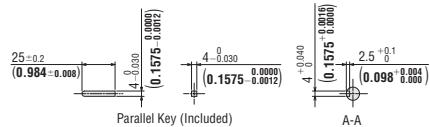
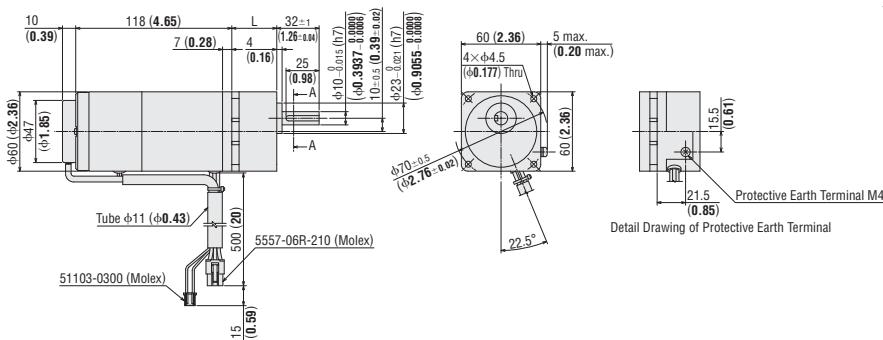
## Dimensions [Unit: mm (in.)]

- "Installation screws" are included. Dimensions for installation screws → Page 43
- A number indicating the gear ratio is specified where the box □ is located within the product name.

### ● Parallel Shaft Gearhead GV Gear

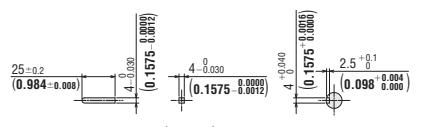
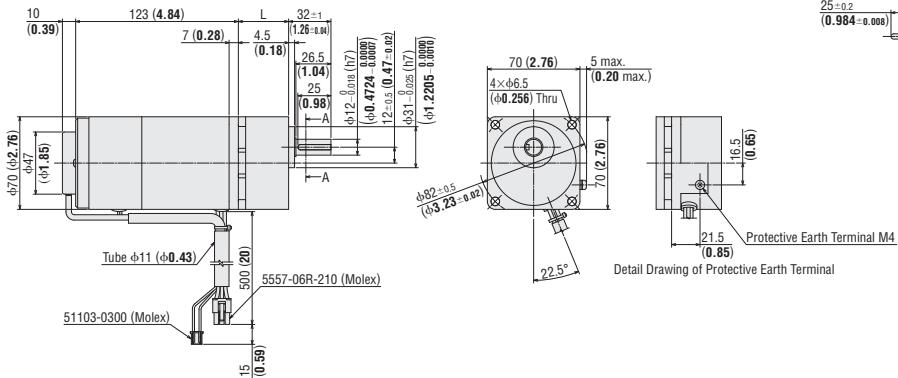
◇ 6 W (1/125 HP)

Product Name	Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass kg (lb.)	2D CAD
<b>SCM26JAM-□</b>	SCM26GV-JAM	2GV□B	<b>7.5 to 25</b>	34 (1.34)	1.5 (3.3)	A1297A
<b>SCM26JCM-□</b>	SCM26GV-JCM		<b>30 to 120</b>	38 (1.50)	1.5 (3.3)	A1297B
<b>SCM26UAM-□</b>	SCM26GV-UAM		<b>150 to 360</b>	43 (1.69)	1.6 (3.5)	A1297C
<b>SCM26ECM-□</b>	SCM26GV-ECM					



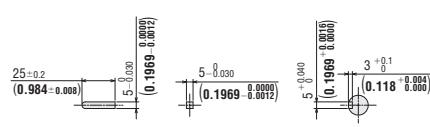
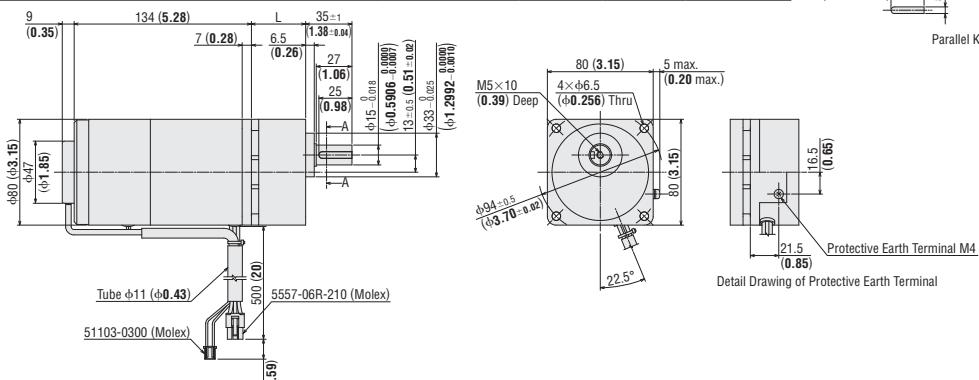
◇ 15 W (1/50 HP)

Product Name	Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass kg (lb.)	2D CAD
<b>SCM315JAM-□</b>	SCM315GV-JAM	3GV□B	<b>7.5 to 25</b>	38 (1.50)	2.0 (4.4)	A1298A
<b>SCM315JCM-□</b>	SCM315GV-JCM		<b>30 to 120</b>	43 (1.69)	2.1 (4.6)	A1298B
<b>SCM315UAM-□</b>	SCM315GV-UAM		<b>150 to 360</b>	48 (1.89)	2.2 (4.8)	A1298C
<b>SCM315ECM-□</b>	SCM315GV-ECM					



◇ 25 W (1/30 HP)

Product Name	Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass kg (lb.)	2D CAD
<b>SCM425JAM-□</b>	SCM425GV-JAM	4GV□B	<b>7.5 to 25</b>	41 (1.61)	3.0 (6.6)	A1299A
<b>SCM425JCM-□</b>	SCM425GV-JCM		<b>30 to 120</b>	46 (1.81)	3.1 (6.8)	A1299B
<b>SCM425UAM-□</b>	SCM425GV-UAM		<b>150 to 360</b>	51 (2.01)	3.2 (7.0)	A1299C
<b>SCM425ECM-□</b>	SCM425GV-ECM					

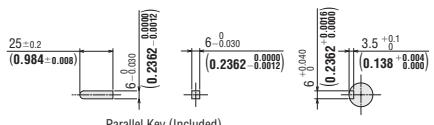
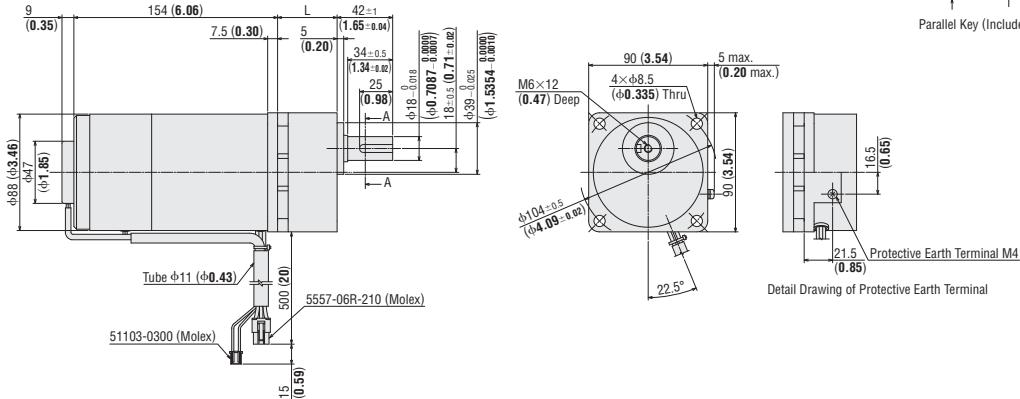


Features	System Configuration	Standard	Right-Angle Shaft	Parallel Shaft/Round Shaft	Electromagnetic Brake	Right-Angle Shaft	Parallel Shaft/Round Shaft	Connection and Operation	Cables	Accessories

◇ 40 W (1/19 HP)

2D & 3D CAD

Product Name	Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass kg (lb.)	2D CAD
<b>SCM540JAM-</b> □	SCM540GV-JAM	5GV□B	<b>7.5 to 18</b>	45 (1.77)	4.2 (9.2)	A1300A
<b>SCM540JCM-</b> □	SCM540GV-JCM		<b>25 to 100</b>	58 (2.28)	4.5 (9.9)	A1300B
<b>SCM540UAM-</b> □	SCM540GV-UAM		<b>120 to 300</b>	64 (2.52)	4.6 (10.1)	A1300C
<b>SCM540ECM-</b> □	SCM540GV-ECM					



Parallel Key (Included)

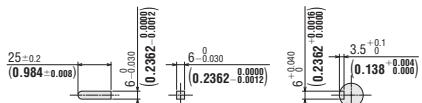
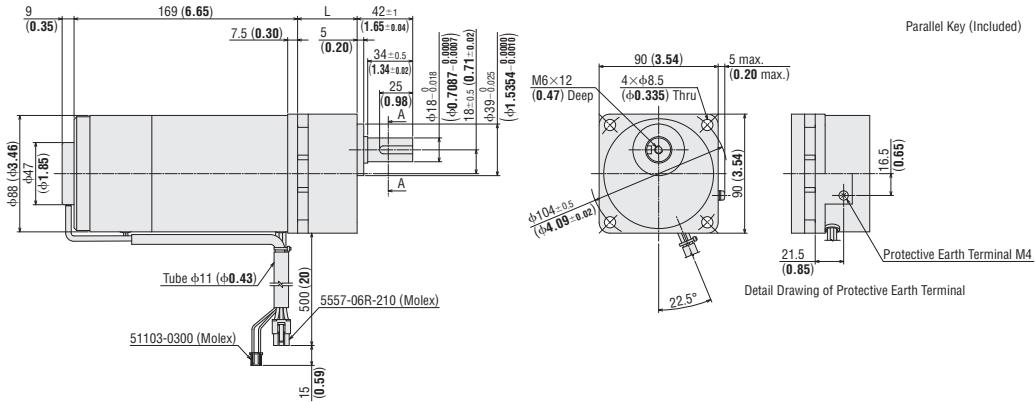
A-A

Detail Drawing of Protective Earth Terminal

◇ 60 W (1/12 HP)

2D & 3D CAD

Product Name	Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass kg (lb.)	2D CAD
<b>SCM560JAM-</b> □	SCM560GVH-JAM	5GVH□B	<b>7.5 to 18</b>	45 (1.77)	4.8 (10.6)	A1301A
<b>SCM560JCM-</b> □	SCM560GVH-JCM		<b>25 to 100</b>	58 (2.28)	5.1 (11.2)	A1301B
<b>SCM560UAM-</b> □	SCM560GVH-UAM		<b>120 to 300</b>	64 (2.52)	5.2 (11.4)	A1301C
<b>SCM560ECM-</b> □	SCM560GVH-ECM					



Parallel Key (Included)

A-A

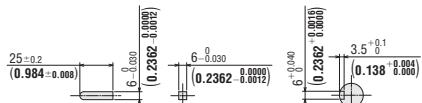
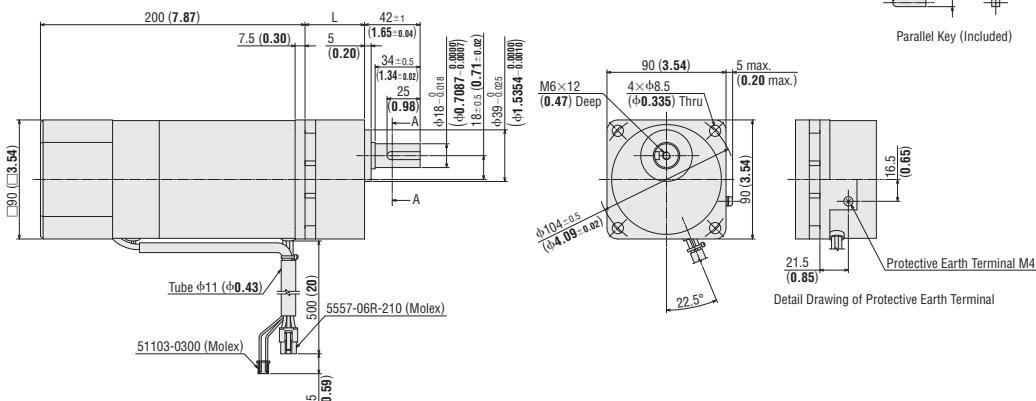
Detail Drawing of Protective Earth Terminal

◇ 90 W (1/8 HP)

2D & 3D CAD

Product Name	Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass kg (lb.)	2D CAD
<b>SCM590JAM-</b> □	SCM590GVR-JAM	5GVR□B	<b>7.5 to 15</b>	45 (1.77)	5.0 (11.0)	A1302A
<b>SCM590JCM-</b> □	SCM590GVR-JCM		<b>18 to 36</b>	58 (2.28)	5.4 (11.9)	A1302B
<b>SCM590UAM-</b> □	SCM590GVR-UAM		<b>50 to 180</b>	70 (2.76)	5.5* (12.1)	A1302C
<b>SCM590ECM-</b> □	SCM590GVR-ECM					

\*The mass of the product with gear ratios of **50** and **60** is 5.4 kg. (11.9 lb.)



Parallel Key (Included)

A-A

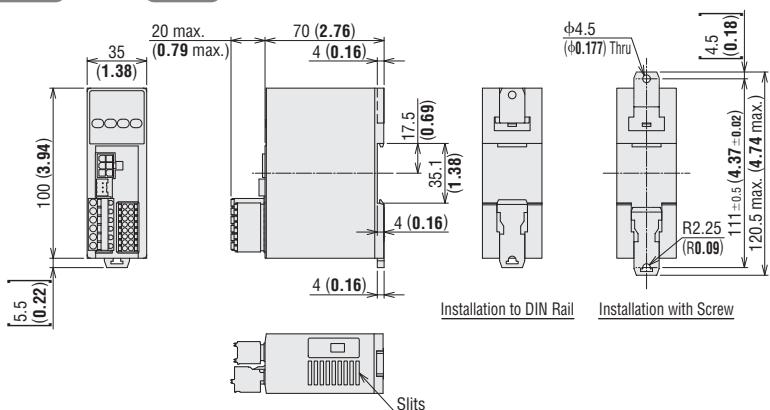
Detail Drawing of Protective Earth Terminal

## ● Speed Controller

DSC-MU

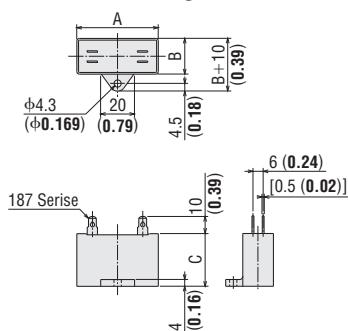
Mass: 0.2 kg (0.44 lb.)

**2D CAD** A1303 **3D CAD**

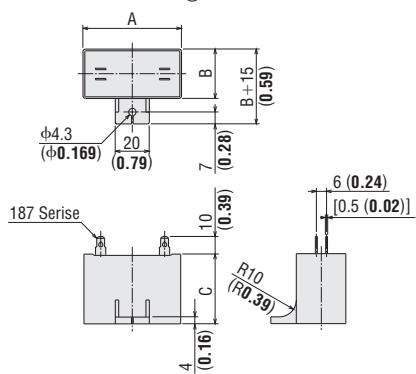


## ◇ Capacitor (Included with the speed controller)

Dimensions No. ①



Dimensions No. ②



## ● Capacitor Dimensions [Unit: mm (in.)]

Speed Controller Product Name	Capacitor					Dimension No.
	Product Name	A	B	C	Mass g (oz.)	
<b>DSCD6JAM</b>	CH35FAUL2	31 (1.22)	17 (0.67)	27 (1.06)	22 (0.78)	①
<b>DSCD6JCM</b>	CH08BFAUL	31 (1.22)	17 (0.67)	27 (1.06)	23 (0.81)	
<b>DSCD6UAM</b>	CH25FAUL2	31 (1.22)	17 (0.67)	27 (1.06)	21 (0.74)	
<b>DSCD6ECM</b>	CH06BFAUL	31 (1.22)	14.5 (0.57)	23.5 (0.93)	18 (0.64)	
<b>DSCD15JAM</b>	CH55FAUL2	38 (1.50)	21 (0.83)	31 (1.22)	35 (1.24)	
<b>DSCD15JCM</b>	CH15BFAUL	38 (1.50)	21 (0.83)	31 (1.22)	37 (1.31)	
<b>DSCD15UAM</b>	CH45FAUL2	37 (1.46)	18 (0.71)	27 (1.06)	26 (0.92)	
<b>DSCD15ECM</b>	CH10BFAUL	37 (1.46)	18 (0.71)	27 (1.06)	27 (0.95)	
<b>DSCD25JAM</b>	CH80CFAUL2	48 (1.89)	21 (0.83)	31 (1.22)	41 (1.45)	
<b>DSCD25JCM</b>	CH20BFAUL	48 (1.89)	19 (0.75)	29 (1.14)	36 (1.27)	
<b>DSCD25UAM</b>	CH65CFAUL2	48 (1.89)	19 (0.75)	29 (1.14)	35 (1.24)	
<b>DSCD25ECM</b>	CH15BFAUL	38 (1.50)	21 (0.83)	31 (1.22)	37 (1.31)	
<b>DSCD40JAM</b>	CH110CFAUL2	58 (2.28)	21 (0.83)	31 (1.22)	49 (1.73)	
<b>DSCD40JCM</b>	CH30BFAUL	58 (2.28)	21 (0.83)	31 (1.22)	50 (1.77)	
<b>DSCD40UAM</b>	CH90CFAUL2	48 (1.89)	22.5 (0.89)	31.5 (1.24)	45 (1.59)	
<b>DSCD40ECM</b>	CH23BFAUL	48 (1.89)	21 (0.83)	31 (1.22)	43 (1.52)	
<b>DSCD60JAM</b>	CH180CFAUL2	58 (2.28)	29 (1.14)	41 (1.61)	92 (3.2)	②
<b>DSCD60JCM</b>	CH40BFAUL	58 (2.28)	23.5 (0.93)	37 (1.46)	73 (2.6)	
<b>DSCD60UAM</b>	CH120CFAUL2	58 (2.28)	22 (0.87)	35 (1.38)	60 (2.1)	①
<b>DSCD60ECM</b>	CH30BFAUL	58 (2.28)	21 (0.83)	31 (1.22)	50 (1.77)	
<b>DSCD90JAM</b>	CH280CFAUL2	58 (2.28)	35 (1.38)	50 (1.97)	140 (4.9)	
<b>DSCD90JCM</b>	CH70BFAUL	58 (2.28)	35 (1.38)	50 (1.97)	138 (4.9)	
<b>DSCD90UAM</b>	CH200CFAUL2	58 (2.28)	29 (1.14)	41 (1.61)	91 (3.2)	
<b>DSCD90ECM</b>	CH60BFAUL	58 (2.28)	29 (1.14)	41 (1.61)	92 (3.2)	②

● A capacitor and a capacitor cap are included with the speed controller product.

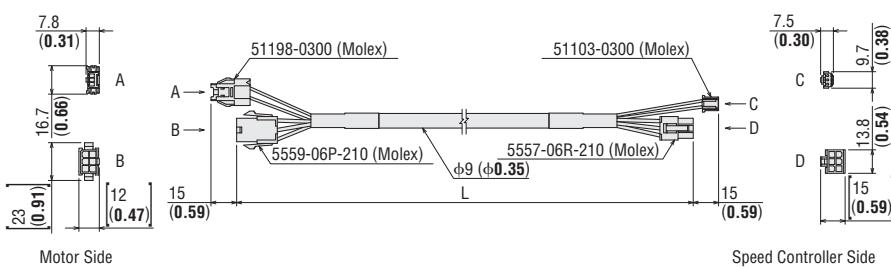
A capacitor cap is not included with the capacitor product.

## ● Connection Cable

Product Name	Length L [m (ft.)]
<b>CC01SCM</b>	1 (3.3)
<b>CC02SCM</b>	2 (6.6)
<b>CC03SCM</b>	3 (9.8)
<b>CC05SCM</b>	5 (16.4)
<b>CC10SCM</b>	10 (32.8)

## ● Flexible Connection Cable

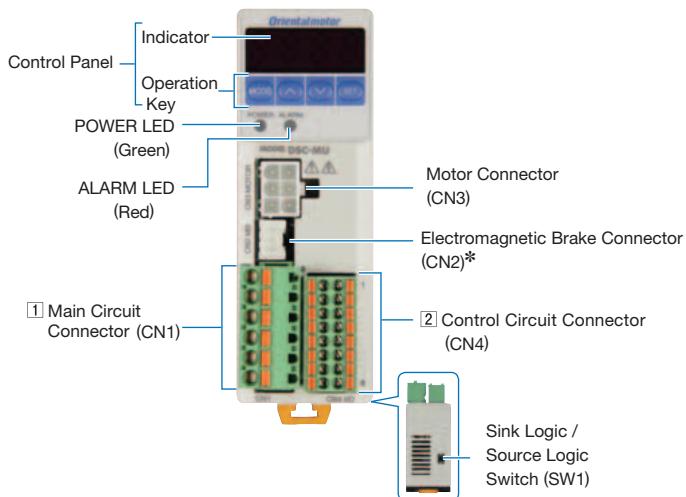
Product Name	Length L [m (ft.)]
<b>CC01SCMR</b>	1 (3.3)
<b>CC02SCMR</b>	2 (6.6)
<b>CC03SCMR</b>	3 (9.8)
<b>CC05SCMR</b>	5 (16.4)
<b>CC10SCMR</b>	10 (32.8)



Features	System Configuration	Standard	Electromagnetic Brake	Connection and Operation	Cables Accessories
Product Number	Right-Angle Shaft	Parallel Shaft/Round Shaft	Right-Angle Shaft	Parallel Shaft/Round Shaft	Accessories

## ■ Connection and Operation

### ● Names and Functions of Speed Controller Parts



	Name	Description
Control Panel	Indicator (4 digit LED)	Displays speed, parameters, alarms, etc.
	Operation Key	Switches operating mode, sets operating data and changes parameters.
POWER LED (Green)		Lights when the AC power supply is provided to the speed controller.
ALARM LED (Red)		Lights when an alarm is generated.
Motor Connector (CN3)		Connects to the motor connector.
Electromagnetic Brake Connector (CN2)*		Connects to the electromagnetic brake connector.
Main Circuit Connector (CN1)		Connects to the AC power supply, capacitor and FG.
Control Circuit Connector (CN4)		Connects the DC power supply for control and I/O signal.
Sink Logic / Source Logic Switch (SW1)		Switches between the source logic and sink logic for the input signal.

\*Only the electromagnetic brake type is connected.

#### ① Main Circuit Connector (CN1)

Pin No.	Contents	Description
1		
2	Capacitor	Connects the capacitor
3	N.C.	Not connected.
4	AC Power Supply	Connects to the live side.
5		Connects to the neutral side.
6	FG	Connects to the ground wire.

#### ② Control Circuit Connector (CN4)

Pin No.	Signal Name	Function*1	Description
1	+24 V	DC Power Supply for Control	Connects the 24 VDC power supply for control circuit.
2	0 V (GND)		
3	IN0	[FWD]	The motor rotates in the forward direction while this signal is being "ON."*2
4	IN1	[REV]	The motor rotates in the reverse direction while this signal is being "ON."*2
5	IN2	[M0]	
6	IN3	[M1]	These signals are used to select the operation data.
7	IN4	[ALARM-RESET]	This signal is used to reset the alarm.
8	IN5	[FREE]	If the FREE input is turned ON while the motor is operated, the motor will coast to a stop. If the FWD input or REV input is turned ON while the FREE input is being ON, the motor will not rotate. For electromagnetic brake type, if the FREE input is turned "ON," the electromagnetic brake will be released.
9	VH	External Speed Setting Input	
10	VM		Connects when speed is set externally using the external speed potentiometer or external DC voltage.
11	VL		
12	N.C.	—	Not connected.
13	OUT0+	[SPEED-OUT]	12 pulses are output with each revolution of the motor output.
14	OUT0-		
15	OUT1+	[ALARM-OUT]	This signal will be output when an alarm generates. (Normally closed)
16	OUT1-		

\*1 Text inside the [ ] represents the factory default function assignment. The following signals can be assigned as necessary to 6 input signal terminals (IN0 to IN5) and 2 output signal terminals (OUT0, OUT1).

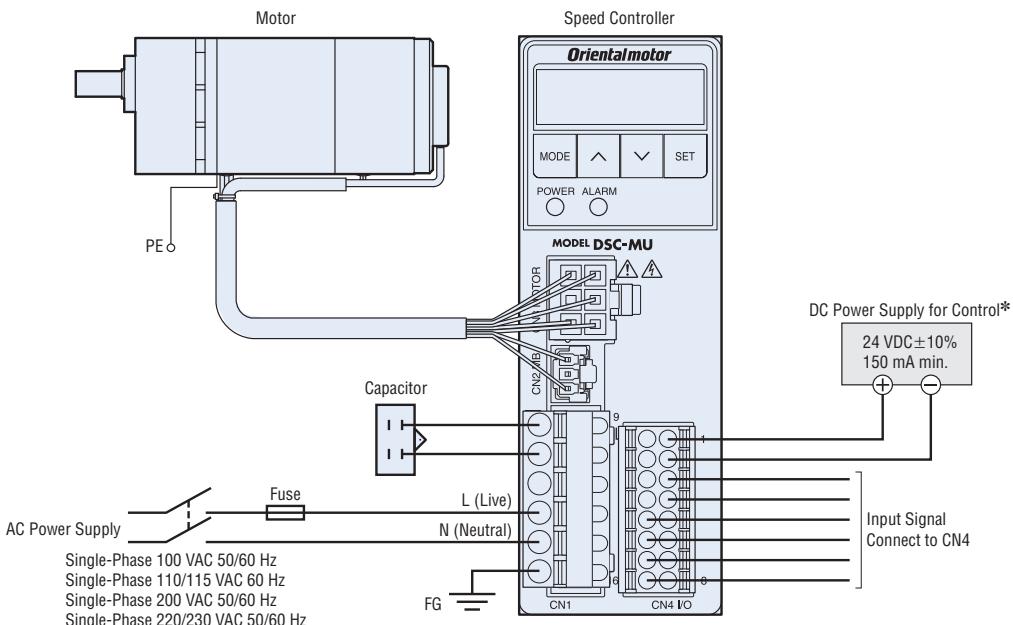
6 of the 7 input signals (FWD, REV, M0, M1, ALARM-RESET, FREE, EXT-ERROR)

2 of the 4 output signals (SPEED-OUT, ALARM-OUT, TH-OUT, WNG)

\*2 Rotation direction varies depending on the gear ratio of the gearhead and the parameter settings.

## ● Connection Diagram

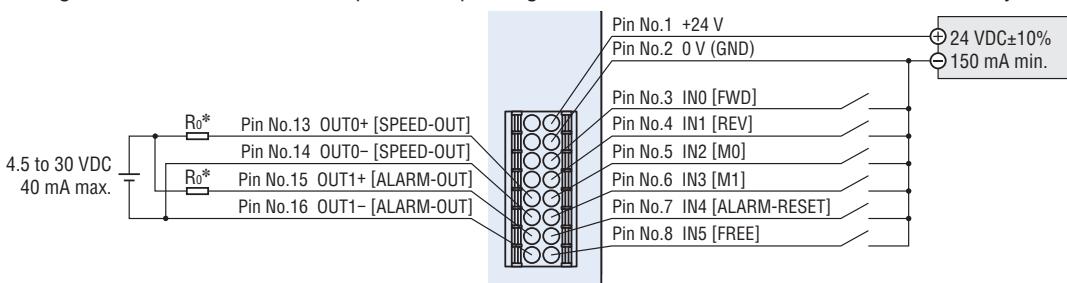
The figure shows a connection example for the electromagnetic brake type. Always connect the DC power supply for control when operating the motor in addition to the AC power supply.



\*Use a power supply with reinforced insulation on the primary and secondary sides for the DC power supply for control.

### ◇ Example of I/O Signal (CN4) Connection

The figure shows a connection example when operating with a contact switch, such as switches and relays with sink logic setting.



\*Recommend Resistance Value

24 VDC: 680 Ω to 4.7 kΩ (2 W) 5 VDC: 150 Ω to 1 kΩ (0.5 W)

#### Note

● Connect a limiting resistor R0 that corresponds to the power supply used, so that the current that flows with the output signals does not exceed 40 mA.

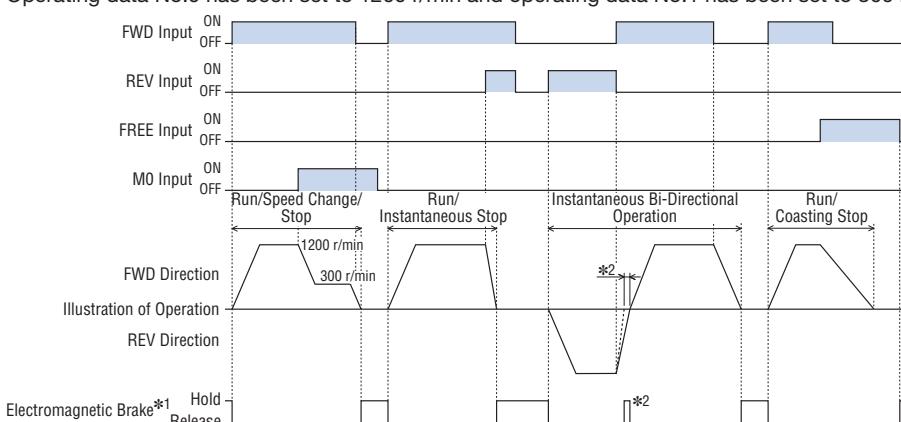
### ◇ Rating of Fuse

For overcurrent protection, be sure to insert a fuse into the power supply line.

Fuse Rating	Single-Phase 100/110/115 VAC	216 Series (Littelfuse, Inc.) 10 A or equivalent
	Single-Phase 200/220/230 VAC	216 Series (Littelfuse, Inc.) 6.3 A or equivalent

### ● Timing Chart

Operating data No.0 has been set to 1200 r/min and operating data No.1 has been set to 300 r/min.



● After setting the speed, when the FWD or REV input is set to ON, the motor is rotated at the set speed.

● During motor operation, when the signal that is ON (either FWD or REV input) is turned OFF, the motor will perform a deceleration stop within the set deceleration time.

● If the FWD input and REV input are turned ON simultaneously, the motor will stop instantaneously.

● For electromagnetic brake types, the motor stops and the brake is simultaneously activated.

\*1 Only for electromagnetic brake type.

\*2 Only for electromagnetic brake type. Holds while "deceleration control" parameter is ON, and time lag occurs during motor standstill (approx. 0.1 seconds).

Does not hold when "deceleration control" parameter is OFF. There is no time lag, either.

#### Note

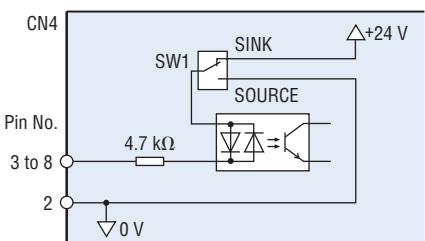
● The duration of ON for each signal must be 10 ms or more.

## ● I/O Signal Circuits

Sink logic or source logic can be selected according to the external control device the customer is using.

### ◇ Input Circuit

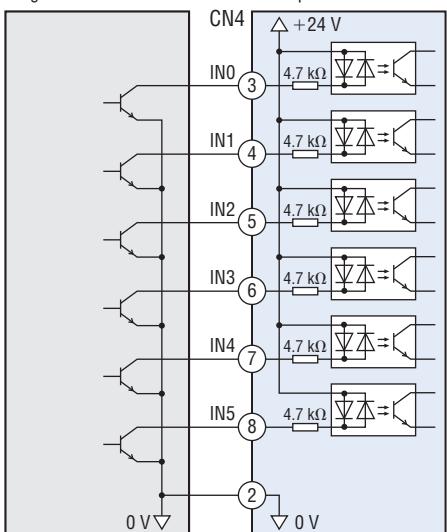
IN0~IN5



### ◇ Connection to Programmable Controller

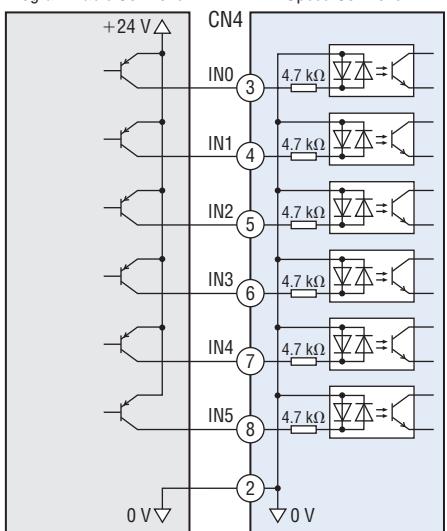
#### • Sink Logic

Programmable Controller



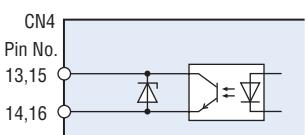
#### • Source Logic

Programmable Controller



### ◇ Output Circuit

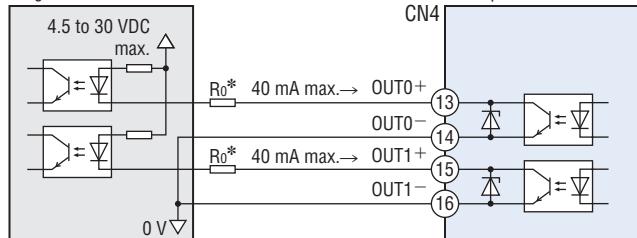
OUT0, OUT1



### ◇ Connection to Programmable Controller

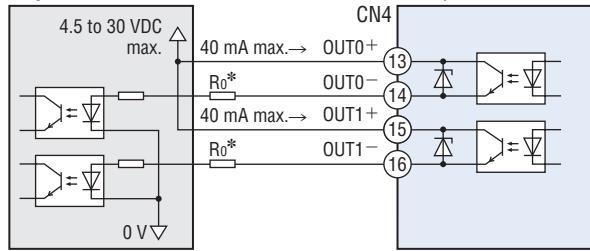
#### • Sink Logic

Programmable Controller



#### • Source Logic

Programmable Controller



\*Recommended Resistance Value

24 VDC: 680 Ω to 4.7 kΩ (2 W) 5 VDC: 150 Ω to 1 kΩ (0.5 W)

#### Note

Maintain the current value of OUT0 and OUT1 at 40 mA or less. If this current value is exceeded, connect the limiting resistor R0.

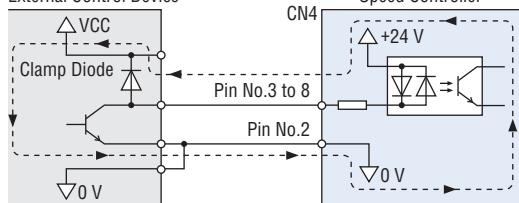
### ◇ When an External Control Device with a Built-in Clamp Diode is Used

If an external control device with a built-in clamp diode is connected and the external control device is turned off when the speed controller power is on, current may flow in and rotate the motor. Also, depending on the external control device used with the speed controller, the motor may rotate even when the power supply is set to ON and OFF simultaneously. Use the following procedure to turn the power ON or OFF.

When turning the power off: Speed controller → External control device

When turning the power on: External control device → Speed controller

External Control Device



### ◇ Speed Output

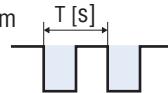
Pulse signals of 12 pulses are output at every rotation of the motor output shaft in synchronization with the motor operation.

If the speed output frequency is measured, the motor speed can be calculated.

$$\text{Motor Shaft Speed [r/min]} = \frac{\text{Speed Output Frequency [Hz]}}{12} \times 60$$

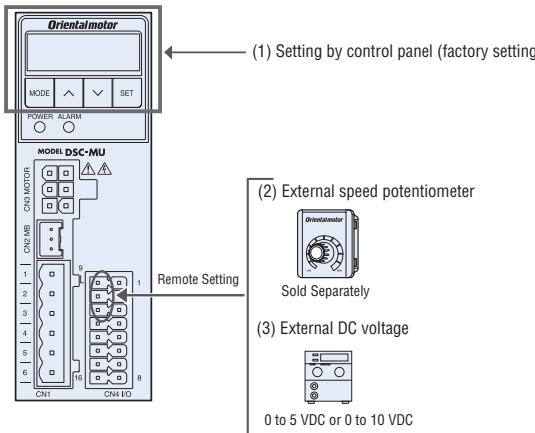
$$\text{Speed Output Frequency [Hz]} = \frac{1}{T [s]}$$

Speed Output Waveform



## ● Speed Setting Method

The following 3 methods for setting speed can be used.



### ◇ Setting by Control Panel

Up to 4 operating data can be set.

By switching the M0 and M1 inputs between ON and OFF, the pattern can be selected and the motor will operate.

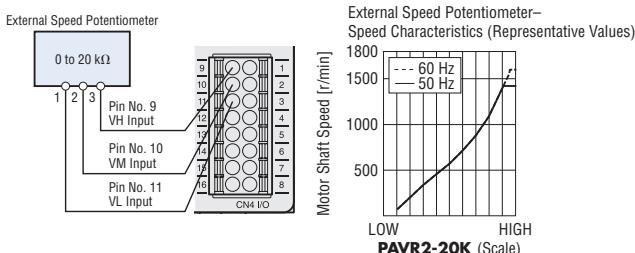
Operation Data No.	M1	M0	Description
0	OFF	OFF	Setting by control panel or remote setting*
1	OFF	ON	
2	ON	OFF	Setting by control panel
3	ON	ON	

\*When the "external speed command input" parameter is set to "ON (enable)" (initial setting: OFF), the rotation speed can be set using an external speed potentiometer or external DC voltage.

### ◇ Setting by External Speed Potentiometer

Connect the external speed potentiometer to CN4.

"External speed command voltage selection" parameter setting:  
"0-5" (Initial value)



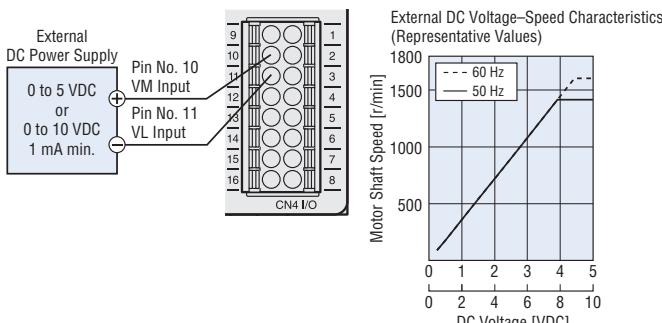
### ◇ Setting by External DC Voltage

Connect the external DC power supply (0 to 5 VDC or 0 to 10 VDC) to CN4.

"External speed command voltage selection" parameter setting:

0 to 5 VDC "0-5" (Initial value)

0 to 10 VDC "0-10"



#### Note

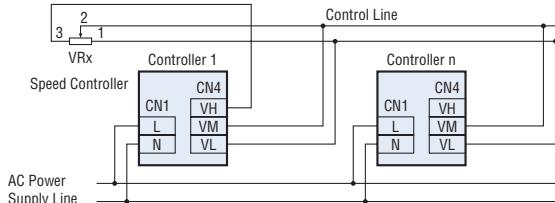
Ensure that the external DC voltage is 10 VDC or less. When connecting the external DC voltage, ensure that the polarity is correct. Otherwise, it may damage the speed controller.

## ● Parallel-Motor Control

Multiple motors can be operated at the same speed using 1 external speed potentiometer or external DC voltage.

### ◇ Using an External Speed Potentiometer

Parallel-motor operation using the external speed potentiometer (VRx) should be performed with a maximum of 20 speed controllers.



### • The Calculation Method of the Resistance Value (VRx) when the Number of Speed Controllers Connected is n

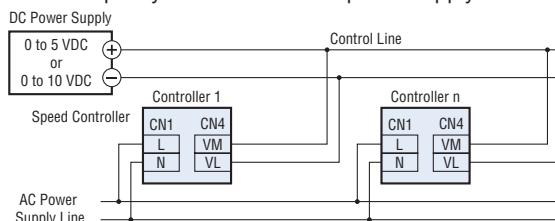
Resistance Value (VRx)= $20/n$  (kΩ), Permissible Loss= $n/20$  (W)

Example: When two speed controllers are connected

Resistance value (VRx)= $20/2=10$  (kΩ), Permissible loss= $2/20=1/10$  (W)

### ◇ Using External DC Voltage

The number of connected units will be limited depending on the current capacity of the external DC power supply.



### • The Calculation Method of the Current Capacity of the External DC Power Supply (I) when the Number of Speed Controllers Connected is n

Current Capacity (I)= $1 \times n$  (mA)

Example: When two speed controllers are connected

Current capacity (I)= $1 \times 2=2$  (mA)

### ● Repetitive Operation Cycle

When the motor is operated repeatedly in short cycles, use the cycles below as a reference, and ensure that the motor's external temperature is at 90°C (194°F) or less.

Instantaneous Stop	6 W to 40 W (1/125 HP to 1/19 HP)	When operation and instantaneous stops are repeated 2 seconds min., operating duty 50% max. (Example: 1 second operating, 1 second stopped)
	60 W, 90 W (1/12 HP, 1/8 HP)	When operation and instantaneous stops are repeated 4 seconds min., operating duty 50% max. (Example: 2 seconds operating, 2 seconds stopped)
Instantaneous Bi-Directional Operation	6 W to 40 W (1/125 HP to 1/19 HP)	When rotation direction is repeatedly switched during operation Switch once every 2 seconds min.
	60 W, 90 W (1/12 HP, 1/8 HP)	When rotation direction is repeatedly switched during operation Switch once every 4 seconds min.

On the electromagnetic brake type, continuous operation conditions occur when the "deceleration control" parameter is set to ON. Check the electromagnetic brake type "Common Specifications - Permissible Continuous Operation Time While Deceleration Control is ON" (→ Page 50)

### ● Brake Current

When performing an instantaneous stop, bi-directional operation or vertical operation\*, the large brake current flows for approximately 0.4 seconds on a half-wave rectified AC power supply line.

When performing these kinds of operations, select the equipment breaker and AC power supply capacitance by referring to the table's braking current (peak value).

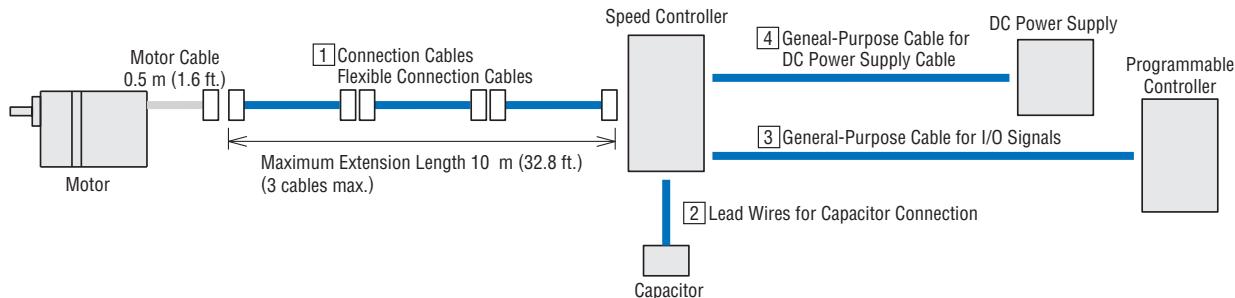
Motor Output Power	Brake Current (Peak Value)	
	Single-Phase 100/110/115 VAC	Single-Phase 200/220/230 VAC
6 W (1/125 HP)	2 A	1 A
15 W (1/50 HP)	4 A	3 A
25 W (1/30 HP)	8 A	4 A
40 W (1/19 HP)	12 A	7 A
60 W (1/12 HP)	21 A	10 A
90 W (1/8 HP)	29 A	13 A

\*Only for electromagnetic brake type.

# Cables and Accessories (Sold Separately)

## Cables

### Cable System Configuration



### 1 Connection Cables / Flexible Connection Cables

These cables are used to connect the motor and the speed controller. When extending the cables, the overall length of the cables should not exceed 10 m (32.8 ft.) (maximum of 3 connected cables). Use the flexible connection cable in applications where the cable is bent and flexed.

### Product Line

#### Connection Cables for Standard Type (CC\_SC)

Product Name	Length L [m (ft.)]	List Price
<b>CC01SC</b>	1 (3.3)	\$35.00
<b>CC02SC</b>	2 (6.6)	\$39.00
<b>CC03SC</b>	3 (9.8)	\$49.00
<b>CC05SC</b>	5 (16.4)	\$68.00
<b>CC10SC</b>	10 (32.8)	\$116.00



#### Connection Cables for Electromagnetic Brake Type (CC\_SCM)

Product Name	Length L [m (ft.)]	List Price
<b>CC01SCM</b>	1 (3.3)	\$47.00
<b>CC02SCM</b>	2 (6.6)	\$51.00
<b>CC03SCM</b>	3 (9.8)	\$61.00
<b>CC05SCM</b>	5 (16.4)	\$80.00
<b>CC10SCM</b>	10 (32.8)	\$128.00



#### Flexible Connection Cables for Standard Type (CC\_SCR)

Product Name	Length L [m (ft.)]	List Price
<b>CC01SCR</b>	1 (3.3)	\$68.00
<b>CC02SCR</b>	2 (6.6)	\$78.00
<b>CC03SCR</b>	3 (9.8)	\$97.00
<b>CC05SCR</b>	5 (16.4)	\$135.00
<b>CC10SCR</b>	10 (32.8)	\$231.00



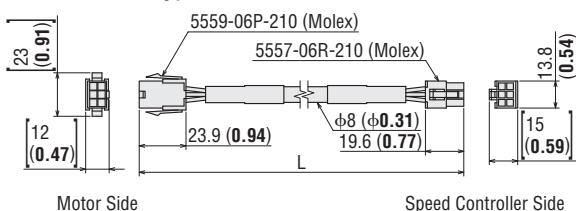
#### Flexible Connection Cables for Electromagnetic Brake Type (CC\_SCMR)

Product Name	Length L [m (ft.)]	List Price
<b>CC01SCMR</b>	1 (3.3)	\$92.00
<b>CC02SCMR</b>	2 (6.6)	\$102.00
<b>CC03SCMR</b>	3 (9.8)	\$121.00
<b>CC05SCMR</b>	5 (16.4)	\$159.00
<b>CC10SCMR</b>	10 (32.8)	\$255.00



### Dimensions [Unit: mm (in.)]

#### For Standard Type



### 2 Lead Wires for Capacitor Connection

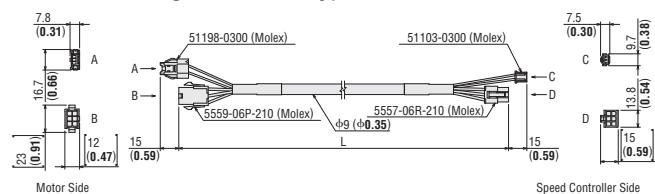
Includes lead wire with a terminal that can be connected to the capacitor terminal as it is.

### Product Line

Product Name	Set Content	List Price
<b>LCCN0510</b>	White: 5 pcs. Red: 5 pcs.	\$14.00



#### For Electromagnetic Brake Type



### 3 Cables for I/O Signals

General-purpose multi-core cables provide convenient connection between a speed controller and host controller.

#### General-Purpose Type

- Employs a double shield cable (Core wire: AWG24)
- Separated wires on both sides
- Equips ground wire with round terminal for easy shield grounding



#### ● Product Line

Product Name	Length L [m (ft.)]	List Price
<b>CC16D005B-1</b>	0.5 (1.6)	\$22.00
<b>CC16D010B-1</b>	1 (3.3)	\$25.00
<b>CC16D015B-1</b>	1.5 (4.9)	\$28.00
<b>CC16D020B-1</b>	2 (6.6)	\$31.00

- The available I/O signal cable general-purpose types are those with 6 cores (**CC06D□B-1**), 10 cores (**CC10D□B-1**) and 12 cores (**CC12D□B-1**). Select the cable with most suitable number of cores according to the function you will use. For details on the products, contact with Oriental Motor sales office.

### 4 Cables for DC Power Supply

These cables connect the speed controller and DC power supply.

#### ● Product Line

Product Name	Length L [m (ft.)]	List Price
<b>CC02D005-3</b>	0.5 (1.6)	\$14.00
<b>CC02D010-3</b>	1 (3.3)	\$16.00
<b>CC02D015-3</b>	1.5 (4.9)	\$18.00
<b>CC02D020-3</b>	2 (6.6)	\$20.00
<b>CC02D050-3</b>	5 (16.4)	\$23.00



Features	System Configuration	Standard	Electromagnetic Brake	Connection and Operation	Cables Accessories
Product Number	Right-Angle Shaft	Parallel Shaft/ Round Shaft	Right-Angle Shaft	Parallel Shaft/ Round Shaft	

## Flexible Couplings

These products are clamp type couplings to connect a motor or gearhead shaft to the shaft of the equipment. Once the motor or gearhead is determined, the proper coupling can be selected.

- Couplings can also be used with round shaft types. Select a coupling with the same inner diameter size as the motor shaft diameter.



Series	MCL
Appearance of the Products	
Coupling Type	Jaw
Features	3 piece structure of polyurethane elastic body and aluminum alloy hub. The elastic body allows misalignment. Improve installation work because elastic body and hub can be easily separated. It is suitable for gearmotor that are used as source of power since the permissible transmission torque is large.
Characteristics*2	Torque ◎ Torsional Rigidity △ Permissible Misalignment ○ Vibration Absorption ○
Connection Method	Clamp Type
Materials	Hub Aluminum Alloy Sleeve/Vibration Absorption Polyurethane

\*1 Made by NBK Nabeya Bi-tech Kaisha

\*2 Evaluation of the characteristics are as follows;

◎: Excellent ○: Good △: Slightly inferior

### MCL Couplings

#### Right-Angle Solid Shaft Hypoid JL Gear

Applicable Product	Load Type	Coupling Type	List Price
<b>SCM425K</b> ◇-4L□B	Uniform Load	<b>MCL40</b>	\$88.00
	Impact Load	<b>MCL55</b>	\$113.00
<b>SCM540K</b> ◇-5L□B	Uniform Load	<b>MCL55</b>	\$113.00
<b>SCM590K</b> ◇-5L□B	Impact Load	<b>MCL65</b>	\$171.00

Either **JA**, **JC**, **UA**, or **EC** indicating the power supply voltage is specified where the box □ is located within the applicable product name.

A code **M** indicating that the product is with an electromagnetic brake is specified where the box ◇ is located within the applicable product name.

A number indicating the gear ratio is specified where the box □ is located within the applicable product name.

#### Parallel Shaft Gearhead GV Gear

Applicable Product	Load Type	Coupling Type	List Price
<b>SCM26</b>	Uniform Load	<b>MCL30</b>	\$60.00
	Impact Load		
<b>SCM315</b>	Uniform Load	<b>MCL30</b>	\$60.00
	Impact Load		
<b>SCM425</b>	Uniform Load	<b>MCL40</b>	\$88.00
	Impact Load		
<b>SCM540</b> <b>SCM560</b> <b>SCM590</b>	Uniform Load	<b>MCL55</b>	\$171.00
	Impact Load		

## Capacitor Mounting Bracket

Allows you to connect capacitors on DIN rails.

Material: SPCC

Surface treatment: Trivalent chromate

#### Product Name: PADP01C

List Price: \$8.00



<Application Example>

## Speed Controller Mounting Bracket

It can be mounted directly on the wall.

Material: SPCC

Surface treatment: Electroless nickel plating

By pulling the lever on the back of the speed controller up and down, it can also be installed using the lever mounting hole.

#### Product Name: MAFP02

List Price: \$8.00



## Torque Arms

Prevents the gearbox from spinning due to reaction force from the driven shaft when a right-angle hollow shaft hypoid **JH** gear is installed.

### Product Line

Product Name	List Price	Applicable Product	Main Specifications
<b>TAF2S-12-NS</b>	\$24.00	<b>SCM425K</b> ◇-4H□B	Material: SS400
<b>TAF2S-15-NS</b>	\$25.00	<b>SCM540K</b> ◇-5H□B <b>SCM590K</b> ◇-5H□B	Surface Treatment: Trivalent Chromate

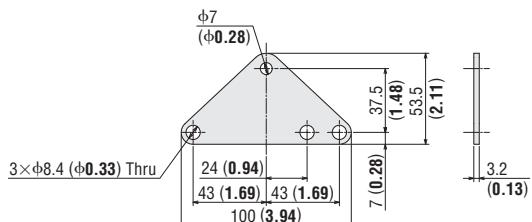
- Either **JA**, **JC**, **UA**, or **EC** indicating the power supply voltage is specified where the box □ is located within the applicable product name.
- A code **M** indicating that the product is with an electromagnetic brake is specified where the box ◇ is located within the applicable product name.
- A number indicating the gear ratio is specified where the box □ is located within the applicable product name.

### Dimensions [Unit: mm (in.)]

#### ◇TAF2S-12-NS

Mass: 75 g (2.6 oz.)

**2D CAD** A1608 **3D CAD**



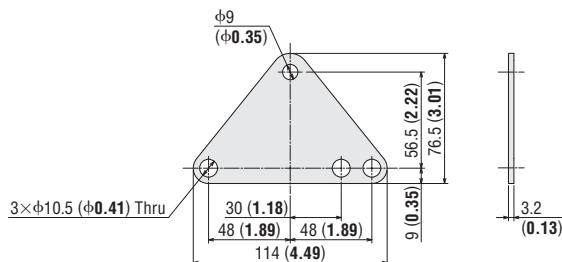
**TAF2S-15-NS**

Application example

#### ◇TAF2S-15-NS

Mass: 125 g (4.4 oz.)

**2D CAD** A1609 **3D CAD**



## Motor and Gearhead Mounting Brackets

These dedicated mounting brackets are for mounting motors and gearheads.

Product Name	List Price	Applicable Product
<b>SOL2M4F</b>	\$22.00	<b>SCM26</b> Round Shaft Type <b>SCM26</b> Parallel Shaft Gearhead <b>GV</b> Gear
<b>SOL3M5F</b>	\$26.00	<b>SCM315</b> Round Shaft Type
<b>SOL3M6F</b>	\$25.00	<b>SCM315</b> Parallel Shaft Gearhead <b>GV</b> Gear
<b>SOL4M5F</b>	\$28.00	<b>SCM425</b> Round Shaft Type
<b>SOL4M6F</b>	\$27.00	<b>SCM425</b> Parallel Shaft Gearhead <b>GV</b> Gear
<b>SOL5M6F</b>	\$30.00	<b>SCM540</b> , <b>SCM560</b> , <b>SCM590</b> Round Shaft Type
<b>SOL5M8F</b>	\$29.00	<b>SCM540</b> , <b>SCM560</b> , <b>SCM590</b> Parallel Shaft Gearhead <b>GV</b> Gear



## External Speed Potentiometer

### Features

- Potentiometer which allows the adjustment of rotation speed and torque.
- Easy installation  
Simply insert the potentiometer into the mounting hole. No tools are required.  
It can be removed.
- Easy wiring  
A terminal block is employed. Lead wire connection or soldering is not required.  
The efficiency of wiring is improved.



(Front)



(Back)

### Product Line

Product Name	List Price
<b>PAVR2-20K</b>	\$23.00

The following items are included in each product.  
External speed potentiometer, operating manual

### Note

- The external speed potentiometer (**PAVR2-20K**) cannot be used together with a general purpose cable for I/O signals.

### Specifications

Resistance : 0 to 20 kΩ  
Rate power : 0.05 W  
Resistance change characteristics : B curve

- Applicable Lead Wire Size  
AWG22 to 18 (0.3 to 0.75 mm<sup>2</sup>)

Features

System Configuration  
Product Number

Standard  
Right-Angle Shaft

Parallel Shaft/  
Round Shaft

Electromagnetic Brake  
Right-Angle Shaft

Parallel Shaft/  
Round Shaft

Connection and  
Operation

Cables  
Accessories

## Basic Speed Controller

AC Speed Control Motor

# US2 Series



Designed using the same base motor in our **DSC** Series, the **US2** combines easy to use functions with stylish design, making speed control possible with its simple wiring, intuitive interface and powerful functions.

The **US2** is our simplest, most effective Speed Controller.

### ● Features

- Intuitive “Turn and Click” operation.
- A built-in capacitor and simple wiring.
- Setting of acceleration and deceleration time allows for smooth start and stop operation.
- Speed regulation (at load) of  $\pm 1\%$ \* (reference value)
- Uses **KII** Series motor with built-in high-performance gears

\*0 to permissible torque 1000 r/min

Specifications are subject to change without notice. This catalog was published in October, 2019.

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